

# Pin Point

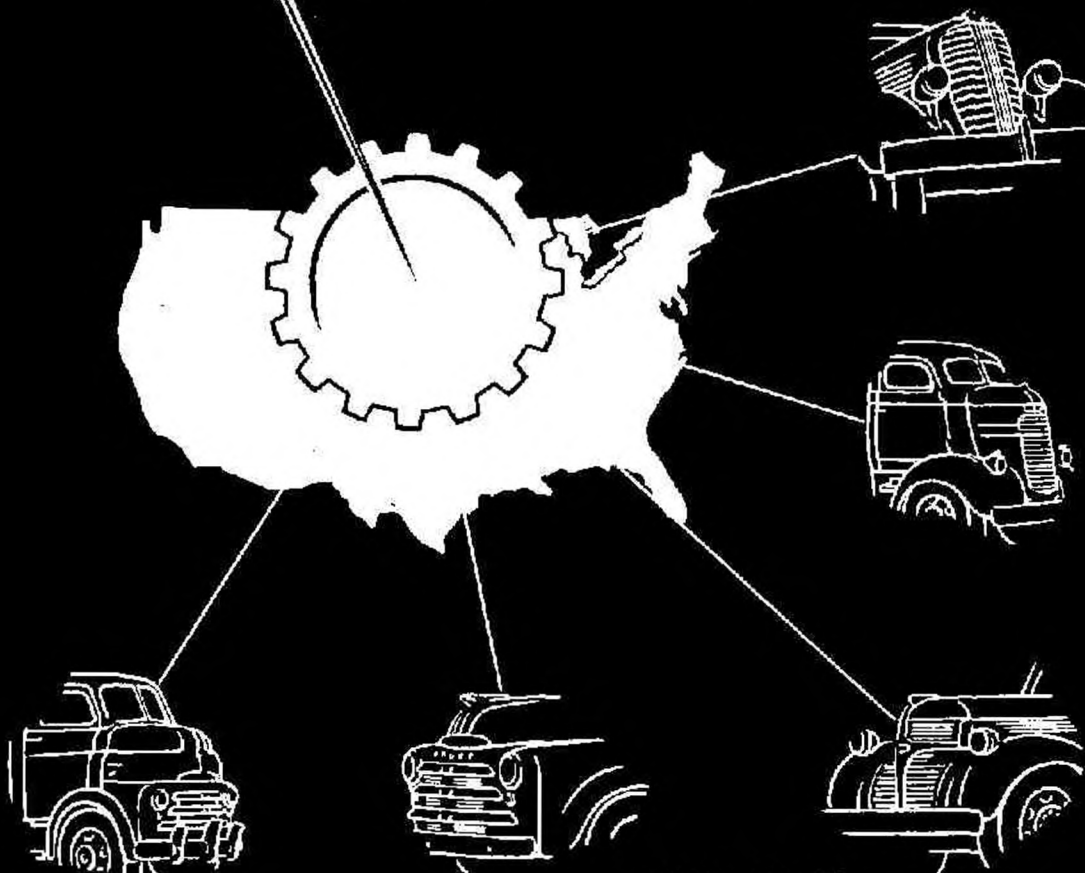
PARTS SPECIFIER  
FOR

## DODGE "Job-Rated" TRUCKS

(STOCKER & MERCHANDISER)

FOR 1941 TO 1953

1/2, 3/4, 1, 1 1/2, 2, 2 1/2, 2 3/4, 3 TON TRUCKS



PART 4153T  
PRICE \$5.00

MODEL DATA Pages 1-3	1
FRONT AXLE Pages 4-6	2
EATON-STANDARD-TIMKEN REAR AXLE Pages 7-15	3
HAND BRAKE Pages 16-17	4
SERVICE BRAKE Pages 18-22	5
CLUTCH Pages 24-25	6
COOLING Pages 26-29	7
ELECTRICAL Pages 30-34	8
ENGINE Pages 36-41	9
ENGINE OILING Pages 42-43	10
EXHAUST Page 44	11
FENDERS Pages 45-47	12
FRAME Pages 48-49	13
FUEL Pages 50-51	14
HOOD Pages 52-53	15
PROPELLER SHAFTS Pages 54-59	16
SPRINGS Pages 60-64	17
STEERING Pages 66-68	19
TRANSMISSION Pages 69-72	21
WHEELS Pages 73-78	22
BODY Pages 79-80	23

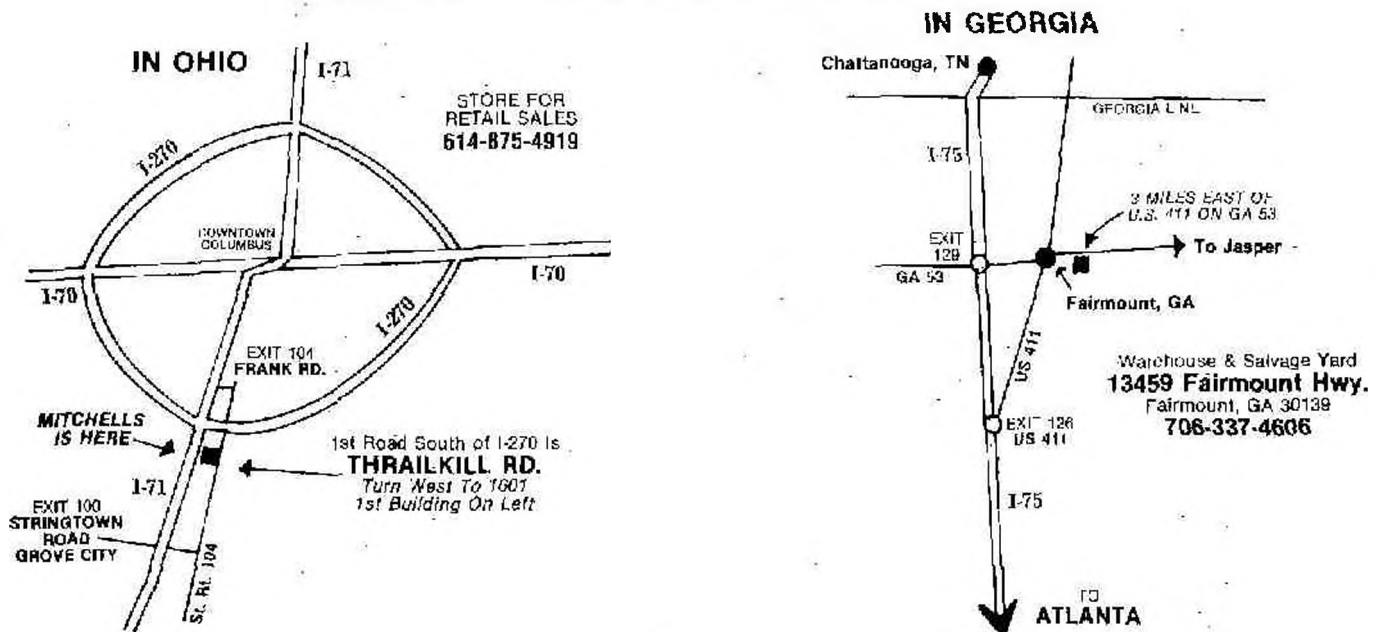
# MITCHELL

## Motor Parts inc.

1601 Thrailkill Road, Grove City, OH 43123  
(706) 337-5620 FAX (770) 425-6775 Web Site [mmpar.com](http://mmpar.com)  
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This catalog is only a partial listing of our inventory. Thousands and thousands of items are available on a limited supply. We have chosen to use Chrysler numbers so you can also use your Parts Books. We also carry parts prior to 1941 and beyond 1953 up to current model year.

For other type parts other than in specific groups such as weatherstrips, rubber parts, moldings, accessories, etc., please refer to pages in the back of this catalog.

Note: Most 1939-40 parts are the same as 1941.

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# INFORMATION—GROUP 1

YEAR	MODEL CODE	1-1	1-2	1-3	1-4	SERIAL NUMBERS				ENGINE NUMBER OR SYMBOL
		WHEEL BASE	CAPACITY RATING (TONS)	REPLACE MENT ENGINE	TRANS-MISSION (FORWARD SPEEDS)	STARTING DETROIT	CLOSING DETROIT	STARTING LOS ANGELES	CLOSING LOS ANGELES	
1941-7	WC	116	1/2	221	*3 Speed	8562201 81100101 81116001 84500001	8584879 81115301 81200100 84506112	9212801 9217001	9216935 9225013	T112
1941-7	WD15	120	3/4	221	*3 Speed	8210351 8214765 83300001	8214754 8217538 83312387	9199101 85500001	9199890 85501160	T114 T112
1941-7	WD20 WD21	120 133	1	233	*3 Speed	81200101 81211001	81210967 81248970	9285201 85025001	9286180 86002923	T116
1941-7	*WF30 *WF31 *WF32 *WF33 *WF34 *WF36	126 135 160 190 178 200	1-1/2	239	4 Speed	8788151 81300101 81335001	8815087 81334444 81434885	9278201 86500001	9278632 86505683	T118
1948-7	*WFX31 *WFX32 *WFX34 *WFX36	135 160 178 200								
1941-7	*WFM35 *WFM37 *WFM39	105 129 159	1-1/2	239	4 Speed	8294401 83500001	8297498 83507311	9264351 9265001	9264838 9288197	T128
1948-7	*WFMX35 *WFMX37 *WFMX38	105 129 159								
1941-7	*WH45 *WH46 *WH47 *WH48 *WH49	136 148 160 178 220	2	254	5 Speed	8956351 82500001	8966925 82535624	9262911 9296151 9297001	9263285 9296800 9299993	T120
1941-7	*WHM45 *WHM47 *WHM48	105 129 159	2	254	5 Speed	8764501 8707051 8707801	8785362 8707739 8701457	9272811 88500001	9272910 88500410	T130
1946-7	*WJ55 *WJ56 *WJ57 *WJ58 *WJ59	136 142 160 178 235	2-1/2	1264570	5 Speed	81850001	81854575	86000001	85025293	T138
1948-7	*WK65 *WK66 *WK67 *WK68 *WK69	136 142 160 178 198	3	1264575	5 Speed	81785001	81788141	85000001	85000268	T135
1940-7	*WR65 *WR66 *WR67 *WR68 *WR69	136 142 160 178 195	3	1264675	5 Speed	81785001	81788141	85000001	85000268	T135
1948-9	B-1-B	108	1/2	221	*3 Speed	82044001	82127008	9227001	9238500	T142
1948-9	B-1-C	116	3/4	221	*3 Speed	83314001	83332840	85502001	85505264	T142
1948-9	B-1-D B-1-D	116 126	1	233	*3 Speed	81245001	81278472	86003501	86007552	T146
1948-9	*B-1-F *B-1-F *B-1-F *B-1-F *B-1-H *B-1-H *B-1-H *B-1-H	128 152 170 192 128 152 170 192	1-1/2	239	4 Speed	80308001	80372737	88506501	86508871	T148
1948-9	*B-1-FM *B-1-FM *B-1-FM *B-1-HM *B-1-HM *B-1-HM	107 131 161 107 131 161	1-1/2	239	4 Speed	83508001	83510145	9267001	9267337	T152

# INFORMATION—GROUP 1

YEAR	MODEL CODE	1-10	1-11	1-12	1-13	1-14	1-15	1-16	1-17	1-18
		WHEEL BASE	CAPACITY RATING (TONS)	REPLACE- MENT ENGINE	TRANS- MISSION (FORWARD SPEEDS)	SERIAL NUMBERS				ENGINE NUMBER OR SYMBOL
						STARTING DETROIT	CLOSING DETROIT	STARTING LOS ANGELES	CLOSING LOS ANGELES	
1948-9	*B-1-I	128 140 152 170 212	2	254	5 Speed	82536501	82561749	85600001	85601889	T150
1948-9	*B-1-JM	107 131 161	2	254	5 Speed	8738001	8739928	88500501	88500700	T154
1948-9	*B-1-R	130 136 154 172 229	2 1/2	1264570	5 Speed	81855001	81857431	85025501	85026000	T156
1948-9	*B-1-T	130 136 154 172 190	3	1264575	5 Speed	81789001	81791711	85000401	85001000	T158
1948-9	*B-1-V	130 136 154 172 190	3	1264575	5 Speed	81794001	81794080	85000401	85000100	T158
1950	B-2-B	108	1/2	221 W.F.O. 223 W.F.O.	*3 Speed	82140001	82212662	85300001		T172
1950	B-2-C	116	3/4	221 W.F.O. 223 W.F.O.	*3 Speed	83340001	83361096	85506001		T172
1950	B-2-D	116 126	1	233	*3 Speed	81280001	81295887	86008501		T176
1950	*B-2-F	128 152 170	1-1/2	230	4 Speed	80380001	80390446	86513001		T178
1950	*B-2-G	128 152 170 192	2	239	4 Speed	80067751	80079063	86600001		T178
1950	*B-2-HH	128 152 170 192	2	239	4 Speed	82565001	82577976	85602001		T192
1950	*B-2-GM	107 131 161	1 1/2	239	4 Speed	83701001	83701612	9267501		T182
1950	*B-2-HHM	107 131 161	2	239	4 Speed	8741001	8741575	88501001		T194
1950	*B-2-J *B-2-J *B-2-J *B-2-J *B-2-J *B-2-K *B-2-K *B-2-K *B-2-K *B-2-K	128 140 152 170 212 128 140 152 170 212	2-1/2	254	5 Speed	82801001	82814644	88600001		T130
1950	*B-2-JM *B-2-JM *B-2-JM *B-2-KM *B-2-KM *B-2-KM	107 131 161 107 131 161	2-1/2	254	5 Speed	82950001	82951243	88680001		T184
1950	*B-2-R	130 136 142 154 172	2-3/4	1264570	5 Speed	81058001	81059952			T186

\* THESE MODELS ALSO COME EQUIPPED WITH EATON 2 SPEED AXLES. IN SUCH CASE A SUFFIX A OR AX IS ADDED TO THE MODEL CODE

EXAMPLE: WFA, WFAX, WFMA, WFMAX, WHA AND WHMA EQUIPPED WITH 1350 OR 1650 EATON 2 SPEED AXLES, WHAX, WHMAX, B-1-KA AND B-1-KMA EQUIPPED WITH 16500 EATON 2 SPEED AXLES,



# INFORMATION—GROUP 1

YEAR	MODEL CODE	1-19	1-20	1-21	1-22	1-23	1-24	1-25	1-26	1-27
		WHEEL BASE	CAPACITY RATING (TONS)	REPLACE MENT ENGINE	TRANSMISSION (FORWARD SPEEDS)	SERIAL NUMBERS				ENGINE NUMBER OR SYMBOL
						STARTING DETROIT	CLOSING DETROIT	STARTING LOS ANGELES	CLOSING LOS ANGELES	
1950	B-2-R	229	2-3/4	1264570	5 Speed	81858001	85859952			T186
1950	*B-2-T	130 136 142 154 172 190	3	1264575	5 Speed	81793001	81794732			T188
1950	B-2-V	130 136 142 154 172 190	3-1/2	1264575	5 Speed	81793001	81796762			T188
1951	B-3-B	108	1/2	<sup>221</sup> W/O F.D. <sup>231</sup> W/F.D.	*3 Speed	82215001		85308001		T306
1951	B-3-C	116	3/4	<sup>221</sup> W/O F.D. <sup>231</sup> W/F.D.	*3 Speed	83362001		85510001		T306
1951	B-3-D	116 126	1	233	*3 Speed	81435001		86010001		T310
1951	*B-3-F	128 152 170	1-1/2	239	4 Speed	80392001		86514001		T314
1951	*B-3-G	128 152 170 192	1-1/2	239	4 Speed	80080001		86601001		T314
1951	*B-3-HH	128 152 170 192	2	239	4 Speed	82580001		85602501		T316
1951	*B-3-GM	107 131 161	1-1/2	239	4 Speed	83701701		85801001		T326
1951	*B-3-HHM	107 131 161	2	239	4 Speed	8742001		88501101		T328
1951	*B-3-J *B-3-J *B-3-J *B-3-J *B-3-J *B-3-K *B-3-K *B-3-K *B-3-K *B-3-K	128 140 152 170 212 128 140 152 170 212	2-1/2	254	5 Speed	82815001		88600701		T318
1951	*B-3-JM *B-3-JM *B-3-JM *B-3-KM *B-3-KM *B-3-KM	107 131 161 107 131 161	2-1/2	254	5 Speed	82951501		88680101		T330
1951	*B-3-R	130 142 154 172 229	2-3/4	1264570	5 Speed	81860501				T320
1951	*B-3-T	130 142 154 172 190	3	1264575	5 Speed	81795001				T322
1951	*B-3-V	130 142 154 172 190	3-1/2	1264575	5 Speed	81795001				T322

★ THESE MODELS ALSO COME EQUIPPED WITH 4 SPEED TRANSMISSIONS. PARTS FOR THE 4 SPEED TRANSMISSION ON THESE MODELS CAN BE SPECIFIED BY USING THE TRANSMISSION PARTS FOR THE 1-1/2 TON MODEL OF THE SAME YEAR. THE ONLY PARTS WHICH DIFFERS IN THE 4 SPEED TRANSMISSIONS ON THESE MODELS WILL BE THE TRANSMISSION DRIVE GEAR OR PINION.

# FRONT AXLE—GROUP 2

I T E M	Y E A R	MODEL CODE	2-1	2-2	2-3	2-4	2-5	2-6	2-7	I T E M
			I B E A M	S T E E R I N G K N U C K L E (O R S P I N D L E)		S E R V I C E P K G.	K I N G P I N			
				R I G H T	L E F T		S E R V I C E P K G.	K I N G P I N	B U S H I N G	
						U P P E R			L O W E R	
1	41-7	WC	589516	666407	666408	933436	642680	633672	633672	1
2	41-7	WD-15	589516	666407	666408	933436	642680	633672	633672	2
3	41-7	WD-20, 21	589516	577904	577905	933436	642680	633672	633672	3
4	41-7	WF	1092558	594780	594781	1063654	594784	594776	594777	4
5	46-7	WFX	1092559	919268	919267	1243609	918965	595602	595603	5
6	41-7	WFM	1092559	595608	595609	1243609	918965	595602	595603	6
7	46-7	WFMX	1092559	919268	919267	1243609	918965	595602	595603	7
8	41-7	WH	1092559	595608	595609	1243609	918965	595602	595603	8
9	41-7	WHM	1092560	919268	919267	1243609	918965	595602	595603	9
10	46-7	WJ	1190667	919268	919267	1243609	918965	595602	595603	10
11	46-7	WK	1190803	587016	587017	1243608	591522	570986	570986	11
12	46-7	WR	1191515	589772	589773	1243608	583991	583990	583990	12
13	48-9	B-1-B	1193805	1311163	1311164	933436	642680	633672	633672	13
14	48-9	B-1-C	1193805	1188204	1188205	933436	642680	633672	633672	14
15	48-9	B-1-D	1193805	921532	921531	933436	642680	633672	633672	15
16	48-9	B-1-F	1193886	1265368	1265369	1241697	1194747	636230	594777	16
17	48-9	B-1-H, B-1-HH	1194813	1265382	1265383	1243609	918965	595602	595603	17
18	48-9	B-1-FM	1194813	1265382	1265383	1243609	918965	595602	595603	18
19	48-9	B-1-HM, B-1-HHM	1194813	1265382	1265383	1243609	918965	595602	595603	19
20	48-9	B-1-J	1194813	1265382	1265383	1243609	918965	595602	595603	20
21	48-9	B-1-JM	1194813	1265382	1265383	1243609	918965	595602	595603	21
22	48-9	B-1-R	1195854	1265382	1265383	1243609	918965	595602	595603	22
23	48-9	B-1-T	1196394	587016	587017	1243608	591522	570986	570986	23
24	48-9	B-1-V	1196394	587016	587017	1243608	591522	570986	570986	24
25	50	B-2-B	1193805	666407	666408	933436	642680	633672	633672	25
26	50	B-2-C	1193805	1188204	1188205	933436	642680	633672	633672	26
27	50	B-2-D	1193805	921532	921531	933436	642680	633672	633672	27
28	50	B-2-F	1193886	1265368	1265369	1241697	1194747	636230	594777	28
29	50	B-2-G	1193886	1265368	1265369	1241697	1194747	636230	594777	29
30	50	B-2-H, B-2-HH	1194813	1265382	1265383	1243609	918965	595602	595603	30
31	50	B-2-GM	1194813	1265382	1265383	1243609	918965	595602	595603	31
32	50	B-2-HM, B-2-HHM	1194813	1265382	1265383	1243609	918965	595602	595603	32
33	50	B-2-J, B-2-K	1194813	1265382	1265383	1243609	918965	595602	595603	33
34	50	B-2-JM, B-2-KM	1194813	1265382	1265383	1243609	918965	595602	595603	34
35	50	B-2-R	1195854	1265382	1265383	1243609	918965	595602	595603	35
36	50	B-2-T	1196394	1263644	1263645	1243608	591522	570986	570986	36
37	50	B-2-V	1196394	1263644	1263645	1243608	591522	570986	570986	37
38	51	B-3-B	1271931	1271388	1271387	1313261	1271402	1271399	1271399	38
39	51	B-3-C	1271931	1271390	1271389	1313261	1271402	1271399	1271399	39
40	51	B-3-D	1271931	1271392	1271391	1313261	1271402	1271399	1271399	40
41	51	B-3-F	1193886	1265368	1265369	1241697	1194747	636230	594777	41
42	51	B-3-G	1193886	1265368	1265369	1241697	1194747	636230	594777	42
43	51	B-3-H, B-3-HH	1194813	1265382	1265383	1243609	918965	595602	595603	43
44	51	B-3-GM	1194813	1265382	1265383	1243609	918965	595602	595603	44
45	51	B-3-HM, B-3-HHM	1194813	1265382	1265383	1243609	918965	595602	595603	45
46	51	B-3-J, B-3-K	1194813	1265382	1265383	1243609	918965	595602	595603	46
47	51	B-3-JM, B-3-KM	1194813	1265382	1265383	1243609	918965	595602	595603	47
48	51	B-3-R	1195854	1265382	1265383	1243609	918965	595602	595603	48
49	51	B-3-T	1196394	1263644	1263645	1243608	591522	570986	570986	49
50	51	B-3-V	1196394	1263644	1263645	1243608	591522	570986	570986	50

NOTE 1 AFTER SERIAL NO. 8133001 USE 1091800  
 NOTE 2 FROM SERIAL NO. 8350001 TO 8350121 USE 1092560  
 NOTE 3 FROM SERIAL NO. 8250001 TO 8250121 USE 1092560  
 NOTE 4 (130 INCH, 136 INCH, 142 INCH W.B.) USE 1260935 FOR 154 INCH, 172 INCH, 190 W.B.  
 NOTE 5 AFTER SERIAL NO. 8330001 USE 1188204 RIGHT & 1188205 LEFT  
 NOTE 6 AFTER SERIAL NO. 81209180 DET. & 9286011 LOS ANGELES USE 921512 RIGHT & 921513 LEFT  
 NOTE 7 AFTER SERIAL NO. 81300101 DET. & 9277393 LOS ANGELES USE 919308 RIGHT & 919309 LEFT  
 NOTE 8 AFTER SERIAL NO. 8296299 DET. & 9264549 LOS ANGELES USE 919288 RIGHT & 919267 LEFT  
 NOTE 9 AFTER SERIAL NO. 8961983 USE 919268 RIGHT & 919267 LEFT  
 NOTE 10 (STANDARD) USE 1261290 FOR HEAVY DUTY AXLE  
 NOTE 11 (STANDARD) USE 587016 RIGHT, 587017 LEFT UP TO 81856101 & 1263644 RIGHT, 1263645 LEFT AFTER FOR HEAVY DUTY AXLE  
 NOTE 12 FROM SERIAL NO. 8764502 TO 8765362 & 8707057 TO 8707086 USE 595608 RIGHT & 595609 LEFT  
 NOTE 13 (STANDARD) USE 587016 RIGHT & 587017 LEFT FOR HEAVY DUTY AXLE  
 NOTE 14 (STANDARD) USE 1192669 FOR HEAVY DUTY AXLE  
 NOTE 15 (STANDARD) USE 1263644 RIGHT & 1263645 LEFT FOR HEAVY DUTY AXLE  
 NOTE 16 (130 INCH, 136 INCH, 142 INCH W.B.) USE 589772 RIGHT & 589773 LEFT FOR 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 17 (STANDARD) USE 1243608 FOR HEAVY DUTY AXLE  
 NOTE 18 (STANDARD) USE 891522 FOR HEAVY DUTY AXLE  
 NOTE 19 (130 INCH, 136 INCH, 142 INCH W.B.) USE 583991 FOR 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 20 (STANDARD) USE 570986 FOR HEAVY DUTY AXLE  
 NOTE 21 (130 INCH, 136 INCH, 142 INCH W.B.) USE 583990 FOR 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 22 (STANDARD) USE 924976 FOR HEAVY DUTY AXLE  
 NOTE 23 (STANDARD) USE 571000 FOR HEAVY DUTY AXLE  
 NOTE 24 (130 INCH, 136 INCH, 142 INCH W.B.) USE 531031 FOR 154 INCH, 172 INCH, 190 INCH W.B.  
 NOTE 25 (STANDARD) USE 103886 FOR HEAVY DUTY AXLE  
 NOTE 26 (130 INCH, 136 INCH, 142 INCH W.B.) USE 140802 FOR 154 INCH, 172 INCH, 190 INCH W.B.  
 NOTE 27 (STANDARD) USE 571005 FOR HEAVY DUTY AXLE  
 NOTE 28 (130 INCH, 136 INCH, 142 INCH W.B.) USE 579252 FOR 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 29 (STANDARD) USE 571005 FOR HEAVY DUTY AXLE  
 NOTE 30 (130 INCH, 136 INCH, 142 INCH W.B.) USE 579252 FOR 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 31 (STANDARD) USE 571005 FOR HEAVY DUTY AXLE  
 NOTE 32 (130 INCH, 136 INCH, 142 INCH W.B.) USE 579252 FOR 154 INCH, 172 INCH, 190 INCH W.B.)

# FRONT AXLE—GROUP 2

I T E M	2-8	2-9	2-10	2-11	2-12	2-13	2-14	2-15	2-16	I T E M
	KING PIN				STEERING KNUCKLE ARM		TIE ROD END PACKAGES		TIE ROD	
	LOCK PIN	THRUST BRG.	OIL SEAL PLUG	THRUST BEARING SHIM	RIGHT	LEFT	RIGHT	LEFT		
1	123581	626503	103894	626871	596560	596545	951302	951303	596715	1
2	123581	626503	103894	626871	<sup>32</sup> 596560	<sup>32</sup> 596545	951302	951303	596715	2
3	123581	626503	103894	626871	596552	596547	951302	951303	596715	3
4	41558	594785	192627	594804	<sup>33</sup> 594782	<sup>33</sup> 594783	951306	951307	602211	4
5	55590	595615	117923	595616	1196720	1196719	951313	951314	565576	5
6	55590	595615	117923	595616	<sup>34</sup> 595610	<sup>34</sup> 595613	951313	951314	565576	6
7	55590	595615	117923	595616	1196720	1196719	951313	951314	565576	7
8	55590	595615	117923	595616	<sup>35</sup> 595610	<sup>35</sup> 595613	951313	951314	565576	8
9	55590	595615	117923	595616	<sup>36</sup> 595610	<sup>36</sup> 595613	951313	951314	565576	9
10	<sup>22</sup> 55590	<sup>26</sup> 595615	<sup>28</sup> 117923	<sup>30</sup> 595616	<sup>37</sup> 1196720	<sup>37</sup> 1196719	<sup>44</sup> 951313	<sup>44</sup> 951314	<sup>47</sup> 565576	10
11	924978	571000	103896	571005	1190804	1263584	951315	951316	571910	11
12	924978	571000	140802	579252	579242	579243	912526	912527	912525	12
13	123581	626503	103894	626871	1194046	1194047	1311176	1311175	1194224	13
14	123581	626503	103894	626871	1194048	1194049	1311176	1311175	1194224	14
15	123581	626503	103894	626871	1194048	1194049	1311176	1311175	1194224	15
16	41558	594785	192627	594804	<sup>38</sup> 1194161	<sup>38</sup> 1194403	1238405	1238404	1194499	16
17	55590	595615	117923	595616	<sup>39</sup> 1194930	<sup>39</sup> 1194931	1238395	1238394	1194862	17
18	55590	595615	117923	595616	1196720	1196719	1238395	1238394	1194862	18
19	55590	595615	117923	595616	1196720	1196719	1238395	1238394	1194862	19
20	55590	505615	117923	595616	<sup>40</sup> 1194930	<sup>40</sup> 1194931	1238395	1238394	1194862	20
21	55590	595615	117923	595616	1196720	1196719	1238395	1238394	1194862	21
22	<sup>22</sup> 55590	<sup>26</sup> 595615	<sup>28</sup> 117923	<sup>30</sup> 595616	<sup>41</sup> 1194930	<sup>41</sup> 1194931	<sup>45</sup> 1238395	<sup>45</sup> 1238394	<sup>48</sup> 1194862	22
23	924978	571000	103896	571005	<sup>42</sup> 1196840	<sup>42</sup> 1196841	<sup>46</sup> 951315	<sup>46</sup> 951316	<sup>49</sup> 1260661	23
24	924978	<sup>27</sup> 571000	<sup>29</sup> 103896	<sup>31</sup> 571005	<sup>42</sup> 1196840	<sup>42</sup> 1196841	<sup>46</sup> 951315	<sup>46</sup> 951316	<sup>49</sup> 1260661	24
25	123581	626503	103894	626871	1194046	1194047	1311176	1311175	1194224	25
26	123581	626503	103894	626871	1194048	1194049	1311176	1311175	1194224	26
27	123581	626503	103894	626871	1194048	1194049	1311176	1311175	1194224	27
28	41558	594785	192627	594804	1265370	1265377	1238405	1238404	1194499	28
29	41558	594785	192627	594804	1265370	1265377	1238405	1238404	1194499	29
30	55590	595615	117923	595616	1265384	1265385	1238395	1238394	1194862	30
31	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	31
32	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	32
33	55590	595615	117923	595616	1265384	1265385	1238395	1238394	1194862	33
34	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	34
35	<sup>22</sup> 55590	<sup>26</sup> 595615	<sup>28</sup> 117923	<sup>30</sup> 595616	<sup>43</sup> 1265384	<sup>43</sup> 1265385	<sup>45</sup> 1238395	<sup>45</sup> 1238394	<sup>48</sup> 1194862	35
36	924978	571000	103896	571005	1263648	1263649	1238406	1243756	1263660	36
37	924978	<sup>27</sup> 571000	<sup>29</sup> 103896	<sup>31</sup> 571005	<sup>42</sup> 1263648	<sup>42</sup> 1263649	<sup>46</sup> 1238406	<sup>46</sup> 1243756	<sup>49</sup> 1263660	37
38	1271403	618891	103894	1271401	1194046	1194047	1311176	1311175	1194224	38
39	1271403	618891	103894	1271401	1194048	1194049	1311176	1311175	1194224	39
40	1271403	618891	103894	1271401	1194048	1194049	1311176	1311175	1271637	40
41	41558	594785	192627	594804	1265370	1265377	1311176	1311175	1274428	41
42	41558	594785	192627	594804	1265370	1265377	1311176	1311175	1274428	42
43	55590	595615	117923	595616	1265384	1265385	1238395	1238394	1194862	43
44	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	44
45	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	45
46	55590	595615	117923	595616	1265384	1265385	1238395	1238394	1194862	46
47	55590	595615	117923	595616	1265916	1265917	1238395	1238394	1194862	47
48	<sup>22</sup> 55590	<sup>26</sup> 595615	<sup>28</sup> 117923	<sup>30</sup> 595616	<sup>43</sup> 1265384	<sup>43</sup> 1265385	<sup>45</sup> 1238395	<sup>45</sup> 1238394	<sup>48</sup> 1194862	48
49	924978	571000	103896	571005	1263648	1263649	1238406	1243756	1263660	49
50	924978	<sup>74</sup> 571000	<sup>76</sup> 103896	<sup>75</sup> 571005	<sup>76</sup> 1263648	<sup>76</sup> 1263649	<sup>77</sup> 1238406	<sup>77</sup> 1243756	<sup>78</sup> 1263660	50

NOTE 32 AFTER SERIAL NO. 83300001 USE 918924 RIGHT & 916938 LEFT  
 NOTE 33 AFTER SERIAL NO. 81300101 DET. & 9277393 LOS ANGELES USE 919278  
 NOTE 34 AFTER SERIAL NO. 8296299 DET. & 9264549 LOS ANGELES USE 1196720  
 NOTE 35 AFTER SERIAL NO. 8961985 DET. & 9296151 LOS ANGELES USE 1196720  
 NOTE 36 AFTER SERIAL NO. 8707086 DET. & 9272846 LOS ANGELES USE 1196720  
 NOTE 37 (STANDARD) USE 1192870 RIGHT & 1192871 LEFT FOR HEAVY DUTY AXLE  
 NOTE 38 AFTER SERIAL NO. 8036633 USE 1265370 RIGHT & 1265377 LEFT  
 NOTE 39 AFTER SERIAL NO. 8036625 USE 1265384 RIGHT & 1265385 LEFT  
 NOTE 40 AFTER SERIAL NO. 82558707 USE 1265384 RIGHT & 1265385 LEFT  
 NOTE 41 (STANDARD) (AFTER SERIAL NO. 81256825 USE 1265384 RIGHT & 1265385 LEFT) HEAVY DUTY AXLE USE 1196840 RIGHT & 1196841 LEFT UP TO SERIAL NO. 81856250 DET. & 85025722 CALIFORNIA AFTER USE 1263648  
 NOTE 42 AFTER SERIAL NO. 81790056 DET. & 85000583 CALIFORNIA USE 1263648 RIGHT & 1263649 LEFT (130 INCH, 136 INCH, 142 INCH W.B., ONLY ON B-1-V, B-2-V) (USE 1260914 RIGHT & 1260915 LEFT ON ALL 154 INCH, 172 INCH, 190 INCH W.B.)

NOTE 43 (STANDARD) USE 1263648 RIGHT & 1263649 LEFT FOR HEAVY DUTY AXLE  
 NOTE 44 USE 951315 RIGHT & 951316 LEFT FOR HEAVY DUTY AXLE  
 NOTE 45 (ALL STANDARD) USE 951315 RIGHT & 951316 LEFT UP TO SERIAL NO. 81856250 DET. & 85025722 CALIFORNIA & 1238406 RIGHT & 1243756 LEFT AFTER FOR HEAVY DUTY AXLE  
 NOTE 46 AFTER SERIAL NO. 81790056 DET. & 85000583 CALIFORNIA USE 126406 RIGHT & 1243756 LEFT (130 INCH, 136 INCH, 142 INCH W.B., ONLY ON B-1-V, B-2-V) (USE 1321101 RIGHT & 1321102 LEFT ON ALL 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 47 (STANDARD) USE 1192874 FOR HEAVY DUTY AXLE  
 NOTE 48 (ALL STANDARD) USE 1260661 UP TO & 1263660 AFTER SERIAL NO. 81856250 DET. & 85025722 CALIFORNIA FOR HEAVY DUTY AXLE  
 NOTE 49 AFTER SERIAL NO. 81790056 DET. & 85000583 CALIFORNIA USE 1263660 (130 INCH, 136 INCH, 142 INCH W.B., ONLY ON B-1-V, B-2-V) (USE 1260912 ON ALL 154 INCH, 172 INCH, 190 INCH W.B.)  
 NOTE 50 AFTER SERIAL NO. 81385033 USE 1090604  
 NOTE 51 AFTER SERIAL NO. 8320288 USE 1189319  
 NOTE 52 FROM SERIAL NO. 82900001 TO 82508395 USE 1090604, AFTER USE 1188814  
 NOTE 53 AFTER SERIAL NO. 8708033 USE 1189318

# FRONT AXLE—GROUP 2

I T E M	Y E A R	MODEL CODE	2-17	2-18	2-19	2-20	2-21	2-22	2-23	2-24	I T E M
			DRAG LINK								
			TUBE	BALL STUD	BALL SEAT SPRING	PARTS SERVICE PKG.	DUST COVER PKG.		BEARING OR SOCKET	END PKG.	
				AXLE END	STEERING END						
1	41-7	WC	589727	589707	318748	980510	980513	980514	502182		1
2	41-7	WD-15	589727	589707	318748	980510	980513	980514	502182		2
3	41-7	WD-20, 21	589727	589707	318748	980510	980513	980514	502182		3
4	41-7	WF	<sup>50</sup> 574501	51354	318748	980510	980513	980515	502182		4
5	46-7	WFX	1188814	1188800	530560	1057757	1057755	980515	928950		5
6	41-7	WFM	<sup>51</sup> 595919	<sup>54</sup> 500963	<sup>59</sup> 318748	<sup>62</sup> 980510	<sup>65</sup> 980513	980515	502182		6
7	46-7	WFMX	1189318	1188800	530560	1057757	1057755	980515	928950		7
8	41-7	WH	<sup>52</sup> 574501	<sup>55</sup> 500963	<sup>60</sup> 318748	<sup>63</sup> 980510	<sup>66</sup> 980513	980515	502182		8
9	41-7	WHM	<sup>53</sup> 595919	<sup>56</sup> 500963	<sup>61</sup> 318748	<sup>64</sup> 1057757	<sup>67</sup> 980513	980515	502182		9
10	46-7	WJ	1191864	<sup>57</sup> 1188800	530560				928950		10
11	46-7	WK	1191064	1090605	553988				553990		11
12	46-7	WR	1191064	1090605	553988				553990		12
13	48-9	B-1-B	1195802								13
14	48-9	B-1-C	1195802								14
15	48-9	B-1-D	1195802								15
16	48-9	B-1-F	1195813							1238406	16
17	48-9	B-1-H, B-1-HH	1195890							1238406	17
18	48-9	B-1-FM	1196178	1188800	530560	1057757	1057755	1057756	928950		18
19	48-9	B-1-HM, B-1-HHM	1196178	1188800	530560	1057757	1057755	1057756	928950		19
20	48-9	B-1-J	1195890							1238406	20
21	48-9	B-1-JM	1196178	1188800	530560	1057757	1057755	1057756	928950		21
22	48-9	B-1-R	<sup>58</sup> 1195890							<sup>68</sup> 1238406	22
23	48-9	B-1-T	1196859							1241696	23
24	48-9	B-1-V	1196859							1241696	24
25	50	B-2-B	1195802								25
26	50	B-2-C	1195802								26
27	50	B-2-D	1195802								27
28	50	B-2-F	1195813							1238406	28
29	50	B-2-G	1195813							1238406	29
30	50	B-2-H, B-2-HH	1195890							1238406	30
31	50	B-2-GM	1196178	1188800	530560	1057757	1057755	1057756	928950		31
32	50	B-2-HM, B-2-HHM	1196178	1188800	530560	1057757	1057755	1057756	928950		32
33	50	B-2-J, B-2-K	1195890							1238406	33
34	50	B-2-JM, B-2-KM	1196178	1188800	530560	1057757	1057755	1057756	928950		34
35	50	B-2-R	<sup>59</sup> 1195890							<sup>68</sup> 1238406	35
36	50	B-2-T	1196859							1241696	36
37	50	B-2-V	1196859							1241696	37
38	51	B-3-B	1195802								38
39	51	B-3-C	1195802								39
40	51	B-3-D	1195802								40
41	51	B-3-F	1271377							1238406	41
42	51	B-3-G	1271377							1238406	42
43	51	B-3-H, B-3-HH	1271364							1238406	43
44	51	B-3-GM	1196178	1188800	530560	1057757	1057755	1057756	928950		44
45	51	B-3-HM, B-3-HHM	1196178	1188800	530560	1057757	1057755	1057756	928950		45
46	51	B-3-J, B-3-K	1271364							1238406	46
47	51	B-3-JM, B-3-KM	1196178	1188800	530560	1057757	1057755	1057756	928950		47
48	51	B-3-R	<sup>58</sup> 1271364							<sup>68</sup> 1238406	48
49	51	B-3-T	1196859							1241696	49
50	51	B-3-V	1196859							1241696	50

NOTE 54 AFTER SERIAL NO. 8350285 USE 1188800  
 NOTE 55 AFTER SERIAL NO. 82508385 USE 1188800  
 NOTE 56 AFTER SERIAL NO. 8708033 USE 1188800  
 NOTE 57 (STANDARD) USE 1182872 FOR HEAVY DUTY AXLE  
 NOTE 58 (STANDARD) USE 1196859 FOR HEAVY DUTY AXLE  
 NOTE 59 AFTER SERIAL NO. 8350285 USE 530560  
 NOTE 60 AFTER SERIAL NO. 82508395 USE 530560  
 NOTE 61 AFTER SERIAL NO. 8708033 USE 530560  
 NOTE 62 AFTER SERIAL NO. 8350288 USE 1057757  
 NOTE 63 AFTER SERIAL NO. 82508395 USE 1057757  
 NOTE 64 AFTER SERIAL NO. 8708033 USE 1057757  
 NOTE 65 FROM SERIAL NO. 83500842 TO 8350285 USE 1238413 AFTER SERIAL NO. 8350285 USE 1057755  
 NOTE 66 FROM SERIAL NO. 82500577 TO 82508395 USE 1238413 AFTER SERIAL NO. 82508395 USE 1057755  
 NOTE 67 FROM SERIAL NO. 8707801 TO 8708033 USE 1238413 AFTER SERIAL NO. 8708033 USE 1057755  
 NOTE 68 (STANDARD) USE 1241696 FOR HEAVY DUTY AXLE  
 NOTE 69 (130 & 142 INCH W.B.) USE 1270436 FOR 154, 172 & 190 INCH W.B.

NOTE 70 (130 & 142 INCH W.B.) USE 1267388 RIGHT & 1267827 LEFT FOR 154 INCH, 172 INCH & 190 INCH W.B.  
 NOTE 71 (130 & 142 INCH W.B.) USE 1321105 FOR 154, 172 & 190 INCH W.B.  
 NOTE 72 (130 & 142 INCH W.B.) USE 1267386 FOR 154, 172 & 190 INCH W.B.  
 NOTE 73 (130 & 142 INCH W.B.) USE 1267382 KNUCKLE BSHG. & 1267397 KING PIN BSHG. FOR 154 INCH, 172 INCH & 190 INCH W.B.  
 NOTE 74 (130 & 142 INCH W.B.) USE 1267402 FOR 154, 172 & 190 INCH W.B.  
 NOTE 75 (130 & 142 INCH W.B.) USE 1267405 FOR 154, 172 & 190 INCH W.B.  
 NOTE 76 (130 & 142 INCH W.B.) USE 1268830 RIGHT & 1268829 LEFT FOR 154 INCH, 172 INCH & 190 INCH W.B.  
 NOTE 77 (130 & 142 INCH W.B.) USE 1321101 RIGHT & 1321102 LEFT FOR 154 INCH, 172 INCH & 190 INCH W.B.  
 NOTE 78 (130 & 142 INCH W.B.) USE 1268832 FOR 154, 172 & 190 INCH W.B.  
 NOTE 79 AFTER SERIAL NO. 81790056 DETROIT & 85000583 CALIFORNIA USE 1263644 RIGHT & 1263645 LEFT  
 NOTE 80 (130 INCH, 136 INCH W.B. UP TO ONLY, USE 1263644 RIGHT & 1263645 LEFT ON 130 INCH, 136 INCH W.B. AFTER SERIAL NO. 81790056 DET. & 85000583 CALIFORNIA; USE 589772 RIGHT & 589773 LEFT FOR ALL 154 INCH, 172 INCH & 190 INCH W.B.

# REAR AXLE—GROUP 3

<b>EATON 2 SPEED REAR AXLE</b>	MODELS: WFA, WFA, WFMA, WFMA	MODELS: WHA, WHMA	MODELS: B-1, B-2, B-3, FA, GA, HA, HHA, FMA, HHMA, JA, JMA	MODELS: WHA, WHMA	MODELS: WHAX, WHMAX	MODELS: B-1, B-2, B-3, KA, KMA
	1350 SERIES	1350 SERIES	1350 SERIES	16050 SERIES	16500 SERIES	16500 SERIES
Axle Housing	<sup>1</sup> 596462	596464	<sup>27</sup> 1196404	922626	922626	1196203
Cover	592792	592792	592792	922222	922222	922222
Gasket	579033	579033	579033	921698	921598	921598
Axle Shaft	<sup>2</sup> 592317	590441	<sup>28</sup> 1194486	<sup>14</sup> 920632	<sup>14</sup> 920632	1196202
Gasket	<sup>3</sup> 570541	565911	565911	<sup>15</sup> 565911	<sup>15</sup> 565911	565911
Differential and Carrier Assy.	<sup>4</sup> 1188129	<sup>4</sup> 1188129	<sup>4</sup> 1188129	1193490	1193490	<sup>23</sup> 1264225
Differential Carrier and Caps Assy.	597262	597262	597262	922638	922638	922638
Gasket	596814	596814	596814	921599	921599	921599
Differential Case Assy. (Less Gears)	597127	597127	597127	922634	1193494	1193494
Differential Carrier Oil Distributor	585723	585723	585723	586324	586324	586324
Spring	585725	585725	585725	585725	585725	585725
Differential Bearing Cone (Right)	1264090	1264090	1264090	1264084	1264084	1264084
Differential Bearing Cone (Left)	1264091	1264091	1264091	921569	1264085	1264085
Differential Bearing Cup (Right)	1264092	1264092	1264092	1264086	1264086	1264086
Differential Bearing Cup (Left)	1264086	1264086	1264086	1264088	1264088	1264088
Adjuster (Right)	579002	579002	579002	921573	921573	921573
Adjuster (Left)	597139	597139	597139	921594	921594	921594
Lock (Right)	579004	579004	579004	586095	586095	586095
Lock (Left)	579003	579003	579003	922243	922243	922243
Differential Side Gear (Right)	<sup>A 5</sup> 597112	<sup>A 5</sup> 597112	925826	<sup>A 16</sup> 922220	1089986	<sup>24</sup> 1089986
Differential Side Gear (Left)	<sup>A 6</sup> 597113	<sup>A 6</sup> 597113	925827	<sup>A 17</sup> 921601	1089987	<sup>24</sup> 1089987
Thrust Washer	597114	597114	597114	922613	922613	922613
Differential Pinion or Gear	<sup>A 7</sup> 597115	<sup>A 7</sup> 597115	925825	<sup>A 18</sup> 921588	1089988	<sup>25</sup> 1089988
Thrust Washer	597116	597116	597116	<sup>A 19</sup> 921578	1089989	1089989
Differential Spider or Cross	597117	597117	597117	1089916	1089916	1089916
Differential Gear Support Case (Right)	597106	597106	597106	921600	1193472	1193472
Differential Gear Support Case (Left)	585603	585603	585603	922221	1193473	1193473
Differential Oil Collector Drum	585710	585710	585710	922219	1193474	1193474
Drive Gear and Pinion (Matched Set)	<sup>8</sup> 1090007	<sup>8</sup> 1090007	<sup>8</sup> 1090007	1188163	1193493	<sup>26</sup> 1193493
Drive Pinion Bearing Cage Assy. (With Cups)	579005	579005	579005	579005	579005	579005
Shim (.002)	579010	579010	579010	579010	579010	579010
Shim (.003)	579011	579011	579011	579011	579011	579011
Shim (.010)	579012	579012	579012	579012	579012	579012
Shim (.030)	579013	579013	579013	579013	579013	579013
Oil Seal (Cork)	579008	579008	579008	579008	579008	579008

NOTE 1 USE 596464 FOR WFA AFTER SERIAL NO. 81390704; WFMA AFTER SERIAL NO. 83503725; WFX, WFMX USE 590441 FOR WFA AFTER SERIAL NO. 81390704; WFMA AFTER SERIAL NO. 83503725; WFX, WFMX USE 565911 FOR WFA AFTER SERIAL NO. 81390704; WFMA AFTER SERIAL NO. 83503725; WFX, WFMX

NOTE 2 USE 590441 FOR WFA AFTER SERIAL NO. 81390704; WFMA AFTER SERIAL NO. 83503725; WFX, WFMX

NOTE 3 USE 565911 FOR WFA AFTER SERIAL NO. 81390704; WFMA AFTER SERIAL NO. 83503725; WFX, WFMX

NOTE 4 5.83-8.11 TO 1 RATIO; FOR 5.14-7.15 TO 1 RATIO USE 1188128; FOR 6.33-8.81 TO 1 RATIO USE 1188600

NOTE 5 USE 925826 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 6 USE 925827 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 7 USE 925825 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 8 5.83-8.11 TO 1 RATIO; FOR 5.14-7.15 TO 1 RATIO USE 597247; FOR 6.33-8.81 TO 1 RATIO USE 1260963

NOTE 9 TYPE A, FOR TYPE B USE 597267, TYPE C USE 1089469; TYPE D USE 597267. FOR IDENTIFICATION OF TYPES SEE PROPELLER SHAFT GROUP

NOTE 10 USE 1188131 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 11 USE 1188040 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 12 USE 1188039 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

NOTE 13 USE 597267 FOR B-1, B-2, B-3-JA & B-1, B-2, B-3-JMA

NOTE 14 DISC WHEELS, FOR STEEL SPOKE WHEELS USE 922284

NOTE 15 DISC WHEELS, FOR STEEL SPOKE WHEELS USE 922278

NOTE 16 USE 1089986 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE

# REAR AXLE—GROUP 3

<b>EATON 2 SPEED REAR AXLE</b>	MODELS: WFA, WFA, WFMA, WFMAX	MODELS: WHA, WHMA	MODELS: B-1, B-2, B-3, FA, GA, HA, HHA, FMA, HHMA, JA, JMA	MODELS: WHA, WHMA	MODELS: WHAX, WHMAX	MODELS: B-1, B-2, B-3, KA, KMA
	1350 SERIES	1350 SERIES	1350 SERIES	16050 SERIES	16050 SERIES	16500 SERIES
Drive Pinion Bearing Cone (Outer)	1264093	1264093	1264093	1264093	1264093	1264093
Drive Pinion Bearing Cup (Outer)	1264089	1264089	1264089	1264089	1264089	1264089
Drive Pinion Bearing Assy. (Inner)	579118	579118	579118	<sup>A 20</sup> 148353	189826	189826
Lock				921581	921581	921581
Drive Pinion Companion Flange or Yoke	<sup>9</sup> 596645	597267	<sup>13</sup> 1089469	920636	920636	920636
Nut	568526	568526	568526	921103	921103	921103
Washer	585583	585583	585583	921104	921104	921104
Drive Pinion Oil Seal Assy.	593258	593258	593258	921584	921584	921584
Retainer Assy.	585591	585591	585591	921597	921597	921597
Idler Pinion or Gear	585713	585713	585713	921591	1193469	1193469
Pin	597107	597107	597107	921572	921572	921572
High Speed Clutch Plate	585711	585711	585711	921592	1193482	1193482
Sliding Clutch Shifter Fork Assy.	<sup>A 10</sup> 597123	<sup>A 10</sup> 597123	1188131	<sup>A 21</sup> 921576	1188368	1188368
Plunger	<sup>A</sup> 597130	<sup>A</sup> 597130		<sup>A</sup> 597130		
Spring	<sup>A</sup> 597131	<sup>A</sup> 597131		<sup>A</sup> 597131		
Hole Cover	<sup>A 11</sup> 597132	<sup>A 11</sup> 597132	1188040	<sup>A 11</sup> 597132	1188040	1188040
Gasket	597133	597133	597133	597133	597133	597133
Sliding Clutch Shaft	<sup>A 12</sup> 922612	<sup>A 12</sup> 922612	1188039	<sup>A 22</sup> 922612	1188380	1188380
Sliding Clutch Gear	597122	597122	597122	921587	1193475	1193475
Axle Shift Diaphragm Assy.	1191686	1191686	1191686	1191686	1191686	1191686
Control Valve Assy.	1188059	1188059	1188059	1188059	1188059	1188059
Plunger	1191660	1191660	1191660	1191660	1191660	1191660
Seat	1191664	1191664	1191664	1191664	1191664	1191664
Check Valve Ball	1191666	1191666	1191666	1191666	1191666	1191666
Check Valve Body	1191665	1191665	1191665	1191665	1191665	1191665
Operating Lever Spring	1191671	1191671	1191671	1191671	1191671	1191671
Check Valve Ball Seat	1191668	1191668	1191668	1191668	1191668	1191668
Check Valve Ball Spring	1191667	1191667	1191667	1191667	1191667	1191667
Shift Cable Assy.	1262101	1262101	1262101	1262101	1262101	1262101
Bracket	1191684	1191684	1191684	1191684	1191684	1191684
Vacuum Shift Hose	1188055	1188055	1188055	1188055	1188055	1188055
Speedometer Shift Diaphragm Assy. (Complete)	1188060	1188060	1188060	1188060	1188060	1188060
Diaphragm and Pull Rod Assy.	1191676	1191676	1191676	1191676	1191676	1191676

NOTE 17 USE 1089987 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 18 USE 1089988 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 19 USE 1089989 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 20 USE 189826 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 21 USE 1188368 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 22 USE 1188380 FOR B TYPE AXLE OR VACUUM CONTROLLED TYPE  
 NOTE 23 6.14-8.54 TO 1 RATIO; FOR 6.50-9.04 TO 1 RATIO USE 1262100  
 NOTE 24 AFTER TYPE ON B-2-KA & B-2-KMA USE 1264230 RIGHT & 1264231 LEFT. (EATON NO. 31944 & 31943) (ALL B-3 SERIES USE AFTER TYPE)

NOTE 25 AFTER TYPE ON B-2-KA & B-2-KMA USE 1264229 (EATON NO. 31942) (ALL B-3 SERIES USE AFTER TYPE)  
 NOTE 26 6.14-8.54 TO 1 RATIO; FOR 6.50-9.04 TO 1 RATIO USE 1262097  
 NOTE 27 ALL B-1 SERIES; FOR B-2-FA, B-2-GA & B-2-GMA USE 1267055 FOR STANDARD 1350 AXLE & 1196404 FOR HEAVY 1350 AXLE; FOR B-3-FA, B-3-GA & B-3-GMA USE 1267055  
 NOTE 28 ALL B-1 SERIES; FOR B-2-FA, B-2-GA & B-2-GMA USE 1194483 FOR STANDARD 1350 AXLE & 1194486 FOR HEAVY 1350 AXLE; FOR B-3-FA, B-3-GA & B-3-GMA USE 1194483  
 NOTE A ALL PARTS LISTED WITH THE LETTER A IN THE PART NUMBER COLUMNS ARE USED WITH THE MANUAL CONTROL TYPE AXLE ONLY.



# REAR AXLE—GROUP 3

<b>TIMKEN DOUBLE REDUCTION AND 2 SPEED AXLE</b>	WJ B-1-R B-2-R B-3-R	WK B-1-T B-2-T B-3-T	WR B-1-V B-2-V B-3-V	
Axle Housing	USE HOUSINGS AS LISTED ON PAGE 1			
Axle Shaft	1191795	<sup>16</sup> 1191908	1192576	
Gasket	1191796	<sup>17</sup> 1191909	1192577	
Differential and Carrier Assy.	SEE NOTE 10	SEE NOTE 11	SEE NOTE 12	
Differential Carrier and Caps	<sup>1</sup> 1192099	<sup>2</sup> 1192202	<sup>3</sup> 1192725	
Gasket	1191731	1191958	1192575	
Inspection Hole Cover Gasket		1192199	1192199	
Dowel	1192897			
Differential Case	1192101	1192196	1192728	
Differential Bearing Cone	571823	1191987	1192424	
Differential Bearing Cup	598576	1264086	1192423	
Adjusting Nut	1191726	1191973	1192730	
Lock	1191727	1191727	1191727	
Differential Side Gear	1191715	1191969	1192419	
Thrust Washer	1191716	1191970	1192420	
Differential Pinion	1191717	1191965	1192415	
Bushing	1191719	1191967	1192417	
Thrust Washer	1191720	1191968	1192418	
Differential Spider or Cross	1191721	1191971	1192421	
Spiral Pinion Shaft	1190704	1192302	1192847	
Shift Collar	1190705	1192305	1192850	
Lock Plunger	1190706	1190706	1190706	
Spring	1190707	1190707	1190707	
Bearing Cone	<sup>4</sup> 1192129	1192129	1192735	
Bearing Cup	1192127	1192127	1192736	
Retainer	1263862	1192213	1192747	
Cage	1192123	1192206	1192740	
Spiral Pinion (2 Speed) (Low Speed)	1190701	1192304	1192849	
Spiral Pinion (2 Speed) (High Speed)	1190702	<sup>5</sup> 1192303	<sup>6</sup> 1192848	
Spiral Pinion (Double Reduction)	1192124	1192225	1192734	
Drive Gear and Pinion	SEE NOTE 13	SEE NOTE 14	SEE NOTE 15	
Drive Gear Key	1192144	1192218	1192754	
Drive Pinion Carrier	1192113	1192271	1192778	
Drive Pinion Bearing Cone (Front)	668520	1192235	566600	
Drive Pinion Bearing Cone (Rear)	<sup>7</sup> 1192110	1192237	572032	
Drive Pinion Bearing Cup (Front)	619395	587551	563572	
Drive Pinion Bearing Cup (Rear)	1193605	1192238	1192238	
Drive Pinion Bearing Oil Seal	1192109	1192233	1192233	
Axle Shift Diaphragm Assy.	<sup>8</sup> 1263594	<sup>8</sup> 1263594	<sup>9</sup> 1263595	
Pushrod Assy.	1263598	1263598	1263599	
Control Valve Assy.	1188059	1188059	1188059	
Shift Cable Assy.	1262101	1262101	1262101	
Bracket	1191684	1191684	1191684	
Vacuum Shift Hose	1261997	1261997	1188055	
Rear Axle Shift Fork	1190700	1192312	1192861	
Shaft			1192862	

NOTE 1 DOUBLE REDUCTION FOR 2 SPEED USE 1190690  
 NOTE 2 DOUBLE REDUCTION FOR 2 SPEED USE 1192395  
 NOTE 3 DOUBLE REDUCTION FOR 2 SPEED USE 1192643  
 NOTE 4 RIGHT FOR LEFT USE 1192126  
 NOTE 5 6.32-8.22 TO 1 RATIO; FOR 6.84-9.18 RATIO USE 1265197  
 NOTE 6 6.53-8.53 TO 1 RATIO; FOR 7.12-9.55 RATIO USE 1265198  
 NOTE 7 FOR AFTER JOBS ON B-1-R & B-2-R, B-3-R USE 1263857 (TIMKEN NO. 39580)  
 NOTE 8 ALSO SPECIFY 1263598 PUSH ROD FOR COMPLETE INSTALLATION ON WJ, WK, B-1-R & B-1-T  
 NOTE 9 ALSO SPECIFY 1263599 PUSH ROD FOR COMPLETE INSTALLATION ON WR & B-1-V  
 NOTE 10 DOUBLE REDUCTION 8.15 TO 1 USE 1192096, 2 SPEED 6.1-8.1 TO 1 USE 1263931, 2 SPEED 6.6-8.8 TO 1 USE 1263932  
 NOTE 11 DOUBLE REDUCTION 8.22 TO 1 USE 1192269, 2 SPEED 6.3-8.2 TO 1 USE 1263937, 2 SPEED 6.6-9.1 TO 1 USE 1263939

NOTE 12 DOUBLE REDUCTION 8.53 TO 1 USE 1192722, 2 SPEED 6.5-8.5 TO 1 USE 1263941, 2 SPEED 7.1-9.5 TO 1 USE 1263943  
 NOTE 13 DOUBLE REDUCTION 8.15 TO 1 & 2 SPEED 6.1-8.1 TO 1 USE 1192112, 2 SPEED 6.6-8.8 TO 1 USE 1193382  
 NOTE 14 DOUBLE REDUCTION 8.22 TO 1 & 2 SPEED 6.3-8.2 TO 1 USE 1192219, 2 SPEED 6.6-9.1 TO 1 USE 1196134  
 NOTE 15 DOUBLE REDUCTION 8.53 TO 1 & 2 SPEED 6.5-8.5 TO 1 USE 1192785, 2 SPEED 7.1-9.5 TO 1 USE 1268569  
 NOTE 16 FOR B-2-R, B-3-R HEAVY H-320 AXLE USE 1265606  
 NOTE 17 FOR B-2-R, B-3-R HEAVY H-320 AXLE USE 1191796  
 NOTE FOR HEAVY DUTY REAR AXLE ON B-2-R, B-3-R SPECIFY PARTS AS LISTED FOR B-2-T, B-3-T FOR HEAVY DUTY H-320 REAR AXLE ON B-2-R, B-3-R SPECIFY PARTS AS LISTED FOR B-2-T, B-3-T UNLESS OTHERWISE NOTED



# REAR AXLE—GROUP 3

I T E M	Y E A R	M O D E L C O D E	3-1			3-2			3-3			3-4			3-5			3-6			3-7			I T E M
			H O U S I N G									D I F F. & C A R R I E R (O R 3 d M E M B E R)												
			A			B			A			B			A			B						
ASSY.	COVER	COVER GASKET	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO				
1	41-7	WC	<sup>1</sup> 1193498						<sup>14</sup> 1141898	3.73	<sup>14</sup> 1141910	4.1										1		
2	41-7	WD-15	<sup>2</sup> 1193498						<sup>15</sup> 1141898	3.73	<sup>15</sup> 1141910	4.1										2		
3	41-7	WD-20, 21	<sup>3</sup> 915617	<sup>13</sup> 915664	1188262				<sup>16</sup> 915605	3.91	<sup>16</sup> 915606	4.3										3		
4	41-7	WF	<sup>4</sup> 592876	1089489	563617				<sup>17</sup> 1092058	5.111	<sup>17</sup> 1092059	5.625										4		
5	46-7	WFX	1089487	1089489	563617				1092957	5.111	1092958	5.625										5		
6	41-7	WFM	<sup>5</sup> 592876	1089489	563617				<sup>18</sup> 1092058	5.111	<sup>18</sup> 1092059	5.625										6		
7	46-7	WFMX	1089487	1089489	563617				1092957	5.111	1092958	5.625										7		
8	41-7	WH	1089487	1089489	563617				1089497	5.111	1089506	5.625										8		
9	41-7	WHM	1089487	1089489	563617				1089497	5.111	1089506	5.625										9		
10	46-7	WJ	<sup>6</sup> 1191690						1191703	6.80	1191709	7.20										10		
11	46-7	WK	<sup>7</sup> 1191992						1192085	6.83	1192086	7.40										11		
12	46-7	WR	<sup>8</sup> 1192560						1192401	6.83	1192478	7.80										12		
13	48-9	B-1-B	<sup>9</sup> 1194955						1193379	4.1	1193389	4.3										13		
14	48-9	B-1-C	<sup>10</sup> 1194955						1193379	4.1	1193389	4.3										14		
15	48-9	B-1-D	1194063	915664	1188262				1195575	3.91	1195577	4.3										15		
16	48-9	B-1-F	1194470	1089489	563617				1092958	5.625	1092959	6.285										16		
17	48-9	B-1-H, B-1-HH	1194485	1089489	563617				1092958	5.625	1092959	6.285										17		
18	48-9	B-1-FM	1194470	1089489	563617				1092958	5.625	1092959	6.285										18		
19	48-9	B-1-HM, B-1-HHM	1194485	1089489	563617				1092958	5.625	1092959	6.285										19		
20	48-9	B-1-J	1194485	1089489	563617				1089497	5.111	1089513	6.285										20		
21	48-9	B-1-JM	1194485	1089489	563617				1089497	5.111	1089513	6.285										21		
22	48-9	B-1-R	<sup>6</sup> 1263050						1191703	6.80	1191709	7.20										22		
23	48-9	B-1-T	<sup>7</sup> 1263054						1192085	6.83	1192086	7.40										23		
24	48-9	B-1-V	<sup>8</sup> 1263056						1192401	6.83	1192478	7.80										24		
25	50	B-2-B	1264765						1193379	4.1	1193389	4.3										25		
26	50	B-2-C	1264765						1193379	4.1	1193389	4.3										26		
27	50	B-2-D	1194063	915664	1188262				1195575	3.91	1195577	4.3										27		
28	50	B-2-F	1194470	1089489	563617				1266235	5.625	1092959	6.285										28		
29	50	B-2-G	1194470	1089489	563617				1266235	5.625	1092959	6.285										29		
30	50	B-2-H, B-2-HH	1194485	1089489	563617				1266245	6.285	1266260	6.833										30		
31	50	B-2-GM	1194470	1089489	563617				1266235	5.625	1092959	6.285										31		
32	50	B-2-HM, B-2-HHM	1194485	1089489	563617				1266245	6.285	1266260	6.833										32		
33	50	B-2-J	1194485	1089489	563617				1089497	5.111	1089513	6.285										33		
34	50	B-2-JM	1194485	1089489	563617				1089497	5.111	1089513	6.285										34		
35	50	B-2-R, B-2-K, B-2-KM	<sup>11</sup> 1263050						1191703	6.80	1191709	7.20										35		
36	50	B-2-T	<sup>12</sup> 1266804						1192085	6.83	1192086	7.40										36		
37	50	B-2-V	<sup>8</sup> 1263056						1192401	6.83	1192478	7.80										37		
38	51	B-3-B	1264765						1193379	4.1	1193389	4.3										38		
39	51	B-3-C	1264765						1193379	4.1	1193389	4.3										39		
40	51	B-3-D	1194063	915664	1188262				1195575	3.91	1195577	4.3										40		
41	51	B-3-F	1194470	1089489	563617				1266235	5.625	1092959	6.285										41		
42	51	B-3-G	1194470	1089489	563617				1266235	5.625	1092959	6.285										42		
43	51	B-3-H, B-3-HH	1194485	1089489	563617				1266245	6.285	1266260	6.833										43		
44	51	B-3-GM	1194470	1089489	563617				1266235	5.625	1092959	6.285										44		
45	51	B-3-HM, B-3-HHM	1194485	1089489	563617				1266245	6.285	1266260	6.833										45		
46	51	B-3-J	1194485	1089489	563617				1089497	5.111	1266345	6.285										46		
47	51	B-3-JM	1194485	1089489	563617				1089497	5.111	1266345	6.285										47		
48	51	B-3-R, B-3-K, B-3-KM	<sup>11</sup> 1263050						1191703	6.80	1191709	7.20										48		
49	51	B-3-T	<sup>12</sup> 1266804						1192085	6.83	1192086	7.40										49		
50	51	B-3-V	<sup>12</sup> 1263056						1192401	6.83	1192478	7.80										50		

NOTE PARTS LISTED FOR B-2-R, B-3-R ARE FOR THE STANDARD OR H-100 SERIES AXLE WHEN NECESSARY TO SPECIFY FOR B-2-R, B-3-R HEAVY OR H-120 SERIES AXLE USE PARTS AS SPECIFIED FOR B-1-T UNLESS OTHERWISE NOTED.

- NOTE 1 UP TO SERIAL NO. 81194277 ALSO SPECIFY 1243601 ADAPTOR PACKAGE
- NOTE 2 UP TO SERIAL NO. 83309025 ALSO SPECIFY 1243601 ADAPTOR PACKAGE
- NOTE 3 FROM SERIAL NO. 81211001 TO 81243248 USE 1092140; AFTER 81243248 USE 1194063
- NOTE 4 AFTER SERIAL NO. 81404881 USE 1193674
- NOTE 5 AFTER SERIAL NO. 83504770 USE 1193674
- NOTE 6 HYDRAULIC BRAKES, FOR AIR BRAKES USE 1263051
- NOTE 7 HYDRAULIC BRAKES, FOR AIR BRAKES USE 1263055
- NOTE 8 HYDRAULIC BRAKES, FOR AIR BRAKES USE 1263057
- NOTE 9 AFTER SERIAL NO. 82068925 USE 1264765

# REAR AXLE—GROUP 3

I T E M	3-8		3-9		3-10		3-11		3-12		3-13		3-14		3-15		3-16		3-17		3-18		3-19		I T E M
	DIFF. & CARRIER (OR 3d MEMBER)												DRIVE GEAR & PINION-MATCHED SETS												
	C				D				A				B				C				D				
	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	ASSY.	RATIO	
1	<sup>14</sup> 1141915	4.3	<sup>14</sup> 1141925	4.78	1192393	3.73	1192394	4.1	1192395	4.3	1192396	4.78	1												
2	<sup>15</sup> 1141915	4.3	<sup>15</sup> 1141925	4.78	1192393	3.73	1192394	4.1	1192395	4.3	1192396	4.78	2												
3	<sup>16</sup> 1188296	4.89			1189864	3.91	1189865	4.3	1189867	4.89			3												
4	<sup>17</sup> 1092758	6.285	<sup>17</sup> 1092061	6.833	594705	5.111	594706	5.625	594707	6.285	595165	6.833	4												
5	1266245	6.285	1092960	6.833	594705	5.111	594706	5.625	594707	6.285	595165	6.833	5												
6	<sup>18</sup> 1092758	6.285	<sup>18</sup> 1092061	6.833	594705	5.111	594706	5.625	594707	6.285	595165	6.833	6												
7	1266245	6.285	1092960	6.833	594705	5.111	594706	5.625	594707	6.285	595165	6.833	7												
8	1089513	6.285	1089520	7.166	<sup>19</sup> 594953	5.111	<sup>19</sup> 594962	5.625	<sup>19</sup> 594971	6.285	<sup>19</sup> 594980	7.166	8												
9	1089513	6.285	1089520	7.166	<sup>20</sup> 594953	5.111	<sup>20</sup> 594962	5.625	<sup>20</sup> 594971	6.285	<sup>20</sup> 594980	7.166	9												
10					1191783	6.80	1262723	7.20					10												
11					1192009	6.83	1192010	7.40					11												
12					1192476	6.83	1192493	7.80					12												
13	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			13												
14	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			14												
15	1195579	4.89			1189864	3.91	1189865	4.3	1189867	4.89			15												
16	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			16												
17	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			17												
18	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			18												
19	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			19												
20	1089520	7.166			1089501	5.111	1089517	6.285	1089524	7.166			20												
21	1089520	7.166			1089501	5.111	1089517	6.285	1089524	7.166			21												
22					1262729	6.80	1262723	7.20					22												
23					1263433	6.83	1263438	7.40					23												
24					1263965	6.83	1263964	7.80					24												
25	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			25												
26	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			26												
27	1195579	4.89			1189864	3.91	1189865	4.3	1189867	4.89			27												
28	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			28												
29	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			29												
30					594706	5.625	594707	6.285	595165	6.833			30												
31	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			31												
32					594706	5.625	594707	6.285	595165	6.833			32												
33	1089520	7.166			1089501	5.111	1089517	6.285	1089524	7.166			33												
34	1089520	7.166			1089501	5.111	1089517	6.285	1089524	7.166			34												
35					1262729	6.80	1262723	7.20					35												
36					1263433	6.83	1263438	7.40					36												
37					1263965	6.83	1263964	7.80					37												
38	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			38												
39	1195388	4.78			1192394	4.1	1192395	4.3	1192396	4.78			39												
40	1195579	4.89			1189864	3.91	1189865	4.3	1189867	4.89			40												
41	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			41												
42	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			42												
43					594706	5.625	594707	6.285	595165	6.833			43												
44	1092960	6.833			594706	5.625	594707	6.285	595165	6.833			44												
45					594706	5.625	594707	6.285	595165	6.833			45												
46	1266358	7.166			1089501	5.111	1089517	6.285	1089524	7.166			46												
47	1266358	7.166			1089501	5.111	1089517	6.285	1089524	7.166			47												
48					1262729	6.80	1262723	7.20					48												
49					1263433	6.83	1263438	7.40					49												
50					1263965	6.83	1263964	7.80					50												

NOTE 10 AFTER SERIAL NO. 83318900 USE 1264765  
 NOTE 11 B-2-R, B-3-R STANDARD HYDRAULIC BRAKES, FOR STANDARD AIR BRAKES USE 1263051, B-2-K, B-3-K, B-2-KM, B-3-KM USE 1269415  
 NOTE 12 HYDRAULIC BRAKES, FOR AIR BRAKES USE 1266808; FOR B-2-R, B-3-R HEAVY HYDRAULIC BRAKES USE 1265601, FOR HEAVY AIR BRAKES USE 1266472  
 NOTE 13 AFTER SERIAL NO. 81211001 USE 1188261  
 NOTE 14 AFTER SERIAL NO. 81126289 DETROIT AND 9218145 LOS ANGELES USE 1193374 FOR 3, 73; 1193379 FOR 4, 1; 1193389 FOR 4, 3; 1195388 FOR 4, 78  
 NOTE 15 AFTER SERIAL NO. 83300001 DETROIT AND 85500001 LOS ANGELES USE 1193374 FOR 3, 73; 1193379 FOR 4, 1; 1193389 FOR 4, 3; 1195388 FOR 4, 78  
 NOTE 16 AFTER SERIAL NO. 81211001 USE 1195575 FOR 3, 91; 1195577 FOR 4, 3; 1195579 FOR 4, 89  
 NOTE 17 AFTER SERIAL NO. 81356566 USE 1092957 FOR 5, 111; 1092958 FOR 5, 625; 1266245 FOR 6, 285; 1092960 FOR 6, 833  
 NOTE 18 AFTER SERIAL NO. 83502033 USE 1092957 FOR 5, 111; 1092958 FOR 5, 625; 1266245 FOR 6, 285; 1092960 FOR 6, 833  
 NOTE 19 AFTER SERIAL NO. 82500001 USE 1089501 FOR 5, 111; 1089510 FOR 5, 625; 1089517 FOR 6, 285; 1089524 FOR 7, 166  
 NOTE 20 AFTER SERIAL NO. 8707801 USE 1089501 FOR 5, 111; 1089510 FOR 5, 625; 1089517 FOR 6, 285; 1089524 FOR 7, 166

# REAR AXLE—GROUP 3

I T E M	Y E A R	MODEL CODE	3-20	3-21	3-22	3-23	3-24	3-25	3-26	3-27	I T E M	
			DIFFERENTIAL									
			CARRIER AND CAPS	CARRIER GASKET	CASE	SIDE GEAR		PINION				
GEAR	THRUST WASHER	PINION				THRUST WASHER	SHAFT					
1	41-7	WC	1127041	1121939	<sup>23</sup> 663476	867853	632587	867854	663479	<sup>43</sup> 663480	1	
2	41-7	WD-15	1127041	1121939	<sup>24</sup> 663476	867853	632587	867854	663479	<sup>44</sup> 663480	2	
3	41-7	WD-20, 21	<sup>21</sup> 856847	<sup>22</sup> 1121941	<sup>25</sup> 856853	<sup>29</sup> 855095	<sup>34</sup> 855096	855097	855098	<sup>45</sup> 855099	3	
4	41-7	WF	594685	1089494	<sup>26</sup> 594688	<sup>30</sup> 587536	<sup>35</sup> 567219	<sup>37</sup> 587535	<sup>41</sup> 567222	<sup>46</sup> 588785	4	
5	46-7	WFX	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	5	
6	41-7	WFM	594685	1089494	<sup>27</sup> 594688	<sup>31</sup> 587536	<sup>36</sup> 567219	<sup>38</sup> 587535	<sup>42</sup> 567222	<sup>47</sup> 588785	6	
7	46-7	WFMX	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	7	
8	41-7	WH	1089492	1089494	588910	588946	563558	588947	588948	588949	8	
9	41-7	WHM	1089492	1089494	588910	588946	563558	588947	588948	588949	9	
10	46-7	WJ	1191729	1191731	1191702	1191715	1191716	1191717	1191720		10	
11	46-7	WK	1191953	1191958	1191960	1191969	1191970	1191965	1191968		11	
12	46-7	WR	1192406	1192575	1192408	1192419	1192420	1192415	1192418		12	
13	48-9	B-1-B	1127041	1121939	1092041	<sup>32</sup> 867853	632587	<sup>39</sup> 867854	663479	<sup>48</sup> 663480	13	
14	48-9	B-1-C	1127041	1121939	1092041	<sup>33</sup> 867853	632587	<sup>40</sup> 867854	663479	<sup>48</sup> 663480	14	
15	48-9	B-1-D	1092136	929877	<sup>28</sup> 927836	922434	922422	855097	855098	<sup>49</sup> 855099	15	
16	48-9	B-1-F	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	16	
17	48-9	B-1-H, B-1-HH	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	17	
18	48-9	B-1-FM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	18	
19	48-9	B-1-HM, B-1-HHM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1092008	19	
20	48-9	B-1-J	1089492	1089494	588910	588946	563558	588947	588948	588949	20	
21	48-9	B-1-JM	1089492	1089494	588910	588946	563558	588947	588948	588949	21	
22	48-9	B-1-R	1191729	1191731	1191702	1191715	1191716	1191717	1191720		22	
23	48-9	B-1-T	1191953	1191958	1191960	1191969	1191970	1191965	1191968		23	
24	48-9	B-1-V	1192406	1192575	1192408	1192419	1192420	1192415	1192418		24	
25	50	B-2-B	1141543	1121939	1092041	1137209	632587	1137208	663479	<sup>48</sup> 663480	25	
26	50	B-2-C	1141543	1121939	1092041	1137209	632587	1137208	663479	<sup>48</sup> 663480	26	
27	50	B-2-D	1092136	929877	<sup>28</sup> 927836	922434	922422	855097	855098	<sup>49</sup> 855099	27	
28	50	B-2-F	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	28	
29	50	B-2-G	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	29	
30	50	B-2-H, B-2-HH	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	30	
31	50	B-2-GM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	31	
32	50	B-2-HM, B-2-HHM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	32	
33	50	B-2-J	1089492	1089494	588910	588946	563558	588947	588948	1266219	33	
34	50	B-2-JM	1089492	1089494	588910	588946	563558	588947	588948	1266219	34	
35	50	B-2-R, B-2-K, B-2-KM	1191729	1191731	1191702	1191715	1191716	1191717	1191720		35	
36	50	B-2-T	1191953	1191958	1191960	1191969	1191970	1191965	1191968		36	
37	50	B-2-V	1192406	1192575	1192408	1192419	1192420	1192415	1192418		37	
38	51	B-3-B	1141543	1121939	1092041	1137209	632587	1137208	663479	<sup>48</sup> 663480	38	
39	51	B-3-C	1141543	1121939	1092041	1137209	632587	1137208	663479	<sup>48</sup> 663480	39	
40	51	B-3-D	1092136	929877	<sup>28</sup> 927836	922434	922422	855097	855098	<sup>49</sup> 855099	40	
41	51	B-3-F	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	41	
42	51	B-3-G	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	42	
43	51	B-3-H, B-3-HH	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	43	
44	51	B-3-GM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	44	
45	51	B-3-HM, B-3-HHM	594685	1089494	1266215	1092939	1092011	1092007	1092009	1266216	45	
46	51	B-3-J	1089492	1089494	588910	588946	563558	588947	588948	1266219	46	
47	51	B-3-JM	1089492	1089494	588910	588946	563558	588947	588948	1266219	47	
48	51	B-3-R, B-3-K, B-3-KM	1191729	1191731	1191702	1191715	1191716	1191717	1191720		48	
49	51	B-3-T	1191953	1191958	1191960	1191969	1191970	1191965	1191968		49	
50	51	B-3-V	1192406	1192575	1192408	1192419	1192420	1192415	1192418		50	

NOTE 21 AFTER SERIAL NO. 81211001 USE 1092136  
 NOTE 22 AFTER SERIAL NO. 81211001 USE 929877  
 NOTE 23 AFTER SERIAL NO. 81126289 USE 1092041  
 NOTE 24 AFTER SERIAL NO. 83300001 USE 1092041  
 NOTE 25 AFTER SERIAL NO. 81211001 USE 927836  
 NOTE 26 AFTER SERIAL NO. 81355233 USE 1266215  
 NOTE 27 AFTER SERIAL NO. 83501502 USE 1266215  
 NOTE 28 USE 1092112 FOR 3.91 TO 1 RATIO  
 NOTE 29 AFTER SERIAL NO. 81211001 USE 922434  
 NOTE 30 AFTER SERIAL NO. 81355233 USE 1092939  
 NOTE 31 AFTER SERIAL NO. 83501502 USE 1092939

NOTE 32 AFTER SERIAL NO. 82089950 USE 1137209  
 NOTE 33 AFTER SERIAL NO. 83323320 USE 1137209  
 NOTE 34 AFTER SERIAL NO. 81211001 USE 922422  
 NOTE 35 AFTER SERIAL NO. 81355233 USE 1092011  
 NOTE 36 AFTER SERIAL NO. 83501502 USE 1092011  
 NOTE 37 AFTER SERIAL NO. 81355233 USE 1092007  
 NOTE 38 AFTER SERIAL NO. 83501502 USE 1092007  
 NOTE 39 AFTER SERIAL NO. 82089950 USE 1137208  
 NOTE 40 AFTER SERIAL NO. 83323320 USE 1137208  
 NOTE 41 AFTER SERIAL NO. 81355233 USE 1092009  
 NOTE 42 AFTER SERIAL NO. 83501502 USE 1092009

# REAR AXLE—GROUP 3

I T E M	3-28	3-29	3-30	3-31	3-32	3-33	3-34	3-35	3-36	I T E M
	DIFFERENTIAL BEARING				DRIVE GEAR			DRIVE PINION BRG.		
	CONE & ROLLERS	CUP	ADJUSTER	ADJUSTER LOCK	BOLT OR RIVET	BOLT LOCK	THRUST BLOCK OR PAD	FRONT	REAR	
1	698404	698403	601864	308247	663481	663482		698414	698415	1
2	698404	698403	601864	308247	663481	663482		698414	698415	2
3	855101	691241	856852	856226	663481	601859	856870	856859	856861	3
4	587530	587531	595987	587533	567223	587537	587538	587545	588887	4
5	587530	587531	595987	587533	567223	587537	587538	587545	588887	5
6	587530	587531	595987	587533	567223	587537	587538	587545	588887	6
7	587530	587531	595987	587533	567223	587537	587538	587545	588887	7
8	563567	563568	563628	587533	588950	587537	587538	587545	588887	8
9	563567	563568	563628	587533	588950	587537	587538	587545	588887	9
10	571823	598576	1191726	1191727	1191782		1191743	<sup>50</sup> <sub>A</sub> 1191748	572556	10
11	1191987	1264086	1191973	1191727	1191900		1191743	<sup>51</sup> <sub>B</sub> 1191917	572556	11
12	1192424	1192423	1192730	1191727	119286		1191743	<sup>52</sup> <sub>C</sub> 1192436	1192470	12
13	698404	698403	601864	308247	663481	663482		698414	698415	13
14	698404	698403	601864	308247	663481	663482		698414	698415	14
15	855101	691241	856852	856226	663481	601859	856870	856859	856861	15
16	587530	587531	595987	587533	567223	587537	587538	587545	588887	16
17	587530	587531	595987	587533	567223	587537	587538	587545	588887	17
18	587530	587531	595987	587533	567223	587537	587538	587545	588887	18
19	587530	587531	595987	587533	567223	587537	587538	587545	588887	19
20	563567	563568	563628	587533	588950	587537	587538	587545	588887	20
21	563567	563568	563628	587533	588950	587537	587538	587545	588887	21
22	571823	598576	1191726	1191727	1191782		1191743	<sup>50</sup> <sub>A</sub> 1191748	572556	22
23	1191987	1264086	1191973	1191727	1191900		1191743	<sup>51</sup> <sub>B</sub> 1191917	572556	23
24	1192424	1192423	1192730	1191727	119286		1191743	<sup>52</sup> <sub>C</sub> 1192436	1192470	24
25	698404	698403	601864	308247	663481	663482		698414	698415	25
26	698404	698403	601864	308247	663481	663482		698414	698415	26
27	855101	691241	856852	856226	663481	601859	856870	856859	856861	27
28	587530	587531	595987	587533	567223	587537	587538	587545	588887	28
29	587530	587531	595987	587533	567223	587537	587538	587545	588887	29
30	587530	587531	595987	587533	567223	587537	587538	587545	588887	30
31	587530	587531	595987	587533	567223	587537	587538	587545	588887	31
32	587530	587531	595987	587533	567223	587537	587538	587545	588887	32
33	563567	563568	563628	587533	588950	587537	587538	587545	588887	33
34	563567	563568	563628	587533	588950	587537	587538	587545	588887	34
35	571823	598576	1191726	1191727	1191782		1191743	<sup>50</sup> <sub>A</sub> 1191748	572556	35
36	1191987	1264086	1191973	1191727	1191900		1191743	<sup>51</sup> <sub>B</sub> 1191917	572556	36
37	1192424	1192423	1192730	1191727	119286		1191743	<sup>52</sup> <sub>C</sub> 1192436	1192470	37
38	698404	698403	601864	308247	663481	663482		698414	698415	38
39	698404	698403	601864	308247	663481	663482		698414	698415	39
40	855101	691241	856852	856226	663481	601859	856870	856859	856861	40
41	587530	587531	595987	587533	567223	587537	587538	587545	588887	41
42	587530	587531	595987	587533	567223	587537	587538	587545	588887	42
43	587530	587531	595987	587533	567223	587537	587538	587545	588887	43
44	587530	587531	595987	587533	567223	587537	587538	587545	588887	44
45	587530	587531	595987	587533	567223	587537	587538	587545	588887	45
46	563567	563568	563628	587533	588950	587537	587538	587545	588887	46
47	563567	563568	563628	587533	588950	587537	587538	587545	588887	47
48	571823	598576	1191726	1191727	1191782		1191743	<sup>50</sup> <sub>A</sub> 1191748	572556	48
49	1191987	1264086	1191973	1191727	1191900		1191743	<sup>51</sup> <sub>B</sub> 1191917	572556	49
50	1192424	1192423	1192730	1191727	119286		1191743	<sup>52</sup> <sub>C</sub> 1192436	1192470	50

NOTE 43 AFTER SERIAL NO. 81126289 USE 1092046 SHORT AND 663480 LONG  
 NOTE 44 AFTER SERIAL NO. 83300001 USE 1092046 SHORT AND 663480 LONG  
 NOTE 45 AFTER SERIAL NO. 81211001 USE 927839 SHORT AND 855099 LONG  
 NOTE 46 AFTER SERIAL NO. 81355233 USE 1092008  
 NOTE 47 AFTER SERIAL NO. 83501502 USE 1092008  
 NOTE 48 LONG; FOR SHORT SHAFT USE 1092046  
 NOTE 49 LONG; FOR SHORT SHAFT USE 927839  
 NOTE 50 INNER, USE 1191867 FOR OUTER

NOTE 51 INNER, USE 1191914 FOR OUTER  
 NOTE 52 INNER, USE 1192439 FOR OUTER  
 NOTE A BEARING COVER-1191745 GASKET-1191747 BEARING CAGE-1191872  
 NOTE B BEARING COVER-1191898 GASKET-1191899 BEARING CAGE-1191911  
 NOTE C BEARING COVER-1192472 GASKET-1192475 BEARING CAGE-1192428



# REAR AXLE—GROUP 3

I T E M	3-44	3-45	3-46	3-47	I T E M
	AXLE SHAFT				
	BEARING OIL SEAL		FLANGE		
	INNER	OUTER	GASKET	SCREW OR STUD	
1	<sup>63</sup> 651678	1064856			1
2	<sup>64</sup> 651678	1064856			2
3			915565	916414	3
4			<sup>67</sup> 570541	<sup>70</sup> 557423	4
5			565911	912435	5
6			<sup>68</sup> 570541	<sup>70</sup> 557423	6
7			565911	912435	7
8			565911	<sup>70</sup> 557423	8
9			565911	<sup>70</sup> 557423	9
10			1191796	1090620	10
11			1191909	1191910	11
12			1192577	1090620	12
13	<sup>65</sup> 1126007	1117814			13
14	<sup>66</sup> 1126007	1117814			14
15			915565	916414	15
16			565911	912435	16
17			565911	912435	17
18			565911	912435	18
19			565911	912435	19
20			565911	912435	20
21			565911	912435	21
22			1191796	1090620	22
23			1191909	1191910	23
24			1192577	1090620	24
25	1139897	1117814			25
26	1139897	1117814			26
27			915565	916414	27
28			565911	912435	28
29			565911	912435	29
30			565911	912435	30
31			565911	912435	31
32			565911	912435	32
33			565911	912435	33
34			565911	912435	34
35			<sup>69</sup> 1191796	<sup>71</sup> 1090620	35
36			<sup>74</sup> 1191909	<sup>75</sup> 1191910	36
37			1192577	1090620	37
38	1139897	1117814			38
39	1139897	1117814			39
40			915565	916414	40
41			565911	912435	41
42			565911	912435	42
43			565911	912435	43
44			565911	912435	44
45			565911	912435	45
46			565911	912435	46
47			565911	912435	47
48			<sup>69</sup> 1191796	<sup>71</sup> 1090620	48
49			<sup>74</sup> 1191909	<sup>75</sup> 1191910	49
50			1192577	1090620	50

NOTE 64 FROM SERIAL NO. 83300001 TO 83309025 USE 681323 AFTER SERIAL NO. 83309025 USE 1126007  
 NOTE 65 AFTER SERIAL NO. 82068925 USE 1139897  
 NOTE 66 AFTER SERIAL NO. 83318900 USE 1139897  
 NOTE 67 AFTER SERIAL NO. 81404881 USE 565911  
 NOTE 68 AFTER SERIAL NO. 83504770 USE 565911  
 NOTE 69 B-2-K, B-3-K, B-2-KM, B-3-KM USE 565911  
 NOTE 70 FOR TRUCKS EQUIPPED WITH STUDS USE 912435  
 NOTE 71 B-2-K, B-3-K, B-2-KM, B-3-KM USE 912435  
 NOTE 72 HYDRAULIC BRAKES, FOR AIR BRAKES USE 1272466  
 NOTE 73 FOR B-2-R, B-3-R HEAVY DUTY H-120 REAR AXLE USE 1265606  
 NOTE 74 FOR B-2-R, B-3-R HEAVY DUTY H-120 REAR AXLE USE 1191796  
 NOTE 75 FOR B-2-R, B-3-R HEAVY DUTY H-120 REAR AXLE USE 1090620



# HAND BRAKE—GROUP 4

I T E M	Y E A R	M O D E L C O D E	4-1		4-2		4-3		4-4		4-5		4-6		4-7	
			D R U M (Note 1)				B A N D (Note 1)								A D J. S C R E W (Note 1)	I T E M
			D R U M		B O L T		A S S Y.		L I N I N G		A N C H O R		S C R E W			
1	41-7	WC	665452				661305	NOTE 6		665454	661312	634661	1			
2	41-7	WD-15	665452				661305	NOTE 6		665454	661312	634661	2			
3	41-7	WD-20, 21	<sup>2</sup> 584493	590140			1196316	579204		596694	517384	572239	3			
4	41-7	WF	567371	590140			586888	NOTE 7		596694	517384	580048	4			
5	46-7	WFX	567371	590140			586888	NOTE 7		596694	517384	580048	5			
6	41-7	WFM	567371	590140			586888	NOTE 7		596694	517384	580048	6			
7	46-7	WFMX	567371	590140			586888	NOTE 7		596694	517384	580048	7			
8	41-7	WH	567371	590140			586888	NOTE 7		596694	517384	580048	8			
9	41-7	WHM	567371	590140			586888	NOTE 7		596694	517384	580048	9			
10	46-7	WJ	583417	591417			583436	572167		596694	572244	583443	10			
11	46-7	WK	1191418	591417			1191407	1191412		596694	1191471	583443	11			
12	46-7	WR	1191418	591417			1191407	1191412		596694	1191471	583443	12			
13	48-9	B-1-B	<sup>3</sup> 1191220	1189329			<sup>5</sup> 1196314	NOTE 8-9		665454	661312	1194968	13			
14	48-9	B-1-C	<sup>3</sup> 1191220	1189329			<sup>5</sup> 1196314	NOTE 8-9		665454	661312	1194968	14			
15	48-9	B-1-D	<sup>3</sup> 919994	590140			<sup>5</sup> 1196316	579204		596694	517384	572239	15			
16	48-9	B-1-F	1194337	590140			1194326	1194329		596694	517384	580048	16			
17	48-9	B-1-H, B-1-HH	1194337	590140			1194326	1194329		596694	517384	580048	17			
18	48-9	B-1-FM	1194337	590140			1194326	1194329		596694	517384	580048	18			
19	48-9	B-1-HM, B-1-HHM	1194337	590140			1194326	1194329		596694	517384	580048	19			
20	48-9	B-1-J	1194337	590140			1194326	1194329		596694	517384	580048	20			
21	48-9	B-1-JM	1194337	590140			1194326	1194329		596694	517384	580048	21			
22	48-9	B-1-R	583417	591417			583436	572167		596694	572244	583443	22			
23	48-9	B-1-T	1191416	591417			1191407	1191412		596694	1191471	583443	23			
24	48-9	B-1-V	1191416	591417			1191407	1191412		596694	1191471	583443	24			
25	50	B-2-B	<sup>4</sup> 1191220	1189329			<sup>5</sup> 1196314	NOTE 8-9		665454	661312	1194968	25			
26	50	B-2-C	<sup>4</sup> 1191220	1189329			<sup>5</sup> 1196314	NOTE 8-9		665454	661312	1194968	26			
27	50	B-2-D	<sup>3</sup> 919994	590140			<sup>5</sup> 1196316	<sup>9</sup> 579204		596694	517384	572239	27			
28	50	B-2-F	1264337	590140			1194326	1194329		596694	517384	580048	28			
29	50	B-2-G	1264337	590140			1194326	1194329		596694	517384	580048	29			
30	50	B-2-H, B-2-HH	1264337	590140			1194326	1194329		596694	517384	580048	30			
31	50	B-2-GM	1264337	590140			1194326	1194329		596694	517384	580048	31			
32	50	B-2-HM, B-2-HHM	1264337	590140			1194326	1194329		596694	517384	580048	32			
33	50	B-2-J, B-2-K	1264337	590140			1194326	1194329		596694	517384	580048	33			
34	50	B-2-JM, B-2-KM	1264337	590140			1194326	1194329		596694	517384	580048	34			
35	50	B-2-R	1264334	591417			583436	572167		596694	572244	583443	35			
36	50	B-2-T	1264331	591417			1191407	1191412		596694	1191471	583443	36			
37	50	B-2-V	1264331	591417			1191407	1191412		596694	1191471	583443	37			
38	51	B-3-B	<sup>12</sup> 1270218	<sup>14</sup> 74664			<sup>15</sup> 1274227	NOTE 9		120229	661312	<sup>16</sup> 634661	38			
39	51	B-3-C	<sup>12</sup> 1270218	<sup>14</sup> 74664			<sup>15</sup> 1274227	NOTE 9		120229	661312	<sup>16</sup> 634661	39			
40	51	B-3-D	<sup>13</sup> 919994	590140			1196316	<sup>9</sup> 579204		596694	517384	579186	40			
41	51	B-3-F	1194337	590140			1194326	1194329		596694	517384	580048	41			
42	51	B-3-G	1272988	590140			1272922	1272926		596694	517384	580048	42			
43	51	B-3-H, B-3-HH	1272988	590140			1272922	1272926		596694	517384	580048	43			
44	51	B-3-GM	1272988	590140			1272922	1272926		596694	517384	580048	44			
45	51	B-3-HM, B-3-HHM	1272988	590140			1272922	1272926		596694	517384	580048	45			
46	51	B-3-J, B-3-K	1272988	590140			1272922	1272926		596694	517384	580048	46			
47	51	B-3-JM, B-3-KM	1272988	590140			1272922	1272926		596694	517384	580048	47			
48	51	B-3-R	1264334	591417			583436	572167		596694	572244	583443	48			
49	51	B-3-T	1264331	591417			1191407	1191412		596694	1191471	583443	49			
50	51	B-3-V	1264331	591417			1191407	1191412		596694	1191471	583443	50			

NOTE 1 IF A 3 SPEED TRANSMISSION HAS BEEN REPLACED BY A 4 SPEED TRANSMISSION ON 1/2, 3/4 OR 1 TON JOBS, SPECIFY PARTS AS LISTED FOR 1 1/2 TON MODELS UNLESS OTHERWISE INDICATED.  
 NOTE 2 AFTER SERIAL NO. 81208389 USE 919994  
 NOTE 3 USE 1264776 FOR 4 SPEED TRANSMISSION  
 NOTE 4 WITH CLEVELAND TYPE PROPELLER SHAFT; USE 1270218 WITH SPICER TYPE SHAFT; USE 1264776 FOR CLEVELAND TYPE AND 1270295 FOR SPICER TYPE WITH 4 SPEED TRANSMISSION.  
 NOTE 5 USE 586888 FOR 4 SPEED TRANSMISSION  
 NOTE 6 USE 17 1/16 INCH OF 1311086 LINING  
 NOTE 7 SPECIFY LENGTH REQUIRED OF 396396 LINING  
 NOTE 8 FOR 3 SPEED TRANSMISSION SPECIFY 16 11/16 INCH OF 1311086 LINING



# HAND BRAKE—GROUP 4

I T E M	4-8	4-9	4-10	4-11	4-12	4-13	I T E M
	LEVER			OPERATING LEVER LINK		OPERATING LEVER OR CAM LEVER	
	ASSEMBLY	PAWL	PAWL ROD	INNER RIGHT	OUTER LEFT		
1	590344	564298	564296	665464	665465	694771	1
2	590344	564298	564296	665464	665465	694771	2
3	590344	564298	564296	579189	579189	694771	3
4	590393	564298	579693	566595	566595	556908	4
5	590393	564298	579693	566595	566595	556908	5
6	594806	564298	566595	566595	566595	556908	6
7	594806	564298		566595	566595	556908	7
8	590393	564298	579693	580702	580047	580045	8
9	594806	564298		580702	580047	580045	9
10	590735	1192191	1192192	567320	567320	580045	10
11	590735	1192191	1192192	1191415	1191415	580045	11
12	590735	1192191	1192192	1191415	1191415	580045	12
13	590393	564298	579693	<sup>10</sup> 665465	<sup>10</sup> 665464	556908	13
14	590393	564298	579693	<sup>10</sup> 665465	<sup>10</sup> 665464	556908	14
15	590393	564298	579693	<sup>10</sup> 579189	<sup>10</sup> 579189	556908	15
16	590393	564298	579693	1194333	1194333	556908	16
17	590393	564298	579693	1194333	1194333	556908	17
18	594806	564298		1194333	1194333	556908	18
19	594806	564298		1194333	1194333	556908	19
20	590393	564298	579693	1195482	1195483	556908	20
21	594806	564298		1195482	1195483	556908	21
22	1195843	1192191	1195846	567320	567320	580045	22
23	1195843	1192191	1195846	1191415	1191415	580045	23
24	1195843	1192191	1195846	1191415	1191415	580045	24
25	1266386	1270115		<sup>10</sup> 665465	<sup>10</sup> 665464	556908	25
26	1266386	1270115		<sup>10</sup> 665465	<sup>10</sup> 665464	556908	26
27	1266386	1270115		<sup>10</sup> 579189	<sup>10</sup> 579189	556908	27
28	590393	564298	579693	1194333	1194333	556908	28
29	590393	564298	579693	1194333	1194333	556908	29
30	590393	564298	579693	1194333	1194333	556908	30
31	594806	564298		1194333	1194333	556908	31
32	594806	564298		1194333	1194333	556908	32
33	590393	564298	579693	1195482	1195483	556908	33
34	594806	564298		1195482	1195483	556908	34
35	1195843	1192191	1195846	567320	567320	580045	35
36	1195843	1192191	1195846	1191415	1191415	580045	36
37	1195843	1192191	1195846	1191415	1191415	580045	37
38	1271992	1390356		<sup>17</sup> 665465	665464	1271969	38
39	1271992	1390356		<sup>17</sup> 665465	665464	1271969	39
40	1271992	1390356		579189	579189	1271969	40
41	590393	564298	579693	1194333	1194333	556908	41
42	590393	564298	579693	1272930	1272930	556908	42
43	590393	564298	579693	1272930	1272930	556908	43
44	594806	564298		1272930	1272930	556908	44
45	594806	564298		1272930	1272930	556908	45
46	590393	564298	579693	1272931	1272931	556908	46
47	594806	564298		1195482	1195483	556908	47
48	1195843	1192191	1195846	567320	567320	580045	48
49	1195843	1192191	1195846	1191415	1191415	580045	49
50	1195843	1192191	1195846	1191415	1191415	580045	50

- NOTE 9 FOR 4 SPEED TRANSMISSION SPECIFY 24 INCH OF 396396 LINING  
 NOTE 10 USE 566595 FOR 4 SPEED TRANSMISSION  
 NOTE 11 AFTER SERIAL NO. 82500048 USE 556908  
 NOTE 12 USE 1270295 WITH 4 SPEED TRANSMISSION  
 NOTE 13 USE 1270424 WITH 4 SPEED TRANSMISSION  
 NOTE 14 USE 1270296 WITH 4 SPEED TRANSMISSION  
 NOTE 15 USE 1196316 WITH 4 SPEED TRANSMISSION  
 NOTE 16 USE 579186 WITH 4 SPEED TRANSMISSION  
 NOTE 17 USE 1270420 FOR 4 SPEED TRANSMISSION

# SERVICE BRAKES—GROUP 5

I T E M	Y E A R	MODEL CODE	SHOE FACING SETS			SHOE AND FACING ASSY.				I T E M
			BOTH AXLES	FRONT WHEEL	REAR WHEEL	FRONT		REAR		
						FRONT	REAR	FRONT	REAR	
1	41-7	WC	947606			855045	855045	855045	855046	1
2	41-7	WD-15				<sup>8</sup> 855045	<sup>8</sup> 855045	1264390	862071	2
3	41-7	WD-20, 21	947615	1243642	1243641	642356	642356	1265139	1265139	3
4	41-7	WF	947616	<sup>1</sup> 1243645	1243644	<sup>9</sup> 1191333	<sup>9</sup> 1191334	1191306	1191306	4
5	46-7	WFX		1243641	1243644	1265139	1265139	1191306	1191306	5
6	41-7	WFM	947616	<sup>2</sup> 1243645	1243644	<sup>10</sup> 1191333	<sup>10</sup> 1191334	1191306	1191306	6
7	46-7	WFMX		1243641	1243644	1265139	1265139	1191306	1191306	7
8	41-7	WH		<sup>3</sup> 1243648	1243644	<sup>11</sup> 1191298	<sup>11</sup> 1191299	1191306	1191306	8
9	41-7	WHM		<sup>4</sup> 1243648	1243644	<sup>12</sup> 1191298	<sup>12</sup> 1191299	1191306	1191306	9
10	46-7	WJ		1243644	<sup>5</sup> 1243650	<sup>21</sup> 1191300	<sup>21</sup> 1191300	<sup>22</sup> 1191814	<sup>22</sup> 1191814	10
11	46-7	WK		1243644	<sup>6</sup> 1243649	<sup>21</sup> 1191300	<sup>21</sup> 1191300	<sup>23</sup> 1192039	<sup>23</sup> 1192039	11
12	46-7	WR		1243644	<sup>7</sup> 1243651	<sup>21</sup> 1191300	<sup>21</sup> 1191300	<sup>24</sup> 1262775	<sup>24</sup> 1262775	12
13	48-9	B-1-B	1311139			1188740	1188740	1312382	1312382	13
14	48-9	B-1-C	1311140			1188752	1188752	1312382	1312382	14
15	48-9	B-1-D		1311053	1243646	1188752	1188752	1195004	1195004	15
16	48-9	B-1-F		1243646	1243647	1195004	1195004	1190292	1190292	16
17	48-9	B-1-H, B-1-HH		1243646	1243647	1195004	1195004	1190292	1190292	17
18	48-9	B-1-FM		1243646	1243647	1195004	1195004	1190292	1190292	18
19	48-9	B-1-HM, B-1-HHM		1243646	1243647	1195004	1195004	1190292	1190292	19
20	48-9	B-1-J		1243644	1243647	1261212	1261212	1190292	1190292	20
21	48-9	B-1-JM		1243644	1243647	1261212	1261212	1190292	1190292	21
22	48-9	B-1-R		<sup>31</sup> 1243644	<sup>5</sup> 1243650	<sup>21</sup> 1261212	<sup>21</sup> 1261212	1262773	1262773	22
23	48-9	B-1-T		<sup>31</sup> 1243644	<sup>6</sup> 1243649	<sup>21</sup> 1261212	<sup>21</sup> 1261212	1265165	1265165	23
24	48-9	B-1-V		<sup>31</sup> 1243644	<sup>7</sup> 1243651	<sup>21</sup> 1261212	<sup>21</sup> 1261212	1262775	1262775	24
25	50	B-2-B	1311139			1188740	1188740	1312382	1312382	25
26	50	B-2-C	1311140			1188752	1188752	1312382	1312382	26
27	50	B-2-D		1311053	1243646	1264390	1264390	1195004	1195004	27
28	50	B-2-F		1243646	1243647	1195004	1195004	1190292	1190292	28
29	50	B-2-G		1243646	1243647	1195004	1195004	1190292	1190292	29
30	50	B-2-H, B-2-HH		1243646	1243647	1195004	1195004	1190292	1190292	30
31	50	B-2-GM		1243646	1243647	1195004	1195004	1190292	1190292	31
32	50	B-2-HM, B-2-HHM		1243646	1243647	1195004	1195004	1190292	1190292	32
33	50	B-2-J, B-2-K		1243644	1243647	1261212	1261212	1190292	1190292	33
34	50	B-2-JM, B-2-KM		1243644	1243647	1261212	1261212	1190292	1190292	34
35	50	B-2-R		<sup>31</sup> 1243644	<sup>5</sup> 1243650	<sup>21</sup> 1261212	<sup>21</sup> 1261212	1262773	1262773	35
36	50	B-2-T		<sup>31</sup> 1243644	<sup>6</sup> 1243649	<sup>21</sup> 1261212	<sup>21</sup> 1261212	*1265165	*1265165	36
37	50	B-2-V		<sup>31</sup> 1243644	<sup>7</sup> 1243651	<sup>21</sup> 1261212	<sup>21</sup> 1261212	1262775	1262775	37
38	51	B-3-B	1311139			1188740	1188740	1312382	1312382	38
39	51	B-3-C	1311140			1264390	1264390	1312382	1312382	39
40	51	B-3-D		1311053	1243646	1264390	1264390	1266883	1266883	40
41	51	B-3-F		*1321197	*1321209	1266883	1266883	1266885	1266885	41
42	51	B-3-G		*1321197	*1321209	1266883	1266883	1266885	1266885	42
43	51	B-3-H, B-3-HH		*1321197	*1321209	1266883	1266883	1266885	1266885	43
44	51	B-3-GM		*1321197	*1321209	1266883	1266883	1266885	1266885	44
45	51	B-3-HM, B-3-HHM		*1321197	*1321209	1266883	1266883	1266885	1266885	45
46	51	B-3-J, B-3-K		*1321203	*1321209	1266887	1266883	1266885	1266885	46
47	51	B-3-JM, B-3-KM		*1321203	*1321209	1266887	1266883	1266885	1266885	47
48	51	B-3-R		<sup>31</sup> *1321203	<sup>5</sup> *1316155	<sup>21</sup> 1266887	<sup>21</sup> 1266887	1265157	1265157	48
49	51	B-3-T		<sup>31</sup> *1321203	<sup>6</sup> *1316157	<sup>21</sup> 1266887	<sup>21</sup> 1266887	*1265165	*1265165	49
50	51	B-3-V		<sup>31</sup> *1321203	<sup>7</sup> *1216159	<sup>21</sup> 1266887	<sup>21</sup> 1266887	*1265164	*1265164	50

NOTE 1 AFTER SERIAL NO. 81327667 USE 1243641 SET  
 NOTE 2 AFTER SERIAL NO. 8297431 USE 1243641 SET  
 NOTE 3 AFTER SERIAL NO. 8965514 USE 1243644 SET  
 NOTE 4 AFTER SERIAL NO. 8707606 USE 1243644 SET  
 NOTE 5 FOR AIR BRAKES USE 1243621 (RIVETED)  
 NOTE 6 FOR AIR BRAKES USE 1243620 (RIVETED)  
 NOTE 7 FOR AIR BRAKES USE 1243619 (RIVETED)  
 NOTE 8 AFTER SERIAL NO. 8217538 DETROIT BUILT & 9199890 LOS ANGELES BUILT USE 1264390  
 NOTE 9 AFTER SERIAL NO. 81327667 USE 1265139  
 NOTE 10 AFTER SERIAL NO. 8297431 USE 1265139  
 NOTE 11 AFTER SERIAL NO. 8965514 USE 1191300  
 NOTE 12 AFTER SERIAL NO. 8707606 USE 1191300  
 NOTE 20 AFTER SERIAL NO. 83307550 USE 1122783

NOTE 21 FOR AIR BRAKES USE 1193096  
 NOTE 22 FOR AIR BRAKES USE 1262498  
 NOTE 23 FOR AIR BRAKES USE 1192689  
 NOTE 24 FOR AIR BRAKES USE 1192819  
 NOTE 31 FOR AIR BRAKES USE 1321172 (RIVETED)  
 NOTE 32 AFTER SERIAL NO. 81126289 USE 677446  
 NOTE 33 AFTER SERIAL NO. 83300001 USE 677446  
 NOTE 34 FOR 16050 & 16500 EATON 2 SPEED AXLES USE 921070  
 NOTE 35 AFTER SERIAL NO. 81126289 USE 677830  
 NOTE 36 AFTER SERIAL NO. 83300001 USE 1188210  
 NOTE 37 IF VEHICLE IS EQUIPPED WITH 2 TON BRAKES SPECIFY PARTS AS LISTED FOR W. H.

# SERVICE BRAKES—GROUP 5

I T E M	5-8		5-9		5-10		5-11		5-12		5-13		5-14		5-15		5-16		5-17		5-18		I T E M
	SHOE RETURN SPRING				SUPPORT & ADJ. PIN				SUPPORT BOLT		SHOE ANCHOR BOLT												
	FRONT WHEEL		REAR WHEEL		FRONT WHEEL		REAR WHEEL		FRONT WHEEL		FRONT WHEEL		REAR WHEEL		"C" WASHER		OIL FELT WASHER		FRONT WHEEL		REAR WHEEL		
1	301477	301477	574015	663952	123382	637765-6	619316	619317	619317	567771	567771	1											
2	301477	677446	574015	677830	123382	637765-6	622111	619317	308246	567771	859054	2											
3	301477	303615	578002	915645	123382	637540-1	537899	308246	77607	859054	314279	3											
4	303615	536213	574442	574402	375285	537899	571434	77607	536244	314279	536237	4											
5	303615	536213	595260	574402	375285	537899	571434	77607	536244	314279	536237	5											
6	303615	536213	595260	574402	123567	537899	571434	77607	536244	314279	536237	6											
7	303615	536213	595260	574402	123567	537899	571434	77607	536244	314279	536237	7											
8	536213	536213	574608	574614	123567	571434	571434	77607	536244	536237	536237	8											
9	536213	536213	574608	574614	123567	571434	571434	536244	536244	536237	536237	9											
10	586911	1191827	574608	1191799	587022	571434	1191817	536244	1263083	536237	1191804	10											
11	586911	1192050	587012	1192031	587022	571434	1243670	536244	1263083	536237	1191804	11											
12	586911	1192605	587310	1192586	587022	571434	1243671	536244	1263083	536237	1191804	12											
13	301477	1196395	574015	1193570	123382	637765-6	1193580	619317	308246	567771	859054	13											
14	677446	1196395	1188210	1193570	123382	637540-1	1193580	308246	308246	859054	859054	14											
15	677446	303615	1188210	1195104	123382	637540-1	537899	308246	77607	859054	314279	15											
16	303615	1261189	1194214	1190288	587307	537899	571434	77607	536244	314279	536237	16											
17	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	17											
18	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	18											
19	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	19											
20	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	20											
21	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	21											
22	1261189	1191827	1194782	1191799	587022	571434	1191817	536244	1263083	536237	571002	22											
23	1261189	1192050	1196066	1192031	587022	571434	1192041	536244	1263083	536237	571002	23											
24	1261189	1192605	1196066	1192586	587022	571434	1192596	536244	1263083	536237	571002	24											
25	301477	301477	574015	1193570	123382	637765-6	1193580	619317	308246	567771	859054	25											
26	677446	301477	1188210	1193570	123382	637540-1	1193580	308246	308246	859054	859054	26											
27	677446	303615	1188210	1195104	123382	637540-1	537899	308246	77607	859054	314279	27											
28	303615	1261189	1194214	1190288	1265123	537899	571434	77607	536244	314279	536237	28											
29	303615	1261189	1194214	1190288	1265123	537899	571434	77607	536244	314279	536237	29											
30	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	30											
31	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	31											
32	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	32											
33	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	33											
34	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	34											
35	1261189	1191827	1194782	1191799	120424	571434	1191817	536244	1263083	536237	571002	35											
36	1261189	1192050	1196066	1267091	120424	571434	1267439	536244	1263083	536237	571002	36											
37	1261189	1192605	1196066	1192586	120424	571434	1192596	536244	1263083	536237	571002	37											
38	301477	301477	574015	1193570	123382	637765-6	1193580	619317	308264	567771	859054	38											
39	677446	301477	1188210	1193570	123382	637540-1	1193580	308264	308264	859054	859054	39											
40	677446	303615	1188210	1195104	123382	637540-1	537899	308264	77607	859054	314279	40											
41	303615	1261189	1194214	1190288	123593	537899	571434	77607	536244	314279	536237	41											
42	303615	1261189	1194214	1190288	123593	537899	571434	77607	536244	314279	536237	42											
43	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	43											
44	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	44											
45	303615	1261189	1196852	1190288	123593	537899	571434	77607	536244	314279	536237	45											
46	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	46											
47	1261189	1261189	1194782	1190289	123593	571434	571434	536244	536244	536237	536237	47											
48	1261189	1191827	1194782	1191799	120424	571434	1191817	536244	1263083	536237	1191804	48											
49	1261189	1192050	1267228	1267091	120424	571434	1267439	536244	1263083	536237	1191804	49											
50	1261189	1192605	1267228	1192586	120424	571434	1192596	536244	1263083	536237	1191804	50											

NOTE 38 FOR 16050 & 16500 EATON 2 SPEED AXLES  
USE 921068

NOTE 39 123567 - SHORT; 375285 - LONG

NOTE 40 637765 - SHORT; 637766 - LONG

NOTE 41 637540 - SHORT; 637541 - LONG

NOTE 42 AFTER SERIAL NO. 81126289 USE 622111

NOTE 43 AFTER SERIAL NO. 83300001 USE 308246

NOTE 44 AFTER SERIAL NO. 81126289 USE 859054

NOTE 45 AFTER SERIAL NO. 83300001 USE 859054

NOTE 46 FOR AIR BRAKES USE 1193107

NOTE 47 FOR AIR BRAKES USE 1192664

NOTE 48 FOR AIR BRAKES USE 1193102

NOTE 49 LOWER - UPPER USE 1192041

NOTE 50 LOWER - UPPER USE 1192596

NOTE 51 FOR AIR BRAKES USE 1193104

NOTE 52 AFTER SERIAL NO. 82088165 USE 301477

NOTE 53 AFTER SERIAL NO. 83322850 USE 301477

NOTE 54 HEAVY DUTY AXLE USE 1196066  
FOR AIR BRAKES USE 1196810 RT-1196811 LT  
FOR AIR BRAKES (HEAVY DUTY AXLE) USE  
1196806 RT-1196807 LT

NOTE 55 FOR AIR BRAKES USE 1196806 RT-1196807 LT

NOTE 56 FOR 130-136-142 W. B. (AIR BRAKES) USE  
1196806 RT-1196807 LT  
FOR 154-172-190 W. B. (AIR BRAKES) USE  
1261208 RT-1261207 LT  
FOR 154-172-190 W. B. (HYDRAULIC BRAKES)  
USE 1260930

# SERVICE BRAKES—GROUP 5

I T E M	Y E A R	MODEL CODE	5-19	5-20	5-21	5-22	5-23	5-24	5-25	5-26	I T E M
			SHOE GUIDE SPRING RET. ROD	PEDAL PULL BACK SPRING	MASTER CYLINDER*					PISTON STOP	
					SERVICE PKG.		ASSY.	COVER GASKET	OUTLET NIPPLE OR ELBOW		
			LESS PISTON	WITH PISTON							
1	41-7	WC	622119	563753	939796	1057844	695696	622865	391441	79364	1
2	41-7	WD-15	622119	563753	939796	1057844	695696	622865	391441	79364	2
3	41-7	WD-20, 21		563753	939796	1057844	695696	622865	391441	79364	3
4	41-7	WF		563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	391441	<sup>68</sup> 79364	4
5	46-7	WFX		563753	939798	947600	696383	622865	391441	571855	5
6	41-7	WFM	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	391441	<sup>68</sup> 79364	6
7	46-7	WFMX	571436	563753	939798	947600	696383	622865	391441	571855	7
8	41-7	WH	571436	563753	939798	947600	696383	622865	391441	571855	8
9	41-7	WHM	571436	563753	939798	947600	696383	622865	391441	571855	9
10	46-7	WJ	571436	563753	939798	947600	696383	622865	912506	571855	10
11	46-7	WK	571436	563753	939799	947601	696381	622865	912506	521815	11
12	46-7	WR	571436	563753	939799	947601	696381	622865	912506	521815	12
13	48-9	B-1-B	622119	563753	939796	1057844	695696	622865	1263882	79364	13
14	48-9	B-1-C	622119	563753	939796	1057844	695696	622865	1263882	79364	14
15	48-9	B-1-D	622119	563753	939796	1057844	695696	622865	1263882	79364	15
16	48-9	B-1-F	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	16
17	48-9	B-1-H, B-1-HH	571436	563753	939798	947600	696383	622865	912506	571855	17
18	48-9	B-1-FM	571436		<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	18
19	48-9	B-1-HM, B-1-HHM	571436		939798	947600	696383	622865	912506	571855	19
20	48-9	B-1-J	571436	563753	939798	947600	696383	622865	912506	571855	20
21	48-9	B-1-JM	571436		939798	947600	696383	622865	912506	571855	21
22	48-9	B-1-R		563753	939798	947600	696383	622865	912506	571855	22
23	48-9	B-1-T		563753	939799	947601	696381	622865	912506	521815	23
24	48-9	B-1-V		563753	939799	947601	696381	622865	912506	521815	24
25	50	B-2-B	622119	563753	939796	1057844	695696	622865	1263882	79364	25
26	50	B-2-C	622119	563753	939796	1057844	695696	622865	1263882	79364	26
27	50	B-2-D	622119	563753	939796	1057844	695696	622865	1263882	79364	27
28	50	B-2-F	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	28
29	50	B-2-G	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	29
30	50	B-2-H, B-2-HH	571436	563753	939798	947600	696383	622865	912506	571855	30
31	50	B-2-GM	571436		<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	31
32	50	B-2-HM, B-2-HHM	571436		939798	947600	696383	622865	912506	571855	32
33	50	B-2-J, B-2-K	571436	563753	939798	947600	696383	622865	912506	571855	33
34	50	B-2-JM, B-2-KM	571436		939798	947600	696383	622865	912506	571855	34
35	50	B-2-R		563753	939798	947600	696383	622865	912506	571855	35
36	50	B-2-T		563753	939799	947601	696381	622865	912506	521815	36
37	50	B-2-V		563753	939799	947601	696381	622865	912506	521815	37
38	51	B-3-B	622119	563753	939796	1057844	695696	622865	1263882	79364	38
39	51	B-3-C	622119	563753	939796	1057844	695696	622865	1263882	79364	39
40	51	B-3-D	622119	563753	939796	1057844	695696	622865	1263882	79364	40
41	51	B-3-F	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	41
42	51	B-3-G	571436	563753	<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	42
43	51	B-3-H, B-3-HH	571436	563753	939798	947600	696383	622865	912506	571855	43
44	51	B-3-GM	571436		<sup>65</sup> 939796	<sup>66</sup> 1057844	<sup>67</sup> 695696	622865	912506	<sup>68</sup> 79364	44
45	51	B-3-HM, B-3-HHM	571436		939798	947600	696383	622865	912506	571855	45
46	51	B-3-J, B-3-K	571436	563753	939798	947600	696383	622865	912506	571855	46
47	51	B-3-JM, B-3-KM	571436		939798	947600	696383	622865	912506	571855	47
48	51	B-3-R		<sup>64</sup> 563753	939798	947600	696383	622865	912506	571855	48
49	51	B-3-T		<sup>64</sup> 563753	939799	947601	696381	622865	912506	521815	49
50	51	B-3-V		<sup>64</sup> 563753	939799	947601	696381	622865	912506	521815	50

NOTE 57 RIGHT-LEFT USE 1193571  
 NOTE 58 FOR AIR BRAKES USE 1192674 RT-1192675 LT  
 NOTE 59 FOR AIR BRAKES USE 1192680  
 NOTE 60 FOR AIR BRAKES USE 1192818  
 NOTE 61 AFTER SERIAL NO. 80358271 USE 1265123  
 NOTE 62 FOR AIR BRAKES USE 1267570 RT-1267571 LT  
 NOTE 63 FOR AIR BRAKES USE 1269756  
 NOTE 64 FOR AIR BRAKES USE 1088169  
 NOTE 65 WITH BOOSTER BRAKES USE 939798  
 NOTE 66 WITH BOOSTER BRAKES USE 947600  
 NOTE 67 WITH BOOSTER BRAKES USE 696383  
 NOTE 68 WITH BOOSTER BRAKES USE 571855  
 NOTE 69 WITH BOOSTER BRAKES USE 571857  
 NOTE 70 FOR 5500 LB. & 6000 LB. AXLES USE 1311043

NOTE 71 AFTER SERIAL NO. 81214729 DETROIT BUILT & 86000801 LOS ANGELES BUILT USE 599879  
 NOTE 72 AFTER SERIAL NO. 82044049 USE 1261958  
 NOTE 73 AFTER SERIAL NO. 81245002 USE 1261958  
 NOTE 74 FOR 5500 LB. & 6000 LB. AXLES USE 1271512 RT-1271513 LT  
 NOTE 75 LOWER USE 1311534-UPPER USE 1311532  
 NOTE 76 LOWER USE 1311535-UPPER USE 1311533  
 NOTE 77 FOR 5500 LB. & 6000 LB. AXLE USE 1271407  
 NOTE 78 FOR 5500 LB. & 6000 LB. AXLE USE 1271408  
 NOTE 79 AFTER SERIAL NO. 83300001 USE 635536  
 NOTE 80 AFTER SERIAL NO. 83300001 USE 635537  
 NOTE 81 FOR 16050 & 16500 EATON 2 SPEED AXLES USE 2 OF 567194

# SERVICE BRAKES—GROUP 5

I T E M	5-27		5-28		5-29		5-30		5-31		5-32		5-33		5-34		5-35		5-36		5-37		I T E M
	P I S T O N P U S H R O D	FLEXIBLE HOSE				WHEEL CYL. SERVICE PKG.*				WHEEL CYLINDER													
		F R O N T	R E A R	F R O N T	R E A R	F R O N T	R E A R	A S S Y.						P I S T O N									
								F R O N T				R E A R				F R O N T			R E A R				
								R I G H T		L E F T		R I G H T		L E F T		F R O N T		R E A R	F R O N T		R E A R		
1	79372	581545	581545	1311031	1311031	79	579590	80	579591	579590	579591	668898	668901	1									
2	79372	581545	581545	1311031	1311031	79	579590	80	579591	579590	579591	668898	668901	2									
3	79372	581545	71 581545	830232	1311039		635545		635546	571934	1271427	668895	668898	3									
4	69 79372	581545	1193583	1311039	1311044		571934		1271427	84 1271418	84 571421	582157	581197	4									
5	571857	581545	1193583	1311039	1311044		571934		1271427	84 1271418	84 571421	582157	581197	5									
6	69 79372	581545	1193583	1311039	1311044		571934		1271427	84 1271418	84 571421	582157	581197	6									
7	571857	581545	1193583	1311039	1311044		571934		1271427	84 1271418	84 571421	582157	581197	7									
8	571857	581545	1193583	1311039	1311044		571934		1271427	81 1271422	81 571775	582157	581197	8									
9	571857	581545	1193583	1311039	1311044		571934		1271427	81 1271422	81 571775	582157	581197	9									
10	571857	599879	581545	70 1311039			82 1271426		82 1271427	567130	567130	582157	581197	10									
11	521810	599879	581545	1311043			1190814		1190815	567194	567194	581197	581198	11									
12	521810	599879	581545	1311043			1190814		1190815	567194	567194	581197	581198	12									
13	79372	72 581545	581545	1311031	947580		579590		579591	NOTE 83	NOTE 83	668898	668901	13									
14	79372	1261958	581545	1311031	947580		635536		635537	NOTE 83	NOTE 83	668898	668901	14									
15	79372	73 581545	599879	1311031	1311039		635536		635537	571934	571935	668898	668901	15									
16	69 79372	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	16									
17	571857	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	17									
18	69 79372	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	18									
19	571857	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	19									
20	571857	599879	581545	1311039	1311045		571934		571935	571774	571775	582157	581197	20									
21	571857	599879	581545	1311039	1311045		571934		571935	571774	571775	582157	581197	21									
22	571857	598677	599879	70 1311039	947621		82 571934		82 571935	567130	567130	86 582157	87 581197	22									
23	521810	598677	599879	1311043	1311028		1190814		1190815	567194	567194	581197	581198	23									
24	521810	598677	599879	1311043	1311028		1190814		1190815	567194	567194	581197	581198	24									
25	79372	1261958	581545	1311031	947580		579590		579591	NOTE 75	NOTE 76	668898	668901	25									
26	79372	1261958	581545	1311031	947580		635536		635537	NOTE 75	NOTE 76	668898	668901	26									
27	79372	1261958	599879	1311031	1311039		635536		635537	571934	571935	668898	668901	27									
28	69 79372	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	28									
29	69 79372	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	29									
30	571857	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	30									
31	69 79372	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	31									
32	571857	599879	581545	1311039	1311044		571934		571935	571420	571421	582157	581197	32									
33	571857	599879	581545	1311039	1311045		571934		571935	571774	571775	582157	581197	33									
34	571857	599879	581545	1311039	1311045		571934		571935	571774	571775	582157	581197	34									
35	571857	598677	599879	70 1311039	947621		82 571934		82 571935	567130	567130	86 582157	87 581197	35									
36	521810	598677	599879	1311043	1311028		1190814		1190815	567194	567194	581197	581198	36									
37	521810	598677	599879	1311043	1311028		1190814		1190815	567194	567194	581197	581198	37									
38	79372	1261958	581545	1311031	947580		1271432		1271433	NOTE 75	NOTE 76	1271413	1271414	38									
39	79372	1261958	581545	1311031	947580		1271508		1271509	NOTE 75	NOTE 76	1271413	1271414	39									
40	79372	1261958	599879	1311031	1311039		1271426		1271427	1271426	1271427	1271413	1271414	40									
41	69 79372	599879	581545	1311039	1311044		1271426		1271427	1271418	1271419	1271412	1271407	41									
42	69 79372	599879	581545	1311039	1311044		1271426		1271427	1271418	1271419	1271412	1271407	42									
43	571857	599879	581545	1311039	1311044		1271426		1271427	1271418	1271419	1271412	1271407	43									
44	69 79372	599879	581545	1311039	1311044		1271426		1271427	1271418	1271419	1271412	1271407	44									
45	571857	599879	581545	1311039	1311044		1271426		1271427	1271418	1271419	1271412	1271407	45									
46	571857	599879	581545	1311039	1311045		1271426		1271427	1271422	1271423	1271412	1271407	46									
47	571857	599879	581545	1311039	1311045		1271426		1271427	1271422	1271423	1271412	1271407	47									
48	571857	598677	599879	70 1311039	947621		71 1271426		71 1271427	567130	567130	71 1271412	70 1271407	48									
49	521810	598677	599879	1311043	1311028		1271512		1271513	567194	567194	1271407	1271408	49									
50	521810	598677	599879	1311043	1311028		1271512		1271513	567194	567194	1271407	1271408	50									

NOTE 82 FOR HEAVY DUTY AXLES USE 1190814 RT-1190815 LT

NOTE 83 B1B UP TO SERIAL NO. 82117865 DETROIT BUILT & 9238277 CALIF. BUILT  
B1C UP TO SERIAL NO. 83330784 DETROIT BUILT & 85505215 CALIF. BUILT USE:  
REAR LOWER LEFT - 1117803  
REAR LOWER RIGHT - 1117802  
REAR UPPER LEFT - 1117801  
REAR UPPER RIGHT - 1117801  
AFTER ABOVE SERIAL NO. USE:  
REAR LOWER LEFT - 1311535  
REAR LOWER RIGHT - 1311534  
REAR UPPER LEFT - 1311533  
REAR UPPER RIGHT - 1311532

NOTE 84 IF VEHICLE IS EQUIPPED WITH 2 TON BRAKES SPECIFY PARTS AS LISTED FOR W. H.

NOTE 85 FOR 16050 & 16500 EATON 2 SPEED AXLES USE 4 OF 520579

NOTE 86 HEAVY DUTY AXLE USE 581197

NOTE 87 HEAVY DUTY AXLE USE 581198

NOTE 88 B1B AFTER 82117865 DETROIT BUILT & 9238277 CALIF. BUILT  
B1C AFTER 83330784 DETROIT BUILT & 85505215 CALIF. BUILT USE 1140493  
FRONT 1193691; REAR 1193692

NOTE 89 \* CYCLE BOND  
\* WHEN RECONDITIONING MASTER OR WHEEL CYL. ALWAYS USE REPAIR PACKAGE



# SERVICE BRAKES—GROUP 5

ITEM	YEAR	MODEL CODE	5-38	5-39	5-40	5-41	5-42	5-43	5-44	5-45	ITEM	
			WHEEL CYLINDER		BOOSTER							CYL. DIAPHRAGM
			PISTON		CYLINDER KIT		CHECK VALVE ASSY.	BREATHING AIR CLEANER	CYLINDER ASSY.			
			REAR									
FRONT	REAR	REPAIR	OVERHAUL									
1	41-7	WC	668898	668901							1	
2	41-7	WD-15	668898	668901							2	
3	41-7	WD-20, 21	582157	581197							3	
4	41-7	WF	84 581199	84 581200							4	
5	46-7	WFX	84 581199	84 581200							5	
6	41-7	WFM	84 581199	84 581200							6	
7	46-7	WFMX	84 581199	84 581200							7	
8	41-7	WH	85 581200	85 581201							8	
9	41-7	WHM	85 581200	85 581201							9	
10	46-7	WJ	510389	510389			589347	1188076	1188069	1191141	10	
11	46-7	WK	520579	520579			589347	1188076	1191035	1191141	11	
12	46-7	WR	520579	520579			589347	1188076	1191035	1191141	12	
13	48-9	B-1-B	88 865953	88 865953							13	
14	48-9	B-1-C	88 865953	88 865953							14	
15	48-9	B-1-D	582157	581197							15	
16	48-9	B-1-F	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	16	
17	48-9	B-1-H, B-1-HH	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	17	
18	48-9	B-1-FM	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	18	
19	48-9	B-1-HM, B-1-HHM	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	19	
20	48-9	B-1-J	581200	581201	1241501	1241503	589347	1188076	1188069	1191141	20	
21	48-9	B-1-JM	581200	581201	1241501	1241503	589347	1188076	1188069	1191141	21	
22	48-9	B-1-R	510389	510389	1241501	1241503	589347	1188076	1188069	1191141	22	
23	48-9	B-1-T	520579	520579	1241502	1241504	589347	1188076	1191035	NOTE 1	23	
24	48-9	B-1-V	520579	520579	1241502	1241504	589347	1188076	1191035	NOTE 1	24	
25	50	B-2-B	1140493	1140493							25	
26	50	B-2-C	1140493	1140493							26	
27	50	B-2-D	582157	581197							27	
28	50	B-2-F	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	28	
29	50	B-2-G	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	29	
30	50	B-2-H, B-2-HH	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	30	
31	50	B-2-GM	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	31	
32	50	B-2-HM, B-2-HHM	581199	581200	1241501	1241503	589347	1188076	1188069	1191141	32	
33	50	B-2-J, B-2-K	581200	581201	1241501	1241503	589347	1188076	1188069	1191141	33	
34	50	B-2-JM, B-2-KM	581200	581201	1241501	1241503	589347	1188076	1188069	1191141	34	
35	50	B-2-R	510389	510389	1241501	1241503	589347	1188076	1188069	1191141	35	
36	50	B-2-T	520579	520579	1241502	1241504	589347	1188076	1191035	NOTE 89	36	
37	50	B-2-V	520579	520579	1241502	1241504	589347	1188076	1191035	NOTE 89	37	
38	51	B-3-B	1140493	1140493							38	
39	51	B-3-C	1140493	1140493							39	
40	51	B-3-D	1271412	1271407							40	
41	51	B-3-F	1271409	1271410	1241501	1241503	589347	1188076	1188069	1191141	41	
42	51	B-3-G	1271409	1271410	1241501	1241503	589347	1188076	1188069	1191141	42	
43	51	B-3-H, B-3-HH	1271409	1271410	1241501	1241503	589347	1188076	1188069	1191141	43	
44	51	B-3-GM	1271409	1271410	1241501	1241503	589347	1188076	1188069	1191141	44	
45	51	B-3-HM, B-3-HHM	1271409	1271410	1241501	1241503	589347	1188076	1188069	1191141	45	
46	51	B-3-J, B-3-K	1271410	1271411	1241501	1241503	589347	1188076	1188069	1191141	46	
47	51	B-3-JM, B-3-KM	1271410	1271411	1241501	1241503	589347	1188076	1188069	1191141	47	
48	51	B-3-R	510389	510389	1241501	1241503	589347	1188076	1188069	1191141	48	
49	51	B-3-T	520579	520579	1241502	1241504	589347	1188076	1270084	NOTE 89	49	
50	51	B-3-V	520579	520579	1241502	1241504	589347	1188076	1270084	NOTE 89	50	

MASTER CYLINDER PACKAGE COMPONENTS									
939796		939798		1057844		947600		947601	
1 PISTON CUP	77043	1 PISTON CUP	537257	1 PISTON STD.	665541	1 PISTON STD.	580254	1 PISTON	580256
1 SECONDARY CUP	316851	1 SECONDARY CUP	521814	1 CUP	77043	1 CUP	537257	1 CUP	526979
1 VALVE ASSY.	645930	1 VALVE ASSY.	521825	1 SECONDARY CUP	316851	1 SECONDARY CUP	521814	1 CUP	572383
1 BOOT	79373	1 BOOT	571861	1 VALVE ASSY.	645930	1 VALVE ASSY.	521825	1 BOOT	521819
1 LARGE STRAP	79361	1 SMALL STRAP	79363	1 BOOT	79373	1 BOOT	571861	1 VALVE ASSY.	521825
1 SMALL STRAP	79363	1 LARGE STRAP	970862	1 LARGE STRAP	79361	1 SMALL STRAP	79363	1 STRAP	521820
				1 SMALL STRAP	79363	1 LARGE STRAP	971862	1 STRAP	521818

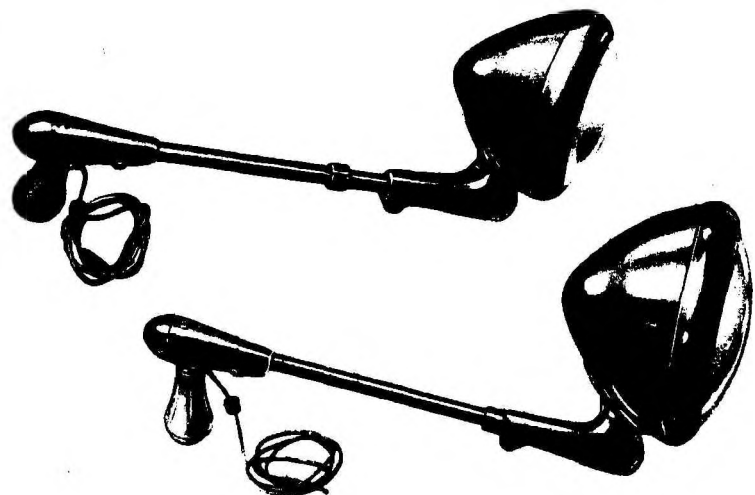
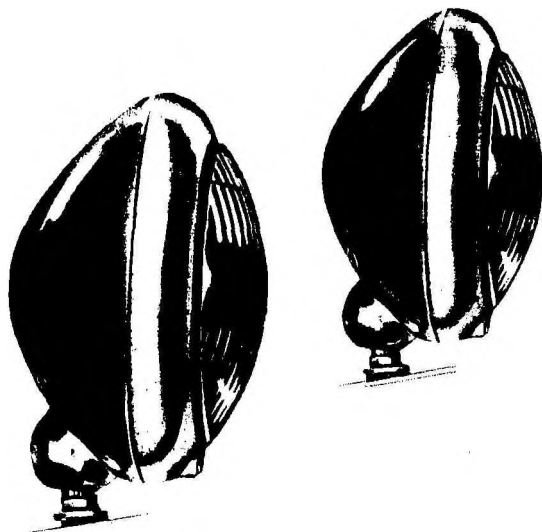
## SPOTLIGHTS

Brilliant long-range beam makes it easy for you to spot road hazards, read road signs, street names and house numbers. Streamlined! All-chrome head! Rustproofed throughout! Sealed-beam unit! You can move it quickly and easily in any direction. Comfortable pistol-grip handle. Large or small type head. Right or left-hand mounting.

Part No.

Large 125H

Small 50H



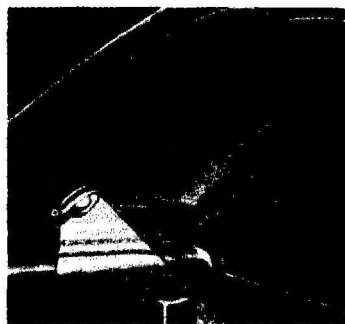
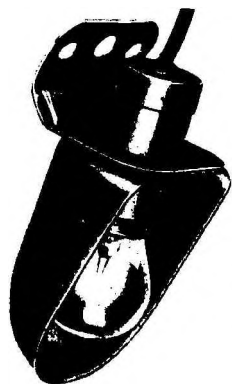
## FOG LIGHTS

These attractive, wide horizontal-beam, amber fog lights penetrate murky weather conditions with powerful sealed-beam units. Lamp body chrome-plated to high standards set by Chrysler Corporation Engineers. Circuit arrangement permits you to use your taillights and fog lights when you car's headlights are turned off. Bracket-mounted behind front bumper bar for protection.

Part No.

Large 400AP

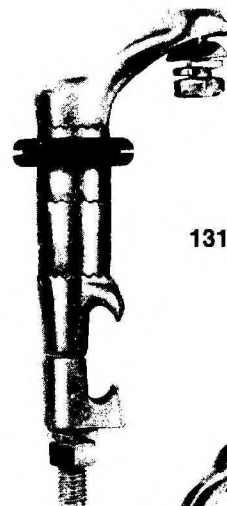
Small 320AP



## UNDERHOOD LIGHT

Handy for making engine adjustments on the road at night or in a dark garage. Self-contained mercury switch turns light on automatically when you raise the hood. Illuminates oil dipstick, crankcase oil filler, distributor and other underhood electrical equipment. Available for either side or front-opening hoods.

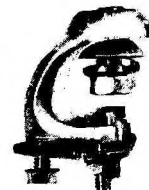
Part No. 1244920



1310470



1436912

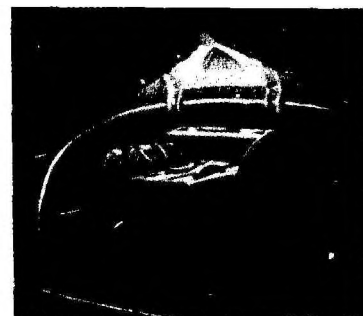


2F



02

FOG LIGHT BRACKETS  
AVAILABLE SEPARATELY



## TRUNK LIGHT

This convenient light gives you excellent illumination to help you store or locate suitcases and other articles in your luggage compartment. Installed out of the way in the trunk lid. Lights automatically when trunk is raised and car lights are on.

Part No. 1244922



# CLUTCH—GROUP 6

I T E M	Y E A R	M O D E L C O D E	H O U S I N G					D I S C		I T E M
			H O U S I N G A N D B U S H I N G A S S Y.	D U S T P A N	P A N D U S T S E A L A N D P L A T E	P A N D U S T S E A L		A S S Y.	F A C I N G	
						U P P E R	L O W E R			
1	41-7	WC	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>5</sup> <sup>7</sup> 684406	<sup>11</sup> 684364	1
2	41-7	WD-15	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>6</sup> <sup>7</sup> 684406	<sup>11</sup> 684364	2
3	41-7	WD-20, 21	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>7</sup> 923062	<sup>11</sup> 684364	3
4	41-7	WF	<sup>2</sup> 1064767	561084	561083	600817	561082	<sup>8</sup> 920062	<sup>12</sup> <sup>13</sup> 623710	4
5	46-7	WFX	<sup>2</sup> 1064767	561084	561083	600817	561082	1266026	623886	5
6	41-7	WFM	<sup>2</sup> 1064767	561084	561083	600817	561082	<sup>8</sup> 920062	<sup>12</sup> <sup>13</sup> 623710	6
7	46-7	WFMX	<sup>2</sup> 1064767	561084	561083	600817	561082	1266026	623886	7
8	41-7	WH	1064765	580126	561083	600817	561082	1266026	623886	8
9	41-7	WHM	1064765	580126	561083	600817	561082	1266026	623886	9
10	46-7	WJ	1190452	1190488	1092552		1092551	1195300	1190438	10
11	46-7	WK	1192626	1190488	1092552		1092551	1195301	925887	11
12	46-7	WR	1192626	1190488	1092552		1092551	1195301	925887	12
13	48-9	B-1-B	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>7</sup> 917166	<sup>11</sup> 684364	13
14	48-9	B-1-C	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>7</sup> 917166	<sup>11</sup> 684364	14
15	48-9	B-1-D	<sup>1</sup> 1064766	561084	561083	600817	561082	<sup>7</sup> 923062	<sup>11</sup> 684364	15
16	48-9	B-1-F	<sup>2</sup> 1064767	561084	561083	600817	561082	<sup>8</sup> 920062	<sup>13</sup> 920064	16
17	48-9	B-1-H, B-1-HH	<sup>2</sup> 1064767	561084	561083	600817	561082	1266026	623886	17
18	48-9	B-1-FM	<sup>2</sup> 1064767	561084	561083	600817	561082	<sup>8</sup> 920062	<sup>13</sup> 920064	18
19	48-9	B-1-HM, B-1-HHM	<sup>2</sup> 1064767	561084	561083	600817	561082	1266026	623886	19
20	48-9	B-1-J	1064765	580126	561083	600817	561082	1266026	623886	20
21	48-9	B-1-JM	1064765	580126	561083	600817	561082	1266026	623886	21
22	48-9	B-1-R	1190452	1190488	1092552		1092551	1195300	1190438	22
23	48-9	B-1-T	1192626	1190488	1092552		1092551	1195301	925887	23
24	48-9	B-1-V	1192626	1190488	1092552		1092551	1195301	925887	24
25	50	B-2-B	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265948	<sup>14</sup> 684364	25
26	50	B-2-C	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265948	<sup>14</sup> 684364	26
27	50	B-2-D	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265948	<sup>14</sup> 684364	27
28	50	B-2-F	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	28
29	50	B-2-G	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	29
30	50	B-2-H, B-2-HH	1064767	561084	561083	600817	561082	1266026	1266028	30
31	50	B-2-GM	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	31
32	50	B-2-HM, B-2-HHM	1064767	561084	561083	600817	561082	1266026	1266028	32
33	50	B-2-J, B-2-K	1064767	580126	561083	600817	561082	1266026	1266028	33
34	50	B-2-JM, B-2-KM	1064767	580126	561083	600817	561082	1266026	1266028	34
35	50	B-2-R	1190452	1190488	1092552		1092551	1195300	1190438	35
36	50	B-2-T	1192626	1190488	1902552		1092551	1195301	925887	36
37	50	B-2-V	1192626	1190488	1092552		1092551	1195301	925887	37
38	51	B-3-B	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265948	<sup>14</sup> 684364	38
39	51	B-3-C	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265948	<sup>14</sup> 684364	39
40	51	B-3-D	<sup>3</sup> 1064766	1266640	<sup>4</sup> 561083	600817	561082	<sup>9</sup> 1265949	<sup>14</sup> 684364	40
41	51	B-3-F	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	41
42	51	B-3-G	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	42
43	51	B-3-H, B-3-HH	1064767	561084	561083	600817	561082	1266026	1266028	43
44	51	B-3-GM	1064767	561084	561083	600817	561082	<sup>10</sup> 1265958	<sup>15</sup> 1265959	44
45	51	B-3-HM, B-3-HHM	1064767	561084	561083	600817	561082	1266026	1266028	45
46	51	B-3-J, B-3-K	1064767	580126	561083	600817	561082	1266026	1266028	46
47	51	B-3-JM, B-3-KM	1064767	580126	561083	600817	561082	1266026	1266028	47
48	51	B-3-R	1190452	1190488	1092552		1092551	1195300	1190438	48
49	51	B-3-T	1192626	1190488	1092552		1092551	1195301	925887	49
50	51	B-3-V	1192626	1190488	1092552		1092551	1195301	925887	50

- NOTE 1 USE 922012 FOR VEHICLES EQUIPPED WITH 4-SPEED TRANSMISSION  
 NOTE 2 USE 1064765 FOR VEHICLES EQUIPPED WITH 5-SPEED TRANSMISSION  
 NOTE 3 USE 922012 FOR VEHICLES EQUIPPED WITH 4-SPEED TRANSMISSION  
 USE 1270976 FOR VEHICLES EQUIPPED WITH FLUID DRIVE  
 NOTE 4 WITH FLUID DRIVE USE 1262600  
 NOTE 5 AFTER ENGINE NO. 13524 USE 917166  
 NOTE 6 AFTER ENGINE NO. 2504 USE 917166  
 NOTE 7 USE 695857 FOR 11 INCH CLUTCH  
 NOTE 8 USE 1266026 FOR 11 INCH CLUTCH  
 NOTE 9 USE 697449 FOR VEHICLES W/FLUID DRIVE AND 3 SPEED TRANSMISSION  
 USE 1194269 FOR VEHICLES W/FLUID DRIVE AND 4 SPEED TRANSMISSION  
 USE 1266031 FOR 11 INCH CLUTCH

\* IF RELEASE LEVER STRUT IS REPLACED USE PART NO. 619466 FOR ALL MODELS

# CLUTCH—GROUP 6

I T E M	6-8		6-9		6-10		6-11		6-12		6-13		6-14		6-15		6-16		I T E M
	COVER AND PRESSURE PLATE	RELEASE		PRESSURE PLATE EYE BOLT AND NUT	RELEASE BRG. (A)		RELEASE		PEDAL PULL BACK SPRING	I T E M									
		LEVER	LEVER SPRING*		ASSY.	SLEEVE	FORK	FLANGE AND BUSHING (B)											
1	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	591499	581498	561537	56812	563753	1									
2	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	2									
3	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	3									
4	<sup>17</sup> 1264842	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	4									
5	635857	683963	316767	623764	581499	581498	561537	56812	563753	5									
6	<sup>17</sup> 1264842	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	6									
7	635857	683963	316767	623764	581499	581498	561537	56812	563753	7									
8	635857	683963	316767	623764	581499	581498	561537	56812	563753	8									
9	635857	683963	316767	623764	581499	581498	561537	56812	563753	9									
10	1190432	684387	316767	1088101	583830	1190448	1190489	56812	563753	10									
11	1265902	684387	316767	1088101	583830	1190448	1190489	56812	563753	11									
12	1265902	684387	316767	1088101	583830	1190448	1190489	56812	563753	12									
13	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	13									
14	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	14									
15	<sup>16</sup> 581666	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	15									
16	<sup>17</sup> 1264842	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	16									
17	635857	683963	316767	623764	581499	581498	561537	56812	563753	17									
18	<sup>17</sup> 1264842	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	18									
19	635857	683963	316767	623764	581499	581498	561537	56812	563753	19									
20	635857	683963	316767	623764	581499	581498	561537	56812	563753	20									
21	635857	683963	316767	623764	581499	581498	561537	56812	563753	21									
22	1190432	684387	316767	1088101	583830	1190448	1190489	56812	563753	22									
23	925888	684387	316767	1088101	583830	1190448	1190489	56812	563753	23									
24	925888	684387	316767	1088101	583830	1190448	1190489	56812	563753	24									
25	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	25									
26	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	26									
27	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	27									
28	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	28									
29	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	29									
30	1266023	683963	316767	623764	581499	581498	561537	56812	563753	30									
31	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	31									
32	1266023	683963	316767	623764	581499	581498	561537	56812	563753	32									
33	1266023	683963	316767	623764	581499	581498	561537	56812	563753	33									
34	1266023	683963	316767	623764	581499	581498	561537	56812	563753	34									
35	1190432	684387	316767	1088101	583830	1190448	1190489	56812	563753	35									
36	925888	684387	316767	1088101	583830	1190448	1190489	56812	563753	36									
37	925888	684387	316767	1088101	583830	1190448	1190489	56812	563753	37									
38	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	38									
39	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	39									
40	<sup>18</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	591498	561537	56812	563753	40									
41	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	41									
42	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	42									
43	1266023	683963	316767	623764	581499	581498	561537	56812	563753	43									
44	<sup>19</sup> 1265946	683963	<sup>20</sup> 622915	<sup>21</sup> 1088101	581499	581498	561537	56812	563753	44									
45	1266023	683963	316767	623764	581499	581498	561537	56812	563753	45									
46	1266023	683963	316767	623764	581499	581498	561537	56812	563753	46									
47	1266023	683963	316767	623764	581499	581498	561537	56812	563753	47									
48	1190432	1271905	316767	1088101	583830	1190448	1190489	56812	563753	48									
49	925888	1271905	316767	1088101	583830	1190448	1190489	56812	563753	49									
50	925888	1271905	316767	1088101	583830	1190448	1190489	56812	563753	50									

NOTE 10 USE 1266026 FOR 11 INCH CLUTCH  
 NOTE 11 USE 684389 FOR 11 INCH CLUTCH  
 NOTE 12 AFTER ENGINE NO. 42001 USE 920064  
 NOTE 13 USE 623886 FOR 11 INCH CLUTCH  
 NOTE 14 USE 1311949 11 INCH CLUTCH  
 NOTE 15 FRONT, FOR 684364 (REAR) 10 INCH CLUTCH  
 USE 1266028 FOR 11 INCH CLUTCH  
 NOTE 16 USE 1266030 FOR 11 INCH CLUTCH  
 NOTE 17 USE 635857 FOR 11 INCH CLUTCH  
 NOTE 18 W/O FLUID DRIVE  
 USE 1263854 W/FLUID DRIVE AND 10 INCH CLUTCH  
 USE 1266030 FOR 11 INCH CLUTCH  
 NOTE 19 USE 1266023 FOR 11 INCH CLUTCH  
 NOTE 20 USE 316767 FOR 11 INCH CLUTCH  
 NOTE 21 USE 623764 FOR 11 INCH CLUTCH

NOTE A CLUTCH RELEASE BEARING PULL BACK  
 SPRING USE 973318 ON ALL MODELS  
 NOTE B CLUTCH RELEASE FORK FLANGE BUSHING  
 USE 306770 ON ALL MODELS

# COOLING—GROUP 7

I T E M	Y E A R	MODEL CODE	FAN					RADIATOR		I T E M	
			ASSY.	BELT	HUB	PULLEY			CORE ASSY.		FILLER CAP
						LOWER	LOWER KEY	UPPER			
1	41-7	WC	606133	<sup>3</sup> 1116202	633733	633735	52570	641700	<sup>6</sup> 920118	776379	1
2	41-7	WD-15	606133	<sup>3</sup> 1116202	633733	633735	52570	641700	591259	776379	2
3	41-7	WD-20, 21	<sup>1</sup> 606133	<sup>3</sup> 1116202	633733	633735	52570	641700	591259	776379	3
4	41-7	WF	<sup>2</sup> 595295	<sup>4</sup> 1117605	1121706	954116	52570	670500	920159	776379	4
5	46-7	WFX	920113	<sup>4</sup> 1117605	1121706	954116	52570	670500	920159	776379	5
6	41-7	WFM	<sup>2</sup> 595295	<sup>4</sup> 1117605	1121706	954116	52570	670500	920166	595294	6
7	46-7	WFMX	920113	<sup>4</sup> 1117605	1121706	954116	52570	670500	920166	595294	7
8	41-7	WH	<sup>2</sup> 595295	<sup>4</sup> 1117605	1121706	954116	52570	670500	920159	776379	8
9	41-7	WHM	<sup>2</sup> 595295	<sup>4</sup> 1117605	1121706	954116	52570	670500	920166	595294	9
10	46-7	WJ	920113	1116207	863200	670368	52570	676541	1191882	923190	10
11	46-7	WK	1091120	1116207	863200	670368	52570	676541	1190635	923190	11
12	46-7	WR	1091120	1116207	863200	670368	52570	676541	1190635	923190	12
13	48-9	B-1-B	606133	1191449	633733	633735	52570	641700	1195170	776379	13
14	48-9	B-1-C	606133	1191449	633733	633735	52570	641700	1268749	776379	14
15	48-9	B-1-D	595295	1191449	633733	633735	52570	641700	1268749	776379	15
16	48-9	B-1-F	920113	1116206	1121706	954116	52570	670500	1195183	776379	16
17	48-9	B-1-H, B-1-HH	920113	1116206	1121706	954116	52570	670500	1195183	776379	17
18	48-9	B-1-FM	920113	1116206	1121706	954116	52570	670500	1195183	776379	18
19	48-9	B-1-HM, B-1-HHM	920113	1116206	1121706	954116	52570	670500	1195183	776379	19
20	48-9	B-1-J	920113	1116206	1121706	954116	52570	670500	1195185	776379	20
21	48-9	B-1-JM	920113	1116206	1121706	954116	52570	670500	1195185	776379	21
22	48-9	B-1-R	920113	1116207	863200	670368	52570	676541	1196283	923190	22
23	48-9	B-1-T	1091120	1116207	863200	670368	52570	676541	1196285	923190	23
24	48-9	B-1-V	1091120	1116207	863200	670368	52570	676541	1196285	923190	24
25	50	B-2-B	606133	1191449	633733	633735	52570	641700	1195170	776379	25
26	50	B-2-C	606133	1191449	633733	633735	52570	641700	1268749	776379	26
27	50	B-2-D	595295	1191449	633733	633735	52570	641700	1268749	776379	27
28	50	B-2-F	920113	1263790	1121706	954116	52570	670500	1195183	776379	28
29	50	B-2-G	920113	1263790	1121706	954116	52570	670500	1195183	776379	29
30	50	B-2-H, B-2-HH	920113	1263790	1121706	954116	52570	670500	1195183	776379	30
31	50	B-2-GM	920113	1263790	1121706	954116	52570	670500	1195183	776379	31
32	50	B-2-HM, B-2-HHM	920113	1263790	1121706	954116	52570	670500	1195183	776379	32
33	50	B-2-J, B-2-K	920113	1263790	1121706	954116	52570	670500	1195185	776379	33
34	50	B-2-JM, B-2-KM	920113	1263790	1121706	954116	52570	670500	1195185	776379	34
35	50	B-2-R	920113	1116207	863200	670368	52570	676541	1196283	923190	35
36	50	B-2-T	1091120	1116207	863200	670368	52570	676541	1268754	923190	36
37	50	B-2-V	1091120	1116207	863200	670368	52570	676541	1268754	923190	37
38	51	B-3-B	606133	1324963	633733	1319422	52570	641700	1272946	1243326	38
39	51	B-3-C	606133	1324963	633733	1319422	52570	641700	1272945	1243326	39
40	51	B-3-D	595295	1324963	633733	1319422	52570	641700	1272947	1243326	40
41	51	B-3-F	595295	1263790	1121706	954116	52570	670500	1272802	1243326	41
42	51	B-3-G	595295	1263790	1121706	954116	52570	670500	1272802	1243326	42
43	51	B-3-H, B-3-HH	595295	1263790	1121706	954116	52570	954047	1272802	1243326	43
44	51	B-3-GM	595295	1263790	1121706	954116	52570	670500	1272802	1243326	44
45	51	B-3-HM, B-3-HHM	595295	1263790	1121706	954116	52570	954047	1272802	1243326	45
46	51	B-3-J, B-3-K	595295	1263790	1121706	954116	52570	954047	1272803	1243326	46
47	51	B-3-JM, B-3-KM	595295	1263790	1121706	954116	52570	954047	1272803	1243326	47
48	51	B-3-R	920113	1116207	863200	670368	52570	676541	1272901	1346849	48
49	51	B-3-T	1091120	1116207	863200	670368	52570	676541	1272902	1346849	49
50	51	B-3-V	1091120	1116207	863200	670368	52570	676541	1272902	1346849	50

NOTE 1 AFTER ENGINE NO. 42001 USE 595295  
 NOTE 2 AFTER ENGINE NO. 42001 USE 520113  
 NOTE 3 1316528-1191449 FAN BELTS MAY ALSO BE USED  
 NOTE 4 1116206 FAN BELT MAY ALSO BE USED  
 NOTE 5 WITH VIBRATION DAMPER USE 1136067  
 NOTE 6 AFTER SERIAL NO. 81125398 USE 1188839  
 NOTE 7 UPPER RIGHT 902959  
 UPPER LEFT 902960  
 LOWER RIGHT 902961  
 LOWER LEFT 902962

NOTE 8 LOWER 1197045  
 LOWER INTERMEDIATE 1197149  
 UPPER 1197047  
 UPPER INTERMEDIATE 1197046  
 NOTE 9 LOWER 1197045  
 LOWER INTERMEDIATE 1197149  
 UPPER 1197451  
 UPPER INTERMEDIATE 1197046

# COOLING—GROUP 7

I T E M	RADIATOR								THERMOSTAT ASSEMBLY		I T E M
	OUTLET TUBE	ASSY.	SHELL				TOP ORNA- MENT	CORE SUPPORT ASSY.	165°	180°	
			MOULDING								
			RIGHT	LEFT	CENTER NAME PLATE	BOLT					
1	854420	920170	913814	913815	913726	NOTE 13	913968	591553	867040	868432	1
2	854420	920170	913814	913815	913726	NOTE 13	913968	591553	<sup>15</sup> 870681	<sup>16</sup> 870661	2
3	854420	920170	913814	913815	913726	NOTE 13	913968	591553	<sup>17</sup> 870681	<sup>18</sup> 870661	3
4	579127	920170	913814	913815	913726	NOTE 13	913968	591554	<sup>19</sup> 645494	690242	4
5	579127	920170	913814	913815	913726	NOTE 13	913968	591554	<sup>19</sup> 645494	690242	5
6	579127	1096558	NOTE 7	NOTE 7	<sup>11</sup> 591389		902973	591554	<sup>20</sup> 645494	690242	6
7	579127	1096558	NOTE 7	NOTE 7	<sup>11</sup> 591389		902973	591554	<sup>20</sup> 645494	690242	7
8	579127	920170	913814	913815	913726	NOTE 13	913968	591554	<sup>21</sup> 645494	690242	8
9	579127	1096558	NOTE 7	NOTE 7	<sup>11</sup> 591389		902973	591554	<sup>22</sup> 645494	690242	9
10	1190634	1095908	1095944	1095945	1095942		1095964	1190579	1111010	1142444	10
11	1190634	1095908	1095944	1095945	1095942		1095964	1190579	1111010	1142444	11
12	1190634	1095908	1095944	1095945	1095942		1095964	1190579	1111010	1142444	12
13	854420		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195261	1124988	1124989	13
14	854420		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195261	1124988	1124989	14
15	854420		NOTE 8	NOTE 8	1096825	NOTE 14	1097255	1195261	1124988	1124989	15
16	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124989	1124989	16
17	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	17
18	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	18
19	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	19
20	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	20
21	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	21
22	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	22
23	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	23
24	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	24
25	854420		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195261	1124988	1124989	25
26	854420		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195261	1124988	1124989	26
27	854420		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195261	1124988	1124989	27
28	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	28
29	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	29
30	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	30
31	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	31
32	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	32
33	579127		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1124988	1124989	33
34	579127		NOTE 9	NOTE 9	<sup>11</sup> 1096825	NOTE 14	1197412	1195267	1124988	1124989	34
35	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	35
36	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	36
37	1117082		NOTE 8	NOTE 8	<sup>11</sup> 1096825	NOTE 14	1097255	1195267	1111010	1142444	37
38	854420		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272175	650048	852780	38
39	854420		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272175	650048	852780	39
40	854420		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272175	650048	852780	40
41	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	41
42	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	42
43	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	43
44	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	44
45	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	45
46	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	46
47	579127		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1124988	1124989	47
48	1117082		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1111010	1142444	48
49	1117082		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1111010	1142444	49
50	1117082		NOTE 10	NOTE 10	<sup>12</sup> 1278988			1272183	1111010	1142444	50

NOTE 10 UPPER RIGHT 1279075  
UPPER LEFT 1279076  
LOWER RIGHT 1279073  
LOWER LEFT 1279074

NOTE 11 NAME PLATE ONLY

NOTE 12 FOR (JOB RATED) USE 1278682

NOTE 13 USE 2 OF 913816 AND 4 OF 596180 BOLTS

NOTE 14 USE 3 OF 121743 NUT

NOTE 15 AFTER ENGINE NO. 2895 USE 867040

NOTE 16 AFTER ENGINE NO. 2895 USE 868432

NOTE 17 AFTER ENGINE NO. 5035 USE 867040

NOTE 18 AFTER ENGINE NO. 5035 USE 868432

NOTE 19 FROM ENGINE NO. 184062 TO 215805 USE 867040

AFTER ENGINE NO. 215805 USE 1124988

NOTE 20 FROM ENGINE NO. 48592 TO 50553 USE 867040

AFTER ENGINE NO. 50553 USE 1124988

NOTE 21 FROM ENGINE NO. 73990 TO 86599 USE 867040

AFTER ENGINE NO. 86599 USE 1124988

NOTE 22 FROM ENGINE NO. 45140 TO 50551 USE 867040

AFTER ENGINE NO. 50551 USE 1124988

# COOLING-GROUP 7

I T E M	Y E A R	M O D E L C O D E	WATER PUMP								I T E M
			W A T E R P U M P P K G.	R E P A I R K I T	B Y - P A S S			T O B L O C K G A S K E T	S H A F T P K G.	S E A L P K G.	
					E L B O W						
					M E T A L	G A S K E T	F O R M E D R U B B E R				
1	41-7	WC	1064750	780482	<sup>23</sup> 681990	622772		637440	1064751	1243631	1
2	41-7	WD-15	1064750	780482	<sup>23</sup> 681990	622772		637440	1064751	1243631	2
3	41-7	WD-20, 21	1064750	780482	<sup>24</sup> 681990	622772		637440	1064751	1243631	3
4	41-7	WF	1064925	1064921			918494	637440	951335	1243631	4
5	46-7	WFX	1064925	1064921			918494	637440	951335	1243631	5
6	41-7	WFM	1064925	1064921			918494	637440	951335	1243631	6
7	46-7	WFMX	1064925	1064921			918494	637440	951335	1243631	7
8	41-7	WH	1064925	1064921			918494	637440	951335	1243631	8
9	41-7	WHM	1064925	1064921			918494	637440	951335	1243631	9
10	46-7	WJ	1064920	1064922	1122831	1122832		1122830		1243631	10
11	46-7	WK	1064920	1064922	1122831	1122832		1122830		1243631	11
12	46-7	WR	1064920	1064922	1122831	1122832		1122830		1243631	12
13	48-9	B-1-B	1064750	1064752	677223	622772		637440	1064751	1243631	13
14	48-9	B-1-C	1064750	1064752	677223	622772		637440	1064751	1243631	14
15	48-9	B-1-D	1064750	1064752	855452	622772		637440	1064751	1243631	15
16	48-9	B-1-F	1064925	1064921			918494	637440	951335	1243631	16
17	48-9	B-1-H, B-1-HH	1064925	1064921			918494	637440	951335	1243631	17
18	48-9	B-1-FM	1064925	1064921			918494	637440	951335	1243631	18
19	48-9	B-1-HM, B-1-HHM	1064925	1064921			918494	637440	951335	1243631	19
20	48-9	B-1-J	1064925	1064921			918494	637440	951335	1243631	20
21	48-9	B-1-JM	1064925	1064921			918494	637440	951335	1243631	21
22	48-9	B-1-R	1064920	1064922	1122831	1122832		1122830		1243631	22
23	48-9	B-1-T	1064920	1064922	1122831	1122832		1122830		1243631	23
24	48-9	B-1-V	1064920	1064922	1122831	1122832		1122830		1243631	24
25	50	B-2-B	1064750	1064921	677223	622772		637440	1064751	1243631	25
26	50	B-2-C	1064750	1064921	677223	622772		637440	1064751	1243631	26
27	50	B-2-D	1064750	1064921	855452	622772		637440	1064751	1243631	27
28	50	B-2-F	1064925	1064921			918494	637440	1064751	1243631	28
29	50	B-2-G	1064925	1064921			918494	637440	951335	1243631	29
30	50	B-2-H, B-2-HH	1064925	1064921			918494	637440	951335	1243631	30
31	50	B-2-GM	1064925	1064921			918494	637440	951335	1243631	31
32	50	B-2-HM, B-2-HHM	1064925	1064921			918494	637440	951335	1243631	32
33	50	B-2-J, B-2-K	1064925	1064921			918494	637440	951335	1243631	33
34	50	B-2-JM, B-2-KM	1064925	1064921			918494	637440	951335	1243631	34
35	50	B-2-R	1064920	1064922	1122831	1122832		1122830		1243631	35
36	50	B-2-T	1064920	1064922	1122831	1122832		1122830		1243631	36
37	50	B-2-V	1064920	1064922	1122831	1122832		1122830		1243631	37
38	51	B-3-B	1325973	1064921				1326325	1064751	1243631	38
39	51	B-3-C	1325973	1064921				1326325	1064751	1243631	39
40	51	B-3-D	1325973	1064921				1326325	1064751	1243631	40
41	51	B-3-F	1064925	1064921			918494	637440	951335	1243631	41
42	51	B-3-G	1064925	1064921			918494	637440	951335	1243631	42
43	51	B-3-H, B-3-HH	1064925	1064921			918494	637440	951335	1243631	43
44	51	B-3-GM	1064925	1064921			918494	637440	951335	1243631	44
45	51	B-3-HM, B-3-HHM	1064925	1064921			918494	637440	951335	1243631	45
46	51	B-3-J, B-3-K	1064925	1064921			918494	637440	951335	1243631	46
47	51	B-3-JM, B-3-KM	1064925	1064921			918494	637440	951335	1243631	47
48	51	B-3-R	1315477	1064922	1122831	1122832		1122830		1243631	48
49	51	B-3-T	1315477	1064922	1122831	1122832		1122830		1243631	49
50	51	B-3-V	1315477	1064922	1122831	1122832		1122830		1243631	50

NOTE 23 AFTER ENGINE NO. T112-71564 USE 677213  
 NOTE 24 AFTER ENGINE NO. T116-e9200 USE 677213  
 NOTE 25 FORMED RUBBER ELBOW  
 NOTE 26 USE SPECIFIED INCHES OF 1/4" OR MORE



# COOLING—GROUP 7

I T E M	7-27	7-28	7-29	7-30	7-31	7-32	7-33	7-34	7-35	I T E M
	RADI- METER OR HEAT INDICATOR	COOLING SYSTEM CAPACITY (QTS)	RADIATOR		WATER PUMP BY-PASS HOSE	RADIATOR HOSE				
			DRAIN COCK	TIE ROD		INLET (A)		OUTLET (B) PART #734737		
						PART NO.	LENGTH	UPPER	LOWER	
1	591988	15-1/2	103647	591111	* 1-3/4	734749	9-3/4	3-3/4	6-3/4	1
2	591988	17	103647	591111	* 1-3/4	734749	9-3/4	3-3/4	6-3/4	2
3	591988	17	103647	591111	* 1-3/4	734749	9-3/4	3-3/4	6-3/4	3
4	591988	20-1/2	907782	591111	<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	4
5	591988	20-1/2	907782	591111	<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	5
6	595419	19-1/2	907782		<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	6
7	595419	19-1/2	907782		<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	7
8	591988	20-1/2	907782	591111	<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	8
9	595419	20-1/2	907782		<sup>25</sup> 918494	734738	9-1/4	3-1/4	3-3/4	9
10	591985	28	907782	1095873		734738	8-3/4	<sup>26</sup> 2-3/4	<sup>26</sup> 3-3/4	10
11	591985	28	907782	1095873		734738	8-3/4	<sup>26</sup> 2-3/4	<sup>26</sup> 3-3/4	11
12	591985	28	907782	1095873		734738	8-3/4	<sup>26</sup> 2-3/4	<sup>26</sup> 3-3/4	12
13	1195741	17-1/4	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	13
14	1195741	17-1/2	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	14
15	1195741	17-1/2	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	15
16	1195741	19-1/4	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	16
17	1195741	19-1/4	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	17
18	1195742	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	18
19	1195742	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	19
20	1195741	21-1/2	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	20
21	1195742	21-1/2	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	3-3/4	21
22	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	22
23	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	23
24	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	24
25	1195741	18	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	25
26	1195741	18	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	26
27	1195741	18	1193567	1097060	* 1-5/8	734749	7-1/4	3-3/4	6-3/4	27
28	1195741	19	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	28
29	1195741	19	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	29
30	1195741	19	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	30
31	1195742	19	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	31
32	1195742	19	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	32
33	1195741	22	1193567	1097060	<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	33
34	1195742	22	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	34
35	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	35
36	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	36
37	1195741	31	907782	1097062	1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	37
38	1271230	17-1/2	1193567		* 1-5/8	734749	7-1/4	3-1/4	6-3/4	38
39	1271230	17-1/2	1193567		* 1-5/8	734749	7-1/4	3-1/4	6-3/4	39
40	1271230	17-1/2	1193567		* 1-5/8	734749	7-1/4	3-1/4	6-3/4	40
41	1271230	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	41
42	1271230	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	42
43	1271230	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	43
44	1272355	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	44
45	1272355	19-1/4	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	45
46	1271230	21-1/2	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	46
47	1272355	21-1/2	1193567		<sup>25</sup> 918494	734749	7-1/4	3-1/4	6-3/4	47
48	1271230	30-1/4	907782		1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	48
49	1271230	30-1/4	907782		1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	49
50	1271230	30-1/4	907782		1122831	734738	8-3/4	<sup>26</sup> 3-3/4	<sup>26</sup> 3-3/4	50

\* USE SPECIFIED INCHES OF 734748 HOSE  
 (A) USE SPECIFIED INCHES OF PART NO. AS SHOWN  
 (B) USE SPECIFIED INCHES OF PART NO. 734737 HOSE

# ELECTRICAL—GROUP 8

I T E M	Y E A R	M O D E L C O D E	8-1		8-2		8-3		8-4		8-5		8-6		8-7		8-8		I T E M
			HORN				GENERATOR (STANDARD EQUIPMENT TYPE)												
			ASSY.	BUTTON	ASSY.	ADJUSTING STRAP	PULLEY	REGULATOR OR VOLTAGE CONT.	END BEARING										
						BRONZE	BALL												
1	41-7	WC	683367	590213	853770	622783	1136924	1120515	636804	602454	1								
2	41-7	WD-15	683367	590213	853770	622783	1136924	1120515	636804	602454	2								
3	41-7	WD-20, 21	683367	590213	853770	622783	1136924	1120515	636804	602454	3								
4	41-7	WF	683367	590213	853770	622783	585854	1120515	636804	602454	4								
5	46-7	WFX	1089619	590213	853770	622783	585854	1120515	636804	602454	5								
6	41-7	WFM	683367	590213	853770	622783	585854	1120515	636804	602454	6								
7	46-7	WFMX	1089619	590213	853770	622783	585854	1120515	636804	602454	7								
8	41-7	WH	683367	590213	853770	622783	585854	1120515	636804	602454	8								
9	41-7	WHM	683367	590213	853770	622783	585854	1120515	636804	602454	9								
10	46-7	WJ	1089619	590213	595316	671161	595317	1120515	636804	965325	10								
11	46-7	WK	1089619	590213	595316	671161	595317	1120515	636804	965325	11								
12	46-7	WR	1089619	590213	595316	671161	595317	1120515	636804	965325	12								
13	48-9	B-1-B	1089619	590213	853770	622783	678495	1120515	636804	602454	13								
14	48-9	B-1-C	1089619	590213	853770	622783	678495	1120515	636804	602454	14								
15	48-9	B-1-D	1089619	590213	853770	622783	678495	1120515	636804	602454	15								
16	48-9	B-1-F	1089619	590213	853770	622783	585854	1120515	636804	602454	16								
17	48-9	B-1-H, B-1-HH	1089619	590213	853770	622783	585854	1120515	636804	602454	17								
18	48-9	B-1-FM	1089621	590213	853770	622783	585854	1120515	636804	602454	18								
19	48-9	B-1-HM, B-1-HHM	1089621	590213	853770	622783	585854	1120515	636804	602454	19								
20	48-9	B-1-J	1089619	590213	853770	622783	585854	1120515	636804	602454	20								
21	48-9	B-1-JM	1089621	590213	853770	622783	585854	1120515	636804	602454	21								
22	48-9	B-1-R	1089619	590213	595316	671161	595317	1120515	636804	965325	22								
23	48-9	B-1-T	1089619	590213	595316	671161	595317	1120515	636804	965325	23								
24	48-9	B-1-V	1089619	590213	595316	671161	595317	1120515	636804	965325	24								
25	50	B-2-B	1089619	590213	1257392	1117245	1297974	1257394	1253359	602454	25								
26	50	B-2-C	1089619	590213	1257392	1117245	1297974	1257394	1253359	602454	26								
27	50	B-2-D	1089619	590213	1257392	1117245	1297974	1257394	1253359	602454	27								
28	50	B-2-F	1089619	590213	1257392	582589	1264943	1257394	1253359	602454	28								
29	50	B-2-G	1089619	590213	1257392	582589	1264943	1257394	1253359	602454	29								
30	50	B-2-H, B-2-HH	1089619	590213	1257392	582589	1264943	1257394	1253359	602454	30								
31	50	B-2-GM	1089621	590213	1257392	582589	1264943	1257394	1253359	602454	31								
32	50	B-2-HM, B-2-HHM	1089621	590213	1257392	582589	1264943	1257394	1253359	602454	32								
33	50	B-2-J, B-2-K	1089619	590213	853770	622783	585854	1120515	636804	602454	33								
34	50	B-2-JM, B-2-KM	1089621	590213	1257392	582589	1264943	1257394	1253359	602454	34								
35	50	B-2-R	1089619	590213	1263971	1264879	1264027	1257394	1253359	965325	35								
36	50	B-2-T	1089619	590213	1263971	1264879	1264027	1257394	1253359	965325	36								
37	50	B-2-V	1089619	590213	1263971	1264879	1264027	1257394	1253359	965325	37								
38	51	B-3-B	1089619	1272412	1257392	1270658	1345973	1343573	1253359	602454	38								
39	51	B-3-C	1089619	1272412	1257392	1270658	1345973	1343573	1253359	602454	39								
40	51	B-3-D	1089619	1272412	1257392	1270658	1345973	1343573	1253359	602454	40								
41	51	B-3-F	1089619	590213	1257392	582589	1264943	1343573	1253359	602454	41								
42	51	B-3-G	1089619	590213	1257392	582589	1264943	1343573	1253359	602454	42								
43	51	B-3-H, B-3-HH	1089619	590213	1257392	582589	1264943	1343573	1253359	602454	43								
44	51	B-3-GM	1089621	590213	1257392	582589	1264943	1343573	1253359	602454	44								
45	51	B-3-HM, B-3-HHM	1089621	590213	1257392	582589	1264943	1343573	1253359	602454	45								
46	51	B-3-J, B-3-K	1089619	590213	1257392	582589	1264943	1343573	1253359	602454	46								
47	51	B-3-JM, B-3-KM	1089621	590213	1257392	582589	1264943	1343573	1253359	602454	47								
48	51	B-3-R	1089619	590213	1263971	1264879	1264027	1343573	1253359	965325	48								
49	51	B-3-T	1089619	590213	1263971	1264879	1264027	1343573	1253359	965325	49								
50	51	B-3-V	1089619	590213	1263971	1264879	1264027	1343573	1253359	965325	50								

NOTE 1 OPTIONAL TYPES—1069619 AND 1194602  
 NOTE 2 AFTER ENGINE NO. T142-111858 USE 1257392  
 NOTE 3 AFTER ENGINE NO. T146-36401 USE 1257392  
 NOTE 4 AFTER ENGINE NO. T180-2696 USE 1257392  
 NOTE 5 AFTER ENGINE NO. T142-111858 USE 1117245  
 NOTE 6 AFTER ENGINE NO. T146-36401 USE 1117245  
 NOTE 7 AFTER ENGINE NO. T180-2696 USE 582589  
 NOTE 8 AFTER ENGINE NO. 134130 USE 678495  
 NOTE 9 AFTER ENGINE NO. 81752 USE 678495  
 NOTE 10 AFTER ENGINE NO. T142-111858 USE 1297974  
 NOTE 11 AFTER ENGINE NO. T146-36401 USE 1297974

NOTE 12 AFTER ENGINE NO. T180-2696 USE 1264943  
 NOTE 13 AFTER ENGINE NO. T142-111858 USE 1257394  
 NOTE 14 AFTER ENGINE NO. T146-36401 USE 1257394  
 NOTE 15 AFTER ENGINE NO. T180-2696 USE 1257394  
 NOTE 16 AFTER ENGINE NO. T142-111858 USE 1253359  
 NOTE 17 AFTER ENGINE NO. T146-36401 USE 1253359  
 NOTE 18 AFTER ENGINE NO. T180-2696 USE 1253359  
 NOTE 19 AFTER ENGINE NO. T142-111858 USE 1266499  
 NOTE 20 AFTER ENGINE NO. T146-36401 USE 1266499  
 NOTE 21 AFTER ENGINE NO. T180-2696 USE 1266499



# ELECTRICAL—GROUP 8

I T E M	8-9		8-10		8-11		8-12		8-13		8-14		8-15		8-16		8-17		8-18		I T E M
	GENERATOR				STARTER																
	ARMATURE	BRUSH SET	COMM. END PLATE ASSY.	ARMATURE	BRUSH SET	PEDAL BUTTON	YOKE SPRING	PINION		SWITCH											
								CLUTCH ASSY.	CLUTCH HOUSING												
1	859900	1266504	1123011	687379	NOTE 24	553847	1112379	871754	919950	641462	1										
2	859900	1266504	1123011	687379	NOTE 24	553847	1112379	871754	919950	641462	2										
3	859900	1266504	1123011	687379	NOTE 24	553847	1112379	871754	919950	641462	3										
4	859900	1266504	1123011	641443	NOTE 24	553847	1112379	871754	919950	641462	4										
5	859900	1266504	1123011	641443	NOTE 24	553847	1112379	871754	919950	641462	5										
6	859900	1266504	1123011	641443	NOTE 24	597254	1112379	871754	919950	641462	6										
7	859900	1266504	1123011	641443	NOTE 24	597254	1112379	871754	919950	641462	7										
8	859900	1266504	636839	641443	NOTE 24	553847	1112379	871754	1112382	641462	8										
9	859900	1266504	1123011	641443	NOTE 24	597254	1112379	871754	919950	641462	9										
10	596888	1266504	636839	641443	NOTE 24	699482	1112379	871754	1112382	641462	10										
11	596888	1266504	636839	641443	NOTE 24	699482	1112379	871754	1112382	641462	11										
12	596888	1266504	636839	641443	NOTE 24	699482	1112379	871754	1112382	641462	12										
13	<sup>19</sup> 859900	1266504	<sup>22</sup> 1123018	<sup>28</sup> 687379	NOTE 25	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 1194570	641462	13										
14	<sup>19</sup> 859900	1266504	<sup>22</sup> 1123018	<sup>28</sup> 687379	NOTE 25	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 1194570	641462	14										
15	<sup>20</sup> 859900	1266504	<sup>22</sup> 1123011	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 919950	641462	15										
16	859900	1266504	<sup>22</sup> 1123011	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 919950	641462	16										
17	859900	1266504	<sup>22</sup> 1123011	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 919950	641462	17										
18	859900	1266504	<sup>22</sup> 1123011	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 919950	641462	18										
19	859900	1266504	<sup>22</sup> 1123011	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>30</sup> 919950	641462	19										
20	859900	1266504	<sup>23</sup> 636839	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>31</sup> 1112382	641462	20										
21	859900	1266504	<sup>23</sup> 636839	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>31</sup> 1112382	641462	21										
22	596888	1266504	<sup>23</sup> 636839	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>31</sup> 1112382	641462	22										
23	596888	1266504	<sup>23</sup> 636839	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>31</sup> 1112382	641462	23										
24	596888	1266504	<sup>23</sup> 636839	<sup>28</sup> 641443	NOTE 26	699482	<sup>27</sup> 1112379	<sup>29</sup> 871754	<sup>31</sup> 1112382	641462	24										
25	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	25										
26	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	26										
27	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	27										
28	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	28										
29	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	29										
30	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	30										
31	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	31										
32	1266499	1266504	1265032	1300505	1138529	699482	1300509	1300522	1265710	641462	32										
33	<sup>21</sup> 859900	1266504	1300516	1300505	1138529	699482	1300509	1300522	1265713	641462	33										
34	1266499	1266504	1300516	1300505	1138529	699482	1300509	1300522	1265713	641462	34										
35	1266526	1266504	1300516	1300505	1138529	699482	1300509	1300522	1265713	641462	35										
36	1266526	1266504	1300516	1300505	1138529	699482	1300509	1300522	1265713	641462	36										
37	1266526	1266504	1300516	1300505	1138529	699482	1300509	1300522	1265713	641462	37										
38	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	38										
39	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	39										
40	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	40										
41	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	41										
42	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	42										
43	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	43										
44	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	44										
45	1266499	1266504	1138525	1343705	1345005	699482		1343708	1390063	1390061	45										
46	1266499	1266504	1300516	1343705	1345005	699482		1343708	1390064	1390061	46										
47	1266499	1266504	1300516	1343705	1345005	699482		1343708	1390064	1390061	47										
48	1266526	1266504	1300516	1343705	1345005	699482		1343708	1390064	1390061	48										
49	1266526	1266504	1300516	1343705	1345005	699482		1343708	1390064	1390061	49										
50	1266526	1266504	1300516	1343705	1345005	699482		1343708	1390064	1390061	50										

NOTE 22 AFTER NOTE A USE 1265032  
 NOTE 23 AFTER NOTE A USE 1300516  
 NOTE 24 USE 636838 INSULATED BRUSHES & 636820 GROUND BRUSHES  
 NOTE 25 UP TO NOTE A USE 687374 INSULATED BRUSHES & 687378 GROUND BRUSHES  
 NOTE 26 UP TO NOTE A USE NOTE 24; AFTER NOTE A USE 1138529 SET  
 NOTE 27 AFTER NOTE A USE 1300509  
 NOTE 28 AFTER NOTE A USE 1300505  
 NOTE 29 AFTER NOTE A USE 1300522  
 NOTE 30 AFTER NOTE A USE 1265710  
 NOTE 31 AFTER NOTE A USE 1265713  
 NOTE 32 AFTER ENGINE NO. 42001 USE 958350  
 NOTE 33 AFTER ENGINE NO. 42001 USE 955611  
 NOTE 34 AFTER ENGINE NO. 42001 USE 1233567  
 NOTE 35 USE 958352 WITH CAST IRON PISTONS

NOTE A B-1-B - ENGINE NO. T142-77330  
 B-1-C - ENGINE NO. T142-77330  
 B-1-D - ENGINE NO. T146-30492  
 B-1-F - ENGINE NO. T148-60955  
 B-1-H - ENGINE NO. T148-60955  
 B-1-FM - ENGINE NO. T152-3154  
 B-1-HM - ENGINE NO. T152-3154  
 B-1-J - ENGINE NO. T150-25716  
 B-1-JM - ENGINE NO. T154-2877  
 B-1-R - ENGINE NO. T156-3511  
 B-1-T - ENGINE NO. T158-3983  
 B-1-V - ENGINE NO. T158-3983

# ELECTRICAL—GROUP 8

I T E M	Y E A R	M O D E L C O D E	8-19	8-20	8-21	8-22	8-23	8-24	8-25	8-26	I T E M
			DISTRIBUTOR						IGNITION COIL		
			ASSY.	PLATE ASSY.	CAP ASSY.	POINT SET	ROTOR	CONDENSER	ASSY.	LOCK, SWITCH AND CABLE ASSY. (B)	
1	41-7	WC	<sup>32</sup> 955562	<sup>70</sup> 959469	643822	699291	868095	1135589	862576	<sup>48</sup> 578506	1
2	41-7	WD-15	<sup>32</sup> 955564	<sup>71</sup> 959469	643822	699291	868095	1135589	862576	<sup>49</sup> 578506	2
3	41-7	WD-20, 21	<sup>33</sup> 955564	<sup>71</sup> 699295	643822	699291	868095	1135589	862576	<sup>50</sup> 578506	3
4	41-7	WF	<sup>34</sup> <sub>35</sub> 955566	<sup>72</sup> 959311	643822	699291	868095	1135589	862576	<sup>51</sup> 578506	4
5	46-7	WFX	1233567	959311	643822	699291	868095	1135589	862576	<sup>51</sup> 578506	5
6	41-7	WFM	<sup>36</sup> <sub>35</sub> 955566	<sup>72</sup> 959311	643822	699291	868095	1135589	862576	<sup>52</sup> 578506	6
7	46-7	WFMX	1233567	959311	643822	699291	868095	1135589	862576	<sup>52</sup> 578506	7
8	41-7	WH	<sup>32</sup> <sub>35</sub> 955566	<sup>72</sup> 699295	643822	699291	868095	1135589	862576	<sup>53</sup> 578506	8
9	41-7	WHM	<sup>36</sup> <sub>35</sub> 955566	<sup>72</sup> 699295	643822	699291	868095	1135589	862576	<sup>54</sup> 578506	9
10	46-7	WJ	1191589	592475	643822	592477	868095	674960	862576	<sup>67</sup> 578506	10
11	46-7	WK	1191589	592475	643822	592477	868095	674960	862576	<sup>68</sup> 578506	11
12	46-7	WR	1191589	592475	643822	592477	868095	674960	862576	<sup>68</sup> 578506	12
13	48-9	B-1-B	1233564	1261008	1235421	699291	868095	1135589	<sup>39</sup> 1136530	1193348	13
14	48-9	B-1-C	1233564	1261008	1235421	699291	868095	1135589	<sup>40</sup> 1136530	1193348	14
15	48-9	B-1-D	1193282	1195774	1235421	592477	868095	1136534	<sup>41</sup> 1136530	1193348	15
16	48-9	B-1-F	1193317	1195774	1235421	592477	868095	1136534	<sup>42</sup> 1136530	1193348	16
17	48-9	B-1-H, B-1-HH	1193317	1195774	1235421	592477	868095	1136534	<sup>42</sup> 1136530	1193348	17
18	48-9	B-1-FM	1193317	1195774	1235421	592477	868095	1136534	<sup>43</sup> 1136530	1193348	18
19	48-9	B-1-HM, B-1-HHM	1193317	1195774	1235421	592477	868095	1136534	<sup>43</sup> 1136530	1193348	19
20	48-9	B-1-J	1193319	1195774	1235421	592477	868095	1136534	<sup>44</sup> 1136530	1193348	20
21	48-9	B-1-JM	1193319	1195774	1235421	592477	868095	1136534	<sup>45</sup> 1136530	1193348	21
22	48-9	B-1-R	1265811	1195774	1235421	592477	868095	1136534	<sup>46</sup> 1136530	1193348	22
23	48-9	B-1-T	1193314	1195774	1235421	592477	868095	1136534	<sup>47</sup> 1136530	1193348	23
24	48-9	B-1-V	1193314	1195774	1235421	592477	868095	1136534	<sup>47</sup> 1136530	1193348	24
25	50	B-2-B	1233564	1261008	1235421	699291	868095	1135589	1300667	1193348	25
26	50	B-2-C	1233564	1261008	1235421	699291	868095	1135589	1300667	1193348	26
27	50	B-2-D	1193282	1195774	1235421	592477	868095	1136534	1300667	1193348	27
28	50	B-2-F	1193317	1195774	1235421	592477	868095	1136534	1300667	1193348	28
29	50	B-2-G	1193317	1195774	1235421	592477	868095	1136534	1300667	1193348	29
30	50	B-2-H, B-2-HH	1193317	1195774	1235421	592477	868095	1136534	1300667	1193348	30
31	50	B-2-GM	1193317	1195774	1235421	592477	868095	1136534	1300667	1193348	31
32	50	B-2-HM, B-2-HHM	1193317	1195774	1235421	592477	868095	1136534	1300667	1193348	32
33	50	B-2-J, B-2-K	1193319	1195774	1235421	592477	868095	1136534	1300667	1193348	33
34	50	B-2-JM, B-2-KM	1193319	1195774	1235421	592477	868095	1136534	1300667	1193348	34
35	50	B-2-R	1265811	1195774	1235421	592477	868095	1136534	1300667	1193348	35
36	50	B-2-T	1193314	1195774	1235421	592477	868095	1136534	1300667	1193348	36
37	50	B-2-V	1193314	1195774	1235421	592477	868095	1136534	1300667	1193348	37
38	51	B-3-B	1343554	1343578	1343576	1343581	1343587	1343580	1300667	1193348	38
39	51	B-3-C	1343554	1343578	1343576	1343581	1343587	1343580	1300667	1193348	39
40	51	B-3-D	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	40
41	51	B-3-F	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	41
42	51	B-3-G	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	42
43	51	B-3-H, B-3-HH	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	43
44	51	B-3-GM	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	44
45	51	B-3-HM, B-3-HHM	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	45
46	51	B-3-J, B-3-K	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	46
47	51	B-3-JM, B-3-KM	1274116	<sup>55</sup> 1274090	1343576	1274092	1343587	1274086	1300667	1193348	47
48	51	B-3-R	1265811	1195774	1235421	592477	868095	1136534	1300667	1193348	48
49	51	B-3-T	1193314	1195774	1235421	592477	868095	1136534	1300667	1193348	49
50	51	B-3-V	1193314	1195774	1235421	592477	868095	1136534	1300667	1193348	50

NOTE 36 AFTER ENGINE NO. 42001 USE 1233567  
 NOTE 37 FROM ENGINE NO. 42001 TO 67767 USE 1233567;  
 AFTER ENGINE NO. 67767 USE 1300904  
 NOTE 38 FROM ENGINE NO. 42001 TO 44475 USE 1233567;  
 AFTER ENGINE NO. 44475 USE 1300904  
 NOTE 39 AFTER SERIAL NO. 82102799 USE 1300667  
 NOTE 40 AFTER SERIAL NO. 83326523 USE 1300667  
 NOTE 41 AFTER SERIAL NO. 81272303 USE 1300667  
 NOTE 42 AFTER ENGINE NO. T148-61888 USE 1300667

NOTE 43 AFTER SERIAL NO. 83509897 USE 1300667  
 NOTE 44 AFTER ENGINE NO. T150-23804 USE 1300667  
 NOTE 45 AFTER SERIAL NO. 8739619 USE 1300667  
 NOTE 46 AFTER SERIAL NO. 81856923 USE 1300667  
 NOTE 47 AFTER SERIAL NO. 81791187 USE 1300667  
 NOTE 48 AFTER SERIAL NO. 81180668 USE 1191544  
 NOTE 49 AFTER SERIAL NO. 83305577 USE 1191544  
 NOTE 50 AFTER SERIAL NO. 81229481 USE 1191544  
 NOTE 51 AFTER SERIAL NO. 81404756 USE 1191544

# ELECTRICAL—GROUP 8

I T E M	8-27	8-28	8-29	8-30	8-31	8-32	8-33	8-34	8-35	8-36	8-37	I T E M
	HEAD LAMP							PARKING LAMP LENS	TAIL AND SIGNAL LAMP			
	SWITCH			ASSEMBLY	BODY OR SHELL	SEALED BEAM UNIT	DOOR ASSY.		ASSY.	LAMP LENS	DOOR (or Trim Ring)	
	ASSY.	BUTTON OR KNOB	DIMMER									
1	595424	596901	1253003	913374	913294	853369	913296	939615	<sup>60</sup> 1195670	<sup>62</sup> 1195677	300137	1
2	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	2
3	595424	596901	1253003	913374	913394	853369	913296	939615	<sup>60</sup> 1195670	<sup>62</sup> 1195677	300137	3
4	595424	596901	1253003	913374	913394	853369	913296	939615	1195670	1195677	300137	4
5	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	5
6	595424	596901	1253003	913374	913394	853369	913296	939615	1195670	1195677	300137	6
7	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	7
8	595424	596901	1253003	913374	913394	853369	913296	939615	1195670	1195677	300137	8
9	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	9
10	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	10
11	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	11
12	595424	596901	1253003	913374	913294	853369	913296	939615	1195670	1195677	300137	12
13	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	13
14	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	14
15	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	15
16	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	16
17	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	17
18	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	18
19	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	19
20	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	20
21	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	21
22	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	22
23	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	23
24	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	24
25	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	25
26	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	26
27	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	27
28	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	28
29	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	29
30	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	30
31	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	31
32	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	32
33	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	33
34	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	34
35	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	35
36	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	36
37	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1193328	1195670	1195677	300137	37
38	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	<sup>61</sup> 1195670	<sup>63</sup> 1195677	300137	38
39	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	39
40	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	40
41	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	41
42	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	42
43	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	43
44	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	44
45	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	45
46	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	46
47	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	47
48	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	48
49	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	49
50	1260727	1191532	1253003	1302433	1154200	1297667	1239411	1272363	1195670	1195677	300137	50

NOTE 52 AFTER SERIAL NO. 83504757 USE 1191544  
 NOTE 53 AFTER SERIAL NO. 82523905 USE 1191544  
 NOTE 54 AFTER SERIAL NO. 8709447 USE 1191544  
 NOTE 55 PLATE ONLY  
 NOTE 56 USE 1272351 FOR FLAT FACE COWL  
 NOTE 57 USE 1272348 FOR FLAT FACE COWL  
 NOTE 58 USE 1272353 FOR FLAT FACE COWL  
 NOTE 59 USE 1272352 FOR FLAT FACE COWL  
 NOTE 60 USE 581605 FOR PANEL JOBS

NOTE 61 USE 1271218 FOR PANEL JOBS  
 NOTE 62 USE 580608 FOR PANEL JOBS  
 NOTE 63 USE 1272321 FOR PANEL JOBS  
 NOTE 64 USE 665192 FOR PANEL JOBS  
 NOTE 65 USE 1271220 FOR PANEL JOBS  
 NOTE 66 USE 1191564 FOR AIR BRAKES  
 NOTE 67 AFTER SERIAL NO. 81852159 DETROIT &  
 85025174 LOS ANGELES USE 1191544  
 NOTE 68 AFTER SERIAL NO. 81785711 DETROIT &  
 85000088 LOS ANGELES USE 1191544

# ELECTRICAL—GROUP 8

I T E M	Y E A R	M O D E L C O D E	8-38		8-39	8-40	8-41	8-42	8-43	8-44	8-45	8-46	I T E M		
			TAIL AND SIGNAL LAMP		STOP LAMP SWITCH	INSTRUMENTS				TEMP. GAUGE	INST. PANEL LAMP SWITCH				
			LICENSE LENS GASKET	DOOR (or Trim Ring)		FUEL GAUGE	OIL PRESSURE GAUGE	AMMETER	SPEED- OMETER						
1	41-7	WC	300138	64	628949	862556	591990	591989	596900	595361	73	591988	583127	1	
2	41-7	WD-15	300138		628949	862556	591990	591989	596900	595361	73	591988	583127	2	
3	41-7	WD-20, 21	300138	64	628949	862556	591990	591989	596900	595361	73	591988	583127	3	
4	41-7	WF	300138		628949	862556	591990	591989	596900	595361	73	591988	583127	4	
5	46-7	WFX	300138		628949	862556	591990	591989	596900	595361	73	591988	583127	5	
6	41-7	WFM	300138		628949	862556	591990	591989	596900	595361		595419	583127	6	
7	46-7	WFMX	300138		628949	862556	591990	591989	596900	595361		595419	583127	7	
8	41-7	WH	300138		628949	862556	591990	591989	596900	595361	73	591988	583127	8	
9	41-7	WHM	300138		628949	862556	591990	591989	596900	595361		595419	583127	9	
10	46-7	WJ	300138		628949	66	862556	591990	591989	596900	595361	591988	583127	10	
11	46-7	WK	300138		628949	66	862556	591990	591989	596900	595361	591988	583127	11	
12	46-7	WR	300138		628949	66	862556	591990	591989	596900	595361	591988	583127	12	
13	48-9	B-1-B	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	13	
14	48-9	B-1-C	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	14	
15	48-9	B-1-D	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	15	
16	48-9	B-1-F	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	16	
17	48-9	B-1-H, B-1-HH	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	17	
18	48-9	B-1-FM	300138		628949	862556	1195745	1195746	1195747	1194576		1195742	1188451	18	
19	48-9	B-1-HM, B-1-HHM	300138		628949	862556	1195745	1195746	1195747	1194576		1195742	1188451	19	
20	48-9	B-1-J	300138		628949	862556	1195745	1195746	1195747	1194576		1195741	1188451	20	
21	48-9	B-1-JM	300138		628949	862556	1195745	1195746	1195747	1194576		1195742	1188451	21	
22	48-9	B-1-R	300138		628949	66	862556	1195745	1195746	1195747	1194576	1195741	1188451	22	
23	48-9	B-1-T	300138		628949	66	862556	1195745	1195746	1195747	1194576	1195741	1188451	23	
24	48-9	B-1-V	300138		628949	66	862556	1195745	1195746	1195747	1194576	1195741	1188451	24	
25	50	B-2-B	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	25	
26	50	B-2-C	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	26	
27	50	B-2-D	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	27	
28	50	B-2-F	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	28	
29	50	B-2-G	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	29	
30	50	B-2-H, B-2-HH	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	30	
31	50	B-2-GM	300138		628949	862566	1195745	1195746	1263499	1194576		1195742	1188451	31	
32	50	B-2-HM, B-2-HHM	300138		628949	862556	1195745	1195746	1263499	1194576		1195742	1188451	32	
33	50	B-2-J, B-2-K	300138		628949	862556	1195745	1195746	1263499	1194576		1195741	1188451	33	
34	50	B-2-JM, B-2-KM	300138		628949	862556	1195745	1195746	1263499	1194576		1195742	1188451	34	
35	50	B-2-R	300138		628949	66	862556	1195745	1195746	1263499	1194576	1195741	1188451	35	
36	50	B-2-T	300138		628949	66	862556	1195745	1195746	1263499	1194576	1195741	1188451	36	
37	50	B-2-V	300138		628949	66	862556	1195745	1195746	1263499	1194576	1195741	1188451	37	
38	51	B-3-B	300138	66	628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	38	
39	51	B-3-C	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	39	
40	51	B-3-D	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	40	
41	51	B-3-F	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	41	
42	51	B-3-G	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	42	
43	51	B-3-H, B-3-HH	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	43	
44	51	B-3-GM	300138		628949	862556	591271228	591271231	591271229	1271232	57	1272355	1188451	44	
45	51	B-3-HM, B-3-HHM	300138		628949	862556	591271228	591271231	591271229	1271232	57	1272355	1188451	45	
46	51	B-3-J, B-3-K	300138		628949	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	46	
47	51	B-3-JM, B-3-KM	300138		628949	862556	591271228	591271231	591271229	1271232	57	1272355	1188451	47	
48	51	B-3-R	300138		628949	66	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	48
49	51	B-3-T	300138		628949	66	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	49
50	51	B-3-V	300138		628949	66	862556	591271228	591271231	591271229	1271232	57	1271230	1188451	50

NOTE 69 USE 641443 ON EARLY TYPE  
 NOTE 70 USE 699295 FOR EARLY TYPE  
 NOTE 71 USE 699294 FOR EARLY TYPE  
 NOTE 72 USE 699303 FOR EARLY TYPE  
 NOTE 73 58 INCH LONG; USE 1189644 FOR 42 INCH LENGTH



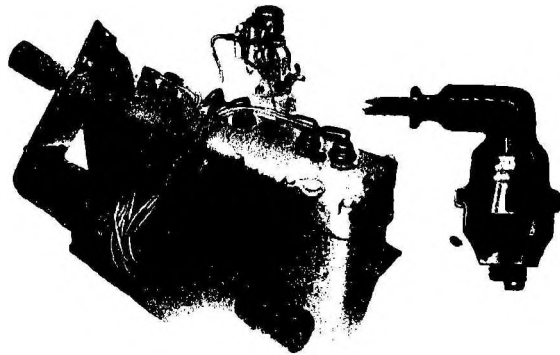
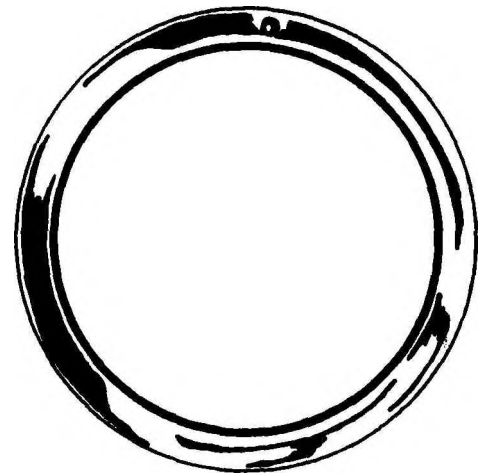
**OUTSIDE  
MIRROR**

(Clamp-on Door Flange Type)  
Replaces #1244494

You can adjust this smart, chrome-plated, non-glare rear-view mirror to a variety of positions on its swivel mounting. No holes to drill! Unit is quickly clamped on front door edge by two screws . . . can be easily adjusted. When car doors are locked, screw heads are hidden so mirror cannot readily be stolen. Adjustable base lets you mount it on either right or left side. Adaptable to both new or previous models.

#1239411 (Casting #1239407) Headlamp door 1949-52  
Plymouth, 1949-50 Dodge, Chrysler, 1949-53 DeSoto,  
1948-56 Dodge Truck.

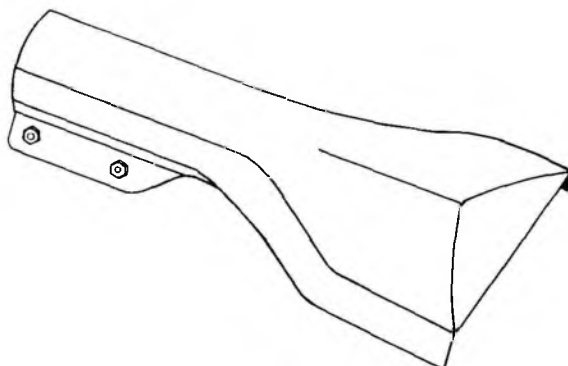
1239411



**MoPar Evr-Dry Shielding**

For quick, easy starting in wet weather. Keeps moisture, dirt and grease from distributor, coil and spark plug connections. Protects ignition when driving in rain, snow, fog and while driving through water. Conserves fuel by minimizing partial combustion and intermittent firing.

**Part No. 1321118**



#830253 Tail Pipe Extension; 1937-52 All Models



# ENGINE-GROUP 9

I T E M	Y E A R	MODEL CODE	ENGINE						WATER DIST. TUBE	I T E M
			ASSY. LESS ACCESS.	GASKET SET	CYLINDER HEAD					
					ASSY.	GASKET	WATER OUTLET			
							ELBOW	ELBOW GASKET		
9-1	9-2	9-3	9-4	9-5	9-6	9-7				
1	41-7	WC	1330606	1064743	1116732	1117542	<sup>7</sup> 863217	50082	1120672	1
2	41-7	WD-15	1330606	1064743	1116732	1117542	<sup>8</sup> 863217	50082	1120672	2
3	41-7	WD-20, 21	1400420	1064743	<sup>3</sup> 1116732	1117542	<sup>9</sup> 863217	50082	1120672	3
4	41-7	WF	1313746	1064744	1120796	1113745	<sup>10</sup> 695506	50082	954281	4
5	46-7	WFX	1313746	1064744	1120796	1113745	1116319	50082	954281	5
6	41-7	WFM	1313746	1064744	1120796	1113745	<sup>11</sup> 695506	50082	954281	6
7	46-7	WFMX	1313746	1064744	1120796	1113745	1116319	50082	954281	7
8	41-7	WH	1116241	1064744	<sup>4</sup> 693950	1113745	<sup>12</sup> 695506	50082	954281	8
9	41-7	WHM	1116241	1064744	<sup>4</sup> 693950	1113745	<sup>13</sup> 695506	50082	954281	9
10	46-7	WJ	1264570	1311029	1122791	1122794	1122795	1111009	1123788	10
11	46-7	WK	1264575	1311029	1122788	1122794	1122795	1111009	1123788	11
12	46-7	WR	1264575	1311029	1122788	1122794	1122795	1111009	1123788	12
13	48-9	B-1-B	1330606	1243635	1116732	1117542	1116777	50082	1120672	13
14	48-9	B-1-C	1330606	1243635	1116732	1117542	1116777	50082	1120672	14
15	48-9	B-1-D	1400420	1243635	1120795	1117542	1116777	50082	1120672	15
16	48-9	B-1-F	1313746	1243636	1120796	1113745	1116776	50082	954281	16
17	48-9	B-1-H, B-1-HH	1313746	1243636	1120796	1113745	1116776	50082	954281	17
18	48-9	B-1-FM	1313746	1243636	1120796	1113745	1116776	50082	954281	18
19	48-9	B-1-HM, B-1-HHM	1313746	1243636	1120796	1113745	1116776	50082	954281	19
20	48-9	B-1-J	1116241	1243636	1122901	1113745	1116776	50082	954281	20
21	48-9	B-1-JM	1116241	1243636	1122901	1113745	1116776	50082	954281	21
22	48-9	B-1-R	1264570	1311029	1122791	1122794	1117078	1111009	1123788	22
23	48-9	B-1-T	1264575	1311029	1122788	1122794	1117078	1111009	1123788	23
24	48-9	B-1-V	1264575	1311029	1122788	1122794	1117078	1111009	1123788	24
25	50	B-2-B	<sup>1</sup> 1330606	1243635	1116732	1117542	1116777	50082	1120672	25
26	50	B-2-C	<sup>1</sup> 1330606	1243635	1116732	1117542	1116777	50082	1120672	26
27	50	B-2-D	1400420	1243635	1120795	1117542	1116777	50082	1120672	27
28	50	B-2-F	1313746	1243636	1120796	1113745	1116776	50082	954281	28
29	50	B-2-G	1313746	1243636	1120796	1113745	1116776	50082	954281	29
30	50	B-2-H, B-2-HH	1313746	1243636	1120796	1113745	1116776	50082	954281	30
31	50	B-2-GM	1313746	1243636	1120796	1113745	1116776	50082	954281	31
32	50	B-2-HM, B-2-HHM	1313746	1243636	1120796	1113745	1116776	50082	954281	32
33	50	B-2-J, B-2-K	1116241	1243636	1122901	1113745	1116776	50082	954281	33
34	50	B-2-JM, B-2-KM	1116241	1243636	1122901	1113745	1116776	50082	954281	34
35	50	B-2-R	1264570	1321068	1142705	1142707	1117078	1111009	1123788	35
36	50	B-2-T	1264575	<sup>2</sup> 1311029	<sup>5</sup> 1122788	<sup>6</sup> 1122794	1117078	1111009	1123788	36
37	50	B-2-V	1264575	<sup>2</sup> 1311029	<sup>5</sup> 1122788	<sup>6</sup> 1122794	1117078	1111009	1123788	37
38	51	B-3-B	<sup>1</sup> 1330606	1325975	1326308	1326319	853969	50082	1120672	38
39	51	B-3-C	<sup>1</sup> 1330606	1325975	1326308	1326319	853969	50082	1120672	39
40	51	B-3-D	1400420	1325975	1326310	1326319	853969	50082	1120672	40
41	51	B-3-F	1313746	1243636	1120796	1324340	1116776	50082	954281	41
42	51	B-3-G	1313746	1243636	1120796	1324340	1116776	50082	954281	42
43	51	B-3-H, B-3-HH	1313746	1243636	1120796	1324340	1116776	50082	954281	43
44	51	B-3-GM	1313746	1243636	1120796	1324340	1116776	50082	954281	44
45	51	B-3-HM, B-3-HHM	1313746	1243636	1120796	1324340	1116776	50082	954281	45
46	51	B-3-J, B-3-K	1116241	1243636	1122901	1324340	1116776	50082	1119211	46
47	51	B-3-JM, B-3-KM	1116241	1243636	1122901	1324340	1116776	50082	1119211	47
48	51	B-3-R	1264570	<sup>20</sup> 1315481	1142705	1142707	1117078	1111009	1123788	48
49	51	B-3-T	1264575	<sup>20</sup> 1315481	1142720	1142707	1117078	1111009	1123788	49
50	51	B-3-V	1264575	<sup>20</sup> 1315481	1142720	1142707	1117078	1111009	1123788	50

NOTE 1 WITH FLUID DRIVE USE 1400420  
 NOTE 2 AFTER ENGINE NO. T188-1395 USE 1321068  
 NOTE 3 AFTER ENGINE NO. 42001 USE 1120795  
 NOTE 4 AFTER ENGINE NO. 42001 USE 1122901  
 NOTE 5 AFTER ENGINE NO. T188-1395 USE 1142720  
 NOTE 6 AFTER ENGINE NO. T188-1395 USE 1142707  
 NOTE 7 AFTER ENGINE NO. 42001 USE 867026  
 NOTE 8 AFTER ENGINE NO. T114-2985 USE 867026  
 NOTE 9 AFTER ENGINE NO. T116-5035 USE 867026  
 NOTE 10 AFTER ENGINE NO. T118-184062 USE 1116319  
 NOTE 11 AFTER ENGINE NO. T128-48592 USE 1116319

NOTE 12 AFTER ENGINE NO. T120-73990 USE 1116319  
 NOTE 13 AFTER ENGINE NO. T130-45140 USE 1116319  
 NOTE 14 USE 1122862 EXHAUST FRONT, 1117076 CENTER, 1122861 REAR USE 1122855 INTAKE FRONT, 1122857 CENTER, 1122856 REAR  
 NOTE 15 B-1-B, B-1-C AFTER ENGINE NO. T142-73728, B-1-D AFTER ENGINE NO. T146-29890 USE 871924 EXHAUST MANIFOLD AND 1311812 INTAKE MANIFOLD  
 NOTE 16 USE 871924 EXHAUST MANIFOLD AND 1311812 INTAKE MANIFOLD



# ENGINE—GROUP 9

I T E M	9-8		9-9		9-10		9-11		9-12		9-13		9-14		9-15		9-16		9-17		I T E M
	INTAKE AND EXHAUST MANIFOLD				INTAKE AND EXHAUST MANIFOLD GASKET						CRANKSHAFT										
					ONE PIECE		CENTER		END		ASSY.		REAR BEARING OIL SEAL PKG.		BEARING PACKAGE						
	STANDARD																				
ASSY.		GASKET SET										NO. 1		2 & 3 5 & 6		NO. 4					
1	1122193	780460	854395	601275	318042	<sup>21</sup> 612457	<sup>26</sup> 891454	<sup>28</sup> 1238417	<sup>29</sup> 1238418	<sup>30</sup> 1238419	1										
2	1122193	780460	854395	601275	318042	<sup>21</sup> 863635	<sup>26</sup> 891455	1238432	1238433	1238434	2										
3	1122193	780460	854395	601275	318042	<sup>22</sup> 863635	<sup>27</sup> 891455	1238432	1238433	1238434	3										
4	1122548	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	4										
5	1122548	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	5										
6	855136	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	6										
7	855136	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	7										
8	1122548	780462	854396	666353	666354	<sup>23</sup> 673497	1064942	1238448	1238448	1238449	8										
9	855136	780462	854396	666353	666354	<sup>24</sup> 673497	1064942	1238448	1238448	1238449	9										
10	NOTE 14	1243794	<sup>19</sup> 1122860			1122798	1243795	1238478	1238479	1238480	10										
11	NOTE 14	1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	11										
12	NOTE 14	1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	12										
13	<sup>15</sup> 1117176	780460	854395	601275	318042	952066	996350	1238432	1238433	1238434	13										
14	<sup>15</sup> 1117176	780460	854395	601275	318042	952066	996350	1238432	1238433	1238434	14										
15	<sup>15</sup> 1117176	780460	854395	601275	318042	870001	891458	1238432	1238433	1238434	15										
16	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	16										
17	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	17										
18	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	18										
19	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	19										
20	1116676	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	20										
21	1117216	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	21										
22	NOTE 14	1243794	<sup>19</sup> 1122860			1122798	1243795	1238478	1238479	1238480	22										
23	NOTE 14	1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	23										
24	NOTE 14	1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	24										
25	NOTE 16	780460	854395	601275	318042	<sup>25</sup> 952066	996350	1238432	1238433	1238434	25										
26	NOTE 16	780460	854395	601275	318042	<sup>25</sup> 952066	996350	1238432	1238433	1238434	26										
27	NOTE 16	780460	854395	601275	318042	870001	891458	1238432	1238433	1238434	27										
28	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	28										
29	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	29										
30	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	30										
31	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	31										
32	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	32										
33	1116676	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	33										
34	1117216	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	34										
35	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			1142709	1243795	1238478	1238479	1238480	35										
36	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	36										
37	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	37										
38	NOTE 63	780460	854395	601275	318042	<sup>25</sup> 952066	996350	1238432	1238433	1238434	38										
39	NOTE 63	780460	854395	601275	318042	<sup>25</sup> 952066	996350	1238432	1238433	1238434	39										
40	NOTE 63	780460	854395	601275	318042	870001	891458	1238432	1238433	1238434	40										
41	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	41										
42	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	42										
43	1116676	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	43										
44	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	44										
45	1117216	780462	854396	666353	666354	870716	1064942	1238448	1238448	1238449	45										
46	1116676	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	46										
47	1116676	780462	854396	666353	666354	870745	1064942	1238448	1238448	1238449	47										
48	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			1142709	1243795	1238478	1238479	1238480	48										
49	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	49										
50	NOTE 17	<sup>18</sup> 1243794	<sup>19</sup> 1122860			686950	1243795	1238478	1238479	1238480	50										

NOTE 17 USE NOTE 14 FOR SINGLE CARBURETION AND 1142731 EXHAUST MANIFOLD FRONT, 1142732 EXHAUST MANIFOLD REAR, 1142733 INTAKE MANIFOLD FRONT, 1142734 INTAKE MANIFOLD REAR FOR DUAL CARBURETION

NOTE 18 SINGLE CARBURETION; FOR DUAL USE 1321111

NOTE 19 2 USED PER JOB

NOTE 20 USE 1315481 WITH DUAL CARBURETION

NOTE 21 AFTER ENGINE NO. 42001 USE 952066

NOTE 22 AFTER ENGINE NO. 42001 USE 870001

NOTE 23 AFTER ENGINE NO. T120-2000 USE 870745

NOTE 24 AFTER ENGINE NO. T130-1162 USE 870745

NOTE 25 WITH FLUID DRIVE USE 1316547

NOTE 26 AFTER ENGINE NO. 42001 USE 996350

NOTE 27 FROM ENGINE NO. 42001 TO 45165 USE 996350

NOTE 28 AFTER ENGINE NO. 45165 USE 891458

NOTE 29 AFTER ENGINE NO. 42001 USE 1238432

NOTE 29 AFTER ENGINE NO. 42001 USE 1238433

NOTE 30 AFTER ENGINE NO. 42001 USE 1238434

NOTE 63 USE 871924 EXHAUST MANIFOLD AND 1320659 INTAKE MANIFOLD

# ENGINE—GROUP 9

I T E M	Y E A R	M O D E L C O D E	9-18	9-19	9-20	9-21	9-22	9-23	9-24	9-25	I T E M	
			C R A N K S H A F T									
			B E A R I N G   P A C K A G E									
			ST D.	.001 U/S			.002 U/S					
NO. 7	NO. 1	2 & 3 5 & 6	NO. 4	NO. 1	2 & 3 5 & 6	NO. 4	NO. 7					
1	41-7	WC		<sup>31</sup> 1238420	<sup>32</sup> 1238421	<sup>33</sup> 1238422	<sup>34</sup> 1238423	<sup>35</sup> 1238424	<sup>36</sup> 1238425		1	
2	41-7	WD-15		1238435	1238436	1238437	1238438	1238439	1238440		2	
3	41-7	WD-20, 21		1238435	1238436	1238437	1238438	1238439	1238440		3	
4	41-7	WF		1238450	1238450	1238451	1238452	1238452	1238453		4	
5	46-7	WFX		1238450	1238450	1238451	1238452	1238452	1238453		5	
6	41-7	WFM		1238450	1238450	1238451	1238452	1238452	1238453		6	
7	46-7	WFMX		1238450	1238450	1238451	1238452	1238452	1238453		7	
8	41-7	WH		1238450	1238450	1238451	1238452	1238452	1238453		8	
9	41-7	WHM		1238450	1238450	1238451	1238452	1238452	1238453		9	
10	46-7	WJ	1243661				1238482	1238483	1238484	1243662	10	
11	46-7	WK	1243661				1238482	1238483	1238484	1243662	11	
12	46-7	WR	1243661				1238482	1238483	1238484	1243662	12	
13	48-9	B-1-B		1238435	1238436	1238437	1238438	1238439	1238440		13	
14	48-9	B-1-C		1238435	1238436	1238437	1238438	1238439	1238440		14	
15	48-9	B-1-D		1238435	1238436	1238437	1238438	1238439	1238440		15	
16	48-9	B-1-F		1238450	1238450	1238451	1238452	1238452	1238453		16	
17	48-9	B-1-H, B-1-HH		1238450	1238450	1238451	1238452	1238452	1238453		17	
18	48-9	B-1-FM		1238450	1238450	1238451	1238452	1238452	1238453		18	
19	48-9	B-1-HM, B-1-HHM		1238450	1238450	1238451	1238452	1238452	1238453		19	
20	48-9	B-1-J		1238450	1238450	1238451	1238452	1238452	1238453		20	
21	48-9	B-1-JM		1238450	1238450	1238451	1238452	1238452	1238453		21	
22	48-9	B-1-R	1243661				1238482	1238483	1238484	1243662	22	
23	48-9	B-1-T	1243661				1238482	1238483	1238484	1243662	23	
24	48-9	B-1-V	1243661				1238482	1238483	1238484	1243662	24	
25	50	B-2-B		1238435	1238436	1238437	1238438	1238439	1238440		25	
26	50	B-2-C		1238435	1238436	1238437	1238438	1238439	1238440		26	
27	50	B-2-D		1238435	1238436	1238437	1238438	1238439	1238440		27	
28	50	B-2-F		1238450	1238450	1238451	1238452	1238452	1238453		28	
29	50	B-2-G		1238450	1238450	1238451	1238452	1238452	1238453		29	
30	50	B-2-H, B-2-HH		1238450	1238450	1238451	1238452	1238452	1238453		30	
31	50	B-2-GM		1238450	1238450	1238451	1238452	1238452	1238453		31	
32	50	B-2-HM, B-2-HHM		1238450	1238450	1238451	1238452	1238452	1238453		32	
33	50	B-2-J, B-2-K		1238450	1238450	1238451	1238452	1238452	1238453		33	
34	50	B-2-JM, B-2-KM		1238450	1238450	1238451	1238452	1238452	1238453		34	
35	50	B-2-R	1243661				1238482	1238483	1238484	1243663	35	
36	50	B-2-T	1243661				1238482	1238483	1238484	1243662	36	
37	50	B-2-V	1243661				1238482	1238483	1238484	1243662	37	
38	51	B-3-B		1238435	1238436	1238437	1238438	1238439	1238440		38	
39	51	B-3-C		1238435	1238436	1238437	1238438	1238439	1238440		39	
40	51	B-3-D		1238435	1238436	1238437	1238438	1238439	1238440		40	
41	51	B-3-F		1238450	1238450	1238451	1238452	1238452	1238453		41	
42	51	B-3-G		1238450	1238450	1238451	1238452	1238452	1238453		42	
43	51	B-3-H, B-3-HH		1238450	1238450	1238451	1238452	1238452	1238453		43	
44	51	B-3-GM		1238450	1238450	1238451	1238452	1238452	1238453		44	
45	51	B-3-HM, B-3-HHM		1238450	1238450	1238451	1238452	1238452	1238453		45	
46	51	B-3-J, B-3-K		1238450	1238450	1238451	1238452	1238452	1238453		46	
47	51	B-3-JM, B-3-KM		1238450	1238450	1238451	1238452	1238452	1238453		47	
48	51	B-3-R	1243661				1238482	1238483	1238484	1243662	48	
49	51	B-3-T	1243661				1238482	1238483	1238484	1243662	49	
50	51	B-3-V	1243661				1238482	1238483	1238484	1243662	50	

NOTE 31 AFTER ENGINE NO. 42001 USE 1238435  
 NOTE 32 AFTER ENGINE NO. 42001 USE 1238436  
 NOTE 33 AFTER ENGINE NO. 42001 USE 1238437  
 NOTE 34 AFTER ENGINE NO. 42001 USE 1238438  
 NOTE 35 AFTER ENGINE NO. 42001 USE 1238439  
 NOTE 36 AFTER ENGINE NO. 42001 USE 1238440  
 NOTE 37 AFTER ENGINE NO. 42001 USE 1119716

NOTE 38 AFTER ENGINE NO. T120-2000 USE 866389  
 NOTE 39 AFTER ENGINE NO. T130-1162 USE 866389  
 NOTE 40 USE 1120457 FOR 11 INCH CLUTCH  
 NOTE 41 USE 1120458 FOR 11 INCH CLUTCH  
 NOTE 42 AFTER ENGINE NO. 42001 USE 1115901  
 NOTE 43 AFTER ENGINE NO. 42001 USE 954376  
 NOTE 44 AFTER ENGINE NO. 42001 USE 1112764

# ENGINE—GROUP 9

I T E M	9-26	9-27	9-28	9-29	9-30	9-31	9-32	9-33	9-34	9-35	9-36	I T E M
	FLYWHEEL		CONNECTING ROD		CONNECTING ROD BEARING PACKAGE			PISTON RING PACKAGE				
	AND RING GEAR ASSY.	RING GEAR	ASSEMBLY		STD.	.001 U/S	.002 U/S	OIL SAVER Plain Upper Ring STD. TO .009	OIL SAVER Chrome Upper Ring STD. TO .009	OIL MASTER Plain Upper Ring STD. TO .009	OIL MASTER Chrome Upper Ring STD. TO .009	
			NO. 1-3-5	NO. 2-4-6								
1	1119716	1138903	<sup>42</sup> 860792	<sup>46</sup> 860793	<sup>48</sup> 1238548	<sup>49</sup> 1238549	<sup>50</sup> 1238550	<sup>51</sup> 1241522		<sup>53</sup> 910924		1
2	<sup>37</sup> 1119717	1138903	<sup>42</sup> 860794	<sup>46</sup> 860795	1238553	1238554	1238555	<sup>51</sup> 1241534		<sup>53</sup> 910930		2
3	1119717	1138903	<sup>43</sup> 860794	<sup>47</sup> 860795	1238553	1238554	1238555	<sup>51</sup> 1241534		<sup>53</sup> 910930		3
4	1123776	1138903	<sup>44</sup> 860796	<sup>44</sup> 860796	1238558	1238559	1238560	<sup>52</sup> 1241558		<sup>54</sup> 898986		4
5	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564		986454		5
6	1123776	1138903	<sup>44</sup> 860796	<sup>44</sup> 860796	1238558	1238559	1238560	<sup>52</sup> 1241558		<sup>54</sup> 898986		6
7	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564		986454		7
8	<sup>38</sup> 668547	1138903	<sup>45</sup> 860797	<sup>45</sup> 860797	1238558	1238559	1238560	<sup>52</sup> 1241558		<sup>54</sup> 898986		8
9	<sup>39</sup> 668547	1138903	<sup>45</sup> 860797	<sup>45</sup> 860797	1238558	1238559	1238560	<sup>52</sup> 1241558		<sup>54</sup> 898986		9
10	1122782	690395	1122803	1122803	1238568		1238569				1064450	10
11	1122782	690395	1122800	1122800	1238568		1238569				1064450	11
12	1122782	690395	1122800	1122800	1238568		1238569				1064450	12
13	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	13
14	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	14
15	<sup>41</sup> 1119717	1138903	954376	954377	1238553	1238554	1238555	1241540	1243673	986448	1243679	15
16	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	16
17	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	17
18	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	18
19	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	19
20	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	20
21	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	21
22	1122782	690395	1122803	1122803	1238568		1238569				1064450	22
23	1122782	690395	1122800	1122800	1238568		1238569				1064450	23
24	1122782	690395	1122800	1122800	1238568		1238569				1064450	24
25	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	25
26	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	26
27	<sup>41</sup> 1119717	1138903	954376	954377	1238553	1238554	1238555	1241540	1243673	986448	1243679	27
28	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	28
29	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	29
30	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	30
31	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	31
32	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	32
33	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	33
34	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	34
35	1122782	690395	1142710	1142710	1238568		1238569				1064450	35
36	1122782	690395	1122800	1122800	1238568		1238569				1064450	36
37	1122782	690395	1122800	1122800	1238568		1238569				1064450	37
38	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	38
39	<sup>40</sup> 1119716	1138903	1115901	1115902	1238553	1238554	1238555	1241540	1243673	986448	1243679	39
40	<sup>41</sup> 1119717	1138903	954376	954377	1238553	1238554	1238555	1241540	1243673	986448	1243679	40
41	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	41
42	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	42
43	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	43
44	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	44
45	1123776	1138903	1112764	1112764	1238558	1238559	1238560	1241564	1241570	986454	1238510	45
46	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	46
47	1123776	1138903	1112765	1112765	1238558	1238559	1238560	1241564	1241570	986454	1238510	47
48	1122782	690395	1142710	1142710	1238568		1238569				1064450	48
49	1122782	690395	1122800	1122800	1238568		1238569				1064450	49
50	1122782	690395	1122800	1122800	1238568		1238569				1064450	50

NOTE 45 AFTER ENGINE NO. 42001 USE 1112765  
 NOTE 46 AFTER ENGINE NO. 42001 USE 1115902  
 NOTE 47 AFTER ENGINE NO. 42001 USE 954377  
 NOTE 48 AFTER ENGINE NO. 42001 USE 1238553  
 NOTE 49 AFTER ENGINE NO. 42001 USE 1238554  
 NOTE 50 AFTER ENGINE NO. 42001 USE 1238555  
 NOTE 51 AFTER ENGINE NO. 42001 USE 1241540

NOTE 52 AFTER ENGINE NO. 42001 USE 1241564  
 NOTE 53 AFTER ENGINE NO. 42001 USE 986448  
 NOTE 54 AFTER ENGINE NO. 42001 USE 986454  
 \* FOR EVERY .010 LARGER SIZE WANTED  
 ADD 1 NUMBER TO THE STANDARD  
 SIZE PART NO. EXAMPLE -  
 1241522 (STD TO .009) 1241523 (.010 TO .019)

# ENGINE—GROUP 9

I T E M	Y E A R	M O D E L C O D E	PISTON AND PIN ASSEMBLY			PISTON PIN		CAMSHAFT			I T E M	
			STD.	.005	.020	STD.	.003 O/S	CAMSHAFT	BEARING			
									NO. 1	NO. 2		NO. 3
1	41-7	WC	<sup>55</sup> 1241594	<sup>57</sup> 1241595	<sup>59</sup> 1241596	<sup>61</sup> 671762	859288	869997	632465	632466	632467	1
2	41-7	WD-15	<sup>55</sup> 1241610	<sup>57</sup> 1241611	<sup>59</sup> 1241612	320031	<sup>62</sup> 956561	869997	632465	632466	632467	2
3	41-7	WD-20, 21	<sup>55</sup> 1241610	<sup>57</sup> 1241611	<sup>59</sup> 1241612	320031	<sup>62</sup> 956561	869997	632465	632466	632467	3
4	41-7	WF	<sup>56</sup> 1241638	<sup>58</sup> 1241639	<sup>60</sup> 1241640	436658	203741	<sup>64</sup> 1067201	632465	665786	665787	4
5	46-7	WFX	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	5
6	41-7	WFM	<sup>56</sup> 1241638	<sup>58</sup> 1241639	<sup>60</sup> 1241640	436658	203741	<sup>55</sup> 1067201	632465	665786	665787	6
7	46-7	WFMX	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	7
8	41-7	WH	<sup>56</sup> 1241638	<sup>58</sup> 1241639	<sup>60</sup> 1241640	436658	203741	<sup>66</sup> 1067201	632465	665786	665787	8
9	41-7	WHM	<sup>56</sup> 1241638	<sup>58</sup> 1241639	<sup>60</sup> 1241640	436658	203741	<sup>57</sup> 1067201	632465	665786	665787	9
10	46-7	WJ	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	10
11	46-7	WK	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	11
12	46-7	WR	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	12
13	48-9	B-1-B	1241622	1241623	1241624	320031	<sup>62</sup> 956561	869997	632465	632466	632467	13
14	48-9	B-1-C	1241622	1241623	1241624	320031	<sup>62</sup> 956561	869997	632465	632466	632467	14
15	48-9	B-1-D	1241622	1241623	1241624	320031	<sup>62</sup> 956561	<sup>58</sup> 869997	632465	632466	632467	15
16	48-9	B-1-F	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	16
17	48-9	B-1-H, B-1-HH	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	17
18	48-9	B-1-FM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	18
19	48-9	B-1-HM, B-1-HHM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	19
20	48-9	B-1-J	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	20
21	48-9	B-1-JM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	21
22	48-9	B-1-R	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	22
23	48-9	B-1-T	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	23
24	48-9	B-1-V	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	24
25	50	B-2-B	1241622	1241623	1241624	320031	<sup>52</sup> 956561	869997	632465	632466	632467	25
26	50	B-2-C	1241622	1241623	1241624	320031	<sup>52</sup> 956561	869997	632465	632466	632467	26
27	50	B-2-D	1241622	1241623	1241624	320031	<sup>52</sup> 956561	1311807	632465	632466	632467	27
28	50	B-2-F	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	28
29	50	B-2-G	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	29
30	50	B-2-H, B-2-HH	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	30
31	50	B-2-GM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	31
32	50	B-2-HM, B-2-HHM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	32
33	50	B-2-J, B-2-K	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	33
34	50	B-2-JM, B-2-KM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	34
35	50	B-2-R	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	35
36	50	B-2-T	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	36
37	50	B-2-V	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	37
38	51	B-3-B	1241622	1241623	1241624	320031	<sup>62</sup> 956561	869997	632465	632466	632467	38
39	51	B-3-C	1241622	1241623	1241624	320031	<sup>62</sup> 956561	869997	632465	632466	632467	39
40	51	B-3-D	1241622	1241623	1241624	320031	<sup>62</sup> 956561	1311807	632465	632466	632467	40
41	51	B-3-F	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	41
42	51	B-3-G	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	42
43	51	B-3-H, B-3-HH	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	43
44	51	B-3-GM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	44
45	51	B-3-HM, B-3-HHM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	45
46	51	B-3-J, B-3-K	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	46
47	51	B-3-JM, B-3-KM	1241646	1241647	1241648	436658	203741	1067201	632465	665786	665787	47
48	51	B-3-R	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	48
49	51	B-3-T	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	49
50	51	B-3-V	1241682	1241683	1241684	670260	780111	1116272	674737	674738	674739	50

NOTE 55 AFTER ENGINE NO. 42001 USE 1241622  
 NOTE 56 AFTER ENGINE NO. 42001 USE 1241646  
 NOTE 57 AFTER ENGINE NO. 42001 USE 1241623  
 NOTE 58 AFTER ENGINE NO. 42001 USE 1241647  
 NOTE 59 AFTER ENGINE NO. 42001 USE 1241624  
 NOTE 60 AFTER ENGINE NO. 42001 USE 1241648  
 NOTE 61 AFTER ENGINE NO. 42001 USE 320031  
 NOTE 62 .0006 OVER SIZE  
 NOTE 64 AFTER ENGINE NO. T118-18200 USE 869998 HUB  
 NOTE 65 AFTER ENGINE NO. T128-1400 USE 869998 HUB  
 NOTE 66 AFTER ENGINE NO. T120-4700 USE 869998 HUB  
 NOTE 67 AFTER ENGINE NO. T130-1500 USE 869998 HUB  
 NOTE 68 AFTER ENGINE NO. T146-29688 USE 1311807

NOTE 69 AFTER ENGINE NO. T118-115704 USE 1124434  
 NOTE 70 AFTER ENGINE NO. T128-43577 USE 1124434  
 NOTE 71 AFTER ENGINE NO. T120-49125 USE 1124434  
 NOTE 72 AFTER ENGINE NO. T130-43501 USE 1124434  
 NOTE 73 AFTER ENGINE NO. T112-125297 USE 1122450  
 NOTE 74 AFTER ENGINE NO. T116-77672 USE 1122450  
 NOTE 75 AFTER ENGINE NO. T118-164573 USE 1122450  
 NOTE 76 AFTER ENGINE NO. T128-47454 USE 1122450  
 NOTE 77 AFTER ENGINE NO. T120-65284 USE 1122450  
 NOTE 78 AFTER ENGINE NO. T130-44289 USE 1122450  
 NOTE 79 AFTER ENGINE NO. T112-70001 USE 1064730  
 NOTE 80 AFTER ENGINE NO. T116-69200 USE 1064730



# ENGINE—GROUP 9

I T E M	9-46	9-47	9-48	9-49	9-50	9-51	9-52	9-53	9-54	9-55	I T E M
	CAMSHAFT SPROCKET OR GEAR	TIMING CHAIN		CHAIN CASE COVER		VALVES					
		CHAIN	CASE COVER ASSY.	GASKET	OIL SEAL PKG.	GASKET SETS		INTAKE	EXHAUST	STEM GUIDE	
					SPRING COVER	GRIND					
1	601757	1075001	1122448	<sup>73</sup> 600752	<sup>79</sup> 891448	780469	1064733	<sup>87</sup> 601258	<sup>91</sup> 686928	1124959	1
2	601757	1075001	1122448	<sup>73</sup> 600752	<sup>79</sup> 891448	780469	1064733	<sup>87</sup> 601258	<sup>91</sup> 686928	1124959	2
3	601757	1075001	1122448	<sup>74</sup> 600752	<sup>80</sup> 891448	780469	1064733	<sup>87</sup> 601258	<sup>91</sup> 686928	1124959	3
4	601757	1075001	<sup>69</sup> 691941	<sup>75</sup> 600752	<sup>81</sup> 891448	780475	1064735	<sup>88</sup> 665686	667612	1124959	4
5	601757	1075001	1124434	1122450	1064730	780475	1064735	870048	667612	1124959	5
6	601757	1075001	<sup>70</sup> 691941	<sup>76</sup> 600752	<sup>82</sup> 891448	780475	1064735	<sup>88</sup> 665686	667612	1124959	6
7	601757	1075001	1124434	1122450	1064730	780475	1064735	870048	667612	1124959	7
8	601757	1075001	<sup>71</sup> 691941	<sup>77</sup> 600752	<sup>83</sup> 891448	780475	1064735	<sup>89</sup> 665686	<sup>92</sup> 667612	<sup>98</sup> 1124959	8
9	601757	1075001	<sup>72</sup> 691941	<sup>78</sup> 600752	<sup>84</sup> 891448	780475	1064735	<sup>90</sup> 665686	<sup>93</sup> 667612	<sup>99</sup> 1124959	9
10	1120675		1124228	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	10
11	1120675		1124228	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	11
12	1120675		1124228	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	12
13	601757	1075001	1122448	1122450	1064730	980583	1064733	868886	954302	1124959	13
14	601757	1075001	1122448	1122450	1064730	980583	1064733	868886	954302	1124959	14
15	601757	1075001	1122448	1122450	1064730	980583	1064733	868886	954302	1124959	15
16	601757	1075001	1124434	1122450	1064730	980584	1064735	870048	<sup>94</sup> 667612	1124959	16
17	601757	1075001	1124434	1122450	1064730	980584	1064735	870048	<sup>94</sup> 667612	1124959	17
18	601757	1075001	1124434	1122450	1064730	980584	1064735	870048	<sup>95</sup> 667612	1124959	18
19	601757	1075001	1124434	1122450	1064730	980584	1064735	870048	<sup>95</sup> 667612	1124959	19
20	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	<sup>96</sup> 1119221	<sup>101</sup> 1124959	20
21	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	<sup>97</sup> 1119221	<sup>101</sup> 1124959	21
22	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	22
23	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	23
24	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	1243793	1122806	1122807	<sup>100</sup> 1122876	24
25	601757	1075001	1122448	1122450	1064730	980583	1064733	868883	954302	1124959	25
26	601757	1075001	1122448	1122450	1064730	980583	1064733	868886	954302	1124959	26
27	601757	1075001	1122448	1122450	1064730	980583	1064733	868886	954302	1124959	27
28	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	28
29	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	29
30	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	30
31	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	31
32	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	32
33	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319090	<sup>101</sup> 1124959	33
34	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319090	<sup>101</sup> 1124959	34
35	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	1321074	1122806	1122807	<sup>103</sup> 1122876	35
36	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	<sup>86</sup> 1243793	1122806	1122807	<sup>100</sup> 1122876	36
37	1120675		1117081	684306	1110416	<sup>85</sup> 1122815	<sup>86</sup> 1243793	1122806	1122807	<sup>100</sup> 1122876	37
38	601757	1075001	1122448	1122450	1064730	980583	1325976	1109911	954302	1124959	38
39	601757	1075001	1122448	1122450	1064730	980583	1325976	1109911	954302	1124959	39
40	601757	1075001	1122448	1122450	1064730	980583	1325976	1109911	954302	1124959	40
41	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	41
42	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	42
43	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	43
44	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	44
45	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319089	1124959	45
46	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319090	<sup>101</sup> 1124959	46
47	601757	1075001	1124434	1122450	1064730	980584	1064735	1109912	1319090	<sup>101</sup> 1124959	47
48	1120675		1319379	671174	1110416	<sup>85</sup> 1122815	1321074	1122806	1122807	<sup>100</sup> 1122876	48
49	1120675		1319379	671174	1110416	<sup>85</sup> 1122815	1321074	1122806	1122807	<sup>100</sup> 1122876	49
50	1120675		1319379	671174	1110416	<sup>85</sup> 1122815	1321074	1122806	1122807	<sup>100</sup> 1122876	50

NOTE 81 AFTER ENGINE NO. T118-115104 USE 1064730  
 NOTE 82 AFTER ENGINE NO. T128-43577 USE 1064730  
 NOTE 83 AFTER ENGINE NO. T120-49125 USE 1064730  
 NOTE 84 AFTER ENGINE NO. T130-43501 USE 1064730  
 NOTE 85 GASKET ONLY, 2 USED  
 NOTE 86 AFTER ENGINE NO. T188-1395 USE 1321074  
 NOTE 87 AFTER ENGINE NO. 42001 USE 868886  
 NOTE 88 AFTER ENGINE NO. 42001 USE 870048  
 NOTE 89 FROM ENGINE NO. 42001 TO 69585 USE 870048  
 AFTER ENGINE NO. 69585 USE 1109912  
 NOTE 90 FROM ENGINE NO. 42001 TO 44696 USE 870048  
 AFTER ENGINE NO. 44696 USE 1109912  
 NOTE 91 AFTER ENGINE NO. 42001 USE 954302

NOTE 92 AFTER ENGINE NO. T120-69585 USE 1119221  
 NOTE 93 AFTER ENGINE NO. T130-44696 USE 1119221  
 NOTE 94 AFTER ENGINE NO. T148-25762 USE 1319089  
 NOTE 95 AFTER ENGINE NO. T152-7775 USE 1319089  
 NOTE 96 AFTER ENGINE NO. T150-10847 USE 1319090  
 NOTE 97 AFTER ENGINE NO. T154-1601 USE 1319090  
 NOTE 98 AFTER ENGINE NO. T120-69585 USE 1139373  
 FOR EXHAUST  
 NOTE 99 AFTER ENGINE NO. T130-44696 USE 1139373  
 FOR EXHAUST  
 NOTE 100 USE 1324912 FOR EXHAUST  
 NOTE 101 USE 1139373 FOR EXHAUST

# ENGINE OILING—GROUP 10

I T E M	Y E A R	MODEL CODE	BREATHER PIPE		OIL FILTER						I T E M
			AIR FILTER (FILLER CAP)	OIL LEVEL INDICATOR	SMALL				LARGE CARTRIDGE		
					NO CARTRIDGE	CARTRIDGE TYPE	CARTRIDGE		CLOTH BAG	TIN CAN	
							TIN CAN	CARDBOARD			
1	41-7	WC	1311809	<sup>1</sup> 662598	861028	1123152	861032	1121694	676575	861027	1
2	41-7	WD-15	1311809	<sup>1</sup> 662598	861028	1123152	861032	1121694	676575	861027	2
3	41-7	WD-20, 21	1311809	<sup>2</sup> 662598	861028	1123152	861032	1121694	676575	861027	3
4	41-7	WF	1311809	<sup>3</sup> 673375	861028	1123152	861032	1121694	676575	861027	4
5	46-7	WFX	1311809	1116891	861028	1123152	861032	1121694	676575	861027	5
6	41-7	WFM	1311809	<sup>4</sup> 673375	861028	1123152	861032	1121694	676575	861027	6
7	46-7	WFMX	1311809	1116891	861028	1123152	861032	1121694	676575	861027	7
8	41-7	WH	1311809	<sup>5</sup> 673375	861028	1123152	861032	1121694	676575	861027	8
9	41-7	WHM	1311809	<sup>6</sup> 673375	861028	1123152	861032	1121694		861027	9
10	46-7	WJ	1311809	1111023	861028	1123152		1121694		1193505	10
11	46-7	WK	1311809	1111023						1193505	11
12	46-7	WR	1311809	1111023						1193505	12
13	48-9	B-1-B	1311809	1125411	861028	1123152		1121694	676575		13
14	48-9	B-1-C	1311809	1125411	861028	1123152		1121694	676575		14
15	48-9	B-1-D	1311809	1125411	861028	1123152		1121694	676575		15
16	48-9	B-1-F	1311809	1125411	861028	1123152		1121694	676575		16
17	48-9	B-1-H, B-1-HH	1311809	1125411	861028	1123152		1121694	676575		17
18	48-9	B-1-FM	1311809	1125411	861028	1123152		1121694	676575		18
19	48-9	B-1-HM, B-1-HHM	1311809	1125411	861028	1123152		1121694	676575		19
20	48-9	B-1-J	1311809	1125411	861028	1123152		1121694	676575		20
21	48-9	B-1-JM	1311809	1125411	861028	1123152		1121694	676575		21
22	48-9	B-1-R	1311809	1111023	861028	1123152		1121694		1193505	22
23	48-9	B-1-T	1311809	1111023						1193505	23
24	48-9	B-1-V	1311809	1111023						1193505	24
25	50	B-2-B	1311809	1125411	861028	1123152		1121694	676575		25
26	50	B-2-C	1311809	1125411	861028	1123152		1121694	676575		26
27	50	B-2-D	1311809	1125411	861028	1123152		1121694	676575		27
28	50	B-2-F	1311809	1125411	861028	1123152		1121694	676575		28
29	50	B-2-G	1311809	1125411	861028	1123152		1121694	676575		29
30	50	B-2-H, B-2-HH	1311809	1125411	861028	1123152		1121694	676575		30
31	50	B-2-GM	1311809	<sup>7</sup> 1315659	861028	1123152		1121694	676575		31
32	50	B-2-HM, B-2-HHM	1311809	<sup>8</sup> 1315659	861028	1123152		1121694	676575		32
33	50	B-2-J, B-2-K	1311809	1125411	861028	1123152		1121694	676575		33
34	50	B-2-JM, B-2-KM	1311809	<sup>9</sup> 1315659	861028	1123152		1121694	676575		34
35	50	B-2-R	1311809	1111023	861028	1123152		1121694		1193505	35
36	50	B-2-T	1311809	1111023						1193505	36
37	50	B-2-V	1311809	1111023						1193505	37
38	51	B-3-B	1311809	1125411	861028	1123152		1121694	676575		38
39	51	B-3-C	1311809	1125411	861028	1123152		1121694	676575		39
40	51	B-3-D	1311809	1125411	861028	1123152		1121694	676575		40
41	51	B-3-F	1311809	1125411	861028	1123152		1121694	676575		41
42	51	B-3-G	1311809	1125411	861028	1123152		1121694	676575		42
43	51	B-3-H, B-3-HH	1311809	1125411	861028	1123152		1121694	676575		43
44	51	B-3-GM	1311809	1319387	861028	1123152		1121694	676575		44
45	51	B-3-HM, B-3-HHM	1311809	1319387	861028	1123152		1121694	676575		45
46	51	B-3-J, B-3-K	1311809	1125411	861028	1123152		1121694	676575		46
47	51	B-3-JM, B-3-KM	1311809	1319387	861028	1123152		1121694	676575		47
48	51	B-3-R	1311809	1402107	861028	1123152		1121694		1193505	48
49	51	B-3-T	1311809	1402107						1193505	49
50	51	B-3-V	1311809	1402107						1193505	50

- NOTE 1 AFTER ENGINE NO. 70001 USE 1091788  
 NOTE 2 AFTER ENGINE NO. 69200 USE 1091788  
 NOTE 3 AFTER ENGINE NO. 106593 USE 1116891  
 NOTE 4 AFTER ENGINE NO. 43552 USE 1116891  
 NOTE 5 AFTER ENGINE NO. 49124 USE 1116891  
 NOTE 6 AFTER ENGINE NO. 43501 USE 1116891  
 NOTE 7 AFTER ENGINE NO. T182-1114 USE 1319387  
 NOTE 8 AFTER ENGINE NO. T194-1075 USE 1319387  
 NOTE 9 AFTER ENGINE NO. T184-1186 USE 1319387  
 NOTE 10 AFTER ENGINE NO. 134614 USE 1121250  
 NOTE 11 AFTER ENGINE NO. 54510 USE 1121250



# ENGINE OILING—GROUP 10

I T E M	10-9	10-10	10-11	10-12	10-13	10-14	10-15	10-16	10-17	10-18	I T E M
	OIL PUMP			OIL PRESSURE RELIEF VALVE				OIL PAN			
	ASSY.	GASKET	SHAFT AND ROTOR PKG.	SPRING				CAP GASKET	ASSY.	GASKET SET	
STD. WHITE OR PLAIN				LIGHT RED OR BLACK	HEAVY GREEN OR YELLOW	PLUNGER					
1	1314609	695442		617672	617673	619057	618759	618622	1313037	933438	1
2	1314609	695442		617672	617673	619057	618759	618622	1313037	933438	2
3	1314609	695442		617672	617673	619057	618759	618622	1313037	933438	3
4	1314609	695442		<sup>10</sup> 617672	<sup>14</sup> 617673	<sup>18</sup> 619057	618759	618622	1138883	933439	4
5	1314609	695442		1121250	1121251	1121252	618759	618622	1138883	933439	5
6	1314609	695442		<sup>11</sup> 617672	<sup>15</sup> 617673	<sup>19</sup> 619057	618759	618622	1138883	933439	6
7	1314609	695442		1121250	1121251	1121252	618759	618622	1138883	933439	7
8	1314609	695442		<sup>12</sup> 617672	<sup>16</sup> 617673	<sup>20</sup> 619057	618759	618622	1138883	933439	8
9	1314609	695442		<sup>13</sup> 617672	<sup>17</sup> 617673	<sup>21</sup> 619057	618759	618622	1138883	933439	9
10	1110388			1122884			1122833	55201	670314	670460	10
11	1110388			1122884			1122883	55201	670314	670460	11
12	1110388			1122884			1122883	55201	670314	670460	12
13	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	13
14	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	14
15	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	15
16	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	16
17	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	17
18	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	18
19	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	19
20	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	20
21	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	21
22	1110388			1122884			1122883	55201	670314	670460	22
23	1110388			1122884			1122883	55201	670314	670460	23
24	1110388			1122884			1122883	55201	670314	670460	24
25	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	25
26	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	26
27	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	27
28	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	28
29	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	29
30	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	30
31	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	31
32	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	32
33	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	33
34	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	34
35	1110388			1122884			1122883	55201	670314	670460	35
36	1110388			1122884			1122883	55201	670314	670460	36
37	1110388			1122884			1122883	55201	670314	670460	37
38	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	38
39	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	39
40	1314609	695442	1316143	1119994	1119995	1119996	1142998	618622	1125419	933438	40
41	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	41
42	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	42
43	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	43
44	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	44
45	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	45
46	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1125406	1243628	46
47	1314609	695442	1316143	1121250	1121251	1121252	618759	618622	1315645	1243628	47
48	1110388			1122884			1122883	55201	670314	670460	48
49	1110388			1122884			1122883	55201	670314	670460	49
50	1110388			1122884			1122883	55201	670314	670460	50

NOTE 12 AFTER ENGINE NO. 54981 USE 1121250  
 NOTE 13 AFTER ENGINE NO. 43501 USE 1121250  
 NOTE 14 AFTER ENGINE NO. 134614 USE 1121251  
 NOTE 15 AFTER ENGINE NO. 54510 USE 1121251  
 NOTE 16 AFTER ENGINE NO. 54981 USE 1121251  
 NOTE 17 AFTER ENGINE NO. 43501 USE 1121251  
 NOTE 18 AFTER ENGINE NO. 134614 USE 1121252  
 NOTE 19 AFTER ENGINE NO. 54510 USE 1121252  
 NOTE 20 AFTER ENGINE NO. 54981 USE 1121252  
 NOTE 21 AFTER ENGINE NO. 43501 USE 1121252

# EXHAUST—GROUP 11

I T E M	Y E A R	M O D E L C O D E	EXHAUST PIPE								MUFFLER BRACKET (or clamp)		T A I P I P E F R O N T S U P P O R T	I T E M
			M U F F L E R	E X H A U S T P I P E		T A I P I P E	F R O N T		R E A R					
				P I P E	F L A N G E G A S K E T		U P P E R	L O W E R						
									R E A R					
1	41-7	WC	1195399	589625	623361	1194139	589634	<sup>12</sup> 1064456	<sup>12</sup> 1064456	574390	1			
2	41-7	WD-15	1195399	589625	623361	590160	589634	<sup>12</sup> 1064456	<sup>12</sup> 1064456	574390	2			
3	41-7	WD-20, 21	1195399	589625	623361	590160	589634	<sup>12</sup> 1064456	<sup>12</sup> 1064456	574390	3			
4	41-7	WF	1195399	594142	683051	<sup>8</sup> 577228	580004	574391	598524	574390	4			
5	46-7	WFX	1195399	594142	683051	577228	580004	574391	598524	574390	5			
6	41-7	WFM	1195399	595502	683051	577228	580004	574391	598524		6			
7	46-7	WFMX	1195399	595502	683051	577228	580004	574391	598524		7			
8	41-7	WH	917564	595957	683051	557823	589971	574794	<sup>15</sup> 574793		8			
9	41-7	WHM	917564	912105	683051	557823	589971	574794	<sup>15</sup> 574793		9			
10	46-7	WJ	586206	<sup>3</sup> 1190535	1195490	594304	530423				10			
11	46-7	WK	586206	1190535	1195490	594304	530423				11			
12	46-7	WR	586206	<sup>3</sup> 1190535	1195490	594304	530423				12			
13	48-9	B-1-B	1195399	<sup>4</sup> 589625	679023	1194139	589635	<sup>13</sup> 1064457		574390	13			
14	48-9	B-1-C	1195399	<sup>4</sup> 589625	679023	1194158	589635	<sup>13</sup> 1064457		574390	14			
15	48-9	B-1-D	1195399	<sup>4</sup> 589625	679023	1194158	589635	<sup>13</sup> 1064457		574390	15			
16	48-9	B-1-F	1195399	<sup>5</sup> 1194745	683051	577228	580004	574391	598524		16			
17	48-9	B-1-H, B-1-HH	1195399	<sup>5</sup> 1194745	683051	577228	<sup>10</sup> 580004	574391	598524		17			
18	48-9	B-1-FM	1195399	1261310	683051	577228	<sup>10</sup> 580004	<sup>14</sup> 574391	<sup>16</sup> 598524		18			
19	48-9	B-1-HM, B-1-HHM	1195399	1261310	683051	577228		<sup>14</sup> 574391	<sup>16</sup> 598524		19			
20	48-9	B-1-J	917564	1194757	683051	557823	598521	1194754	1194756		20			
21	48-9	B-1-JM	917564	1196663	683051	557823	598521	1194754	1194756		21			
22	48-9	B-1-R	586206	1196846	1195490	<sup>9</sup> 594304	530423	<sup>13</sup> 1321109			22			
23	48-9	B-1-T	586206	1196846	1195490	<sup>9</sup> 594304	530423	<sup>13</sup> 1321109			23			
24	48-9	B-1-V	586206	1196846	1195490	<sup>9</sup> 594304	530423	<sup>13</sup> 1321109			24			
25	50	B-2-B	1195399	1265360	679023	1194139		<sup>13</sup> 1064457		574390	25			
26	50	B-2-C	1195399	1265360	679023	1194158		<sup>13</sup> 1064457		574390	26			
27	50	B-2-D	1195399	1265360	679023	1194158		<sup>13</sup> 1064457		574390	27			
28	50	B-2-F	1195399	<sup>5</sup> 1194745	683051	577228	580004	574391			28			
29	50	B-2-G	1195399	<sup>5</sup> 1194745	683051	577228	1266076	574391	598524		29			
30	50	B-2-H, B-2-HH	1195399	<sup>5</sup> 1194745	683051	577228		574391	598524		30			
31	50	B-2-GM	1195399	1261310	683051	577228	1263382	1263383	1263384		31			
32	50	B-2-HM, B-2-HHM	1195399	1261310	683051	577228	1266139	1263383	NOTE 18		32			
33	50	B-2-J, B-2-K	917564	1194757	683051	557823	598521	1194754	1194756		33			
34	50	B-2-JM, B-2-KM	917564	1196663	683051	557823	598521	1194754	1194756		34			
35	50	B-2-R	586206	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			35			
36	50	B-2-T	586206	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			36			
37	50	B-2-V	586206	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			37			
38	51	B-3-B	1195399	1265360	623361	1194139		<sup>13</sup> 1064457		1390309	38			
39	51	B-3-C	1195399	1265360	623361	1194158		<sup>13</sup> 1064457		1390309	39			
40	51	B-3-D	1195399	1265360	623361	1194158		<sup>13</sup> 1064457		1390309	40			
41	51	B-3-F	1195399	1194745	683051	577228	1266076	574391	1266077		41			
42	51	B-3-G	1195399	1194745	683051	577228	1266076	574391	1266077		42			
43	51	B-3-H, B-3-HH	917564	1194757	683051	577228	598521	1194754	1266077		43			
44	51	B-3-GM	917564	1196339	683051	577228	598521	1263383	1263384		44			
45	51	B-3-HM, B-3-HHM	917564	1196339	683051	577228	598521	1263383	NOTE 18		45			
46	51	B-3-J, B-3-K	917564	1194757	683051	557823	598521	1194754	1194756		46			
47	51	B-3-JM, B-3-KM	917564	1196339	683051	557823	598521	1194754	1194756		47			
48	51	B-3-R	<sup>2</sup> 1264899	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			48			
49	51	B-3-T	<sup>2</sup> 1264899	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			49			
50	51	B-3-V	<sup>2</sup> 1264899	<sup>6</sup> 1196846	<sup>7</sup> 1195490	<sup>9</sup> 594304	<sup>11</sup> 530423	<sup>13</sup> 1321109			50			

NOTE 1 WITH DUAL CARBURETORS USE 2 OF 917564  
 NOTE 2 WITH DUAL CARBURETORS USE 2 OF 1266490  
 NOTE 3 AFTER SERIAL NO. 81854279 ON WJ, 8178731 ON WR USE 1195487  
 NOTE 4 B1B AFTER SERIAL NO. 82095977-9235630, B1C AFTER SERIAL NO. 83324827-85504276, B1D AFTER SERIAL NO. 81270661-86007021 USE 1265360  
 NOTE 5 152 INCHES W.B. USE 1261076  
 NOTE 6 WITH DUAL CARBURETORS USE 1267473 FRONT PIPE, 1267474 REAR PIPE  
 NOTE 7 WITH DUAL CARBURETORS USE 2 OF 683051

NOTE 8 USE 912925 FOR EXPRESS JOBS  
 NOTE 9 WITH DUAL CARBURETORS USE 2 OF 557823  
 NOTE 10 AFTER SERIAL NO. 83509137-9267201 USE 1263382  
 NOTE 11 WITH DUAL CARBURETORS USE 1 OF 1267217  
 NOTE 12 TAIL PIPE CLAMP PACKAGE  
 NOTE 13 TAIL PIPE CLAMP PACKAGE  
 NOTE 14 AFTER SERIAL NO. 83509137 USE 1263383  
 NOTE 15 USE 594791 FOR 105 INCHES & 136 INCHES W.B.  
 NOTE 16 AFTER SERIAL NO. 83509137 USE 1263384  
 NOTE 18 107 INCHES W.B. USE 1263384-131 INCHES & 161 INCHES W.B. USE 1266140

# RUBBER PARTS



875



899473

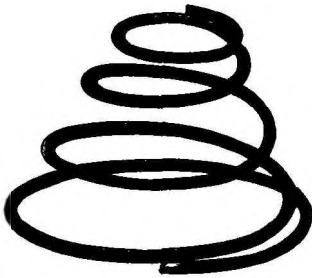


498222

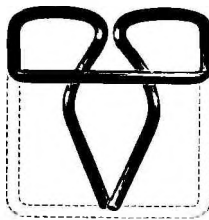
#875  
#C-500  
#498222  
#899473  
#780182

Fender Welt (50 ft. Roll)  
Chrome Fender Welt (1940-1952)  
Accelerator Pedal stemboot 1933-48 all models  
Brake and clutch pedal draft pads. Seals out air from coming through floor boards  
Fuel tank filler hose. Connects filler neck to gas tank. All models

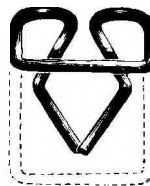
# MOULDING CLIPS



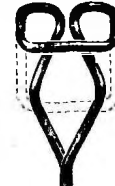
1267  
Lacquered



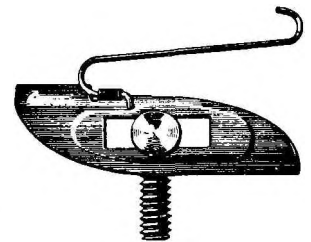
2286



2384  
(1303892)



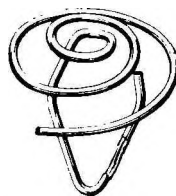
1256  
(645350)



789  
10-24 x 5/8"

Door inside handle escutcheon tension spring; Door and quarter regulator handle escutcheon tension spring:

#724797 Door and Window Handle Retainer Pin



#890  
#891  
#889

Universal Moulding Fastener

Moulding Size 5/8" thru 1", Hole size 7/16"  
Moulding Size 1-1/8" thru 3", Hole size 1/2"  
Moulding Size 5/16" thru 1/2", Hole size 3/8"

# FENDERS—GROUP 12

I T E M	Y E A R	M O D E L C O D E	12-1	12-2	12-3	12-4	12-5	12-6	12-7	12-8	I T E M
			FRONT FENDER								
			R I G H T	L E F T	S P L A S H S H I E L D		F R O N T S U P P O R T		R E A R S U P P O R T		
R I G H T	L E F T	R I G H T			L E F T	R I G H T	L E F T	R I G H T	L E F T		
1	41-7	WC	913592	913593	591020	591021	913602	913602			1
2	41-7	WD-15	913592	913593	591020	591021	913602	913602			2
3	41-7	WD-20, 21	913592	913593	591020	591021	913602	913602			3
4	41-7	WF	913478	913479	591020	591021	913602	913496	591112	591113	4
5	46-7	WFX	913478	913479	591020	591021	913602	913496	591112	591113	5
6	41-7	WFM	902940	902941	875630	875633	595800	595801			6
7	46-7	WFMX	902940	902941	875630	875633	595800	595801			7
8	41-7	WH	913478	913479	591020	591021	913602	913496	591112	591113	8
9	41-7	WHM	902940	902941	875630	875633	595800	595801			9
10	46-7	WJ	1095780	1095781	591020	591021	1095811	1095812	1095848	1095849	10
11	46-7	WK	1095834	1095835	591020	591021	1095811	1095812	1095828	1095829	11
12	46-7	WR	1095834	1095835	591020	591021	1095811	1095812	1095828	1095829	12
13	48-9	B-1-B	1097508	1097509	1097896	1097897					13
14	48-9	B-1-C	1097508	1097509	1097896	1097897					14
15	48-9	B-1-D	1097508	1097509	1097896	1097897					15
16	48-9	B-1-F	1097991	1097992	1097896	1097897					16
17	48-9	B-1-H, B-1-HH	1097991	1097992	1097896	1097897					17
18	48-9	B-1-FM	1097991	1097992	NOTE 1	NOTE 2					18
19	48-9	B-1-HM, B-1-HHM	1097991	1097992	NOTE 1	NOTE 2					19
20	48-9	B-1-J	1097991	1097992	1097896	1097897					20
21	48-9	B-1-JM	1097991	1097992	NOTE 1	NOTE 2					21
22	48-9	B-1-R	1097997	1097998	1097896	1097897					22
23	48-9	B-1-T	1097997	1097998	1097896	1097897					23
24	48-9	B-1-V	1097997	1097998	1097896	1097897					24
25	50	B-2-B	1097508	1097509	1097896	1097897					25
26	50	B-2-C	1097508	1097509	1097896	1097897					26
27	50	B-2-D	1097508	1097509	1097896	1097897					27
28	50	B-2-F	1097991	1097992	1097896	1097897					28
29	50	B-2-G	1097991	1097992	1097896	1097897					29
30	50	B-2-H, B-2-HH	1097991	1097992	1097896	1097897					30
31	50	B-2-GM	1097991	1097992	NOTE 1	NOTE 2					31
32	50	B-2-HM, B-2-HHM	1097991	1097992	NOTE 1	NOTE 2					32
33	50	B-2-J, B-2-K	1097991	1097992	1097896	1097897					33
34	50	B-2-JM, B-2-KM	1097991	1097992	NOTE 1	NOTE 2					34
35	50	B-2-R	1097997	1097998	1097896	1097897					35
36	50	B-2-T	1097997	1097998	1097896	1097897					36
37	50	B-2-V	1097997	1097998	1097896	1097897					37
38	51	B-3-B	1097508	1097509	1097896	1097897					38
39	51	B-3-C	1097508	1097509	1097896	1097897					39
40	51	B-3-D	1097508	1097509	1097896	1097897					40
41	51	B-3-F	1097991	1097992	1097896	1097897					41
42	51	B-3-G	1097991	1097992	1097896	1097897					42
43	51	B-3-H, B-3-HH	1097991	1097992	1097896	1097897					43
44	51	B-3-GM	1097991	1097992	NOTE 3	NOTE 4					44
45	51	B-3-HM, B-3-HHM	1097991	1097992	NOTE 3	NOTE 4					45
46	51	B-3-J, B-3-K	1097991	1097992	1097896	1097897					46
47	51	B-3-JM, B-3-KM	1097991	1097992	NOTE 3	NOTE 4					47
48	51	B-3-R	1097997	1097998	1097896	1097897					48
49	51	B-3-T	1097997	1097998	1097896	1097897					49
50	51	B-3-V	1097997	1097998	1097896	1097897					50

- NOTE 1 UPPER RIGHT USE 1197474  
LOWER RIGHT USE 1197512
- NOTE 2 UPPER LEFT USE 1197475  
LOWER LEFT USE 1197513
- NOTE 3 UPPER RIGHT USE 1197474  
LOWER RIGHT USE 1279222
- NOTE 4 UPPER LEFT USE 1197475  
LOWER LEFT USE 1279223
- NOTE 5 AFTER SERIAL NO. 82086215 USE 1199754 RT, 1199755 LT.
- NOTE 6 AFTER SERIAL NO. 83322304 USE 1199754 RT, 1199755 LT.
- NOTE 7 AFTER SERIAL NO. 81265710 USE 1199754 RT, 1199755 LT.
- NOTE 8 AFTER SERIAL NO. 80348277 USE 1199754 RT, 1199755 LT.
- NOTE 9 AFTER SERIAL NO. 82552855 USE 1199754 RT, 1199755 LT.

# FENDERS—GROUP 12

I T E M	12-9	12-10	12-11	12-12	12-13	12-14	12-15	12-16	12-17	12-18	I T E M
	FRONT FENDER							REAR FENDER			
	GRILLE PANEL	HOUSING ASSEMBLY		SPASH SHIELD EXTENSION		BODY SUPPORT SHIELD		REAR SUPPORT BRACKET	RIGHT	LEFT	
RIGHT		LEFT	RIGHT	LEFT	RIGHT	LEFT					
1	922995								<sup>12</sup> 785687	<sup>13</sup> 785688	1
2	922995								<sup>12</sup> 785687	<sup>13</sup> 785688	2
3	922995								<sup>12</sup> 785687	<sup>13</sup> 785688	3
4	922995								<sup>14</sup> 797066	<sup>15</sup> 797067	4
5	922995								<sup>14</sup> 797066	<sup>15</sup> 797067	5
6											6
7											7
8	922995								<sup>16</sup> 797066	<sup>17</sup> 797067	8
9											9
10	1095860			1095935	1095936						10
11	1095860			1095935	1095936						11
12	1095860			1095935	1095936						12
13				<sup>5</sup> 1197577	<sup>5</sup> 1197578	1197603	1197604	1197628	<sup>18</sup> <sub>21</sub> 1096972	<sup>18</sup> <sub>22</sub> 1096973	13
14				<sup>6</sup> 1197577	<sup>6</sup> 1197578	1197603	1197604	1197628	<sup>19</sup> <sub>21</sub> 1096972	<sup>19</sup> <sub>22</sub> 1096973	14
15				<sup>7</sup> 1197577	<sup>7</sup> 1197578	1197603	1197604	1197628	<sup>20</sup> <sub>21</sub> 1096972	<sup>20</sup> <sub>22</sub> 1096973	15
16		1097661	1097662	<sup>8</sup> 1197577	<sup>8</sup> 1197578	1197607	1197608	1097628			16
17		1097661	1097662	<sup>8</sup> 1197577	<sup>8</sup> 1197578	1197607	1197608	1097628			17
18		1197221	1197222								18
19		1197221	1197222								19
20		1097661	1097662	<sup>9</sup> 1197577	<sup>9</sup> 1197578	1197607	1197608	1097628			20
21		1197221	1197222								21
22		1097669	1097670	<sup>10</sup> 1197930	<sup>10</sup> 1197931	1197611	1197612	1097628			22
23		1097669	1097670	<sup>11</sup> 1197930	<sup>11</sup> 1197931	1197611	1197612	1097628			23
24		1097669	1097670	<sup>11</sup> 1197930	<sup>11</sup> 1197931	1197611	1197612	1097628			24
25				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	25
26				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	26
27				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	27
28		1097661	1097662	1199754	1199755	1197607	1197608	1097628			28
29		1097661	1097662	1199754	1199755	1197607	1197608	1097628			29
30		1097661	1097662	1199754	1199755	1197607	1197608	1097628			30
31		1197221	1197222								31
32		1197221	1197222								32
33		1097661	1097662	1199754	1199755	1197607	1197608	1097628			33
34		1197221	1197222								34
35		1097669	1097670	1199760	1199761	1197611	1107612	1097628			35
36		1097669	1097670	1199760	1199761	1197611	1197612	1097628			36
37		1097669	1097670	1199760	1199761	1197611	1197612	1097628			37
38				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	38
39				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	39
40				1199754	1199755	1197603	1197604	1097628	<sup>21</sup> 1199509	<sup>22</sup> 1199510	40
41		1097661	1097662	1199754	1199755	1197607	1197608	1097628			41
42		1097661	1097662	1199754	1199755	1197607	1197608	1097628			42
43		1097661	1097662	1199754	1199755	1197607	1197608	1097628			43
44		1197221	1197222								44
45		1197221	1197222								45
46		1097661	1097662	1199754	1199755	1197607	1197608	1097628			46
47		1197221	1197222								47
48		1097669	1097670	1199760	1199761	1197611	1197612	1097628			48
49		1097669	1097670	1199760	1199761	1197611	1197612	1097628			49
50		1097669	1097670	1199760	1199761	1197611	1197612	1097628			50

NOTE 10 AFTER SERIAL NO. 81856754 USE 1199760 RT, 1199761 LT.  
 NOTE 11 AFTER SERIAL NO. 81790872 USE 1199760 RT, 1199761 LT.  
 NOTE 12 USE 903230 FOR PANEL  
 NOTE 13 USE 903231 FOR PANEL  
 NOTE 14 USE 592634 FOR DUAL WHEELS  
 NOTE 15 USE 592635 FOR DUAL WHEELS  
 NOTE 16 USE 593014 FOR DUAL WHEELS  
 NOTE 17 USE 593015 FOR DUAL WHEELS  
 NOTE 18 AFTER SERIAL NO. 82077664-9233451 USE 1199509 RT, 1199510 LT.  
 NOTE 19 AFTER SERIAL NO. 83320352-85503552 USE 1199509 RT, 1199510 LT.  
 NOTE 20 AFTER SERIAL NO. 81261871-86006371 USE 1199509 RT, 1199510 LT.  
 NOTE 21 USE 1197564 FOR PANEL  
 NOTE 22 USE 1197565 FOR PANEL

# FRAME—GROUP 13

I T E M	Y E A R	M O D E L C O D E	B A T T E R Y S U P P O R T	13-1	13-2	13-3	13-4	13-5	13-6	13-7	I T E M
				R U N N I N G B O A R D B R A C K E T			F R O N T S P R I N G H A N G E R ( <i>o</i> r B r a c k e t)				
				F R O N T		R E A R		F R O N T		R E A R	
FRONT	REAR	FRONT	REAR	RIGHT	LEFT	RIGHT	LEFT				
1	41-7	WC	592270	590691	593110	589560	589561	589679	589679	1	
2	41-7	WD-15	592270	590691	593110	589560	589561	589679	589679	2	
3	41-7	WD-20, 21	592270	590691	593110	589560	589561	589679	589679	3	
4	41-7	WF	580078	591011	591011	<sup>6</sup> 594935	<sup>6</sup> 594935	<sup>11</sup> 594938	<sup>11</sup> 594938	4	
5	46-7	WFX	920283	591011	591011	595522	595522	1089423	1089423	5	
6	41-7	WFM	595493	595474	595474	<sup>7</sup> 595468	<sup>8</sup> 595469	595470	595471	6	
7	46-7	WFMX	595493	595474	595474	1092218	1092219	595470	595471	7	
8	41-7	WH	580078	591011	591011	595522	595522	<sup>12</sup> 595527	<sup>12</sup> 595527	8	
9	41-7	WHM	595493	595474	595474	<sup>9</sup> 595468	<sup>10</sup> 595469	595470	912411	9	
10	46-7	WJ	1191092	1190824	1190824	1190638	1190639	1190642	1190643	10	
11	46-7	WK	1191092	1190824	1190824	1190740	1190741	1190744	1190745	11	
12	46-7	WR	1191092	1190824	1190824	1190740	1190741	1190744	1190745	12	
13	48-9	B-1-B	957777	<sup>1</sup> 1195414	1195861	589679	589679	1194163	1194163	13	
14	48-9	B-1-C	957777	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	14	
15	48-9	B-1-D	957777	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	15	
16	48-9	B-1-F	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	16	
17	48-9	B-1-H, B-1-HH	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	17	
18	48-9	B-1-FM	957778	1195600	1195600	1195898	1193760	1193759	1193759	18	
19	48-9	B-1-HM, B-1-HHM	957778	1195600	1195600	1195898	1193760	1193759	1193759	19	
20	48-9	B-1-J	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	20	
21	48-9	B-1-JM	957778	1195600	1195600	1195898	1193760	1193759	1193759	21	
22	48-9	B-1-R	1195864	<sup>2</sup> 1195600	1195600	<sup>4</sup> 1195806	<sup>4</sup> 1195806	<sup>5</sup> 1195807	<sup>5</sup> 1195807	22	
23	48-9	B-1-T	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	23	
24	48-9	B-1-V	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	24	
25	50	B-2-B	957777	<sup>1</sup> 1195414	1195861	589679	589679	1194163	1194163	25	
26	50	B-2-C	957777	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	26	
27	50	B-2-D	957777	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	27	
28	50	B-2-F	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	28	
29	50	B-2-G	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	29	
30	50	B-2-H, B-2-HH	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	30	
31	50	B-2-GM	957778	1195600	1195600	1195898	1193760	1193759	1193759	31	
32	50	B-2-HM, B-2-HHM	957778	1195600	1195600	1195898	1193760	1193759	1193759	32	
33	50	B-2-J, B-2-K	957778	<sup>2</sup> 1195600	1195600	1194898	1193760	1193759	1193759	33	
34	50	B-2-JM, B-2-KM	957778	1195600	1195600	1195898	1193760	1193759	1193759	34	
35	50	B-2-R	1195864	<sup>2</sup> 1195600	1195600	<sup>4</sup> 1195806	<sup>4</sup> 1195806	<sup>5</sup> 1195807	<sup>5</sup> 1195807	35	
36	50	B-2-T	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	36	
37	50	B-2-V	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	37	
38	51	B-3-B	1271000	<sup>1</sup> 1195414	1195861	589679	589679	1194163	1194163	38	
39	51	B-3-C	1271000	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	39	
40	51	B-3-D	1271000	<sup>1</sup> 1195414	<sup>3</sup> 1195414	589679	589679	1194163	1194163	40	
41	51	B-3-F	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	41	
42	51	B-3-G	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	42	
43	51	B-3-H, B-3-HH	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	43	
44	51	B-3-GM	957778	1195600	1195600	1195898	1193760	1193759	1193759	44	
45	51	B-3-HM, B-3-HHM	957778	1195600	1195600	1195898	1193760	1193759	1193759	45	
46	51	B-3-J, B-3-K	957778	<sup>2</sup> 1195600	1195600	1195898	1193760	1193759	1193759	46	
47	51	B-3-JM, B-3-KM	957778	1195600	1195600	1195898	1193760	1193759	1193759	47	
48	51	B-3-R	1195864	<sup>2</sup> 1195600	1195600	<sup>4</sup> 1195806	<sup>4</sup> 1195806	<sup>5</sup> 1195807	<sup>5</sup> 1195807	48	
49	51	B-3-T	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	49	
50	51	B-3-V	1196027	<sup>2</sup> 1195600	1195600	1196197	1196197	1196198	1196198	50	

NOTE 1 RIGHT ONLY; FOR LEFT USE 1195537  
 NOTE 2 RIGHT ONLY; FOR LEFT USE 1195625  
 NOTE 3 FOR EXPRESS USE 1195861  
 NOTE 4 FOR 229 INCH W.B. USE 1196197  
 NOTE 5 FOR 229 INCH W.B. USE 1196198  
 NOTE 6 AFTER SERIAL NO. 81335001 USE 595522  
 NOTE 7 AFTER SERIAL NO. 83501944 USE 1092218  
 NOTE 8 AFTER SERIAL NO. 83501944 USE 1092219  
 NOTE 9 AFTER SERIAL NO. 8707801 USE 1092218  
 NOTE 10 AFTER SERIAL NO. 8707801 USE 1092219  
 NOTE 11 AFTER SERIAL NO. 81335001 USE 1089423  
 NOTE 12 AFTER SERIAL NO. 82500001 USE 1089474  
 NOTE 13 FOR 229 INCH W.B. USE 1090264

NOTE 14 FOR PANEL USE 1195142  
 NOTE 15 FOR PANEL USE 1271913  
 NOTE 16 FOR PANEL USE 590662  
 NOTE 17 FOR 133 INCH W.B. USE 590662  
 NOTE 18 FOR PANEL USE 1195146  
 NOTE 19 FOR 126 INCH W.B. USE 1195468  
 NOTE 20 FOR PANEL USE 1271916  
 NOTE 21 FOR PANEL USE 590663  
 NOTE 22 FOR 133 INCH W.B. USE 590663  
 NOTE 23 FOR PANEL USE 1195147  
 NOTE 24 FOR 126 INCH W.B. USE 1195469  
 NOTE 25 FOR PANEL USE 1271917



# FRAME—GROUP 13

I T E M	13-8	13-9	13-10	13-11	13-12	13-13	13-14	13-15	13-16	I T E M
	FRONT SPRING BRACKET BUSHING	REAR SPRING HANGER (or Bracket)		BUMPER				ENGINE REAR SUPPORT BRACKET		
				FRONT ASSY.	REAR					
		FRONT	REAR		ASSY.	RIGHT	LEFT	RIGHT	LEFT	
1		590417	573505	912861	590659	<sup>16</sup> 590666	<sup>21</sup> 590667	1262456	1262457	1
2		590417	573505	912861	590659	590666	590667	1262456	1262457	2
3		590417	576032	912861	590659	<sup>17</sup> 590666	<sup>22</sup> 590667	1262456	1262457	3
4	594937	588025	588025	589587				590920	590921	4
5	595524	588025	588025	589587				590920	590921	5
6	595524	588025	588025	589587				590920	590921	6
7	595524	588025	588025	589587				590920	590921	7
8	595524	589574	589575	589587				590920	590921	8
9	595524	589574	589575	589587				590920	590921	9
10	595524	589574	589575	1190855				1191174	1191174	10
11	1090264	572044	572045	1191057				1191174	1191174	11
12	1090264	572044	572045	1191057				1191174	1191174	12
13		590417	573505	1263116	<sup>14</sup> 590659	<sup>18</sup> 1195332	<sup>23</sup> 1195333	1262456	1262457	13
14		590417	573505	1263116	590659	1195332	1195333	1262456	1262457	14
15		590417	576032	1263116	590659	<sup>19</sup> 1195332	<sup>24</sup> 1195333	1262456	1262457	15
16	595524	588025	588025	1263118				590920	590921	16
17	595524	588025	588025	1263118				590920	590921	17
18	595524	588025	588025	1263118				590920	590921	18
19	595524	588025	588025	1263118				590920	590921	19
20	595524	589574	589575	1263118				590920	590921	20
21	595524	589574	589575	1263118				590920	590921	21
22	<sup>13</sup> 595524	589574	589575	1263117				1196312	1196313	22
23	1090264	1196326	1196327	1263117				1196312	1196313	23
24	1090264	1196326	1196327	1263117				1196312	1196313	24
25		590417	573505	1263116	<sup>14</sup> 590659	<sup>18</sup> 1195332	<sup>23</sup> 1195333	1262456	1262457	25
26		590417	573505	1263116	590659	1195332	1195333	1262456	1262457	26
27		590417	576032	1263116	590659	<sup>19</sup> 1195332	<sup>24</sup> 1195333	1262456	1262457	27
28	595524	588025	588025	1263118				590920	590921	28
29	595524	588025	588025	1263118				590920	590921	29
30	595524	588025	588025	1263118				590920	590921	30
31	595524	588025	588025	1263118				590920	590921	31
32	595524	588025	588025	1263118				590920	590921	32
33	595524	589574	589575	1263118				590920	590921	33
34	595524	589574	589575	1263118				590920	590921	34
35	<sup>13</sup> 595524	589574	589575	1263117				1196312	1196313	35
36	1090264	1196326	1196327	1263117				1196312	1196313	36
37	1090264	1196326	1196327	1263117				1196312	1196313	37
38		590417	573505	1272570	<sup>15</sup> 590659	<sup>20</sup> 1195332	<sup>25</sup> 1195333	1262456	1262457	38
39		590417	573505	1272570	590659	1195332	1195333	1262456	1262457	39
40		590417	576032	1272570	590659	<sup>19</sup> 1195332	<sup>24</sup> 1195333	1262456	1262457	40
41	595524	588025	588025	1272556				590920	590921	41
42	595524	588025	588025	1272556				590920	590921	42
43	595524	588025	588025	1272556				590920	590921	43
44	595524	588025	588025	1272556				590920	590921	44
45	595524	588025	588025	1272556				590920	590921	45
46	595524	589574	589575	1272556				590920	590921	46
47	595524	589574	589575	1272556				590920	590921	47
48	<sup>13</sup> 595524	589574	589575	1272578				1196312	1196313	48
49	1090264	1196326	1196327	1272578				1196312	1196313	49
50	1090264	1196326	1196327	1272578				1196312	1196313	50

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# FUEL—GROUP 14

I T E M	Y E A R	MODEL CODE	14-1	14-2	14-3	14-4	14-5		14-6	14-7	I T E M
			ACCELER- ATOR PEDAL	ACCELER- ATOR STEM OR ROD	BELLCRANK TO CARBURETOR ROD	THROTTLE CONTROL BUTTON AND WIRE ASSY.	CARBURETOR		CARB. AIR CLEANER ASSY.		
							ASSY.	FLANGE GASKET			
1	41-7	WC	797919	590005	914170	591152	<sup>11</sup> 599297	637191	919801	1	
2	41-7	WD-15	797919	590005	621005	591152	<sup>11</sup> 1241506	637191	919801	2	
3	41-7	WD-20, 21	797919	590005	914170	591152	<sup>12</sup> 1241506	637191	919801	3	
4	41-7	WF	797919	<sup>1</sup> 590005	<sup>4</sup> 579319	591152	<sup>13</sup> 599299	637191	919801	4	
5	46-7	WFX	797919	1090756	919981	591152	1317258	637191	919802	5	
6	41-7	WFM	797919	595512	595514	591152	912412	637191	919801	6	
7	46-7	WFMX	797919	595512	595514	591152	912412	637191	919802	7	
8	41-7	WH	797919	<sup>2</sup> 590005	<sup>5</sup> 579842	591152	<sup>13</sup> 599299	562221	919801	8	
9	41-7	WHM	797919	595512	596142	591152	912412	562221	919801	9	
10	46-7	WJ	1161776	1193463	1190778	591152	1138882	637191	1188106	10	
11	46-7	WK	1161776	1193463	1109778	591152	1138880	637191	1188106	11	
12	46-7	WR	1161776	1193463	1190778	591152	1138880	637191	1188106	12	
13	48-9	B-1-B	451964	590005	NOTE 6	1261045	871552	697696	919801	13	
14	48-9	B-1-C	451964	590005	NOTE 6	1261045	871552	697696	919801	14	
15	48-9	B-1-D	451964	590005	NOTE 6	1261045	1241507	637191	919801	15	
16	48-9	B-1-F	451964	590005	919981	1261045	919487	637191	919801	16	
17	48-9	B-1-H, B-1-HH	451964	590005	<sup>7</sup> 919981	1261045	1317258	637191	919802	17	
18	48-9	B-1-FM	451964	1196645	<sup>8</sup> 1196620	1261045	912412	637191	919801	18	
19	48-9	B-1-HM, B-1-HHM	451964	1196645	<sup>8</sup> 1196620	1261045	912412	637191	919802	19	
20	48-9	B-1-J	451964	590005	919982	1261045	919487	637191	919801	20	
21	48-9	B-1-JM	451964	1196645	919982	1261045	912412	637191	919801	21	
22	48-9	B-1-R	1161776	1196346	1195659	1261045	1138882	637191	1188106	22	
23	48-9	B-1-T	1161776	1196346	1195659	1261045	1138880	637191	1188106	23	
24	48-9	B-1-V	1161776	1196346	1195659	1261045	1138880	637191	1188106	24	
25	50	B-2-B	451964	590005	<sup>9</sup> 1265272	1261045	<sup>14</sup> 1317256	697696	919801	25	
26	50	B-2-C	451964	590005	<sup>9</sup> 1265272	1261045	<sup>14</sup> 1317256	697696	919801	26	
27	50	B-2-D	451964	590005	<sup>9</sup> 1265272	1261045	<sup>15</sup> 1317261	637191	919801	27	
28	50	B-2-F	451964	590005	<sup>7</sup> 919981	1261045	<sup>16</sup> 919487	637191	919801	28	
29	50	B-2-G	451964	590005	<sup>7</sup> 919981	1261045	<sup>16</sup> 919487	637191	919801	29	
30	50	B-2-H, B-2-HH	451964	590005	<sup>7</sup> 919981	1261045	<sup>17</sup> 919487	637191	919801	30	
31	50	B-2-GM	451964	1196645	1196620	1261045	<sup>20</sup> 912412	637191	919801	31	
32	50	B-2-HM, B-2-HHM	451964	1196645	1196624	1261045	<sup>21</sup> 912412	637191	919802	32	
33	50	B-2-J, B-2-K	451964	590005	919982	1261045	<sup>18</sup> 919487	637191	919801	33	
34	50	B-2-JM, B-2-KM	451964	1196645	1196624	1261045	<sup>22</sup> 912412	637191	919801	34	
35	50	B-2-R	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	<sup>19</sup> 919487	637191	919801	35	
36	50	B-2-T	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	NOTE 23	637191	919801	36	
37	50	B-2-V	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	NOTE 23	637191	919801	37	
38	51	B-3-B	451964	590005	<sup>9</sup> 1265272	1261045	<sup>14</sup> 1317256	697696	919801	38	
39	51	B-3-C	451964	590005	<sup>9</sup> 1265272	1261045	<sup>14</sup> 1317256	697696	919801	39	
40	51	B-3-D	451964	590005	<sup>9</sup> 1265272	1261045	<sup>15</sup> 1317261	637191	919801	40	
41	51	B-3-F	451964	590005	<sup>7</sup> 919981	1261045	1317258	637191	919801	41	
42	51	B-3-G	451964	590005	<sup>7</sup> 919981	1261045	1317258	637191	919801	42	
43	51	B-3-H, B-3-HH	451964	590005	<sup>7</sup> 919981	1261045	1317258	637191	919801	43	
44	51	B-3-GM	451964	1196645	<sup>30</sup> 1196620	1261045	1317259	637191	919801	44	
45	51	B-3-HM, B-3-HHM	451964	1196645	<sup>30</sup> 1196620	1261045	1317259	637191	919801	45	
46	51	B-3-J, B-3-K	451964	590005	919982	1261045	1317258	637191	919801	46	
47	51	B-3-JM, B-3-KM	451964	1196645	1196624	1261045	1317259	637191	919801	47	
48	51	B-3-R	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	<sup>31</sup> 1317258	637191	919801	48	
49	51	B-3-T	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	<sup>31</sup> 1317258	637191	919801	49	
50	51	B-3-V	1161776	<sup>3</sup> 1196346	<sup>10</sup> 1195659	1261045	<sup>31</sup> 1317258	637191	919801	50	

NOTE 1 AFTER SERIAL NO. 81339199 USE 1090756  
 NOTE 2 AFTER SERIAL NO. 82500003 USE 1090756  
 NOTE 3 FOR DUAL CARBURETORS USE 1268354  
 NOTE 4 AFTER SERIAL NO. 81300101 USE 919981  
 NOTE 5 AFTER SERIAL NO. 8961924 USE 919982  
 NOTE 6 B1B, B1C UP TO ENGINE NO. T142-73727, B1D UP TO ENGINE NO. T146-29890 W/O GOVERNOR USE 919981, W/GOVERNOR USE 919982  
 AFTER ABOVE ENGINE NO.'S USE 1265272 W/O GOVERNOR AND 1265273 W/GOVERNOR.  
 NOTE 7 WITH GOVERNOR USE 919982  
 NOTE 8 WITH GOVERNOR USE 1196624  
 NOTE 9 WITH GOVERNOR USE 1265273  
 NOTE 10 WITH DUAL CARBURETORS USE 1267140 B3 MODELS USE 1267140 RR - 1267137 LR  
 NOTE 11 AFTER ENGINE NO. 42001 USE 871552

NOTE 12 FROM ENGINE NO. 42001 TO 80406 AND AFTER 83697 USE 1241507 PKG.  
 FROM ENGINE NO. 80406 TO 83697 USE 871552 CARBURETOR  
 NOTE 13 AFTER ENGINE NO. 42001 USE 1317258  
 NOTE 14 WITH FLUID DRIVE USE 1269404  
 NOTE 15 WITH FLUID DRIVE USE 1317260  
 NOTE 16 AFTER ENGINE NO. T178-5037 USE 1317258  
 NOTE 17 AFTER ENGINE NO. T192-2683 USE 1317258  
 NOTE 18 AFTER ENGINE NO. T180-2891 USE 1317258  
 NOTE 19 AFTER ENGINE NO. T186-1255 USE 1317258 FOR DUAL CARBURETORS USE 1317259  
 NOTE 20 AFTER ENGINE NO. T182-1174 USE 1317959  
 NOTE 21 AFTER ENGINE NO. T194-1122 USE 1317959  
 NOTE 22 AFTER ENGINE NO. T184-1290 USE 1317959

# FUEL—GROUP 14

I T E M	14-8	14-9	14-10			14-11	14-12	14-13	14-14	I T E M
	CHOKE BUTTON AND WIRE ASSY.	FUEL PUMP ASSY.	FUEL TANK			FILLER CAP ASSY.	FILLER TUBE	FUEL GAUGE	FUEL PUMP	
ASSY.			FUEL TANK	FUEL TANK	TANK UNIT			FLEXIBLE HOSE		
1	595407	1318995	<sup>26</sup> 590615	<sup>26</sup> 553469	<sup>35</sup> 590649		591146	1057838	1	
2	595407	1318995	<sup>26</sup> 590615	<sup>26</sup> 553469	<sup>35</sup> 590649		591146	1057838	2	
3	595407	1318995	<sup>26</sup> 590615	<sup>26</sup> 553469	<sup>35</sup> 590649		591146	1057838	3	
4	595407	1318995	<sup>26</sup> 590615	<sup>26</sup> 553469	590649		591146	<sup>33</sup> 861853	4	
5	595407	1318995	<sup>26</sup> 590615	<sup>26</sup> 553469	590649		591146	<sup>33</sup> 861853	5	
6	595407	1318995	1262883	553469	590649		591145	<sup>33</sup> 861846	6	
7	595407	1318995	1262883	553469	590649		591145	<sup>33</sup> 861846	7	
8	595407	673507	<sup>26</sup> 590615	<sup>26</sup> 553469	590649		591146	<sup>33</sup> 861853	8	
9	595407	673507	1262883	553469	590649		591145	<sup>33</sup> 861846	9	
10	595407	1122836	598248	553469			597913	1188258	10	
11	595407	1122836	598248	553469			597913	1188258	11	
12	595407	1122836	598248	553469			597913	1188258	12	
13	1261045	1318995	<sup>27</sup> 1263631	<sup>34</sup> 553469	<sup>37</sup> 1195274		1260734	1057838	13	
14	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	<sup>38</sup> 1195274		1260734	1057838	14	
15	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	<sup>39</sup> 1195274		1260734	1057838	15	
16	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	<sup>40</sup> 1195274		1260734	1057838	16	
17	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	<sup>40</sup> 1195274		1260734	1057838	17	
18	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469			1260739	1057838	18	
19	1261045	1318995	1262883	553469			1260739	1057838	19	
20	1261045	673507	<sup>28</sup> 1263630	553469	<sup>41</sup> 1195274		1260734	1057838	20	
21	1261045	673507	1262883	553469			1260739	1057838	21	
22	1261045	<sup>24</sup> 1122836	<sup>29</sup> 1261371	553469	913754		1260747	1057838	22	
23	1261045	<sup>25</sup> 1122836	<sup>29</sup> 1261371	553469			1260747	1057838	23	
24	1261045	<sup>25</sup> 1122836	<sup>29</sup> 1261371	<sup>34</sup> 553469			1260747	1057838	24	
25	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	<sup>36</sup> 1263871		1260734	1057838	25	
26	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	26	
27	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	27	
28	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	28	
29	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	29	
30	1261045	1318995	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	30	
31	1261045	1318995	1262883	553469			1260739	1057838	31	
32	1261045	1318995	1262883	553469			1260739	1057838	32	
33	1261045	673507	<sup>28</sup> 1263630	<sup>34</sup> 553469	1263871		1260734	1057838	33	
34	1261045	673507	1262883	553469			1260739	1057838	34	
35	1261045	1141280	<sup>29</sup> 1261371	553469	913754		1260747	1057838	35	
36	1261045	1141280	<sup>29</sup> 1261371	553469			1260747	1057838	36	
37	1261045	1141280	<sup>29</sup> 1261371	553469			1260747	1057838	37	
38	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	<sup>42</sup> 1263871		1260734	1057838	38	
39	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	39	
40	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	40	
41	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	41	
42	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	42	
43	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	43	
44	1261045	1316530	1273886	553469			1269121	1057838	44	
45	1261045	1316530	1273886	553469			1269121	1057838	45	
46	1261045	1316530	<sup>32</sup> 1266964	<sup>34</sup> 553469	1263871		1260734	1057838	46	
47	1261045	1316530	1273886	553469			1269121	1057838	47	
48	1261045	1141280	<sup>29</sup> 1273895	553469	913754		1260738	1057838	48	
49	1261045	1141280	<sup>29</sup> 1273895	553469			1260738	1057838	49	
50	1261045	1141280	<sup>29</sup> 1273895	553469			1260738	1057838	50	

NOTE 23 UP TO ENGINE NO. T188-1395 USE 1138880, AFTER USE 1317258, FOR DUAL CARBURETORS USE 1317259

NOTE 24 AFTER SERIAL NO. 81856495 USE 1141280

NOTE 25 AFTER SERIAL NO. 81790238 DET. BUILT, AFTER 85000590, SAN LEANDRO BUILT USE 1141280

NOTE 26 FOR CAB AND EXPRESS USE 590247 FOR PANEL AND CANOPY USE 597188

NOTE 27 ALL EXCEPT PANEL USE 1263630

NOTE 28 CHASSIS AND COWL USE 1263629

NOTE 29 40 GALLON TANK (LEFT SIDE)

NOTE 30 WITH GOVERNOR USE 1196624

NOTE 31 FOR DUAL CARBURETORS USE 1317259

NOTE 32 FOR PANEL USE 1269966, CHASSIS AND COWL USE 1269962

NOTE 33 FUEL PUMP TUBE

NOTE 34 EXCEPT CHASSIS AND COWL USE 547645

NOTE 35 FOR PANEL JOBS USE 591791

NOTE 36 FOR PANEL JOBS USE 1265433

NOTE 37 AFTER SERIAL NO. 82071319 DET. BUILT - 9232736 SAN LEANDRO BUILT USE 1263871 - PANEL UP TO 82083984 USE 1195365, AFTER USE 1263640

NOTE 38 AFTER SERIAL NO. 83319185 DET. BUILT, 85503369 SAN LEANDRO BUILT USE 1263640

NOTE 39 AFTER SERIAL NO. 81258304 DET. BUILT, 86006047 SAN LEANDRO BUILT USE 1263640

NOTE 40 AFTER SERIAL NO. 80334134 DET. BUILT, 86510863 SAN LEANDRO BUILT USE 1263640

NOTE 41 AFTER SERIAL NO. 82548050 DET. BUILT, 85601298 SAN LEANDRO BUILT USE 1263640

NOTE 42 FOR PANEL UPPER USE 1269976

# HOOD—GROUP 15

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I T E M	Y E A R	M O D E L C O D E	H O O D					I T E M	
			H A L F A S S Y.		L O C K				N A M E P L A T E
			R I G H T	L E F T	H A N D L E	P L A T E	C A T C H		
1	41-7	WC	903122	903123	991212	797127	NOTE 2	591389	1
2	41-7	WD-15	903122	903123	991212	797127	NOTE 2	591389	2
3	41-7	WD-20, 21	903122	903123	991212	797127	NOTE 2	591389	3
4	41-7	WF	903122	903123	991212	797127	NOTE 2	591389	4
5	46-7	WFX	903122	903123	991212	797127	NOTE 2	591389	5
6	41-7	WFM							6
7	46-7	WFMX							7
8	41-7	WH	903122	903123	991212	797127	NOTE 2	591389	8
9	41-7	WHM							9
10	46-7	WJ	1095750	1095751	991212	797127	NOTE 3	1095796	10
11	46-7	WK	1095750	1095751	991212	797127	NOTE 3	1095796	11
12	46-7	WR	1095750	1095751	991212	797127	NOTE 3	1095796	12
13	48-9	B-1-B	1097034	1097035	1197060		1276580	591389	13
14	48-9	B-1-C	1097034	1097035	1197060		1276580	591389	14
15	48-9	B-1-D	1097034	1097035	1197060		1276580	591389	15
16	48-9	B-1-F	1097034	1097035	1197060		1276580	591389	16
17	48-9	B-1-H, B-1-HH	1097034	1097035	1197060		1276580	591389	17
18	48-9	B-1-FM	1197394	1197394	1197060		NOTE 4	591389	18
19	48-9	B-1-HM, B-1-HHM	1197394	1197394	1197060		NOTE 4	591389	19
20	48-9	B-1-J	1097034	1097035	1197060		1276580	591389	20
21	48-9	B-1-JM	1197394	1197394	1197060		NOTE 4	591389	21
22	48-9	B-1-R	1097712	1097713	1197060		1276580	591389	22
23	48-9	B-1-T	1097712	1097713	1197060		1276580	591389	23
24	48-9	B-1-V	1097712	1097713	1197060		1276580	591389	24
25	50	B-2-B	1097034	1097035	1197060		1276580	591389	25
26	50	B-2-C	1097034	1097035	1197060		1276580	591389	26
27	50	B-2-D	1097034	1097035	1197060		1276580	591389	27
28	50	B-2-F	1097034	1097035	1197060		1276580	591389	28
29	50	B-2-G	1097034	1097035	1197060		1276580	591389	29
30	50	B-2-H, B-2-HH	1097034	1097035	1197060		1276580	591389	30
31	50	B-2-GM	1197394	1197394	1197060		NOTE 4	591389	31
32	50	B-2-HM, B-2-HHM	1197394	1197394	1197060		NOTE 4	591389	32
33	50	B-2-J, B-2-K	1097034	1097035	1197060		1276580	591389	33
34	50	B-2-JM, B-2-KM	1197394	1197394	1197060		NOTE 4	591389	34
35	50	B-2-R	1097712	1097713	1197060		1276580	591389	35
36	50	B-2-T	1097712	1097713	1197060		1276580	591389	36
37	50	B-2-V	1097712	1097713	1197060		1276580	591389	37
38	51	B-3-B	1279717	1279718	1197060		1276580	591389	38
39	51	B-3-C	1279717	1279718	1197060		1276580	591389	39
40	51	B-3-D	1279717	1279718	1197060		1276580	591389	40
41	51	B-3-F	1279717	1279718	1197060		1276580	591389	41
42	51	B-3-G	1279717	1279718	1197060		1276580	591389	42
43	51	B-3-H, B-3-HH	1279717	1279718	1197060		1276580	591389	43
44	51	B-3-GM	1280012	1280012	1197060		NOTE 5	591389	44
45	51	B-3-HM, B-3-HHM	1280012	1280012	1197060		NOTE 5	591389	45
46	51	B-3-J, B-3-K	1279717	1279718	1197060		1276580	591389	46
47	51	B-3-JM, B-3-KM	1280012	1280012	1197060		NOTE 5	591389	47
48	51	B-3-R	1279759	1279760	1197060		1276580	591389	48
49	51	B-3-T	1279759	1279760	1197060		1276580	591389	49
50	51	B-3-V	1279759	1279760	1197060		1276580	591389	50

NOTE 1 HOOD ASSEMBLY  
 NOTE 2 USE 591082 RIGHT FT  
 591083 LEFT FRT  
 797190 REAR ON DASH  
 NOTE 3 USE 797190 REAR ON DASH  
 1095842 RIGHT FRT  
 1095843 LEFT FRT  
 NOTE 4 USE 1276580 ON FRT FENDER SPLASH SHIELD  
 USE 1197423 ON COWL SIDE PANEL  
 NOTE 5 USE 1276580 ON FRT FENDER SPLASH SHIELD  
 USE 1278974 ON COWL SIDE PANEL  
 NOTE 6 USE 1197837 - COWL HALF - RT  
 1197838 - COWL HALF - LT  
 1197835 - HOOD HALF - RT  
 1197836 - HOOD HALF - LT  
 NOTE 7 RIGHT; FOR LEFT USE 1279180

# HOOD—GROUP 15

I T E M	15-7	15-8	15-9	15-10	15-11	I T E M
	HOOD HINGE				HOOD SUPPORT OR PROP	
	UPPER		SUPPORT			
	MALE	FEMALE	FRONT	REAR		
1	901070	901071	939187	939188		1
2	901070	901071	939187	939188		2
3	901070	901071	939187	939188		3
4	901070	901071	939187	939188		4
5	901070	901071	939187	939188		5
6						6
7						7
8	901070	901071	939187	939188		8
9						9
10	1095765	1095764	939187	939188	1095982	10
11	1095765	1095764	939187	939188	1095982	11
12	1095765	1095764	939187	939188	1095982	12
13	1097516	1097516			844680	13
14	1097516	1097516			844680	14
15	1097516	1097516			844680	15
16	1097516	1097516			844680	16
17	1097516	1097516			844680	17
18	NOTE 6	NOTE 6			1197522	18
19	NOTE 6	NOTE 6			1197522	19
20	1097516	1097516			844680	20
21	NOTE 6	NOTE 6			1197522	21
22	1097516	1097516			844680	22
23	1097516	1097516			844680	23
24	1097516	1097516			844680	24
25	1097516	1097516			844680	25
26	1097516	1097516			844680	26
27	1097516	1097516			844680	27
28	1097516	1097516			844680	28
29	1097516	1097516			844680	29
30	1097516	1097516			844680	30
31	NOTE 6	NOTE 6			1197522	31
32	NOTE 6	NOTE 6			1197522	32
33	1097516	1097516			844680	33
34	NOTE 6	NOTE 6			1197522	34
35	1097516	1097516			844680	35
36	1097516	1097516			844680	36
37	1097516	1097516			844680	37
38	1097516	1097516			<sup>7</sup> 1279179	38
39	1097516	1097516			<sup>7</sup> 1279179	39
40	1097516	1097516			<sup>7</sup> 1279179	40
41	1097516	1097516			<sup>7</sup> 1279179	41
42	1097516	1097516			<sup>7</sup> 1279179	42
43	1097516	1097516			<sup>7</sup> 1279179	43
44	NOTE 6	NOTE 6			1197522	44
45	NOTE 6	NOTE 6			1197522	45
46	1097516	1097516			<sup>7</sup> 1279179	46
47	NOTE 6	NOTE 6			1197522	47
48	1097516	1097516			<sup>7</sup> 1279179	48
49	1097516	1097516			<sup>7</sup> 1279179	49
50	1097516	1097516			<sup>7</sup> 1279179	50

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# PROPELLER SHAFT—GROUP 16

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I T E M	Y E A R	MODEL CODE	UNIVERSAL JOINT								I T E M
			REPAIR PKG.	BUSHING & ROLLER							
				ASSY.	RETAINER	CLAMP OR U BOLT	CLAMP BOLT LOCK	C LAMP BOLT NUT LOCK	LOCK PLATE		
									PLATE	COVER	
1	41-7	WC	1238415	575948					575953	575954	1
2	41-7	WD-15	1238415	575948					575953	575954	2
3	41-7	WD-20, 21	947556	575787	C 575790	C 575723	C 572604	C 572603			3
4	41-7	WF	NOTE 2	NOTE 6	C E 575790	C E 575723	C E 572604	C E 572603	B D 575953	B D 575954	4
5	46-7	WFX	1238416	575948					575953	575954	5
6	41-7	WFM	NOTE 2	NOTE 6	C E 575790	C E 575723	C E 572604	C E 572603	B D 575953	B D 575954	6
7	46-7	WFMX	1238416	575948					575953	575954	7
8	41-7	WH	947553	575787	575790	575723	572604	572603			8
9	41-7	WHM	947553	575787	575790	575723	572604	572603			9
10	46-7	WJ	1243615	1191023					1191027	1191028	10
11	46-7	WK	947555	592917					592919	592922	11
12	46-7	WR	947555	592917					592919	592922	12
13	48-9	B-1-B	1238415	575948					575953	575954	13
14	48-9	B-1-C	1238415	575948					575953	575954	14
15	48-9	B-1-D	947556	575787	575790	575723	572604	572603			15
16	48-9	B-1-F	1238416	575948					575953	575954	16
17	48-9	B-1-H, B-1-HH	1238416	575948					575953	575954	17
18	48-9	B-1-FM	1238416	575948					575953	575954	18
19	48-9	B-1-HM, B-1-HHM	1238416	575948					575953	575954	19
20	48-9	B-1-J	1064846	1089795	575790	575723	572604	572603			20
21	48-9	B-1-JM	1064846	1089795	575790	575723	572604	572603			21
22	48-9	B-1-R	1243615	1191023					1191027	1191028	22
23	48-9	B-1-T	947555	592917					592919	592922	23
24	48-9	B-1-V	947555	592917					592919	592922	24
25	50	B-2-B	1238415	575948	10 604593	10 1122683			11 575953	11 575954	25
26	50	B-2-C	1238415	575948	10 604593	10 1122683			11 575953	11 575954	26
27	50	B-2-D	947556	575787	575790	575723	572604	572603			27
28	50	B-2-F	1238416	575948					575953	575954	28
29	50	B-2-G	1238416	575948					575953	575954	29
30	50	B-2-H, B-2-HH	1238416	575948					575953	575954	30
31	50	B-2-GM	1238416	575948					575953	575954	31
32	50	B-2-HM, B-2-HHM	1238416	575948					575953	575954	32
33	50	B-2-J, B-2-K	1064846	1089795	575790	575723	572604	572603			33
34	50	B-2-JM, B-2-KM	1064846	1089795	575790	575723	572604	572603			34
35	50	B-2-R	1243615	1191023					1191027	1191028	35
36	50	B-2-T	947555	592917					592919	592922	36
37	50	B-2-V	947555	592917					592919	592922	37
38	51	B-3-B	1321115	1122680	604593	1122683					38
39	51	B-3-C	1321115	1122680	604593	1122683					39
40	51	B-3-D	947556	575787	575790	575723	572604	572603			40
41	51	B-3-F	1238416	575948					575953	575954	41
42	51	B-3-G	1238416	575948					575953	575954	42
43	51	B-3-H, B-3-HH	1238416	575948					575953	575954	43
44	51	B-3-GM	1238416	575948					575953	575954	44
45	51	B-3-HM, B-3-HHM	1238416	575948					575953	575954	45
46	51	B-3-J, B-3-K	1064846	1089795	575790	575723	572604	572603			46
47	51	B-3-JM, B-3-KM	1064846	1089795	575790	575723	572604	572603			47
48	51	B-3-R	1243615	1191023					1191027	1191028	48
49	51	B-3-T	947555	592917					592919	592922	49
50	51	B-3-V	947555	592917					592919	592922	50

NOTE 1 SEE BOX LISTING FOR BALL & PIN TYPE, PAGE 37  
 NOTE 2 TYPE B USE 947552; TYPE C & E USE 947553; TYPE D USE 1238416  
 NOTE 3 AFTER SERIAL NO. 82500001 USE 1064846  
 NOTE 4 AFTER SERIAL NO. 8707801 USE 1064846  
 NOTE 5 CLEVELAND TYPE (NOTE R); USE 1321115 FOR SPICER TYPE (NOTE S)  
 NOTE 6 TYPE B & D USE 575948; TYPE C & E USE 575787  
 NOTE 7 AFTER SERIAL NO. 82500001 USE 1089795  
 NOTE 8 AFTER SERIAL NO. 8707801 USE 1089795  
 NOTE 9 CLEVELAND TYPE (NOTE R); USE 1122680 FOR SPICER TYPE (NOTE S)  
 NOTE 10 SPICER TYPE (NOTE S)  
 NOTE 11 CLEVELAND TYPE (NOTE R)  
 NOTE 12 TYPE B & D USE 575951; TYPE C & E USE 575785  
 NOTE 13 CLEVELAND TYPE (NOTE R); USE 604594 FOR SPICER TYPE (NOTE S)

NOTE 14 TYPE B & D USE 575952; TYPE C & E USE 599252  
 NOTE 15 AFTER SERIAL NO. 82500001 USE 1089794  
 NOTE 16 AFTER SERIAL NO. 8707801 USE 1089794  
 NOTE 17 CLEVELAND TYPE (NOTE R); USE 604595 FOR SPICER TYPE (NOTE S)  
 NOTE 18 TYPE B USE 619166; TYPE C, D & E USE 564728  
 NOTE 19 TYPE B USE 576002; TYPE C, D & E USE 575791  
 NOTE 20 TYPE B USE 576003; TYPE C, D & E USE 575792  
 NOTE 21 TYPE B USE 576004; TYPE C, D & E USE 575793  
 NOTE 22 TYPE D USE 1090684  
 NOTE 23 TYPE B USE 562118; TYPE C, D & E USE 564721  
 NOTE 24 USE 1262652 FOR 128 INCH W. B., HYPOID AXLE ON ALL EXCEPT 130 INCH W. B.; 130 INCH W. B. USE 1262652; WITH DOUBLE REDUCTION & 2 SPEED AXLES USE 562120

NOTE R CLEVELAND TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A LOCK PLATE & 2 BOLTS  
 NOTE S SPICER TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A U-SHAPED SNAP RING





# PROPELLER SHAFT—GROUP 16

16

16

16

16

16

I T E M	Y E A R	M O D E L C O D E	16-20		16-21	16-22	16-23	16-24	I T E M
			S L I D I N G Y O K E		Y O K E				
			S P L I N E D	D U S T W A S H E R	T R A N S. E N D	R E A R A X L E E N D	C E N T E R B E A R I N G		
1	41-7	WC	1189322	599258	NOTE 38	NOTE 45		1	
2	41-7	WD-15	1189322	599258	NOTE 38	NOTE 45		2	
3	41-7	WD-20, 21	599254	599258	NOTE 39	NOTE 46		3	
4	41-7	WF	NOTE 53	NOTE 36	NOTE 40	NOTE 47		4	
5	46-7	WFX	1089887	563099	1089801	<sup>48</sup> 1089825		5	
6	41-7	WFM	NOTE 53	NOTE 36	NOTE 40	NOTE 47		6	
7	46-7	WFMX	1089887	563099	1089801	<sup>48</sup> 1089825		7	
8	41-7	WH	575782	563099	575753	<sup>49</sup> 588951	584907	8	
9	41-7	WHM	575782	563099	575753	<sup>49</sup> 588951	584907	9	
10	46-7	WJ	1191015	1191017	1190801	1191874	1190821	10	
11	46-7	WK	592908	592911	592894	1191903	592925	11	
12	46-7	WR	595908	592911	592894	1192479	592925	12	
13	48-9	B-1-B	1189322	599258	<sup>41</sup> 1189330	1189331		13	
14	48-9	B-1-C	1189322	599258	<sup>41</sup> 1189330	1189331		14	
15	48-9	B-1-D	<sup>32</sup> 599254	599258	<sup>42</sup> 1195463	1195494		15	
16	48-9	B-1-F	1089887	563099	1089801	<sup>48</sup> 1089825		16	
17	48-9	B-1-H, B-1-HH	1089887	563099	1089801	<sup>48</sup> 1089825		17	
18	48-9	B-1-FM	1089887	563099	1089801	<sup>48</sup> 1089825		18	
19	48-9	B-1-HM, B-1-HHM	1089887	563099	1089801	<sup>48</sup> 1089825		19	
20	48-9	B-1-J	575782	563099	575753	<sup>49</sup> 588951	584907	20	
21	48-9	B-1-JM	575782	563099	575753	<sup>49</sup> 588951	584907	21	
22	48-9	B-1-R	1191015	1191017	1190801	1191874	1190821	22	
23	48-9	B-1-T	592908	592911	592894	1191903	592925	23	
24	48-9	B-1-V	592908	592911	592894	1192479	592925	24	
25	50	B-2-B	<sup>33</sup> 1189322	<sup>37</sup> 599258	NOTE 43	<sup>50</sup> 1189331		25	
26	50	B-2-C	<sup>33</sup> 1189322	<sup>37</sup> 599258	NOTE 43	<sup>50</sup> 1189331		26	
27	50	B-2-D	<sup>34</sup> 599254	599258	<sup>42</sup> 1195463	1195494		27	
28	50	B-2-F	1089887	563099	1089801	<sup>48</sup> 1089825		28	
29	50	B-2-G	1089887	563099	1089801	<sup>48</sup> 1089825		29	
30	50	B-2-H, B-2-HH	1089887	563099	1089801	<sup>48</sup> 1089825		30	
31	50	B-2-GM	1089887	563099	1089801	<sup>48</sup> 1089825		31	
32	50	B-2-HM, B-2-HHM	1089887	563099	1089801	<sup>48</sup> 1089825		32	
33	50	B-2-J, B-2-K	575782	563099	575753	NOTE 51	584907	33	
34	50	B-2-JM, B-2-KM	575782	563099	575753	NOTE 51	584907	34	
35	50	B-2-R	1191015	1191017	1190801	<sup>52</sup> 1191874	1190821	35	
36	50	B-2-T	592908	592911	592894	1191903	592925	36	
37	50	B-2-V	592908	592911	592894	1192479	592925	37	
38	51	B-3-B	1270192	604596	<sup>44</sup> 1270195	1270196		38	
39	51	B-3-C	1270192	604596	<sup>44</sup> 1270195	1270196		39	
40	51	B-3-D	<sup>35</sup> 599254	599258	<sup>42</sup> 1195463	1195494		40	
41	51	B-3-F	1089887	563099	1089801	<sup>48</sup> 1089825		41	
42	51	B-3-G	1089887	563099	1089801	<sup>48</sup> 1089825		42	
43	51	B-3-H, B-3-HH	1089887	563099	1089801	<sup>48</sup> 1089825		43	
44	51	B-3-GM	1089887	563099	1089801	<sup>48</sup> 1089825		44	
45	51	B-3-HM, B-3-HHM	1089887	563099	1089801	<sup>48</sup> 1089825		45	
46	51	B-3-J, B-3-K	575782	563099	575753	NOTE 51	584907	46	
47	51	B-3-JM, B-3-KM	575782	563099	575753	NOTE 51	584907	47	
48	51	B-3-R	1191015	1191017	1190801	<sup>52</sup> 1191874	1190821	48	
49	51	B-3-T	592908	592911	592894	1191903	592925	49	
50	51	B-3-V	592908	592911	592894	1192479	592925	50	

NOTE 40 TYPE B USE 575942; TYPE C & E USE 917162; TYPE D USE 1089801

NOTE 41 3 SPEED TRANSMISSION; FOR 4 SPEED TRANSMISSION USE 1189397

NOTE 42 3 SPEED TRANSMISSION; FOR 4 SPEED TRANSMISSION USE 598930

NOTE 43 CLEVELAND TYPE (NOTE R) & 3 SPEED TRANSMISSION, FOR 4 SPEED TRANSMISSION USE 1189397; USE 1270195 FOR SPICER TYPE (NOTE S) & 3 SPEED TRANSMISSION, & 1270293 FOR 4 SPEED TRANSMISSION

NOTE 44 3 SPEED TRANSMISSION; USE 1270293 FOR 4 SPEED TRANSMISSION

NOTE 45 TYPE A USE 853563; TYPE B USE 1189331

NOTE 46 TYPE A USE 596036; TYPE C USE 599087

NOTE 47 FOR STANDARD AXLE, TYPE B USE 587558; TYPE C & E USE 917163; TYPE D USE 1089825; FOR 2 SPEED AXLE, TYPE B USE 596645; TYPE C & E USE 597267; TYPE D USE 1089469

NOTE 48 STANDARD AXLE; FOR 2 SPEED AXLE USE 1089469

NOTE 49 STANDARD AXLE; FOR EATON 1350 2 SPEED AXLE USE 597267; FOR EATON 16050 OR 16500 USE 920636

NOTE 50 CLEVELAND TYPE (NOTE R); USE 1270196 FOR SPICER TYPE (NOTE S)

NOTE 51 USE 588951 FOR STANDARD AXLE ON J & JM; USE 597267 FOR 1350 2 SPEED AXLE; USE 1269392 FOR STANDARD AXLE ON K & KM; USE 920636 FOR 16500 2 SPEED AXLE

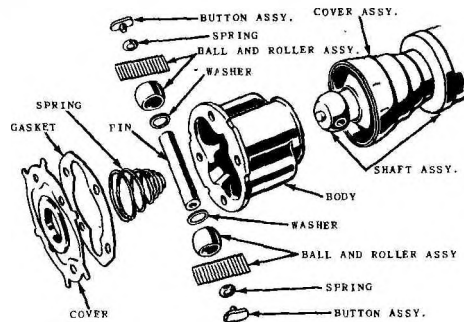
NOTE 52 STANDARD AXLE; USE 1196141 FOR HEAVY DUTY AXLE

NOTE 53 TYPE B USE 575956; TYPE C AND E USE 575782; TYPE D USE 1089887

NOTE R CLEVELAND TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A LOCK PLATE & 2 BOLTS  
NOTE S SPICER TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A U-SHAPED SNAP RING

# PROPELLER SHAFT—GROUP 16

## IDENTIFICATION OF PROPELLER SHAFT TYPES A-B-C-D-E



TYPE A

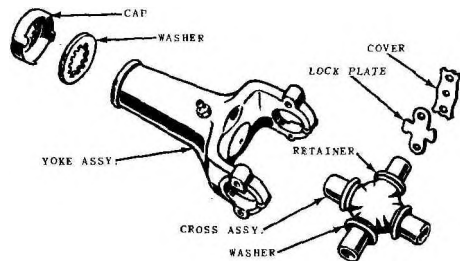
Type A Propeller Shafts and Universal Joints represent the Ball and Pin type (see plate).

Type A Propeller Shafts and related parts were used as follows:

WC—up to serial No. 81126289 and intermittently with type B after serial No. 81126289

WD-15—up to serial No. 83300001 and intermittently with type B after serial No. 83300001

WD-20, 21—up to serial No. 81208001 and intermittently with type C after serial No. 81208001



TYPES B and D

Types B and D Propeller Shafts and Universal Joints represent the lock plate or bolt on type. The bushings and rollers are held in place by lock plates and covers which are in turn bolted on to the yokes.

The propeller shaft yokes, transmission shaft yokes, and axle drive pinion yokes all have four (4) tapped holes in which the lock plate bolts or screws are bolted (see plate).

Type B and D Propeller Shafts and related parts were used as follows:

TYPE B

WC—used intermittently with type A after serial No. 81126289

WD-15—used intermittently with type A after serial No. 83300001

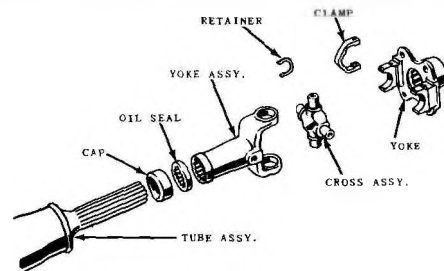
WF, WFA—used intermittently with type C up to serial No. 81335001

WFM, WFMA—used intermittently with type C up to serial No. 83500001

TYPE D

WF, WFA—used intermittently with type E after serial No. 81335001

WFM, WFMA—used intermittently with type E after serial No. 83500001



TYPES C and E

Types C and E Propeller Shafts and Universal Joints represent the retainer or clamp on type. The bushings and rollers on the sliding yokes and propeller shaft yokes are held in place by U-shaped retainers or snap rings. The bushing and rollers on the axle drive pinion and transmission shaft yokes are held in place by two (2) bolted on U-shaped clamps.

The propeller shaft and sliding yokes have no drilled or tapped holes but the transmission shaft and axle drive pinion yokes will have two (2) drilled holes in each which accommodate the bushing and roller U-clamp bolts (see plate).

Types C and E Propeller Shaft and related parts were used as follows:

TYPE C

WD-20, 21—used intermittently with type A after serial No. 81208001

WF, WFA—used intermittently with type B up to serial No. 81335001

WFM, WFMA—used intermittently with type B up to serial No. 83500001

TYPE E

WF, WFA—used intermittently with type D after serial No. 81335001

WFM, WFMA—used intermittently with type D after serial No. 83500001

UNIVERSAL JOINT (TYPE A) (BALL & PIN)		
	WC, WD15	WD20, WD21
Repair Package	939700	986956
Ball & Roller	629770	580687
Thrust Washer	605004	581535
Centering Button	629768	580689
Grease Cover	602820	580696
Gasket	602819	580695
Body	636362	580694
Spring	639973	689483
Dust Cover Assembly	870311	916767

# PROPELLER SHAFT—GROUP 16

**CHART 1**

**CHART 2**

MODEL CODE	PROPELLER SHAFT TUBE ASSEMBLY (ONE PIECE)					
	WHEEL BASE	16-25	16-26	16-27	16-28	16-29
		WITH 3 TRAN MISSION	WITH 4 SP ED TRANMISSION	WITH 5 SPEED TRANMISSION	2 SPEED OR DOUBLE REDUCTION AXLE (STD. TRANMISSION)	
WC	116	NOTE 1	NOTE 2			
WD-15	120	NOTE 3	NOTE 4			
WD-20	120	NOTE 5	NOTE 6			
WD-21	133	NOTE 7	NOTE 8			
WF-30	126		NOTE 9		579727	
WF-31	135		NOTE 10		NOTE 13	
WFX-31	135		1089825		1089819	
WFM-35	105		NOTE 11		NOTE 14	
WFM-37	129		NOTE 12			
WFMX-35	105		1089837		1089841	
WFMX-37	129		1089838			
WH-45	136			582639	<sup>15</sup> 578661	
WHM-45	105			912081	<sup>16</sup> 912309	
WHM-47	129			912082	<sup>17</sup> 912311	
WJ-55	136			1190998	1191328	
WK-65	136			1190910	1191317	
WR-65	136			1190910	1191375	
B-1-B	108	1189899	1266103			
B-1-C	116	1265279	1265281			
B-1-D	116	1195320	1196084			
B-1-D	126	1264188	1264189			
B-1-FM	107		1195936		1195962	
B-1-HM, B-1-HHM	107		1195936		1195962	
B-1-JM	107			1196008	<sup>18</sup> 1196018	
B-2-B	108	<sup>19R</sup> 1189899	<sup>20R</sup> 1266103			
B-2-C	116	<sup>21R</sup> 1265279	<sup>22R</sup> 1265281			
B-2-D	116	<sup>23</sup> 1195320	<sup>24</sup> 1196084			
B-2-D	126	<sup>25</sup> 1264188	<sup>26</sup> 1264189			
B-2-GM	107		1195936	1089972	1195962	
B-2HM, B-2-HHM	107		1195936	1089972	1195962	
B-2-JM	107			917388	1266625	
B-2-KM	107			1266625	1266629	
B-3-B	108	<sup>27</sup> 1270185	<sup>28</sup> 1270298			
B-3-C	116	<sup>29</sup> 1270188	<sup>30</sup> 1270300			
B-3-D	116	<sup>23</sup> 1195320	<sup>24</sup> 1196084			
B-3-D	126	<sup>25</sup> 1264188	<sup>26</sup> 1264189			
B-3-GM	107		1195936	1089972	1195962	
B-3-HM, B-3-HHM	107		1195936	1089972	1195962	
B-3-JM	107			917388	1266625	
B-3-KM	107			1266625	1266629	
B-3-R	130				<sup>57</sup> 1390323	
B-3-T	130				1390327	
B-3-V	130				1390329	

MODEL CODE	16-30		16-31
	WHEEL BASE	FRONT PROPELLER SHAFT TUBE ASSEMBLY	
WF-32	160	NOTE 31	
WF-33	190	585012	
WF-34	178	1089808	
WF-36	200	1089809	
WFX-32	160	1089808	
WFX-34	178	1089808	
WFX-36	200	1089809	
WFM-37	129	NOTE 32	
WFM-38	159	NOTE 31	
WFMX-37	129	1089842	
WFMX-38	159	1089808	
WH-46	148	1195821	
WH-47	160	1195821	
WH-48	178	1195821	
WH-49	220	590528	
WHM-48	159	912084	
WJ-56	142	1193176	
WJ-57, 58, 59	160, 178, 235	1191006	
WK, WR-66	142	1193179	
WK, WR-67, 68	160, 178	1190901	
WK, WR-69	196	1190902	
B-1-F, B-1-H,	128, 152, 170	1195277	
B-1-HH	192	1195278	
B-1-FM, B-1-HM,	131	1195939	
B-1-HHM	161	1195940	
B-1-J	128	1195821	
B-1-J	140, 152, 170	1195288	
B-1-J	212	1195290	
B-1-JM	131	1196013	
B-1-JM	161	1196014	
B-1-R	130, 136	1195544	
B-1-R	154, 172, 229	1195546	
B-1-T, B-1-V	130, 136	1195921	
B-1-T, B-1-V	154, 172	1195922	
B-1-T, B-1-V	190	1195923	
B-2-F, B-2-G,	128, 152, 170	<sup>33</sup> 1195277	
B-2-H, B-2-HH	192	<sup>34</sup> 1195278	
B-2-GM, B-2-HM,	131	<sup>35</sup> 1195939	
B-2-HHM	161	<sup>36</sup> 1195940	
B-2-J, B-2-K	128	1195821	
B-2-J, B-2-K	140, 152, 170	1195288	
B-2-J, B-2-K	212	1195290	
B-2-JM, B-2-KM	131	1196013	
B-2-JM, B-2-KM	161	1196014	
B-2-R	130, 136, 142	1195544	
B-2-R	154, 172, 229	1195546	
B-2-T, B-2-V	130, 136, 142	1195921	
B-2-T, B-2-V	154, 172	1195922	
B-2-T, B-2-V	190	1195923	
B-3-F, B-3-G,	128, 152, 170	<sup>33</sup> 1195277	
B-3-H, B-3-HH	192	<sup>34</sup> 1272200	
B-3-GM, B-3-HM,	131	<sup>35</sup> 1195939	
B-3-HHM	161	<sup>36</sup> 1195940	
B-3-J, B-3-K	128	1195821	
B-3-J, B-3-K	140, 152, 170	1195288	
B-3-J, B-3-K	212	1195290	
B-3-JM, B-3-KM	131	1196013	
B-3-JM, B-3-KM	161	1196014	
B-3-R	142	1195544	
B-3-R	154, 172, 229	1195546	
B-3-T, B-3-V	130, 142	1195921	
B-3-T, B-3-V	154, 172	1195922	
B-3-T, B-3-V	190	1195923	

NOTE 1 A USE 589661; B USE 1189309  
 NOTE 2 A USE 592341; B USE 1189401  
 NOTE 3 A USE 589655; B USE 1189310  
 NOTE 4 A USE 592355; B USE 1189899  
 NOTE 5 A USE 589643; B USE 917519  
 NOTE 6 A USE 592314; C USE 917523 UP TO & 1189797  
 AFTER SERIAL NO. 81211001  
 NOTE 7 A USE 589664; C USE 917521  
 NOTE 8 A USE 592315; C USE 917525 UP TO & 1189799  
 AFTER SERIAL NO. 81211001  
 NOTE 9 B USE 579769; C USE 917369  
 NOTE 10 B USE 579731; C USE 917370; D USE 1089805;  
 E USE 1090786  
 NOTE 11 B USE 595991; D USE 1089837  
 NOTE 12 B USE 595500; D USE 1089838; E USE 1090814  
 NOTE 13 B USE 913868; D USE 1089819; E USE 917372  
 NOTE 14 B USE 596647; D USE 1089841  
 NOTE 15 EATON 1350; FOR 16050 & 16500 USE 921099  
 NOTE 16 EATON 1350; FOR 16050 & 16500 USE 924906  
 NOTE 17 EATON 1350; FOR 16050 & 16500 USE 917370  
 NOTE 18 EATON 1350; FOR 16500 USE 1196027  
 NOTE 19 CLEVELAND TYPE W/O FLUID DRIVE; USE  
 1270185 SPICER TYPE (NOTE S) W/O FLUID  
 DRIVE & 1270323 FOR ALL WITH FLUID DRIVE  
 CLEVELAND TYPE W/O FLUID DRIVE; USE  
 1270298 SPICER TYPE (NOTE S) W/O FLUID  
 DRIVE & 1270327 FOR ALL WITH FLUID DRIVE  
 CLEVELAND TYPE W/O FLUID DRIVE; USE  
 1270188 SPICER TYPE (NOTE S) W/O FLUID  
 DRIVE & 1270325 FOR ALL WITH FLUID DRIVE  
 CLEVELAND TYPE W/O FLUID DRIVE; USE  
 1270300 SPICER TYPE (NOTE S) W/O FLUID  
 DRIVE & 1270329 FOR ALL WITH FLUID DRIVE  
 NOTE 20 USE 1189797 WITH FLUID DRIVE  
 NOTE 21 USE 1268013 WITH FLUID DRIVE  
 NOTE 22 USE 1268016 WITH FLUID DRIVE  
 NOTE 23 USE 1268015 WITH FLUID DRIVE  
 NOTE 24 USE 1270323 WITH FLUID DRIVE  
 NOTE 25 CLEVELAND TYPE; EACH BUSHING & ROLLER IS  
 HELD IN PLACE BY A LOCK PLATE & 2 BOLTS  
 NOTE 26 SPICER TYPE; EACH BUSHING & ROLLER IS  
 HELD IN PLACE BY A U-SHAPED SNAP RING  
 NOTE 27 SPICER TYPE; EACH BUSHING & ROLLER IS  
 HELD IN PLACE BY A U-SHAPED SNAP RING

# PROPELLER SHAFT—GROUP 16

**CHART 3**

MODEL CODE	16-32	16-33	16-34
	REAR PROPELLER SHAFT TUBE ASSY.		
	WHEELBASE	STANDARD OR HYPOID AXLE	2 SPEED OR DOUBLE REDUCTION AXLE
WF-32	160	NOTE 37	NOTE 38
WF-33	190	576063	576057
WF-34	178	1190088	1190318
WF-36	200	1190089	1190319
WFX-32	160	1089812	1089822
WFX-34	178	1190088	1190318
WFX-36	200	1190089	1190319
WFM-37	129		NOTE 39
WFM-38	159	NOTE 40	NOTE 41
WFMX-37	129		1089822
WFMX-38	159	1089472	1089844
WH-45	148	589756	<sup>52</sup> 580067
WH-47	160	589757	<sup>53</sup> 917161
WH-48	178	589758	<sup>54</sup> 593051
WH-49	220	596604	<sup>55</sup> 582645
WHM-48	159	589757	<sup>53</sup> 917161
WJ-56	142	1191011	1191329
WJ-57	160	1191012	1191330
WJ-58, 59	178, 235	1191013	1191331
WK-66	142	1190907	1191314
WK-67	160	1190908	1191315
WK-68, 69	178, 196	1190909	1191316
WR-66	142	1190907	1191372
WR-67	160	1190908	1191373
WR-68, 69	178, 196	1190909	1191374
B-1-F, B-1-H, B-1-HH	128	1195573	1195958
B-1-F, B-1-H, B-1-HH	152	1089812	1089822
B-1-F, B-1-H, B-1-HH	170	1190088	1190318
B-1-F, B-1-H, B-1-HH	192	1190089	1190319
B-1-FM, B-1-HM, B-1-HHM	131, 161	1089812	1089822
B-1-J	128	1195823	<sup>56</sup> 1195996
B-1-J	140	589756	<sup>52</sup> 580067
B-1-J	152	589757	<sup>53</sup> 917161
B-1-J	170	589758	<sup>54</sup> 593051
B-1-J	212	596604	<sup>55</sup> 582645
B-1-JM	131, 161	589757	<sup>53</sup> 917161
B-1-R	130	1195542	1196381
B-1-R	136	1195811	1196382
B-1-R	154	1191012	1191330
B-1-R	172, 229	1191013	1191331
B-1-T	130	1195926	1196361
B-1-T	136	1195927	1196362
B-1-T	154	1190908	1191315
B-1-T	172, 190	1190909	1191316
B-1-V	130	1195926	1196363
B-1-V	136	1195927	1196364
B-1-V	154	1190908	1191373
B-1-V	172, 190	1190909	1191374
B-2-F, B-2-G, B-2-H	128	1195573	1195958
B-2-HH	152	1089812	1089822
B-2-F, B-2-G, B-2-H,	170	1190088	1190318
B-2-HH	192	1190089	1190319
B-2-GM, B-2-HM, B-2-HHM	131, 161	1089812	1089822
B-2-J	128	1195823	1195996

NOTE 28 USE 1270327 WITH FLUID DRIVE  
 NOTE 29 USE 1270325 WITH FLUID DRIVE  
 NOTE 30 USE 1270329 WITH FLUID DRIVE  
 NOTE 31 B USE 590131; USE 917159; D USE 1089808;  
 E USE 1090787  
 NOTE 32 B USE 5965111; D USE 1089842  
 NOTE 33 USE 1266705 WITH 5 SPEED TRANSMISSION  
 NOTE 34 USE 1266706 WITH 5 SPEED TRANSMISSION  
 NOTE 35 USE 1261320 WITH 5 SPEED TRANSMISSION  
 NOTE 36 USE 1261323 WITH 5 SPEED TRANSMISSION  
 NOTE 37 B USE 590133; C & E USE 917161; D USE 1089812  
 NOTE 38 B USE 590132; C & E USE 579973; D USE 1089822  
 NOTE 39 B USE 590132; D USE 1089822  
 NOTE 40 B USE 598260; C & E USE 917374; D USE 1089472  
 NOTE 41 B USE 599519; D USE 1089844  
 NOTE 42 USE 1196189 FOR H 120 AXLE (HEAVY DUTY AXLE)  
 NOTE 43 USE 1261762 FOR H 120 AXLE (HEAVY DUTY AXLE)  
 NOTE 44 USE 1270213 FOR H 120 AXLE (HEAVY DUTY AXLE)

MODEL CODE	16-35	16-36	16-37
	REAR PROPELLER SHAFT TUBE ASSY.		
	WHEELBASE	STANDARD OR HYPOID AXLE	2 SPEED OR DOUBLE REDUCTION AXLE
B-2-J	140	589756	580067
B-2-J	152	589757	917161
B-2-J	170	589758	593051
B-2-J	212	596604	582645
B-2-K	128	1195996	1195997
B-2-K	140	580067	920598
B-2-K	152	917161	578662
B-2-K	170	593051	580071
B-2-K	212	582645	920600
B-2-JM	131, 161	589757	917162
B-2-KM	131, 161	917161	578662
B-2-R	130	<sup>42</sup> 1195542	<sup>47</sup> 1196381
B-2-R	136	<sup>43</sup> 1195811	<sup>48</sup> 1196382
B-2-R	142	<sup>44</sup> 1270210	<sup>49</sup> 1261762
B-2-R	154	<sup>45</sup> 1191012	<sup>50</sup> 1191330
B-2-R	172, 229	<sup>46</sup> 1191013	<sup>51</sup> 1191331
B-2-T	130	1195926	1196361
B-2-T	136	1195927	1196362
B-2-T	142	1269732	1267927
B-2-T	154	1190908	1191315
B-2-T	172, 190	1190909	1191316
B-2-V	130	1195926	1196363
B-2-V	136	1195927	1196364
B-2-V	142	1269732	1269733
B-2-V	154	1190908	1191373
B-2-V	172, 190	1190909	1191374
B-3-F, B-3-G, B-3H	128	1195573	1195958
B-3-HH	152	1089812	1089822
B-3-F, B-3-G, B-3H,	170	1190088	1190318
B-3-HH	192	1089812	1089822
B-3-GM, B-3-HM, B-3-HHM	131, 161	1089812	1089822
B-3-J	128	1195823	1195996
B-3-J	140	589756	580067
B-3-J	152	589757	917161
B-3-J	170	589758	593051
B-3-J	212	596604	582645
B-3-K	128	1195996	1195997
B-3-K	140	580067	920598
B-3-K	152	917161	578662
B-3-K	170	593051	580071
B-3-K	212	582645	920600
B-3-JM	131, 161	589757	917161
B-3-KM	131, 161	917161	578662
B-3-R	142	<sup>44</sup> 1270210	<sup>49</sup> 1261762
B-3-R	154	<sup>45</sup> 1191012	<sup>50</sup> 1191330
B-3-R	172, 229	<sup>46</sup> 1191013	<sup>51</sup> 1191331
B-3-T	130	1195926	1196361
B-3-T	142	1269732	1267927
B-3-T	154	1190908	1191315
B-3-T	172, 190	1190909	1191316
B-3-V	130	1195926	1196363
B-3-V	142	1269732	1269733
B-3-V	154	1190908	1191373
B-3-V	172, 190	1190909	1191374

NOTE 45 USE 1195811 FOR H 120 AXLE (HEAVY DUTY AXLE)  
 NOTE 46 USE 1270704 FOR H 120 AXLE (HEAVY DUTY AXLE)  
 NOTE 47 USE 1196383 FOR H 320 AXLE (HEAVY DUTY AXLE)  
 NOTE 48 USE 1196384 FOR H 320 AXLE (HEAVY DUTY AXLE)  
 NOTE 49 USE 1270216 FOR H 320 AXLE (HEAVY DUTY AXLE)  
 NOTE 50 USE 1270709 FOR H 320 AXLE (HEAVY DUTY AXLE)  
 NOTE 51 USE 1270710 FOR H 320 AXLE (HEAVY DUTY AXLE)  
 NOTE 52 EATON 1350; USE 920598 FOR EATON 16050 OR 16500  
 NOTE 53 EATON 1350; USE 578662 FOR EATON 16050 OR 16500  
 NOTE 54 EATON 1350; USE 580071 FOR EATON 16050 OR 16500  
 NOTE 55 EATON 1350; USE 920600 FOR EATON 16050 OR 16500  
 NOTE 56 EATON 1350; USE 1195997 FOR EATON 16500  
 NOTE 57 USE 1390325 FOR H320 AXLE (HEAVY DUTY AXLE)  
 NOTE R CLEVELAND TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A LOCK PLATE & 2 BOLTS  
 NOTE S SPICER TYPE; EACH BUSHING & ROLLER IS HELD IN PLACE BY A U-SHAPED SNAP RING

# SPRINGS—GROUP 17

I T E M	Y E A R	M O D E L C O D E	17-1	17-2	17-3	17-4	17-5	17-6	17-7	17-8	I T E M	
			FRONT SPRING									
			MEDIUM DUTY						HEAVY DUTY			
ASSY.	NO. OF LEAVES	NO. 1 MAIN LEAF	BUMPER	U BOLT	U BOLT NUT	ASSY.	NO. OF LEAVES					
1	41-7	WC	589942	8	589943	43281	564009	1424	589898	7	1	
2	41-7	WD-15	589925	8	589926	589933	564009	1424	589929	9	2	
3	41-7	WD-20, 21	589925	8	589926	589933	564009	1424	589929	9	3	
4	41-7	WF	1089559	8	1089560	1089536	537206	55481	924352	10	4	
5	46-7	WFX	1089754	11	916490	1089536	527160	55481			5	
6	41-7	WFM	<sup>1</sup> 595300	9	912329	588399	527160	55481	<sup>5</sup> 596834	11	6	
7	46-7	WFMX	1092209	11	912329	1089536	568584	55481	1092210	12	7	
8	41-7	WH	<sup>2</sup> 595530	11	916490	1089536	527160	55481	<sup>6</sup> 916487	14	8	
9	41-7	WHM	<sup>3</sup> 596834	11	912329	1089536	568584	55481	912324	10	9	
10	46-7	WJ	1190570	10	1190571	1089536	527160	55481	1192179	13	10	
11	46-7	WK	1190746	8	1190747	1190808	1190822	510855			11	
12	46-7	WR	1192082	10	1261162	1190808	1190823	510855	1192082	10	12	
13	48-9	B-1-B	1194190	7	1194191	589933	581739	50368	1194198	8	13	
14	48-9	B-1-C	1194190	7	1194191	589933	581739	50368			14	
15	48-9	B-1-D	1194204	8	1194738	589933	581739	50368	1194496	9	15	
16	48-9	B-1-F	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	16	
17	48-9	B-1-H, B-1-HH	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	17	
18	48-9	B-1-FM	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	18	
19	48-9	B-1-HM, B-1-HHM	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	19	
20	48-9	B-1-J	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	20	
21	48-9	B-1-JM	<sup>4</sup> 1194168	9	1261328	1194231	537206	55481	<sup>7</sup> 1194172	10	21	
22	48-9	B-1-R	1261068	8	1261162	1089536	1190822	510855	1263037	10	22	
23	48-9	B-1-T	1261068	8	1261162	1089536	1190822	510855	1263037	10	23	
24	48-9	B-1-V	1261068	8	1261162	1089536	1190822	510855	1263037	10	24	
25	50	B-2-B	1194190	7	1194191	589933	581739	50368	1194198	8	25	
26	50	B-2-C	1194190	7	1194191	589933	581739	50368			26	
27	50	B-2-D	1194204	8	1194738	589933	581739	50368	1194496	9	27	
28	50	B-2-F	1263906	8	1263911	1194231	537206	55481	1263913	11	28	
29	50	B-2-G	1263906	8	1263911	1194231	537206	55481	1263913	11	29	
30	50	B-2-H, B-2-HH	1263906	8	1263911	1194231	537206	55481	1263913	11	30	
31	50	B-2-GM	1263906	8	1263911	1194231	537206	55481	1263913	11	31	
32	50	B-2-HM, B-2-HHM	1263906	8	1263911	1194231	537206	55481	1263913	11	32	
33	50	B-2-J, B-2-K	1263913	11	1263911	1194231	537206	55481	1263913	11	33	
34	50	B-2-JM, B-2-KM	1263913	11	1263911	1194231	537206	55481	1263913	11	34	
35	50	B-2-R	1261068	8	1261162	1089536	1190822	510855	1263037	10	35	
36	50	B-2-T	1261068	8	1261162	1089536	1190822	510855	1263037	10	36	
37	50	B-2-V	1261068	8	1261162	1089536	1190822	510855	1263037	10	37	
38	51	B-3-B	1194190	7	1194191	589933	52686	50368	1194198	8	38	
39	51	B-3-C	1194190	7	1194191	589933	52686	50368			39	
40	51	B-3-D	1194204	8	1194738	589933	52686	50368	1194496	9	40	
41	51	B-3-F	1263910	9	1263911	1194231	527160	55481	1263913	11	41	
42	51	B-3-G	1263910	9	1263911	1194231	527160	55481	1263913	11	42	
43	51	B-3-H, B-3-HH	1263910	9	1263911	1194231	527160	55481	1263913	11	43	
44	51	B-3-GM	1263910	9	1263911	1194231	527160	55481	1263913	11	44	
45	51	B-3-HM, B-3-HHM	1263910	9	1263911	1194231	527160	55481	1263913	11	45	
46	51	B-3-J, B-3-K	1263910	9	1263911	1194231	527160	55481	1263913	11	46	
47	51	B-3-JM, B-3-KM	1263910	9	1263911	1194231	527160	55481	1263913	11	47	
48	51	B-3-R	1264112	13	1190571	1194231	1190822	510855	1263037	10	48	
49	51	B-3-T	1261161	10	1261162	1261140	1190822	510855	1263037	10	49	
50	51	B-3-V	1261161	10	1261162	1261140	1190822	510855	1263037	10	50	

NOTE 1 AFTER SERIAL NO. 83501944 USE 1092208  
 NOTE 2 AFTER SERIAL NO. 82500001 USE 1089754  
 NOTE 3 AFTER SERIAL NO. 8707801 USE 1092209  
 NOTE 4 B1F & B1H FROM SERIAL NO. 80335941 TO 80342442 USE 1262731 (7 LEAF) & AFTER 80342442 USE 1263906 (8 LEAF) B1FM & B1HM FROM SERIAL NO. 83509011 TO 83509276 USE 1262731 (7 LEAF) & AFTER 83509276 USE 1263906 (8 LEAF) B1J FROM SERIAL NO. 82548802 TO 82551182 USE 1262731 (7 LEAF) & AFTER 82551182 USE 1263906 (8 LEAF) B1JM FROM SERIAL NO. 8738774 TO 8739031 USE 1262731 (7 LEAF) & AFTER 8739031 USE 1263906 (8 LEAF)

NOTE 5 AFTER SERIAL NO. 83501944 USE 1092209  
 NOTE 6 AFTER SERIAL NO. 8957398 USE 1089756  
 NOTE 7 B1F & B1H FROM SERIAL NO. 80322697 TO 80345784 USE 1262733 (8 LEAF) & AFTER 80345784 USE 1263910 (9 LEAF) B1FM & B1HM FROM SERIAL NO. 83508326 TO 83509388 USE 1262733 (8 LEAF) & AFTER 83509388 USE 1263910 (9 LEAF) B1J FROM SERIAL NO. 82542988 TO 82551914 USE 1262733 (8 LEAF) & AFTER 82551914 USE 1263910 (9 LEAF) B1JM FROM SERIAL NO. 8738239 TO 8739199 USE 1262733 (8 LEAF) & AFTER 8739199 USE 1263910 (9 LEAF)



# SPRINGS—GROUP 17

I T E M	17-9	17-10	17-11	17-12	17-13	17-14	17-15	17-16	17-17	17-18	17-19	I T E M
	FRONT (HEAVY DUTY)											
	NO. 1 MAIN LEAF	BUMPER	U BOLT	U BOLT NUT	EYE BUSHING	CENTER BOLT	FRONT OR REAR BOLT	SHACKLE				
INNER								OUTER	RIGHT	LEFT		
1	916442	43281	564009	1424	603568	593804	651588			<sup>15</sup> 651110	<sup>19</sup> 651109	1
2	916442	589933	564009	1424	603568	593804	651588			<sup>15</sup> 651110	<sup>19</sup> 651109	2
3	916442	589933	564009	1424	603568	593804	651588			<sup>15</sup> 651110	<sup>19</sup> 651109	3
4	916490	1089536	527160	55481	<sup>8</sup> 594944	593804	<sup>11</sup> 594943	<sup>13</sup> 594940	<sup>13</sup> 594940			4
5					595528	593804	595529	595526	595526			5
6	912329	1089536	568584	55481	595528	593805	595529	595526	595526			6
7	912329	1089536	570123	55481	595528	593805	595529	595526	595526			7
8	916490	1089536	570123	55481	595528	593805	595529	595526	595526			8
9	912325	1089536	570123	55481	595528	593805	595529	595526	595526			9
10	1190571	1089536	593682	55481	595528	593805	595529	595526	595526			10
11					510041	593808	1090283	530884	592455			11
12	1261162	1190808	1190823	510855	510041	593808	1090283	530884	592455			12
13	1196289	589933	52686	50368	603568	593805	651588			<sup>16</sup> 697460	<sup>16</sup> 697461	13
14					603568	593805	651588			<sup>17</sup> 697460	<sup>17</sup> 697461	14
15	1196289	589933	52686	50368	603568	593805	651588			<sup>18</sup> 697460	<sup>18</sup> 697461	15
16	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			16
17	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			17
18	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			18
19	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			19
20	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			20
21	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			21
22	1261162	1261140	1190822	510855	<sup>9</sup> 595528	<sup>10</sup> 593805	<sup>12</sup> 595529	530884	592455			22
23	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			23
24	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			24
25	1196289	589933	52686	50368	603568	593805	651588			1263044	1263045	25
26					603568	593805	651588			1263044	1263045	26
27	1196289	589933	52686	50368	603568	593805	651588			1263044	1263045	27
28	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			28
29	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			29
30	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			30
31	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			31
32	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			32
33	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			33
34	1261328	1194231	527160	55481	595528	593805	595529	595526	595526			34
35	1261162	1261140	1190822	510855	<sup>9</sup> 595528	<sup>10</sup> 593805	<sup>12</sup> 595529	<sup>14</sup> 595526	<sup>14</sup> 595526			35
36	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			36
37	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			37
38	1196289	589933	52686	50368	603568	593805	651588			1263044	1263045	38
39					603568	593805	651588			1263044	1263045	39
40	1196289	589933	52686	50368	603568	593805	651588			1263044	1263045	40
41	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			41
42	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			42
43	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			43
44	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			44
45	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			45
46	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			46
47	1263911	1194231	527160	55481	595528	593805	595529	595526	595526			47
48	1261162	1261140	1190822	510855	<sup>9</sup> 595528	<sup>10</sup> 593805	<sup>12</sup> 595529	<sup>14</sup> 595526	<sup>14</sup> 595526			48
49	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			49
50	1261162	1261140	1190822	510855	510041	593808	1090283	530884	592455			50

NOTE 8 AFTER SERIAL NO. 81335001 USE 595528  
 NOTE 9 USE 510041 FOR 229 W. B.  
 NOTE 10 USE 593808 FOR 229 W. B.  
 NOTE 11 AFTER SERIAL NO. 81335001 USE 595529  
 NOTE 12 USE 1090283 FOR 229 W. B.  
 NOTE 13 AFTER SERIAL NO. 81335001 USE 595526  
 NOTE 14 USE 530884 INNER - 592455 OUTER FOR 229 W. B.  
 NOTE 15 ALSO AVAILABLE IN 939711 SHACKLE AND BUSHING PKG.  
 NOTE 16 AFTER SERIAL NOS. 82063411-9229359-9231817 USE 1263044 RT-1263045 LT

NOTE 17 AFTER SERIAL NOS. 83317563-85502479-85503183 USE 1263044 RT-1263045 LT  
 NOTE 18 AFTER SERIAL NOS. 81254604-86004484-86005723 USE 1263044 RT-1263045 LT  
 NOTE 19 ALSO AVAILABLE IN 939710 SHACKLE AND BUSHING PKG.  
 NOTE 20 AFTER SERIAL NO. 81335001 USE 595529  
 NOTE 21 USE 1090283 FOR 229 INCH W. B.  
 NOTE 22 USE 125411 FOR 229 W. B.

# SPRINGS—GROUP 17

I T E M	Y E A R	M O D E L C O D E	17-20	17-21	17-22	17-23	17-24	17-25	17-26	I T E M	
			FRONT SHACKLE		REAR SPRING (MEDIUM DUTY)						
			BOLT	BOLT LOCK	ASSY.	NO. OF LEAVES	NO. 1 MAIN LEAF	U BOLT	U BOLT NUT		
1	41-7	WC			590164	8	590165	<sup>25</sup> 589114	50368	1	
2	41-7	WD-15			590320	10	590321	<sup>26</sup> 589115	50368	2	
3	41-7	WD-20, 21			590089	11	590090	599110	55481	3	
4	41-7	WF	<sup>20</sup> 594943	589540	591655	8	590960	566138	510855	4	
5	46-7	WFX	595529	589540	591657	11	590964	<sup>27</sup> 558436	510855	5	
6	41-7	WFM	595529	589540	591655	8	590960	566138	510855	6	
7	46-7	WFMX	595529	589540	591657	11	590964	<sup>27</sup> 558436	510855	7	
8	41-7	WH	595529	589540	591669	10	1190561	<sup>28</sup> 564151	510855	8	
9	41-7	WHM	595529	589540	591669	10	1190561	<sup>28</sup> 564151	510855	9	
10	46-7	WJ	595529	589540	591670	12	1090561	1092782	500524	10	
11	46-7	WK	1090283	125411	576736	10	575023	1190843	500524	11	
12	46-7	WR	1090283	125411	924314	12	575023	1192011	500524	12	
13	48-9	B-1-B			590164	8	590165	590149	50368	13	
14	48-9	B-1-C			<sup>23</sup> 590320	10	590321	599110	50368	14	
15	48-9	B-1-D			<sup>24</sup> 590089	11	590090	1189929	55481	15	
16	48-9	B-1-F	595529	589540	591654	9	590964	1193770	510855	16	
17	18-9	B-1-H, B-1-HH	595529	589540	591654	9	590964	1193770	510855	17	
18	48-9	B-1-FM	595529	589540	591654	9	590964	1189929	510855	18	
19	48-9	B-1-HM, B-1-HHM	595529	589540	591654	9	590964	1193770	510855	19	
20	48-9	B-1-J	595529	589540	591669	10	1190561	<sup>29</sup> 1193772	500524	20	
21	48-9	B-1-JM	595529	589540	591669	10	1190561	<sup>29</sup> 1193772	500524	21	
22	48-9	B-1-R	595529	589540	591670	12	1090561	1092782	500524	22	
23	48-9	B-1-T	1090283	125411	576736	10	575023	1190843	500524	23	
24	48-9	B-1-V	1090283	125411	924314	12	575023	1190843	500524	24	
25	50	B-2-B			590164	8	590165	590149	50368	25	
26	50	B-2-C			1264097	9	1263693	599110	50368	26	
27	50	B-2-D			1193762	11	1193764	1189929	55481	27	
28	50	B-2-F	595529	589540	591654	9	590964	1193770	510855	28	
29	50	B-2-G	595529	589540	591654	9	590964	1193770	510855	29	
30	50	B-2-H, B-2-HH	595529	589540	591654	9	590964	1193770	510855	30	
31	50	B-2-GA	595529	589540	591654	9	590964	1189929	510855	31	
32	50	B-2-HM, B-2-HHM	595529	589540	591654	9	590964	1193770	510855	32	
33	50	B-2-J, B-2-K	595529	589540	591670	12	1090561	1192780	500524	33	
34	50	B-2-JM, B-2-KM	595529	589540	591670	12	1090561	1192780	500524	34	
35	50	B-2-R	<sup>21</sup> 595529	<sup>22</sup> 589540	591670	12	1090561	1092782	500524	35	
36	50	B-2-T	1090283	125411	576736	10	575023	1190843	500524	36	
37	50	B-2-V	1090283	125411	924314	12	575023	1190843	500524	37	
38	51	B-3-B			1271888	6	1271883	589114	50386	38	
39	51	B-3-C			1272591	7	1271883	589115	50386	39	
40	51	B-3-D			1272645	9	1273641	599110	55481	40	
41	51	B-3-F	595529	589540	1272705	8	1272711	1191183	510855	41	
42	51	B-3-G	595529	589540	1272705	8	1272711	1191183	510855	42	
43	51	B-3-H, B-3-HH	595529	589540	1272710	10	1272711	1191183	510855	43	
44	51	B-3-GM	595529	589540	1272705	8	1272711	1191183	510855	44	
45	51	B-3-HM, B-3-HHM	595529	589540	1272710	10	1272711	1191183	510855	45	
46	51	B-3-J, B-3-K	595529	589540	1272761	11	1190561	1092780	500524	46	
47	51	B-3-JM, B-3-KM	595529	589540	1272761	11	1190561	1092780	500524	47	
48	51	B-3-R	<sup>21</sup> 595529	<sup>22</sup> 589540	1272766	10	1190561	1191835	500524	48	
49	51	B-3-T	1090283	125411	1272738	10	1272739	1272817	500524	49	
50	51	B-3-V	1090283	125411	1272746	11		1272817	500524	50	

NOTE 23 AFTER SERIAL NO. 83321500 USE 1264097  
 NOTE 24 AFTER SERIAL NO. 81268647 EXCEPT 81268791 THRU 81268849, 81269100 THRU 81269172, 81269344 THRU 81269480, 81272265 THRU 81272751 AND AFTER 86007086 USE 1264511 (10 LEAF)  
 NOTE 25 AFTER SERIAL NO. 81194277 USE 589115  
 NOTE 26 AFTER SERIAL NO. 83309025 USE 590149  
 NOTE 27 1191059 AND 1191180 CLIPS MAY ALSO BE USED  
 NOTE 28 1092739 CLIP MAY ALSO BE USED FOR HYPOID AND 1350 EATON AXLES, FOR 16050 AND 16500 EATON AXLES USE 1092780  
 NOTE 29 FOR 16500 EATON AXLES USE 1193773  
 NOTE 30 AFTER SERIAL NO. 82092919 ALSO ON 82090588, 82090815, 82090878 THRU 82092290 AND 82092501 THRU 82092596 EXCEPT ON 82115690 THRU 82115723 AND 82117198 THRU 82117913 AND AFTER 9235395 USE 1264508 (8 LEAF)

# SPRINGS—GROUP 17

I T E M	17-27	17-28	17-29	17-30	17-31	17-32	17-33	17-34	17-35	17-36	17-37	I T E M
	REAR (HEAVY DUTY)											
	ASSY.	NO. OF LEAVES	NO. 1 MAIN LEAF	U BOLT	U BOLT NUT	HELPER (AUXILIARY)	BUSHING	CENTER BOLT	BOLT	SHACKLE		
RIGHT										LEFT		
1	590188	9	591189	588134	50368		576042	593804	925267	697461	697460	1
2							576042	593804	925267	697461	697460	2
3							576042	593804	925267			3
4	591654	9	590964	<sup>31</sup> 560171	510855	<sup>34</sup> 589674	588183	<sup>38</sup> 593805	588224			4
5						915812	588183	<sup>38</sup> 593805	588224			5
6	591654	9	590964	<sup>31</sup> 560171	510855	<sup>34</sup> 589674	588183	<sup>38</sup> 593805	588224			6
7						915812	588183	<sup>38</sup> 593805	588224			7
8	591670	12	1190561	<sup>32</sup> 581989	<sup>33</sup> 510855	<sup>35</sup> 589967	588183	593809	589565			8
9	591670	12	1190561	<sup>32</sup> 581989	<sup>33</sup> 510855	<sup>35</sup> 589967	588183	593809	589565			9
10	1192273	19	1192275	1192277	500524	<sup>36</sup> 589987	572121	593809	589565			10
11						586672	531659	593807	571968			11
12						924318	531659	593807	571968			12
13	<sup>30</sup> 590188	9	590189	589114	50368		576042	593804	925267	697461	697460	13
14							576042	593804	925267	697461	697460	14
15	1193762	11	1193763	599110	55481	1263674	576042	593804	925267			15
16	591657	11	590964	1189928	510855	915812	588183	593805	588224			16
17	591657	11	590964	1189928	510855	915812	588183	593805	588224			17
18	591657	11	590964	1189928	510855	915812	588183	593805	588224			18
19	591657	11	590964	1189928	510855	915812	588183	593805	588224			19
20	591670	12	1190561	1192780	500524	<sup>35</sup> 589967	572121	593809	589565			20
21	591670	12	1190561	1192780	500524	<sup>35</sup> 589967	572121	593809	589565			21
22	1190559	14	1190561	1192780	500524	<sup>36</sup> 589987	572121	593809	589565			22
23	924314	12	575023	1192782	500524	<sup>37</sup> 586672	572121	593807	1196330			23
24						<sup>37</sup> 586672	531659	593807	1196330			24
25	1264508	8	1264509	589114	50368		576042	593804	925267	1263045	1263044	25
26							576042	593804	925267	1263045	1263044	26
27	1269595	12	1193763	599110	55481	1263674	576042	593804	925267			27
28	591657	11	590964	1189928	510855	915812	588183	593805	588224			28
29	591657	11	590964	1189928	510855	915812	588183	593805	588224			29
30	591657	11	590964	1189928	510855	915812	588183	593806	588224			30
31	591657	11	590964	1189928	510855	915812	588183	593805	588224			31
32	591657	11	590964	1189928	510855	915812	588183	593806	588224			32
33	1267447	13	1190561	1192780	500524	1267446	572121	593809	589565			33
34	1267447	13	1190561	1192780	500524	1267446	572121	593809	589565			34
35	1190559	14	1190561	1192780	500524	<sup>36</sup> 589987	572121	593809	589565			35
36	924314	12	575023	1192782	500524	<sup>37</sup> 586672	572121	593807	1196330			36
37						<sup>37</sup> 586672	531659	593807	1196330			37
38	1271888		1271883	588134	50386			593805	925267	1263045	1263044	38
39								593805	925267	1263045	1263044	39
40	1272658	10	1272641	599110	55481	1263674	567042	593805	925267			40
41	1272710	10	1272711	1191183	510855	915812	567042	593806	588224			41
42	1272710	10	1272711	1191183	510855	915812	567042	593806	588224			42
43	1272714	11	1272711	1191183	510855	915812	588183	593806	588224			43
44	1272710	10	1272711	1191183	510855	915812	588183	593806	588224			44
45	1272714	11	1272711	1191183	510855	915812	588183	593806	588224			45
46						1272762	588183	593809	100033			46
47						1272762	588183	593809	100033			47
48	1272769	12	1190561	1192780	500524	1272762	572121	593809	100033			48
49	1272746	11	575023	1272718	500524	1272741	531659	593807	1196330			49
50	1272746	11	575023	1272718	500524	1272748	531659	593807	1196330			50

NOTE 31 1189928 AND 1189929 CLIPS MAY ALSO BE USED  
 NOTE 32 1092739 CLIP MAY ALSO BE USED FOR HYPOID AND 1350 EATON AXLES FOR 16050 AND 16500 EATON AXLES USE 1196125  
 NOTE 33 FOR 3/4 INCH DIAMETER CLIPS USE 500524  
 NOTE 34 IF 7 LEAF SPRING IS REQUIRED USE 915812  
 NOTE 35 IF 7 LEAF SPRING IS REQUIRED USE 589987  
 NOTE 36 IF 8 LEAF SPRING IS REQUIRED USE 1190560  
 NOTE 37 IF 7 LEAF SPRING IS REQUIRED USE 924318  
 NOTE 38 IF LONGER BOLT IS REQUIRED USE 593806

# SPRINGS—GROUP 17

I T E M	Y E A R	MODEL CODE	17-38	17-39	17-40	17-41	17-42	I T E M	
			REAR (HEAVY DUTY)						
			SHACKLE AND BUSHING ASSY.	SHACKLE, BUSHING AND PLUG ASSY.			SHACKLE BUSHING		
				UPPER	LOWER				
RIGHT	LEFT								
1	41-7	WC			573506	650555	639276	1	
2	41-7	WD-15			573506	650555	639276	2	
3	41-7	WD-20, 21	925265					3	
4	41-7	WF	588221				588223	4	
5	46-7	WFX	588221				588223	5	
6	41-7	WFM	588221				588223	6	
7	46-7	WFMX	588221				588223	7	
8	41-7	WH	589573				572130	8	
9	41-7	WHM	589573				572130	9	
10	46-7	WJ	589573				572130	10	
11	46-7	WK	572041				572041	11	
12	46-7	WR	572041				572041	12	
13	48-9	B-1-B			573506	650555	639276	13	
14	48-9	B-1-C			573506	650555	639276	14	
15	48-9	B-1-D	925265				576030	15	
16	48-9	B-1-F	588221				588223	16	
17	48-9	B-1-H, B-1-HH	588221				588223	17	
18	48-9	B-1-FM	588221				588223	18	
19	48-9	B-1-HM, B-1-HHM	588221				588223	19	
20	48-9	B-1-J	589573				572130	20	
21	48-9	B-1-JM	589573				572130	21	
22	48-9	B-1-R	589573				572130	22	
23	48-9	B-1-T	1196328				572042	23	
24	48-9	B-1-V	1196328				572042	24	
25	50	B-2-B			573506	650555	639276	25	
26	50	B-2-C			573506	650555	639276	26	
27	50	B-2-D	925265				567030	27	
28	50	B-2-F	588221				588223	28	
29	50	B-2-G	588221				588223	29	
30	50	B-2-H, B-2-HH	588221				588223	30	
31	50	B-2-GM	588221				588223	31	
32	50	B-2-HM, B-2-HHM	588221				588223	32	
33	50	B-2-J, B-2-K	589573				572130	33	
34	50	B-2-JM, B-2-KM	589573				572130	34	
35	50	B-2-R	589573				572130	35	
36	50	B-2-T	1196328				572042	36	
37	50	B-2-V	1196328				572042	37	
38	51	B-3-B			573522	650562	640041	38	
39	51	B-3-C			573522	650562	640041	39	
40	51	B-3-D	925265				576030	40	
41	51	B-3-F	588221				588223	41	
42	51	B-3-G	588221				588223	42	
43	51	B-3-H, B-3-HH	588221				588223	43	
44	51	B-3-GM	588221				588223	44	
45	51	B-3-HM, B-3-HHM	588221				588223	45	
46	51	B-3-J, B-3-K	589573				572130	46	
47	51	B-3-JM, B-3-KM	589573				572130	47	
48	51	B-3-R	589573				572130	48	
49	51	B-3-T	1196328				572042	49	
50	51	B-3-V	1196328				572042	50	

# STEERING—GROUP 19

I T E M	Y E A R	MODEL CODE	19-1		19-2		19-3	19-4		I T E M
			CHUCK ASSEMBLY		HOUSING ASSEMBLY		TUBE ASSY.  GREASE RETAINING	CROSS SHAFT OR HOUSING BRACKET BUSHING		
1	41-7	WC	<sup>1</sup> 579789	<sup>2</sup> 1092197	<sup>1</sup> 567172	<sup>2</sup> 1092192	618317	582880	1	
2	41-7	WD-15	<sup>3</sup> 579789	<sup>4</sup> 1092197	<sup>3</sup> 567172	<sup>4</sup> 1092192	618317	582880	2	
3	41-7	WD-20, 21	<sup>5</sup> 579789	<sup>6</sup> 1092197	<sup>5</sup> 567172	<sup>6</sup> 1092192	618317	582880	3	
4	41-7	WF	<sup>7</sup> 579853	<sup>8</sup> 1188648	<sup>7</sup> 596841	<sup>8</sup> 1188649	918358	<sup>7</sup> 567149 <sup>8</sup> 1188651	4	
5	46-7	WFX	1188648		1188649		918358	1188651	5	
6	41-7	WFM	<sup>9</sup> 595906	<sup>10</sup> 1188642	<sup>9</sup> 596841	<sup>10</sup> 1189299	918358	<sup>9</sup> 567149 <sup>10</sup> 1188651	6	
7	46-7	WFMX	1188642		1189299		918358	1188651	7	
8	41-7	WH	<sup>11</sup> 579853	<sup>12</sup> 1188648	<sup>11</sup> 596841	<sup>12</sup> 1188649	918358	<sup>11</sup> 567149 <sup>12</sup> 1188651	8	
9	41-7	WHM	<sup>13</sup> 596660	<sup>14</sup> 1188642	<sup>13</sup> 568876	<sup>14</sup> 1189299	918358	NOTE 15	9	
10	46-7	WJ	1190879		1188649		918358	1188651	10	
11	46-7	WK	1191033		1191637		926612	1191639	11	
12	46-7	WR	1191033		1191637		926612	1191639	12	
13	48-9	B-1-B	<sup>16</sup> 1195252		1196101		618317	582880	13	
14	48-9	B-1-C	<sup>16</sup> 1195252		1196101		618317	582880	14	
15	48-9	B-1-D	<sup>16</sup> 1195252		1196101		618317	582880	15	
16	48-9	B-1-F	<sup>17</sup> 1194922		<sup>24</sup> 1196159		918358	1188651	16	
17	48-9	B-1-H, B-1-HH	<sup>17</sup> 1194922		<sup>24</sup> 1196159		918358	1188651	17	
18	48-9	B-1-FM	<sup>18</sup> 1196821		1196822		918358	1188651	18	
19	48-9	B-1-HM, B-1-HHM	<sup>18</sup> 1196821		1196822		918358	1188651	19	
20	48-9	B-1-J	<sup>19</sup> 1194922		<sup>25</sup> 1196159		918358	1188651	20	
21	48-9	B-1-JM	<sup>18</sup> 1196821		1196822		918358	1188651	21	
22	48-9	B-1-R	<sup>20</sup> 1196498		<sup>26</sup> 1196159		<sup>28</sup> 918358	<sup>30</sup> 1188651	22	
23	48-9	B-1-T	1261100		1260917		926612	1191639	23	
24	48-9	B-1-V	1261100		1260917		926612	1191639	24	
25	50	B-2-B	<sup>21</sup> 1265460		1265464		618317	582880	25	
26	50	B-2-C	<sup>21</sup> 1265460		1265464		618317	582880	26	
27	50	B-2-D	<sup>21</sup> 1265460		1265464		618317	582880	27	
28	50	B-2-F	<sup>22</sup> 1264780		1264611		918358	1188651	28	
29	50	B-2-G	<sup>22</sup> 1264780		1264611		918358	1188651	29	
30	50	B-2-H, B-2-HH	<sup>22</sup> 1264780		1264611		918358	1188651	30	
31	50	B-2-GM	<sup>18</sup> 1196821		1196822		918358	1188651	31	
32	50	B-2-HM, B-2-HHM	<sup>18</sup> 1196821		1196822		918358	1188651	32	
33	50	B-2-J, B-2-K	<sup>22</sup> 1264780		1264611		918358	1188651	33	
34	50	B-2-JM, B-2-KM	<sup>18</sup> 1196821		1196822		918358	1188651	34	
35	50	B-2-R	<sup>23</sup> 1264783		<sup>27</sup> 1264611		<sup>29</sup> 918358	<sup>30</sup> 1188651	35	
36	50	B-2-T	1266853		1260917		926612	1191639	36	
37	50	B-2-V	1266853		1260917		926612	1191639	37	
38	51	B-3-B	1271924		1271933		618317	582880	38	
39	51	B-3-C	1271924		1271933		618317	582880	39	
40	51	B-3-D	1271924		1271933		618317	582880	40	
41	51	B-3-F	1271562		1271570		918358	1188651	41	
42	51	B-3-G	1271562		1271570		918358	1188651	42	
43	51	B-3-H, B-3-HH	1271562		1271570		918358	1188651	43	
44	51	B-3-GM	<sup>57</sup> 1271337		1271341		918358	1271346	44	
45	51	B-3-HM, B-3-HHM	<sup>57</sup> 1271337		1271341		918358	1271346	45	
46	51	B-3-J, B-3-K	1271562		1271570		918358	1188651	46	
47	51	B-3-JM, B-3-KM	<sup>57</sup> 1271337		1271341		918358	1271346	47	
48	51	B-3-R	<sup>58</sup> 1271945		<sup>59</sup> 1271570		<sup>29</sup> 918358	<sup>30</sup> 1188651	48	
49	51	B-3-T	1273083		1273084			924257	49	
50	51	B-3-V	1273083		1273084			924257	50	

NOTE 1 UP TO SERIAL NO. 81134613 DET. & 9219033 L. A.  
 NOTE 2 AFTER SERIAL NO. 81134613 DET. & 9219033 L. A.  
 NOTE 3 UP TO SERIAL NO. 8330003 DET. & 8550010 L. A.  
 NOTE 4 AFTER SERIAL NO. 8330003 DET. & 8550010 L. A.  
 NOTE 5 UP TO SERIAL NO. 81211558 DET. & 86000352 L. A.  
 NOTE 6 AFTER SERIAL NO. 81211558 DET. & 86000352 L. A.  
 NOTE 7 UP TO SERIAL NO. 81365033 DET. & 86501901 L. A.  
 NOTE 8 AFTER SERIAL NO. 81365033 DET. & 86501901 L. A.  
 NOTE 9 UP TO SERIAL NO. 83502585 DET. & 9265367 L. A.  
 NOTE 10 AFTER SERIAL NO. 83502585 DET. & 9265367 L. A.  
 NOTE 11 UP TO SERIAL NO. 82508850 DET. & 9297613 L. A.  
 NOTE 12 AFTER SERIAL NO. 82508850 DET. & 9297613 L. A.  
 NOTE 13 UP TO SERIAL NO. 8708033 DET. & 88500061 L. A.  
 NOTE 14 AFTER SERIAL NO. 8708033 DET. & 88500061 L. A.  
 NOTE 15 INNER USE 387481, OUTER USE 387480 ON NOTE 13;  
 USE 1188651 ALL ON NOTE 14  
 NOTE 16 USE 1262623 FOR FLAT FACE COWL

NOTE 17 EXCEPT FLAT FACE COWL UP TO SERIAL NO. 80362467 DETROIT & 86508787 SAN LEANDRO, AFTER USE 1264780, FLAT FACE COWL USE 1196498 UP TO & 1264783 AFTER 80367975 DETROIT & 86508787 SAN LEANDRO  
 NOTE 18 USE 1262784 FOR FLAT FACE COWL  
 NOTE 19 EXCEPT FLAT FACE COWL UP TO SERIAL NO. 82557870 DETROIT & 85601850 SAN LEANDRO, AFTER USE 1264780; FLAT FACE COWL USE 1196498 UP TO & 1264783 AFTER SERIAL NO. 82558241 DETROIT & 85601850 SAN LEANDRO  
 NOTE 20 EXCEPT FLAT FACE COWL WITH STANDARD FRONT AXLE; UP TO SERIAL NO. 81856877, AFTER USE 1264783; WITH HEAVY DUTY FRONT AXLE USE 1261100; FOR FLAT FACE COWL & STANDARD AXLE USE 1261138 UP TO & 1264610 AFTER SERIAL NO. 81856877; WITH HEAVY DUTY FRONT AXLE USE 1261692

# STEERING—GROUP 19

I T E M	19-5		19-6		19-7		19-8		19-9		I T E M
	COLUMN JACKET		COLUMN JACKET		TUBE AND WORM ASSEMBLY		WORM BEARING CAGE AND ROLLER		WORM BEARING CUP		
			BUSHING OR BEARING						UPPER		
1	<sup>1</sup> 653188	<sup>2</sup> 1262785	<sup>1</sup> 622355	<sup>2</sup> 1188659	<sup>1</sup> 579795	<sup>2</sup> 1092194		669077	<sup>1</sup> 579279	<sup>2</sup> 618311	1
2	<sup>3</sup> 653188	<sup>4</sup> 1262785	<sup>3</sup> 622355	<sup>4</sup> 1188659	<sup>3</sup> 579795	<sup>4</sup> 1092194		669077	<sup>3</sup> 579279	<sup>4</sup> 618311	2
3	<sup>5</sup> 653188	<sup>6</sup> 1262785	<sup>5</sup> 622355	<sup>6</sup> 1188659	<sup>5</sup> 579795	<sup>6</sup> 1092194		669077	<sup>5</sup> 579279	<sup>6</sup> 618311	3
4	<sup>7</sup> 640098	<sup>8</sup> 1262785	<sup>7</sup> 395800	<sup>8</sup> 1188659	<sup>7</sup> 579859	<sup>8</sup> 1188662	<sup>7</sup> 376749	<sup>35</sup> 640086	<sup>7</sup> 386716	<sup>8</sup> 376751	4
5		1262785		1188659		1188662		<sup>37</sup> 376749		376751	5
6	<sup>9</sup> 595910	<sup>10</sup> 1262785	<sup>9</sup> 395800	<sup>10</sup> 1188659	<sup>9</sup> 595912	<sup>10</sup> 1188687	<sup>9</sup> 376749	<sup>38</sup> 640086	<sup>9</sup> 386716	<sup>10</sup> 376751	6
7		1262785		1188659		1188687		<sup>37</sup> 376749		376751	7
8	<sup>11</sup> 640098	<sup>12</sup> 1262785	<sup>11</sup> 395800	<sup>12</sup> 1188659	<sup>11</sup> 579859	<sup>12</sup> 1188662	<sup>11</sup> 376749	<sup>39</sup> 640086	<sup>11</sup> 386716	<sup>12</sup> 376751	8
9	<sup>13</sup> 596668	<sup>14</sup> 1262785	<sup>13</sup> 395800	<sup>14</sup> 1188659	<sup>13</sup> 596670	<sup>14</sup> 1188687	<sup>13</sup> 376749	<sup>40</sup> 640086	<sup>13</sup> 386642	<sup>14</sup> 376751	9
10		1262785		1188659		1190732		<sup>37</sup> 376749		376751	10
11		1191647		585037		1191645		1064790			11
12		1191647		585037		1191645		1064790			12
13		1262785		1188659		<sup>41</sup> 1196118		669077		618311	13
14		1262785		1188659		<sup>41</sup> 1196118		669077		618311	14
15		1262785		1188659		<sup>41</sup> 1196118		669077		618311	15
16		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	16
17		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	17
18		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	18
19		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	19
20		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	20
21		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	21
22	<sup>31</sup> 1262785		<sup>34</sup> 1188659		<sup>44</sup> 1196559		<sup>46</sup> 376749		<sup>47</sup> 376751		22
23		1264128		585037		1261101		1064790			23
24		1264128		585037		1261101		1064790			24
25	<sup>32</sup> 1263795			1188659		<sup>41</sup> 1196118		669077		618311	25
26	<sup>32</sup> 1263795			1188659		<sup>41</sup> 1196118		669077		618311	26
27	<sup>32</sup> 1263795			1188659		<sup>41</sup> 1196118		669077		618311	27
28		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	28
29		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	29
30		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	30
31		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	31
32		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	32
33		1262785		1188659		<sup>42</sup> 1196163		<sup>37</sup> 376749		376751	33
34		1262785		1188659		<sup>43</sup> 1260919		<sup>37</sup> 376749		376751	34
35	<sup>33</sup> 1262785		<sup>35</sup> 1188659		<sup>45</sup> 1196559		<sup>46</sup> 376749		<sup>47</sup> 376751		35
36		1266854		1266850		1261101		1064790			36
37		1266854		1266850		1261101		1064790			37
38		1271834		1188659		1196118		669077		618311	38
39		1271834		1188659		1196118		669077		618311	39
40		1271834		1188659		1196118		669077		618311	40
41		1262785		1188659		1271578		<sup>37</sup> 376749		376751	41
42		1262785		1188659		1271578		<sup>37</sup> 376749		376751	42
43		1262785		1188659		1271578		<sup>37</sup> 376749		376751	43
44		1262785		1188659		<sup>61</sup> 1271342		<sup>37</sup> 376749		376751	44
45		1262785		1188659		<sup>61</sup> 1271342		<sup>37</sup> 376749		376751	45
46		1262785		1188659		1271578		<sup>37</sup> 376749		376751	46
47		1262785		1188659		<sup>61</sup> 1271342		<sup>37</sup> 376749		376751	47
48	<sup>60</sup> 1271575		<sup>35</sup> 1188659		<sup>62</sup> 1271581		<sup>46</sup> 376749		<sup>47</sup> 376751		48
49		1273113		1273116		1273096		640892		1273099	49
50		1273113		1273116		1273096		640892		1273099	50

NOTE 21 USE 1265463 FOR FLAT FACE COWL  
 NOTE 22 USE 1264783 FOR FLAT FACE COWL  
 NOTE 23 WITH STANDARD FRONT AXLE; USE 1267205 EXCEPT & 1267773 WITH FLAT FACE COWL ON HEAVY DUTY AXLE  
 NOTE 24 AFTER SERIAL NO. 80362467 DETROIT & 86508787 SAN LEANDRO USE 1264611  
 NOTE 25 AFTER SERIAL NO. 82557870 DETROIT & 85601850 SAN LEANDRO USE 1264611  
 NOTE 26 WITH STANDARD FRONT AXLE UP TO SERIAL NO. 81856877; AFTER USE 1264611; WITH HEAVY DUTY AXLE USE 1260917  
 NOTE 27 STANDARD FRONT AXLE; USE 1265504 FOR HEAVY DUTY AXLE

NOTE 28 STANDARD FRONT AXLE; USE 926612 WITH HEAVY DUTY AXLE  
 NOTE 29 STANDARD FRONT AXLE; USE 1265518 WITH HEAVY DUTY AXLE  
 NOTE 30 STANDARD FRONT AXLE; USE 1191639 WITH HEAVY DUTY AXLE  
 NOTE 31 STANDARD FRONT AXLE; USE 1264128 WITH HEAVY DUTY AXLE EXCEPT FLAT FACE COWL & 1264131 WITH FLAT FACE COWL  
 NOTE 32 USE 1265466 WITH FLAT FACE COWL  
 NOTE 33 STANDARD FRONT AXLE; USE 1267207 WITH HEAVY DUTY AXLE EXCEPT FLAT FACE COWL & 1267775 WITH FLAT FACE COWL



# STEERING—GROUP 19

I T E M	Y E A R	MODEL CODE	19-10		19-11		19-12		19-13		I T E M
			WORM BEARING CUP		CROSS SHAFT				PITMAN ARM & BALL ASSY.		
			LOWER		ASSEMBLY		OIL SEAL				
1	41-7	WC	<sup>1</sup> 618311	<sup>2</sup> 632685	<sup>1</sup> 578789	<sup>2</sup> 1092199	<sup>1</sup> 612418	<sup>2</sup> 646059	<sup>1</sup> 589748	<sup>2</sup> 1092196	1
2	41-7	WD-15	<sup>3</sup> 618311	<sup>4</sup> 632685	<sup>3</sup> 578789	<sup>4</sup> 1092199	<sup>3</sup> 612418	<sup>4</sup> 646059	<sup>3</sup> 589748	<sup>4</sup> 1092196	2
3	41-7	WD-20, 21	<sup>5</sup> 618311	<sup>6</sup> 632685	<sup>5</sup> 578789	<sup>6</sup> 1092199	<sup>5</sup> 612418	<sup>6</sup> 646059	<sup>5</sup> 589748	<sup>6</sup> 1092196	3
4	41-7	WF	<sup>7</sup> 376751	<sup>8</sup> 637539	<sup>7</sup> 567150	<sup>8</sup> 1188674	<sup>7</sup> 564331	<sup>8</sup> 1188671	<sup>7</sup> 590484	<sup>8</sup> 1188746	4
5	46-7	WFX		637539		1188674		1188671		1188746	5
6	41-7	WFM	<sup>9</sup> 376751	<sup>10</sup> 637539	<sup>9</sup> 595914	<sup>10</sup> 1189291	<sup>9</sup> 568898	<sup>10</sup> 1188671	<sup>9</sup> 595909	<sup>10</sup> 1189293	6
7	46-7	WFMX		637539		1189291		1188671		1189293	7
8	41-7	WH	<sup>11</sup> 376751	<sup>12</sup> 637539	<sup>11</sup> 567150	<sup>12</sup> 1188674	<sup>11</sup> 564331	<sup>12</sup> 1188671		<sup>48</sup> 590484	8
9	41-7	WHM	<sup>13</sup> 386642	<sup>14</sup> 637539	<sup>13</sup> 596673	<sup>14</sup> 1189291	<sup>13</sup> 568898	<sup>14</sup> 1188671	<sup>13</sup> 596666	<sup>14</sup> 1189293	9
10	46-7	WJ		637539		1190882		1188671		<sup>54</sup> 1190862	10
11	46-7	WK				1191641		1192615		1191038	11
12	46-7	WR				1191641		1192615		1191038	12
13	48-9	B-1-B		632685		1196109		1138282		1194384	13
14	48-9	B-1-C		632685		1196109		1138282		1194384	14
15	48-9	B-1-D		632685		1196109		1138282		1194384	15
16	48-9	B-1-F		637539		1196173		1138281		1194936	16
17	48-9	B-1-H, B-1-HH		637539		1196173		1138281		1194937	17
18	48-9	B-1-FM		637539		1189291		1138281		1196237	18
19	48-9	B-1-HM, B-1-HHM		637539		1189291		1138281		1196237	19
20	48-9	B-1-J		637539		1196173		1138281		1194937	20
21	48-9	B-1-JM		637539		1189291		1138281		1196237	21
22	48-9	B-1-R		<sup>47</sup> 637539		<sup>49</sup> 1196173		<sup>51</sup> 1138281		<sup>55</sup> 1194937	22
23	48-9	B-1-T				1191641		1192615		1261135	23
24	48-9	B-1-V				1191641		1192615		1261135	24
25	50	B-2-B		632685		1196109		1138282		1194384	25
26	50	B-2-C		632685		1196109		1138282		1194384	26
27	50	B-2-D		632685		1196109		1138282		1194384	27
28	50	B-2-F		637539		1196173		1138281		1194936	28
29	50	B-2-G		637539		1196173		1138281		1194936	29
30	50	B-2-H, B-2-HH		637539		1196173		1138281		1194937	30
31	50	B-2-GM		637539		1189291		1138281		1196237	31
32	50	B-2-HM, B-2-HHM		637539		1189291		1138281		1196237	32
33	50	B-2-J, B-2-K		637539		1196173		1138281		1194937	33
34	50	B-2-JM, B-2-KM		637539		1189291		1138281		1196237	34
35	50	B-2-R		<sup>47</sup> 637539		<sup>50</sup> 1196173		<sup>51</sup> 1138281		<sup>55</sup> 1194937	35
36	50	B-2-T				1191641		1192615		1261135	36
37	50	B-2-V				1191641		1192615		1261135	37
38	51	B-3-B		632685		1196109		1138282		1272083	38
39	51	B-3-C		632685		1196109		1138282		1272083	39
40	51	B-3-D		632685		1196109		1138282		1272083	40
41	51	B-3-F		637539		1271583		1138281		1194936	41
42	51	B-3-G		637539		1271583		1138281		1194936	42
43	51	B-3-H, B-3-HH		637539		1271583		1138281		1194937	43
44	51	B-3-GM		637539		1271352		1138281		1196237	44
45	51	B-3-HM, B-3-HHM		637539		1271352		1138281		1196237	45
46	51	B-3-J, B-3-K		637539		1271583		1138281		1194937	46
47	51	B-3-JM, B-3-KM		637539		1271352		1138281		1196237	47
48	51	B-3-R		<sup>47</sup> 637539		<sup>50</sup> 1271583		<sup>51</sup> 1138281		1271942	48
49	51	B-3-T		675117		1273101		1273095		1273120	49
50	51	B-3-V		675117		1273101		1273095		1273120	50

NOTE 34 STANDARD FRONT AXLE; USE 585037 WITH HEAVY DUTY AXLE  
 NOTE 35 STANDARD FRONT AXLE; USE 1266850 WITH HEAVY DUTY AXLE  
 NOTE 36 AFTER SERIAL NO. 81365033 DET. & 86501901 L. A., LOWER ONLY, USE 376749 FOR UPPER  
 NOTE 37 UPPER ONLY, USE 640086 FOR LOWER  
 NOTE 38 AFTER SERIAL NO. 83502585 DET. & 9265367 L. A., LOWER ONLY, USE 376749 FOR UPPER  
 NOTE 39 AFTER SERIAL NO. 82508850 DET. & 9297613 L. A., LOWER ONLY, USE 376749 FOR UPPER  
 NOTE 40 AFTER SERIAL NO. 8708033 DET. & 8850061 L. A., LOWER ONLY, USE 376749 FOR UPPER  
 NOTE 41 USE 1262627 FOR FLAT FACE COWL  
 NOTE 42 USE 1196559 FOR FLAT FACE COWL

NOTE 43 USE 1262788 FOR FLAT FACE COWL  
 NOTE 44 WITH STANDARD FRONT AXLE EXCEPT FLAT FACE COWL, USE 1261116 WITH FLAT FACE COWL; USE 1261101 WITH HEAVY DUTY AXLE  
 NOTE 45 WITH STANDARD FRONT AXLE EXCEPT FLAT FACE COWL, USE 1261116 WITH FLAT FACE COWL; USE 1265510 WITH HEAVY DUTY AXLE WITHOUT & 1267241 WITH FLAT FACE COWL  
 NOTE 46 WITH STANDARD FRONT AXLE, UPPER ONLY, USE 640086 FOR LOWER; USE 1064790 FOR HEAVY DUTY AXLE  
 NOTE 47 WITH STANDARD FRONT AXLE  
 NOTE 48 FROM SERIAL NO. 82500001 TO 82508850 USE 1090602 & AFTER 82508850 USE 1188656

# STEERING—GROUP 19

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I T E M	19-14		19-15	19-16	19-17		I T E M
	STEERING WHEEL		NUT	POST BRACKET INSULATOR	REMOTE GEARSHIFT PARTS		
	ASSY.						
1	1091895	600970	705360		LEVER (HAND)	1121775	1
2	1091895	600970	705360		KNOB	1199416	2
3	1091895	600970	705360		BEARING	859196	3
4	920084	564330	705360		SPRING	953144	4
5	920084	564330	705360		ROD	<sup>A</sup> 1268562	5
6	587783	564330	705360		BRACKET	1264427	6
7	587783	564330	705360		BUSHING	1142539	7
8	587783	564330	705360		LEVER (ON LOWER END OF ROD)	1263796	8
9	587783	564330	705360		STUD (TO GEARSHIFT ROD)	866587	9
10	1190865	564330	705360		RUBBER BUSHING	1136910	10
11	1191034	565784	705360		ROD (TO TRANSMISSION GEARSHIFT)	1263806	11
12	1191034	565784	705360		ROD (TO TRANSMISSION SELECTOR)	<sup>B</sup> 1263808	12
13	1195035	145013	705360		SELECTOR LEVER (ON STEERING GEAR)	1263804	13
14	1195035	145013	705360				14
15	1195035	145013	705360				15
16	1194926	852414	705360		A-WITH FLUID DRIVE USE	1268037	16
17	1194926	852414	705360		B-WITH FLUID DRIVE USE	1267568	17
18	1194926	852414	705360				18
19	1194926	852414	705360				19
20	1194926	852414	705360				20
21	1194926	852414	705360				21
22	<sup>52</sup> 1194957	<sup>53</sup> 852414	705360				22
23	1266639	565784	705360				23
24	1266639	565784	705360				24
25	1195035	145013	705360				25
26	1195035	145013	705360				26
27	1195035	145013	705360				27
28	1194926	852414	705360				28
29	1194926	852414	705360				29
30	1194926	852414	705360				30
31	1194926	852414	705360				31
32	1194926	852414	705360				32
33	1194926	852414	705360				33
34	1194926	852414	705360				34
35	<sup>52</sup> 1266638	<sup>53</sup> 852414	<sup>56</sup> 705360				35
36	1266639	565784	1275682				36
37	1266639	565784	1275682				37
38	1272165	145013	1279284				38
39	1272165	145013	1279284				39
40	1272165	145013	1279284				40
41	1272166	852414	1279284				41
42	1272166	852414	1279284				42
43	1272166	852414	1279284				43
44	1272166	852414	1279284				44
45	1272166	852414	1279284				45
46	1272166	852414	1279284				46
47	1272166	852414	1279284				47
48	<sup>63</sup> 1272166	<sup>53</sup> 852414	<sup>64</sup> 1279284				48
49	1272451	565784	1279295				49
50	1272451	565784	1279295				50

NOTE 49 WITH STANDARD FRONT AXLE; USE 1191641  
WITH HEAVY DUTY AXLE

NOTE 50 WITH STANDARD FRONT AXLE; USE 1265515  
WITH HEAVY DUTY AXLE

NOTE 51 WITH STANDARD FRONT AXLE; USE 1192615  
WITH HEAVY DUTY AXLE

NOTE 52 WITH STANDARD FRONT AXLE; USE 1266639  
WITH HEAVY DUTY AXLE

NOTE 53 WITH STANDARD FRONT AXLE; USE 565784  
WITH HEAVY DUTY AXLE

NOTE 54 AFTER SERIAL NO. 81851442 USE 1194487

NOTE 55 WITH STANDARD FRONT AXLE; USE 1261293  
FOR HEAVY DUTY AXLE

NOTE 56 WITH STANDARD FRONT AXLE; USE 1275682  
FOR HEAVY DUTY AXLE

NOTE 57 USE 1271340 FOR FLAT FACE COWL

NOTE 58 WITH STANDARD FRONT AXLE; USE 1267773  
FOR HEAVY DUTY AXLE

NOTE 59 WITH STANDARD FRONT AXLE; USE 1265504  
FOR HEAVY DUTY AXLE

NOTE 60 WITH STANDARD FRONT AXLE; USE 1267775  
FOR HEAVY DUTY AXLE

NOTE 61 USE 1271343 WITH FLAT FACE COWL

NOTE 62 WITH STANDARD FRONT AXLE; USE 1267241  
WITH HEAVY DUTY AXLE

NOTE 63 WITH STANDARD FRONT AXLE; USE 1272451  
WITH HEAVY DUTY AXLE

NOTE 64 WITH STANDARD FRONT AXLE; USE 1279295  
WITH HEAVY DUTY AXLE

# TRANSMISSION—GROUP 21

3 SPEED TRANSMISSION	WC WD	B-1-B B-1-C (UP TO ENGINE NO. T-142-69514)	B-1-B B-1-C (AFTER ENGINE NO. T-142-69514)	B-2-B, B-2-C, B-3-B, B-3-C	B-1-D	B-2-D B-3-D
Transmission (Less Cover and Controls)	599750	599750	1263859	1263859	1194971	1194971
Gasket Set	1063658	1063658	1063658	1063658	1063658	1063658
Case	599291	599291	599291	599291	599291	599291
Drive Pinion or Gear	599620	599620	1196886	1196886	1196886	1196886
Bearing	619167	619167	619167	619167	619167	619167
Locknut	579199	579199	579199	579199	579199	579199
Retainer	579304	579304	579304	579304	579304	579304
Gasket	1090121	1090121	1090121	1090121	1090121	1090121
Mainshaft	599734	599734	599734	599734	599734	599734
Clutch Gear	1115595	1115595	1270335	1270335	1270335	1270335
Sleeve			1196888	1196888	1196888	1196888
Synchronizer Plate and Spring Pkg.	1064536	1064536				
Spring			1196898	1196898	1196898	1196898
Synchronizer Stop Ring Outer	853867	853867	1196894	1196894	1196894	1196894
Synchronizer Stop Ring Inner			1196890	1196890	1196890	1196890
Shim			1196892	1196892	1196892	1196892
Sliding Gear, Second Speed	599736	599736	1196897	1196897	1196897	1196897
Sliding Gear, Low and Reverse	599735	599735	599735	599735	599735	599735
Pilot Bearing (Roller)	602007	602007	602007	602007	602007	602007
Rear Bearing	579211	579211	579211	579211	579211	579211
Retainer	579202	579202	579202	579202	579239	579239
Gasket	579234	579234	579234	579234	579234	579234
Oil Seal Assy	600420	600420	600420	600420	600420	600420
Cluster Gears (or Counter Shaft Gears)	599741	599741	599741	599741	599741	599741
Shaft	579200	579200	579200	579200	579200	579200
Bearing (Rollers)	580203	580203	580203	580203	580203	580203
End Washer	579230	579230	579230	579230	579230	579230
Reverse Idler Gear Assy.	579196	579196	579196	579196	579196	579196
Shaft	579203	579203	579203	579203	579203	579203
Lock Plate	579194	579194	579194	579194	579194	579194
Gearshift Housing or Cover	599737	1263860	1263860	1263810	1263860	1263810
Gasket	579217	579217	579217	579217	579217	579217
Lever	599740	1196832	1196832	1271775	1196832	1271775
Knob	580416	580416	580416	1199416	580416	1199416
Spring	584309	584309	584309		584309	
Bearing				859196		859196
Screw				859197		859197
Rail and Fork, Low and Reverse	579221	1196836	579221	579221	1196836	579221
Rail and Fork, Second and Direct	579227	1196833	1196900	1263467	1196900	1263467
Interlock Ball	119282	119282	119282	119282	119282	119282
Selector Ball	104919	104919	104919	104919	104919	104919
Spring	579195	579195	1265600	1265600	579195	1265600
Speedometer Cable and Housing	863116	1261403	1261403	1261403	1261403	1261403
Cable or Shaft	595367	1260731	1260731	1260731	1260731	1260731

## NOTES FOR 3 SPEED TRANSMISSION

- NOTE 1 WITHOUT FLUID DRIVE; WITH FLUID DRIVE USE 1268021  
 NOTE 2 WITHOUT FLUID DRIVE; WITH FLUID DRIVE USE 1268031  
 NOTE 3 WITHOUT FLUID DRIVE; WITH FLUID DRIVE USE 1196755  
 NOTE 4 WITHOUT FLUID DRIVE; WITH FLUID DRIVE USE 1263837  
 NOTE 5 WC AFTER SERIAL NO. 81116001, WD15 AFTER SERIAL NO. 83300001, WD20, WD21 AFTER SERIAL NO. 81211001  
 NOTE 6 WC AFTER SERIAL NO. 81116001, WD15 AFTER SERIAL NO. 83300001, WD20, WD21 AFTER SERIAL NO. 81211001  
 USE 860283  
 NOTE 7 UP TO TYPE; USE 1343929 FOR AFTER TYPE

## NOTES FOR 4 SPEED TRANSMISSION

- NOTE 1 WF, WFM USE 919261  
 NOTE 2 WF, WFM, WFX, WFMX USE 1089402  
 NOTE 3 B-2-B, B-2-C, B-2-D, B-3-B, B-3-C, B-3-D,  
 WITH FLUID DRIVE USE 1268027; B-1-F, B-1-FM,  
 B-1-H, B-1-HH, B-1-HM, B-1-HHM, B-2-F,  
 B-3-F, USE 1194252  
 NOTE 4 WF, WFM USE 598479  
 NOTE 5 WF, WFM, WFX, WFMX USE 1091489  
 NOTE 6 B-2-B, B-2-C, B-2-D, B-3-B, B-3-C, B-3-D,  
 WITH FLUID DRIVE USE 1194313; B-1-F, B-1-FM,  
 B-1-H, B-1-HH, B-1-HM, B-1-HHM, B-2-F,  
 B-3-F, USE 1091489  
 NOTE 7 B-2-B, B-2-C, B-2-D, B-3-B, B-3-C, B-3-D  
 WITH FLUID DRIVE USE 1263836; B-1-F, B-1-FM,  
 B-1-H, B-1-HH, B-1-HM, B-1-HHM, B-2-F,  
 B-3-F, USE 1265638  
 NOTE 8 CAB OVER JOBS USE 594719  
 NOTE 9 .086 TO .088; USE 1265650 FOR .088 TO .091;  
 1265651 FOR .092 TO .094; 1265652 FOR .095  
 TO .097  
 NOTE 10 CAB OVER JOBS USE 1266045  
 NOTE 11 CAB OVER JOBS USE 595415  
 NOTE 12 CAB OVER JOBS USE 996077  
 NOTE 13 CAB OVER JOBS USE 859992  
 NOTE 14 UP TO TYPE; USE 1343929 FOR AFTER TYPE;  
 USE 926079 ON CAB OVER JOBS UP TO TYPE  
 & 1271148 FOR AFTER TYPE  
 NOTE 15 CAB OVER JOBS USE 910562  
 NOTE 16 B-3-B, B-3-C, B-3-D WITHOUT FLUID DRIVE  
 USE 1272019; WITH FLUID DRIVE USE 1272273  
 NOTE 17 B-3-B, B-3-C, B-3-D USE 1272443  
 NOTE 18 B-3-B, B-3-C, B-3-D USE 1270418

# TRANSMISSION—GROUP 21

<b>4 SPEED TRANSMISSION</b>	WC UP TO NO. 81126289 WD15 UP TO NO. 83300001 WD20, 21 UP TO NO. 81211001 WF UP TO NO. 81335001 WFM UP TO NO. 83500001	WC AFTER NO. 81126289 WD15 AFTER NO. 83300001 WD20, 21 AFTER NO. 81211001 WF AFTER NO. 81335001 WFX (ALL) WFM AFTER NO. 83500001 WFMX (ALL)	B-1-B, B-1-C, B-1-D, B-1-F, B-1-FA, B-1-H, B-1-HH, B-1-HM B-1-HMM, B-2-B, B-2-C, B-2-D, B-2-F B-3-B, B-3-C, B-3-D, B-3-F (SPUR TYPE)	B-2-F, B-2-G, B-2-GM, B-2-H, B-2-HH, B-2-HM, B-2-HMM, B-3-B, B-3-C, B-3-D, B-3-F, B-3-G, B-3-GM, B-3-H, B-3-HH, B-3-HM, B-3-HMM, (HEUCAL TYPE)
Transmission Small Parts Package	939736			
Transmission Gasket Set	1063659	1064517	1243622	1316362
Transmission Case and Gears	915490	1195256	1195972	1265987
Transmission Case	571386	1194253	1194253	1265988
Power Take-off Cover	556875	556875	556875	556875
Gasket	567500	567500	567500	567500
Transmission Drive Pinion (or Gear)	583300	1189801	1189801	1270990
Bearing	620520	1090119	1090119	1090119
Retainer	1090120	1090120	1090120	1265638
Gasket	1090121	1090121	1090121	1090121
Retaining Nut				1265637
Snap Ring (Front)	556833	556833	556833	
Snap Ring (Rear)	598231	1090125	1090125	
Washer	556885			
Transmission Mainshaft With Gears			1268395	1265990
Transmission Clutch Gear				1270987
Sliding Sleeve				1270988
Synchronizer Stop Outer Ring				1265645
Synchronizer Stop Ring With Pins				1265642
Snap Ring				1265649
Transmission Mainshaft	598478	1091851	1091851	1265991
Sliding Gear (Third and Fourth)	598481	1091490	1091490	
Sliding Gear (First and Second)	598480	1090123	1090123	1265998
Gear (Second Speed)				1265996
Locating Washer				1265997
Roller				1265658
Gear (Third Speed)				1270985
Bushing				1265994
Retainer Pin				1265655
Locating Washer				1265995
Pilot Bearing	141852	1091903	1091903	1091903
Spacer	556873	1091904	1091904	1091904
Rear Bearing	620521	957846	957846	957846
Retainer	567097	1090127	1194254	1194254
Gasket	556871	1090129	1090129	1090129
Oil Seal Assembly	593596	593596	593596	593596
Transmission Countershaft Gears (or Cluster Gear)	598482	1090132	1090132	1265999
Shaft	556881	1090133	1090133	
Bearing (Front)				619167
Retainer				1266000
Gasket				1266001
Bearing (Rear)				1265674
Retainer				1266002
Gasket				1266004
Bearing Rollers	556911	565291	565291	
Transmission Reverse Idler Gear	598483	1090139	1090139	1266005
Bushing				1266007
Shaft	556883	1090141	1090141	1266008
Lock Plate	556888	556888	556888	1266009
Transmission Gearshift Cover	580317	1090144	1194257	1266011
Gasket	556947	1090145	1196668	1266012
Lever	587859	587859	1194325	1266013
Knob	42971	42971	42971	42971
Spring	584309	584309	584309	1268587
Rail (First and Second)	556839	1090148	1194260	1266015
Rail (Third and Fourth)	556840	1090146	1266226	1266014
Rail (Reverse Shift)	556841	1090147	1194259	1266016
Lug			1194322	1266018
Plunger				1265689
Spring				567499
Ring				1265690
Rail (Reverse Fork)	556903	1090138	1266022	1266022
Interlock Plunger	556882	556882	556882	556882
Interlock Pin	556890	556890	1265694	1265694
Poppet Ball	104920	104920	104920	104920
Spring	517373	517373	517373	517373
End	556902	556902	1194341	1194341
Fork (First and Second)	556842	1090149	1194261	1266020
Fork (Third and Fourth)	556843	1090150	1194262	1266019
Fork (Reverse)	556844	556844	588008	1266021
Lug Screw	517362	517362	517362	517362
Speedometer Drive Cable and Housing		863116	1261403	1261403
Cable	595367	1089709	1260731	1260731

# TRANSMISSION—GROUP 21

5 SPEED TRANSMISSION	WH, WHM, WJ, WK, WR	B-1-J, B-1-JM, B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V (WITHOUT OVERDRIVE)	B-1-J, B-1-JM (WITH OVERDRIVE)	B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V, (WITH OVERDRIVE)	B-2-F, B-2-G, B-2-GM, B-2-H, B-2-HH, B-2-HM, B-2-HHM, B-2-J, B-2-JM, B-2-K, B-2-KM, B-3-F, B-3-J, B-3-JM, B-3-K, B-3-KM (WITHOUT OVERDRIVE)	B-2-H, B-2-HH, B-2-HM, B-2-HHM, B-2-J, B-2-JM, B-2-K, B-2-KM, B-3-H, B-3-HH, B-3-HM, B-3-HHM, B-3-J, B-3-JM, B-3-K, B-3-KM (WITH OVERDRIVE)
Gasket Set	1064619	1321100	1064619	1321100	1316363	1316363
Case and Gears	<sup>2</sup> 1188372	NOTE 3	1263076	1263311	1265634	1266729
Case	* 582961	NOTE 5	1194013	1194015	1265635	1265635
Power Take-off Cover	566875	566875	566875	566875	566875	566875
Gasket	567500	567500	567500	567500	567500	567500
Drive Pinion (or Gear)	* 567417	<sup>7</sup> 567417	920456	1194014	1270989	1266834
Bearing	567707	567707	567707	567707	1190119	1190119
Retainer	* 567713	* 567713	567713	1190680	1265638	1265638
Gasket	565303	565303	565303	565303	1090121	1090121
Nut	567488	567488	567488	567488	1265637	1265637
Mainshaft	567399	567399	567399	567399	1265640	1265640
Spigot Bearing	567656	567656	567656	567656	1191903	1191903
Rear Bearing	566493	566493	566493	566493	566493	566493
Oil Seal	567878	567878	567878	567878	567878	567878
Retainer	<sup>10</sup> 567384	<sup>11</sup> 1196650	1196650	572245	1196650	1196650
Gasket	<sup>12</sup> 567402	<sup>13</sup> 567402	567402	572247	567402	567402
Sliding Gear (1 & R.)	567426	567426	567426	567426	1265661	1265661
Sliding Gear (2 & 3)	567424	<sup>14</sup> 567424	1263686	1263686	1265660	1265660
Sliding Gear (4 & 5)	567429	567429	567429	567429	1265657	1266833
Third Speed Gear	567403	567403	1189259	1189259	1265657	1266833
Rollers	567490	567490	567490	567490	1265658	1265658
Locating Washer	567404	567404	567404	567404	1265659	1265659
4th Speed Gear	567405	567405	567405	567405	1270986	1270986
Rollers	565291	565291	565291	565291	1265654	1265654
Bushing	567400	567400	567400	567400	1265654	1265654
Retainer Washer	567401	567401	567401	567401	1265656	1265656
Locating Washer	567406	567406	567406	567406	1265656	1265656
Retainer Ring	567491	567491	567491	567491	1270987	1270987
Synchronizer or Clutch Gear	567401	567401	567401	567401	1270988	1270988
Synchronizer Sliding Sleeve	567401	567401	567401	567401	1270988	1270988
Synchronizer Stop Ring, Outer	567401	567401	567401	567401	1265645	1265645
Synchronizer Stop Ring with Pins, Inner	567406	567406	567406	567406	1265642	1265642
Synchronizer Snap Ring	567491	567491	567491	567491	<sup>25</sup> 1265651	<sup>26</sup> 1265651
Mainshaft Overdrive Gear	567401	567401	567401	567401	1266398	1266398
Bushing	567401	567401	567401	567401	920460	920460
Pin	567401	567401	567401	567401	567489	567489
Spacer	567401	567401	567401	567401	567400	567400
Shim	567401	567401	567401	567401	<sup>15</sup> 570859	<sup>15</sup> 570859
Retaining Washer	567401	567401	567401	567401	920461	920461
Locating Washer	567401	567401	567401	567401	567406	567406
Overdrive and High Sliding Gear	567401	567401	567401	567401	920463	920463
Cluster Gears	567401	567401	567401	567401	1265664	1265251

NOTE 1 B-1-J, B-1-JM USE 1064619  
 NOTE 2 WJ, WK, WR USE 1263109  
 NOTE 3 B-1-J UP TO ENGINE NO. T150-13335 & B-1-JM UP TO ENGINE NO. T154-1790 USE 1194689, AFTER USE 1263065; B-1-R UP TO SERIAL NO. 81856241 & B-1-T, B-1-V UP TO SERIAL NO. 81789969 NOT AVAILABLE AFTER USE 1263109; B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1263109  
 NOTE 4 WH AFTER ENGINE NO. T120-49124 & WHM AFTER ENGINE NO. T130-43501 USE 1188373; WJ, WK, WR USE 1190678  
 NOTE 5 B-1-J UP TO ENGINE NO. T150-13335 & B-1-JM UP TO ENGINE NO. T154-1790 USE 1188373, AFTER USE 1194013; B-1-R UP TO SERIAL NO. 81856241 & B-1-T, B-1-V UP TO SERIAL NO. 81789969 USE 1190678, AFTER USE 1194015; B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1194015

NOTE 6 WJ, WK, WR USE 1190679  
 NOTE 7 B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1190679  
 NOTE 8 WJ, WK, WR USE 1190680  
 NOTE 9 B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1190680  
 NOTE 10 WJ, WK, WR USE 572245  
 NOTE 11 B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 572245  
 NOTE 12 WJ, WK, WR USE 572247  
 NOTE 13 B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 572247  
 NOTE 14 B-1-J AFTER ENGINE NO. T150-13335, B-1-JM AFTER ENGINE NO. T154-1790, B-1-R AFTER SERIAL NO. 81856241, B-1-T, B-1-V AFTER SERIAL NO. 81789969, ALL B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1263686

# TRANSMISSION—GROUP 21

21

5 SPEED TRANSMISSION	WH, WHM, WJ, WK, WR	B-1-J, B-1-JM, B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V (WITHOUT OVERDRIVE)	B-1-J, B-1-JM (WITH OVERDRIVE)	B-1-R, B-1-T, B-1-V, B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V (WITH OVERDRIVE)	B-2-F, B-2-G, B-2-GM, B-2-H, B-2-HH, B-2-HM, B-2-HHM, B-2-J, B-2-JM, B-2-K, B-2-KM, B-3-F, B-3-J, B-3-JM, B-3-K, B-3-KM (WITHOUT OVERDRIVE)	B-2-H, B-2-HH, B-2-HM, B-2-HHM, B-2-J, B-2-JM, B-2-K, B-2-KM, B-3-H, B-3-HH, B-3-HM, B-3-HHM, B-3-J, B-3-JM, B-3-K, B-3-KM (WITH OVERDRIVE)
Countershaft Assembly	<sup>16</sup> 567618	<sup>18</sup> 585277			1265662	1266832
Countershaft (Shaft Only)	<sup>17</sup> 567418	<sup>18a</sup> 585278	1194017	1194017	1265663	1265663
Gear (Overdrive)			1266400	1266400		
Drive Gear	567419	567419	920466	920466		
3rd Speed Gear	567423	567423	1189260	1189260		
2nd and Reverse Gear	567420	<sup>19</sup> 567420				
4th Speed Gear	567422	567422				
Front Bearing	121856	121856	121856	121856	619167	619167
Retainer					1265668	1265668
Gasket					1265669	1265669
Washer	567416	567416	567416	567416		
Rear Bearing	<sup>20</sup> 927630	567708	567708	567708	1265674	1265674
Retainer	<sup>21</sup> 567413	585279	585279	585279	1265673	1265673
Gasket	<sup>22</sup> 567414	585280	585280	585280	1265675	1265675
Washer	568347	585282	585282	585282		
Reverse Idler Gear	567428	<sup>23</sup> 567428	1193903	1193903	1265677	1265677
Bearing	567656	567656	567656	567656		
Shaft	567421	<sup>23</sup> 567421	1194018	1194018	1265678	1265678
Lockplate	553798	553798	553798	553798	553798	553798
Gearshift Cover	580039	1196652	1196652	1196652	1265682	1265682
Gasket	567486	567486	567486	567486	1265683	1265683
Dowel Pin	567487	567487	567487	567487	571390	571390
Lever	<sup>24</sup> 1193775	<sup>24</sup> 1195842	<sup>24</sup> 1195842	<sup>24</sup> 1195842	<sup>24</sup> 1267555	<sup>24</sup> 1267555
Knob	42971	42971	42971	42971	42971	42971
Spring	569991	569991	569991	569991	569991	569991
Rail - 1st and Reverse	567410	1196655	1196655	1196655	1265684	1265684
Lug	567411	567411	567411	567411	1265688	1265688
Rail - 2nd and 3rd	567408	1196653	1196653	1196653	1265685	1265685
Lug	567409	567409	567409	567409	1265691	1265691
Rail - 4th and 5th	567412	1196654	1196654	1196654	1265686	1265686
Interlock Pin	567498	567498	567498	567498	1265694	1265694
Interlock Ball	104921	104921	104921	104921	104920	104920
Poppet Ball	104921	104921	104921	104921	104920	104920
Spring	567501	567501	567501	567501	517373	517373
Rail Plunger	567407	567407	567407	567407	1265689	1265689
Spring	567499	567499	567499	567499	567499	567499
Ring					1265690	1265690
Fork - 1st and Reverse	567427	567427	567427	567427	1265692	1265692
Fork - 2nd and 3rd	567427	567427	567427	567427	1265692	1265692
Fork - 4th and 5th	567425	1196656	1196656	1196656	1265693	1265693
Screw	517362	517362	517362	517362	517362	517362
Speedometer Drive Cable and Housing	<sup>27</sup> 863116	<sup>28</sup> 1261403	<sup>28</sup> 1261403	1261403	<sup>28</sup> 1261403	<sup>28</sup> 1261403
Drive Cable	NOTE 28	<sup>30</sup> 1163782	<sup>30</sup> 1163782	1163782	<sup>30</sup> 1163782	<sup>30</sup> 1163782

21

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21

- NOTE 15 .003, FOR .005 USE 570860
- NOTE 16 WH AFTER SERIAL NO. 82500048, WHM AFTER SERIAL NO. 8707739, WJ, WK, WR USE 585277
- NOTE 17 WH AFTER SERIAL NO. 82500048; WHM AFTER SERIAL NO. 8707739, WJ, WK, WR USE 585278
- NOTE 18 B-1-J AFTER ENGINE NO. T150-13335, B-1-JM AFTER ENGINE NO. T154-1790, B-1-R AFTER SERIAL NO. 81856241, B-1-T, B-1-V AFTER SERIAL NO. 81789969, ALL B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1194016 COUNTER-SHAFT ASSY. & 1194017 COUNTERSHAFT
- NOTE 19 NOT USED ON AFTER JOBS
- NOTE 20 WH AFTER SERIAL NO. 82500048, WHM AFTER SERIAL NO. 8707739, WJ, WK, WR USE 567708
- NOTE 21 WH AFTER SERIAL NO. 82500048, WHM AFTER SERIAL NO. 8707739, WJ, WK, WR USE 585279
- NOTE 22 WH AFTER SERIAL NO. 82500048, WHM AFTER SERIAL NO. 8707739, WJ, WK, WR USE 585280
- NOTE 23 B-1-J AFTER ENGINE NO. T150-13335, B-1-JM AFTER ENGINE NO. T154-1790, B-1-R AFTER SERIAL NO. 81856241, B-1-T, B-1-V AFTER SERIAL NO. 81789969, ALL B-2-R, B-2-T, B-2-V, B-3-R, B-3-T, B-3-V USE 1193903 IDLER GEAR & 1194018 IDLER SHAFT
- NOTE 24 CAB OVER JOBS USE 1270431
- NOTE 25 .092-.094, USE 1265652 FOR .095-.097
- NOTE 26 CAB OVER JOBS USE 1267554
- NOTE 27 WHM USE 996077
- NOTE 28 WH UP TO 82500001 USE 860283, AFTER USE 1089709; WHM UP TO 8707801 USE 595415, AFTER USE 859992; WJ, WK, WR USE 1089709
- NOTE 29 UP TO TYPE; USE 1343929 FOR AFTER TYPE; USE 926079 ON CAB OVER JOBS UP TO TYPE & 1271148 FOR AFTER TYPE
- NOTE 30 CAB OVER JOBS USE 910562



# WHEELS—GROUP 22

I T E M	Y E A R	MODEL CODE	22-1	22-2	22-3	22-4	22-5	22-6	22-7	22-8	I T E M
			DISC ASSEMBLY								
			15x5.50	16x4.00	16x4.50	16x5.50	20x5.00	20x6.00 5 STUD	20x7.00 5 STUD	20x7.00 6 STUD	
1	41-7	WC		862074	864278						1
2	41-7	WD-15	590618								2
3	41-7	WD-20, 21			913869	915619	913988				3
4	41-7	WF					565682	565682	580130		4
5	46-7	WFX					565682	565682	565920		5
6	41-7	WFM					565682	565682	580130		6
7	46-7	WFMX					565682	565682	565920		7
8	41-7	WH					565682	565682		572332	8
9	41-7	WHM					565682	565682		572332	9
10	46-7	WJ						<sup>2</sup> 1194207			10
11	46-7	WK						<sup>2</sup> 1190973	<sup>2</sup> 1190972		11
12	46-7	WR						<sup>2</sup> 1190973	<sup>2</sup> 1190972		12
13	48-9	B-1-B		862074	864278						13
14	48-9	B-1-C	590618								14
15	48-9	B-1-D			913869	915619	913988				15
16	48-9	B-1-F					1194667	1194535			16
17	48-9	B-1-H, B-1-HH					1194667	1194535			17
18	48-9	B-1-FM					1194667	1194535			18
19	48-9	B-1-HM, B-1-HHM					1194667	1194535			19
20	48-9	B-1-J					1194667	1194535		1194530	20
21	48-9	B-1-JM					1194667	1194535		1194530	21
22	48-9	B-1-R						<sup>2</sup> 1262920			22
23	48-9	B-1-T						<sup>2</sup> 1190973	<sup>2</sup> 1190972		23
24	48-9	B-1-V						<sup>2</sup> 1190973	<sup>2</sup> 1190972		24
25	50	B-2-B		862074	864278						25
26	50	B-2-C	590618								26
27	50	B-2-D			913869	915619	1196115				27
28	50	B-2-F					1194667	1194535			28
29	50	B-2-G					1194667	1194535			29
30	50	B-2-H, B-2-HH					1194667	1194535			30
31	50	B-2-GM					1194667	1194535			31
32	50	B-2-HM, B-2-HHM					1194667	1194535			32
33	50	B-2-J, B-2-K					1194667	1194535			33
34	50	B-2-JM, B-2-KM									34
35	50	B-2-R						<sup>2</sup> 1269551			35
36	50	B-2-T						<sup>2</sup> 1269551	<sup>2</sup> 1190972		36
37	50	B-2-V						<sup>2</sup> 1269551	<sup>2</sup> 1190972		37
38	51	B-3-B		862074	864278						38
39	51	B-3-C	590618								39
40	51	B-3-D			913869	915619					40
41	51	B-3-F						1194535			41
42	51	B-3-G					1194667	1194535			42
43	51	B-3-H, B-3-HH					1194667	1194535			43
44	51	B-3-GM					1194667	1194535			44
45	51	B-3-HM, B-3-HHM					1194667	1194535			45
46	51	B-3-J, B-3-K					1194667	1194535			46
47	51	B-3-JM, B-3-KM					1194667	1194535			47
48	51	B-3-R						<sup>2</sup> 1269551			48
49	51	B-3-T						<sup>2</sup> 1269551	<sup>2</sup> 1190972		49
50	51	B-3-V						<sup>2</sup> 1269551	<sup>2</sup> 1190972		50

NOTE 1 AFTER SERIAL NO. 81254253 USE 1196115  
 NOTE 2 10 STUD  
 NOTE 3 AFTER SERIAL NO. 82500001 USE 1089436  
 NOTE 4 AFTER SERIAL NO. 81254253 USE 1194544  
 NOTE 5 AFTER SERIAL NO. 83300001 USE 1188216  
 NOTE 6 AFTER SERIAL NO. 81209180 USE 921516  
 NOTE 7 AFTER SERIAL NO. 83300001 USE 1188217  
 NOTE 8 AFTER SERIAL NO. 81209180 USE 921517  
 NOTE 9 AFTER SERIAL NO. 83300001 USE 1188218  
 NOTE 10 FROM SERIAL NO. 81126289 TO 81162687 & AFTER 81165601 USE 1190404  
 FROM SERIAL NO. 81162687 TO 81165601 USE 1260722  
 NOTE 11 AFTER SERIAL NO. 83300001 USE 1188216  
 NOTE 12 FROM SERIAL NO. 81126289 TO 81162687 & AFTER 81165601 USE 1190405  
 FROM SERIAL NO. 81126287 TO 81165601 USE 1260723  
 NOTE 13 FROM SERIAL NO. 81126289 TO 81162687 USE 691869  
 FROM SERIAL NO. 81162687 TO 81165601 USE 693524 AFTER SERIAL NO. 81165601 USE 691869

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# WHEELS—GROUP 22

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I T E M	22-9	22-10	22-11	22-13	22-14	22-15	22-16	22-17	22-18	22-19	22-20	I T E M
	DISC SIDE RING				FRONT HUB AND DRUM		FRONT BRAKE DRUM	REAR HUB AND DRUM		REAR BRAKE DRUM		
	16x5.50	20x5.00	20x6.00	20x7.00	RIGHT	LEFT		RIGHT	LEFT	SINGLE	DUAL	
1					668583	856970	621639	<sup>10</sup> 651646	<sup>12</sup> 856976	<sup>13</sup> 651777		1
2					<sup>5</sup> 590622	<sup>7</sup> 590623	<sup>9</sup> 590886	<sup>11</sup> 590626		590887		2
3	913871	563553			<sup>6</sup> 913838	<sup>8</sup> 913839	913893	915612	915613	913894		3
4		563553	561867	565922			567930			<sup>14</sup> 590372		4
5		563553	561867	565922			595123					5
6		563553	561867	565922			595123			590372		6
7		563553	561867	565922			595123					7
8		563553	561867	565922			571729			590523		8
9		563553	561867	565922			571729					9
10			1190979	1190978			571729			<sup>15</sup> 1191854	<sup>15</sup> 1191854	10
11			1190979	1190978			571729			1192017	1192017	11
12			1190979	1190978			571729			1192540	1192540	12
13					668583	856970	621639	1193590	1193591	691869		13
14					1188216	1188217	1188218	1194138	1194137	590887		14
15	913871	<sup>4</sup> 563553			921536	921537	916946	1194456	1194457	1194455	1194455	15
16		1194544	1190979				1194243			1190419	1190419	16
17		1194544	1190979				1194243			1190419	1190419	17
18		1194544	1190979				1194243			1190419	1190419	18
19		1194544	1190979				1194243			1190419	1190419	19
20		1194544	1190979				1195241			1190419	1190419	20
21		1194544	1190979				1195241			1190419	1190419	21
22			1190979	1190978			1195241			<sup>15</sup> 1191854	<sup>15</sup> 1191854	22
23			1190979	1190978			1195241			1192017	1192017	23
24			1190979	1190978			1195241			1192540	1192540	24
25					668583	856970	1195241	1193590	1193591	691869		25
26					1188216	1188217	621639	1194138	1194137	590887		26
27	913871	1194544			921536	921537	1188218	1194456	1194457	1194455	1194455	27
28		1194544	1190979				916946			1190419	1190419	28
29		1194544	1190979				1194243			1190419	1190419	29
30		1194544	1190979				1194243			1190419	1190419	30
31		1194544	1190979				1194243			1190419	1190419	31
32		1194544	1190979				1194243			1190419	1190419	32
33		1194544	1190979				1195241			1262166	1262166	33
34		1194544	1190979				1195241			1262166	1262166	34
35				1190978			1195241			<sup>15</sup> 1191854	<sup>15</sup> 1191854	35
36				1190978			1195241			1192017	1192017	36
37				1190978			1195241			1192540	1192540	37
38					668583	856970	621639	1193590	1193591	691869		38
39					1188216	1188217	1188218	1194138	1194137	590887		39
40	913871				1273774	1273775	916946	1273778	1273779	1194455	1194455	40
41		1194544	1190979				1194243			1190419	1190419	41
42		1194544	1190979				1194243			1190419	1190419	42
43		1194544	1190979				1194243			1190419	1190419	43
44		1194544	1190979				1194243			1190419	1190419	44
45		1194544	1190979				1194243			1190419	1190419	45
46		1194544	1190979				1195241			1262166	1262166	46
47		1194544	1190979				1195241			1262166	1262166	47
48			561678	1190978			1195241			<sup>15</sup> 1191854	<sup>15</sup> 1191854	48
49			561678	1190978			1195241			1192017	1192017	49
50			561678	1190978			1195241			1192540	1192540	50

- NOTE 14 FOR EXPRESS TYPE HUBS USE 590523
- NOTE 15 FOR AIR BRAKES USE 1192557
- NOTE 16 WF AFTER SERIAL NO. R1404881 & WFM AFTER 83504770 USE 1193682
- NOTE 17 FOR 5 STUD DUAL WHEELS USE 912610
- NOTE 17 FOR 6 STUD DUAL WHEELS USE 1194148
- NOTE 18 B2K, B2KM, B3K, B3KM USE 1196224 RT, 1196225 LT
- NOTE 19 WF AFTER SERIAL NO. R1404881 & WFM AFTER 83504770 USE 1193683
- NOTE 20 FRONT WHEELS ONLY
- NOTE 21 FOR 6 STUD HUBS USE 503568
- NOTE 22 FOR 6 STUD HUBS USE 503567
- NOTE 23 FOR AIR BRAKES USE 1192558 RT, 1192559 LT.
- NOTE 24 FOR EXPRESS TYPE HUBS USE 924628
- NOTE 25 FOR EXPRESS TYPE HUBS USE 924629
- NOTE 26 USE 580739 LEFT

# WHEELS—GROUP 22

I T E M	Y E A R	MODEL CODE	22-21	22-22	22-23	22-24	22-25	22-26	22-27	I T E M
			REAR HUB DUAL		HUB	HUB STUD OR BOLT				
			RIGHT	LEFT	CAP	FRONT DISC		REAR SINGLE		
			RIGHT	LEFT	RIGHT	LEFT	RIGHT	LEFT		
1	41-7	WC			862968	393984	856981	393984	856981	1
2	41-7	WD-15			862968	593978	593979	593978	593979	2
3	41-7	WD-20, 21			915669	913848	913849	913848	913849	3
4	41-7	WF	<sup>16</sup> 912606	<sup>19</sup> 912607		567928	567929	<sup>24</sup> 532062	<sup>25</sup> 532063	4
5	46-7	WFX	912610	912611		567928	567929	532062	532063	5
6	41-7	WFM	<sup>18</sup> 912606	<sup>19</sup> 912607		567928	567929	532062	532063	6
7	46-7	WFMX	912610	912611		567928	567929	532062	532063	7
8	41-7	WH	<sup>17</sup> 912614	<sup>86</sup> 912615		<sup>21</sup> 567928	<sup>22</sup> 567929	924628	924629	8
9	41-7	WHM	<sup>17</sup> 912614	<sup>86</sup> 912615		<sup>21</sup> 567928	<sup>22</sup> 567929	924628	924629	9
10	46-7	WJ	1191849	1191849	<sup>20</sup> 1194003	503568	503567	<sup>23</sup> 1191846	<sup>23</sup> 1191847	10
11	46-7	WK	1192014	1192015	<sup>20</sup> 1194003	503568	503567	1192018	1192019	11
12	46-7	WR	1192536	1192537	<sup>20</sup> 1194003	503568	503567	1192018	1192019	12
13	48-9	B-1-B			1194810	393984	856981	393984	856981	13
14	48-9	B-1-C			1194810	593978	593979	593978	593979	14
15	48-9	B-1-D				913848	913849	913848	913849	15
16	48-9	B-1-F	1193682	1193683		568494	568495	532062	532063	16
17	48-9	B-1-H, B-1-HH	912610	912611		1261180	1261181	532062	532063	17
18	48-9	B-1-FM	1193682	1193683		1261180	1261181	532062	532063	18
19	48-9	B-1-HM, B-1-HHM	912610	912611		1261180	1261181	532062	532063	19
20	48-9	B-1-J	912610	912611		567928	567929	532062	532063	20
21	48-9	B-1-JM	912610	912611		567928	567929	532062	532063	21
22	48-9	B-1-R	1191849	1191849	<sup>20</sup> 1194003	503568	503567	<sup>23</sup> 1191846	<sup>23</sup> 1191847	22
23	48-9	B-1-T	1192014	1192015	<sup>20</sup> 1194003	503568	503567	1192018	1192019	23
24	48-9	B-1-V	1192536	1192537	<sup>20</sup> 1194003	503568	503567	1192018	1192019	24
25	50	B-2-B			1194810	393984	856981	393984	856981	25
26	50	B-2-C				593978	593979	593978	593979	26
27	50	B-2-D			1194810	913848	913849	913848	913849	27
28	50	B-2-F	1193682	1193683		924628	924629	532062	532063	28
29	50	B-2-G	1193682	1193683		924628	924629	532062	532063	29
30	50	B-2-H, B-2-HH	912610	912611		1261180	1261181	532062	532063	30
31	50	B-2-GM	1193682	1193683		1261180	1261181	532062	532063	31
32	50	B-2-HM, B-2-HHM	912610	912611		1261180	1261181	532062	532063	32
33	50	B-2-J, B-2-K	<sup>18</sup> 912610	<sup>18</sup> 912611		567928	567929	532062	532063	33
34	50	B-2-JM, B-2-KM	<sup>18</sup> 912610	<sup>18</sup> 912611		567928	567929	532062	532063	34
35	50	B-2-R	1266444	1266444	<sup>20</sup> 1194003	503568	503567	<sup>23</sup> 1191846	<sup>23</sup> 1191847	35
36	50	B-2-T	1266710	1266711	<sup>20</sup> 1194003	503568	503567	1192558	1192559	36
37	50	B-2-V	1268294	1268295	<sup>20</sup> 1194003	503568	503567	1192558	1192559	37
38	51	B-3-B			1194810	393984	856981	393984	856981	38
39	51	B-3-C			1194810	593978	593979	593978	593979	39
40	51	B-3-D				1273554	1273555	1273576	1273576	40
41	51	B-3-F	1193682	1193683		924628	924629	532062	532063	41
42	51	B-3-G	1193682	1193683		924628	924629	532062	532063	42
43	51	B-3-H, B-3-HH	912610	912611		1261180	1261181	532062	532063	43
44	51	B-3-GM	1193682	1192683		1261180	1261181	532062	532063	44
45	51	B-3-HM, B-3-HHM	912610	912611		1261180	1261181	532062	532063	45
46	51	B-3-J, B-3-K	<sup>18</sup> 912610	<sup>18</sup> 912611		567928	567929	532062	532063	46
47	51	B-3-JM, B-3-KM	<sup>18</sup> 912610	<sup>18</sup> 912611		567928	567929	532062	532063	47
48	51	B-3-R	1266444	1266444	<sup>20</sup> 1194003	1270060	1270061	<sup>23</sup> 1191846	<sup>23</sup> 1191847	48
49	51	B-3-T	1266710	1266711	<sup>20</sup> 1194003	1270060	1270061	1192558	1192559	49
50	51	B-3-V	1268294	1268295	<sup>20</sup> 1194003	1270060	1270061	1192558	1192559	50

- NOTE 17 3750 LB. AXLE, FOR 4500 LB. AXLE USE 305654  
 NOTE 18 AFTER SERIAL NO. 81209282 DET. BUILT & 9280611 L. A. BUILT USE 913203  
 NOTE 19 HEAVY DUTY AXLES USE 310213  
 NOTE 20 3750 LB. AXLE, FOR 4500 LB. AXLE USE 698390  
 NOTE 21 FOR 2 SPEED AXLES USE 571823  
 NOTE 22 FOR 2 SPEED AXLES (HEAVY DUTY) USE 571823  
 NOTE 23 FOR B2K, B2KM, B3K, B3KM USE 1196228  
 NOTE 24 AFTER SERIAL NO. 81404881 ON HYPOID AXLES USE 503241  
 AFTER SERIAL NO. 81390704 ON EATON 2 SPEED AXLES USE 563567  
 NOTE 25 AFTER SERIAL NO. 83504770 ON HYPOID AXLES USE 503241  
 AFTER SERIAL NO. 83503725 ON EATON 2 SPEED AXLES USE 563567  
 NOTE 26 FOR 2 SPEED AXLES USE 563567  
 NOTE 27 FOR 2 SPEED AXLES (HEAVY DUTY) USE 563567  
 NOTE 28 FOR B2K, B2KM, B3K, B3KM USE 1193606  
 NOTE 1 FOR 2 SPEED AXLES USE 571824  
 NOTE 2 FOR "HEAVY" 2 SPEED AXLES USE 571824

# WHEELS—GROUP 22

22

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I T E M	22-28	22-29	22-30	22-31	22-32	22-33	22-34	22-35	22-36	22-37	I T E M
	HUB STUD OR BOLT		STUD CAP NUT								
	REAR DUAL		FRONT		REAR SINGLE		REAR DUAL				
	RIGHT	LEFT	RIGHT	LEFT	RIGHT	LEFT	INNER		OUTER		
						RIGHT	LEFT	RIGHT	LEFT		
1											1
2											2
3											3
4	532062	532063	585192	585193	585192	585193	505551	503550	585194	585195	4
5	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	5
6	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	6
7	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	7
8	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	8
9	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	9
10	<sup>23</sup> 1191846	<sup>23</sup> 1191847	585192	585193	585192	585193	503551	503550	585194	585195	10
11	1192018	1192019	585192	585193	585192	585193	503551	503550	585194	585195	11
12	1192018	1192019	585192	585193	585192	585193	503551	503550	585194	585195	12
13											13
14			580738	580739	580738	580739					14
15			913812	913813	913812	913813					15
16	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	16
17	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	17
18	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	18
19	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	19
20	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	20
21	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	21
22	<sup>23</sup> 1191846	<sup>23</sup> 1191847	585192	585193	585192	585193	503551	503550	585194	585195	22
23	1192018	1192019	585192	585193	585192	585193	503551	503550	585194	585195	23
24	1192018	1192019	585192	585193	585192	585193	503551	503550	585194	585195	24
25											25
26			580738	580739	580738	580739					26
27			913812	913813	913812	913813					27
28	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	28
29	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	29
30	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	30
31	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	31
32	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	32
33	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	33
34	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	34
35	<sup>23</sup> 1191846	<sup>23</sup> 1191847	585192	585193	585192	585193	503551	503550	585194	585195	35
36	1192558	1192559	585192	585193	585192	585193	503551	503550	585194	585195	36
37	1192558	1192559	585192	585193	585192	585193	503551	503550	585194	585195	37
38											38
39			580738	580739	580738	580739					39
40			1273556	1273557	1273556	1273557					40
41	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	41
42	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	42
43	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	43
44	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	44
45	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	45
46	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	46
47	532062	532063	585192	585193	585192	585193	503551	503550	585194	585195	47
48	<sup>23</sup> 1191846	<sup>23</sup> 1191847	585192	585193	585192	585193	503551	503550	585194	585195	48
49	1192558	1192559	585192	585193	585192	585193	503551	503550	585194	585195	49
50	1192558	1192559	585192	585193	585192	585193	503551	503550	585194	585195	50

- NOTE 42 3750 LB. AXLE, FOR 4500 LB. AXLE USE 305654
- NOTE 43 AFTER SERIAL NO. 81209282 DET. BUILT & 9280611 L. A. BUILT USE 913203
- NOTE 44 HEAVY DUTY AXLES USE 310213
- NOTE 45 3750 LB. AXLE, FOR 4500 LB. AXLE USE 698390
- NOTE 46 FOR 2 SPEED AXLES USE 571823
- NOTE 47 FOR 2 SPEED AXLES (HEAVY DUTY) USE 571823
- NOTE 48 FOR B2K, B2KM, B3K, B3KM USE 1196228
- NOTE 49 AFTER SERIAL NO. 81404881 ON HYPOID AXLES USE 503241  
AFTER SERIAL NO. 81390704 ON EATON 2 SPEED AXLES USE 563567
- NOTE 50 AFTER SERIAL NO. 83504770 ON HYPOID AXLES USE 503241  
AFTER SERIAL NO. 83503725 ON EATON 2 SPEED AXLES USE 563567
- NOTE 51 FOR 2 SPEED AXLES USE 563567
- NOTE 52 FOR 2 SPEED AXLES (HEAVY DUTY) USE 563567
- NOTE 53 FOR B2K, B2KM, B3K, B3KM USE 1193606
- NOTE 54 FOR 2 SPEED AXLES USE 571824
- NOTE 55 FOR "HEAVY" 2 SPEED AXLES USE 571824

# WHEELS—GROUP 22

I T E M	Y E A R	MODEL CODE	22-38	22-39		22-40		22-41		22-42		22-43		22-44		I T E M
			HUB STUD NUT (BACK OF BRAKE DRUM)	BEARING CONE FRONT		BEARING CUP FRONT		BEARING CONE REAR		INNER	OUTER	INNER	OUTER	INNER	OUTER	
				INNER	OUTER	INNER	OUTER	INNER	OUTER							
1	41-7	WC		698395	698389	698394	698388								1	
2	41-7	WD-15	<sup>26</sup> 580738	698395	698389	698394	698388								2	
3	41-7	WD-20, 21	<sup>27</sup> 913812	698410	<sup>35</sup> 698389	698394	<sup>43</sup> 698388	927017	927018						3	
4	41-7	WF	124645	<sup>28</sup> 22675	698402	<sup>40</sup> 310213	698401	563741	<sup>49</sup> 527521						4	
5	46-7	WFX	124645	918967	564025	305654	698390	571823	563567						5	
6	41-7	WFM	124645	<sup>29</sup> 587746	564025	305654	698390	563741	<sup>50</sup> 527521						6	
7	46-7	WFMX	124645	918967	564025	305654	698390	571823	563567						7	
8	41-7	WH	124645	<sup>30</sup> 587746	564025	305654	698390	571823	563567						8	
9	41-7	WHM	124645	<sup>31</sup> 587746	564025	305654	698390	571823	563567						9	
10	46-7	WJ	124645	918967	564025	305654	698390	1191786	563741						10	
11	46-7	WK	124645	570918	41591	503229	310213	1192001	1191989						11	
12	46-7	WR	124645	531049	579104	531050	531053	1192543	572037						12	
13	48-9	B-1-B		698395	698389	698394	698388								13	
14	48-9	B-1-C	<sup>28</sup> 580738	698395	698389	698394	698388								14	
15	48-9	B-1-D	<sup>27</sup> 913812	698410	913204	698394	913203	927017	927018						15	
16	48-9	B-1-F	124645	919265	<sup>36</sup> 698402	919266	698401	<sup>46</sup> 563741	<sup>51</sup> 503241						16	
17	48-9	B-1-H, B-1-HH	124645	918967	564025	305654	698390	571823	563567						17	
18	48-9	B-1-FM	124645	918967	564025	305654	698390	<sup>46</sup> 563741	<sup>51</sup> 503241						18	
19	48-9	B-1-HM, B-1-HHM	124645	918967	564025	305654	698390	571823	563567						19	
20	48-9	B-1-J	124645	918967	564025	305654	698390	571823	563567						20	
21	48-9	B-1-JM	124645	918967	564025	305654	698390	571823	563567						21	
22	48-9	B-1-R	124645	918967	<sup>37</sup> 564025	<sup>41</sup> 305654	<sup>44</sup> 698390	1191786	563741						22	
23	48-9	B-1-T	124645	918967	41591	503229	310213	1192001	1191989						23	
24	48-9	B-1-V	124645	570918	41591	503229	310213	1192543	572037						24	
25	50	B-2-B		698395	698389	698394	698388								25	
26	50	B-2-C	<sup>26</sup> 580738	698395	698389	698394	698388								26	
27	50	B-2-D	<sup>27</sup> 913812	698410	913204	698394	913203	927017	927018						27	
28	50	B-2-F	124645	919265	1262533	919266	698401	<sup>47</sup> 563741	<sup>52</sup> 503241						28	
29	50	B-2-G	124645	919265	1262533	919266	698401	<sup>47</sup> 563741	<sup>52</sup> 503241						29	
30	50	B-2-H, B-2-HH	124645	918967	564025	305654	698390	571823	563567						30	
31	50	B-2-GM	124645	918967	564025	305654	698390	<sup>47</sup> 563741	<sup>52</sup> 503241						31	
32	50	B-2-HM, B-2-HHM	124645	918967	564025	305654	698390	571823	563567						32	
33	50	B-2-J, B-2-K	124645	918967	564025	305654	698390	<sup>48</sup> 571823	<sup>53</sup> 563567						33	
34	50	B-2-JM, B-2-KM	124645	918967	564025	305654	698390	<sup>48</sup> 571823	<sup>53</sup> 563567						34	
35	50	B-2-R	124645	<sup>32</sup> 918967	<sup>37</sup> 564025	<sup>41</sup> 305654	<sup>44</sup> 698390	1191786	1193606						35	
36	50	B-2-T	124645	570918	41591	503229	310213	1192001	1191989						36	
37	50	B-2-V	124645	570918	41591	503229	310213	1192543	572037						37	
38	51	B-3-B		698395	698389	698394	698388								38	
39	51	B-3-C		698395	698389	698394	698388								39	
40	51	B-3-D		698410	913204	698394	913203	927017	927018						40	
41	51	B-3-F	124645	<sup>33</sup> 919265	<sup>38</sup> 1262533	<sup>42</sup> 919266	<sup>45</sup> 698401	563741	503241						41	
42	51	B-3-G	124645	<sup>33</sup> 919265	<sup>38</sup> 1262533	<sup>42</sup> 919266	<sup>45</sup> 698401	563741	503241						42	
43	51	B-3-H, B-3-HH	124645	918967	564025	305654	698390	571823	563567						43	
44	51	B-3-GM	124645	918967	564025	305654	698390	563741	503241						44	
45	51	B-3-HM, B-3-HHM	124645	918967	564025	305654	698390	571823	563567						45	
46	51	B-3-J, B-3-K	124645	918967	564025	305654	698390	<sup>40</sup> 571823	<sup>53</sup> 563567						46	
47	51	B-3-JM, B-3-KM	124645	918967	564025	305654	698390	<sup>40</sup> 571823	<sup>53</sup> 563567						47	
48	51	B-3-R	124645	<sup>34</sup> 570918	<sup>37</sup> 564025	<sup>41</sup> 305654	<sup>44</sup> 698390	1191786	1193606						48	
49	51	B-3-T	124645	<sup>34</sup> 570918	<sup>39</sup> 41591	1193605	305654	1192001	1191989						49	
50	51	B-3-V	124645	<sup>34</sup> 570918	<sup>39</sup> 41591	1193605	305654	1192543	572037						50	

NOTE 56 FOR B2K, B2KM, B3K, B3KM USE 1191990  
 NOTE 57 AFTER SERIAL NO. 81404881 ON HYPOID AXLES USE 1193676  
 AFTER SERIAL NO. 81390704 ON EATON 2 SPEED AXLES USE 563568  
 NOTE 58 AFTER SERIAL NO. 83504770 ON HYPOID AXLES USE 1193676  
 AFTER SERIAL NO. 83503725 ON EATON 2 SPEED AXLES USE 563568  
 NOTE 59 FOR 2 SPEED AXLES USE 563568  
 NOTE 60 FOR "HEAVY" 2 SPEED AXLES USE 563568  
 NOTE 61 FOR B2K, B2KM ADD B3K, B3RM, USE 1193605  
 NOTE 62 FOR 2 SPEED AXLES USE 574556  
 NOTE 63 FOR "HEAVY" 2 SPEED AXLES USE 574556  
 NOTE 64 AFTER SERIAL NO. 81209282 USE 915398  
 NOTE 65 FOR 2 SPEED AXLES USE 574558  
 NOTE 66 FOR "HEAVY" 2 SPEED AXLES USE 574558  
 NOTE 67 AFTER SERIAL NO. 8815087 USE 919277  
 NOTE 68 AFTER SERIAL NO. 8296299 USE 919250  
 NOTE 69 AFTER SERIAL NO. 8961924 USE 919250

# WHEELS—GROUP 22

22

22

22

22

22

ITEM	22-45		22-46		22-47		22-48		22-49	22-50	22-51	22-52	22-53	22-54	ITEM
	BEARING CUP REAR		BEARING ADJUSTING NUT		HUB DUST SEAL (OIL SEAL) FRONT	BEARING ADJUSTING NUT LOCK REAR	OIL SEAL ASSEMBLY REAR	BEARING SNAP RING REAR	GREASE CAP	TIRE CARRIER BRACKET UNDERSLUNG					
	INNER	OUTER	INNER	OUTER											
1								668479					600183		1
2								668479					600183		2
3	927015	927016	915395	915398	668479	915397	915499	915498	913884			564052	564253	3	
4	563568	527722	592813	592816	587752	574324	574362	574363	564052	564253				4	
5	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				5	
6	563568	527722	592813	592816	587747	574324	574362	574363	564052	564253				6	
7	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				7	
8	571824	563568	574556	574558	587747	574559	574563	574564	564052	564253				8	
9	571824	563568	574556	574558	587747	574559	574563	574564	564052	564253				9	
10	579071	563568	1191696	1191697	919250	1191698	1191792	1191794	570920					10	
11	530133	1191990	1191997	1191913	578010	1191999	1192002		570920					11	
12	1192542	530133	1192565	1192567	578010	1192610	1192568							12	
13					668479				600183					13	
14					668479				600183					14	
15	927015	927016	915395	915398	668479	915397	915499	915498	564052					15	
16	563568	1193676	592813	592816	919277	574324	574362	574363	564052	564253				16	
17	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				17	
18	563568	1193676	592813	592816	919250	574324	574362	574363	564052	564253				18	
19	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				19	
20	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				20	
21	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				21	
22	1264086	563568	1191696	1191697	919250	1191698	NOTE 77	1191794	564052	564253				22	
23	530133	1191990	1191997	1191913	578010	1191999	NOTE 78		570920	564253				23	
24	1192542	530133	1192565	1192567	578010	1192610	1192568		570920	564253				24	
25					668479				600183					25	
26					668479				600183					26	
27	927015	927016	915395	915398	668479	915397	915499	915498	564052					27	
28	563568	1193676	592813	592816	919277	574324	574362	574363	564052	564253				28	
29	563568	1193676	592813	592816	919277	574324	574362	574363	564052	564253				29	
30	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				30	
31	563568	1193676	592813	592816	919250	574324	574362	574363	564052	564253				31	
32	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				32	
33	571824	563568	574556	574558	919250	574559	NOTE 27	NOTE 83	564052	564253				33	
34	571824	563568	574556	574558	919250	574559	NOTE 27	NOTE 83	564052	564253				34	
35	1264086	1193605	1191696	1191697	919250	1191698	1263697		564052	564253				35	
36	530133	1191990	1191997	1191913	578010	1191999	1266810		570920	564253				36	
37	1192542	530133	1192565	1192567	578010	1192610	1192568		570920	564253				37	
38					668479									38	
39					668479									39	
40	927015	927016	915395	915398	668479	915397	915499	915498	564052					40	
41	563568	1193676	592813	592816	919277	574324	574362	574363	564052					41	
42	563568	1193676	592813	592816	919277	574324	574362	574363	564052	564253				42	
43	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				43	
44	563568	1193676	592813	592816	919250	574324	574362	574362	564052	564253				44	
45	571824	563568	574556	574558	919250	574559	574563	574564	564052	564253				45	
46	571824	563568	574556	574558	919250	574559	NOTE 80	NOTE 82	564052	564253				46	
47	571824	563568	574556	574558	919250	574559	NOTE 80	NOTE 82	564052	564253				47	
48	1264086	1193605	1191696	1191697	919250	1191698	1263697		564052	564253				48	
49	530133	1191990	1191997	1191913	578010	1191999	1266810		570920	564253				49	
50	1192542	530133	1192565	1192567	578010	1192610	1192568		570920	564253				50	

NOTE 70 AFTER SERIAL NO. 8764501 USE 919250  
 NOTE 71 FOR HEAVY DUTY AXLES USE 578010  
 NOTE 72 3750 LB. AXLE; FOR 4500 LB. AXLE USE 919250  
 NOTE 73 FOR 2 SPEED AXLES USE 574559  
 NOTE 74 FOR "HEAVY" 2 SPEED AXLES USE 574559 (OUTER)  
 NOTE 75 FOR OUTER OIL SEAL USE 915496  
 NOTE 76 FOR 2 SPEED AXLES USE 574563  
 NOTE 77 5 1/8 O. D. USE 1191792 - 5 3/8 O. D. USE 1263697  
 NOTE 78 5 7/8 O. D. USE 1192002 - 6 1/16 O. D. USE 1266810  
 NOTE 79 FOR "HEAVY" 2 SPEED AXLES USE 574563  
 NOTE 80 B2J, B2JM, B3J, B3JM USE 574563 - B2K, B2KM B3K, B3KM USE 1196233  
 NOTE 81 FOR 2 SPEED AXLES USE 574564  
 NOTE 82 FOR "HEAVY" 2 SPEED AXLES USE 574564  
 NOTE 83 FOR B2J, B2JM, B3J, B3JM USE 574564 - FOR B2K, B2KM, B3K, B3KM USE 1196282  
 NOTE 84 FOR HEAVY DUTY FRONT AXLE USE 570920  
 NOTE 85 FOR 11.00 X 20 TIRES USE 915177  
 NOTE 86 FOR 5 STUD DUAL WHEELS USE 912611  
 FOR 6 STUD DUAL WHEELS USE 1194149



# BODY-GROUP 23

I T E M	Y E A R	M O D E L C O D E	23-1		23-2		23-3		23-4		23-5		23-6		23-7		I T E M
			D O O R G L A S S C H A N N E L				D O O R H A N D L E				D O O R W I N D O W R E G U L A T O R H A N D L E	D O O R L O C K & L I N K A S S E M B L Y F R O N T					
			R I G H T		L E F T		O U T S I D E F R O N T		I N S I D E F R O N T			R I G H T		L E F T			
1	41-7	WC	1 1095965	4 1095966	873908	950502	950501	890146	890147	1							
2	41-7	WD-15	1 1095965	4 1095966	873908	950502	950501	890146	890147	2							
3	41-7	WD-20, 21	1 1095965	4 1095966	873908	950502	950501	890146	890147	3							
4	41-7	WF	1 1095965	4 1095966	873908	950502	950501	890146	890147	4							
5	46-7	WFX	1 1095965	4 1095966	873908	950502	950501	890146	890147	5							
6	41-7	WFM	1 1095965	4 1095966	873908	950502	950501	890146	890147	6							
7	46-7	WFMX	1 1095965	4 1095966	873908	950502	950501	890146	890147	7							
8	41-7	WH	1 1095965	4 1095966	873908	950502	950501	890146	890147	8							
9	41-7	WHM	1 1095965	4 1095966	873908	950502	950501	890146	890147	9							
10	46-7	WJ	2 785894	5 785895	873908	950502	950501	890146	890147	10							
11	46-7	WK	2 785894	5 785895	873908	950502	950501	890146	890147	11							
12	46-7	WR	2 785894	5 785895	873908	950502	950501	890146	890147	12							
13	48-9	B-1-B	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	13							
14	48-9	B-1-C	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	14							
15	48-9	B-1-D	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	15							
16	48-9	B-1-F	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	16							
17	48-9	B-1-H, B-1-HH	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	17							
18	48-9	B-1-FM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	18							
19	48-9	B-1-HM, B-1-HHM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	19							
20	48-9	B-1-J	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	20							
21	48-9	B-1-JM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	21							
22	48-9	B-1-R	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	22							
23	48-9	B-1-T	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	23							
24	48-9	B-1-V	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	24							
25	50	B-2-B	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	25							
26	50	B-2-C	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	26							
27	50	B-2-D	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	27							
28	50	B-2-F	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	28							
29	50	B-2-G	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	29							
30	50	B-2-H, B-2-HH	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	30							
31	50	B-2-GM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	31							
32	50	B-2-HM, B-2-HHM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	32							
33	50	B-2-J, B-2-K	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	33							
34	50	B-2-JM, B-2-KM	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	34							
35	50	B-2-R	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	35							
36	50	B-2-T	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	36							
37	50	B-2-V	3 1097824	6 1097825	1097645	950502	1097973	1097588	1097589	37							
38	51	B-3-B	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	38							
39	51	B-3-C	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	39							
40	51	B-3-D	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	40							
41	51	B-3-F	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	41							
42	51	B-3-G	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	42							
43	51	B-3-H, B-3-HH	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	43							
44	51	B-3-GM	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	44							
45	51	B-3-HM, B-3-HHM	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	45							
46	51	B-3-J, B-3-K	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	46							
47	51	B-3-JM, B-3-KM	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	47							
48	51	B-3-R	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	48							
49	51	B-3-T	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	49							
50	51	B-3-V	3 1097824	6 1097825	1278532	1278534	1278535	1097588	1097589	50							

NOTE 1 FOR VENT TYPE WINDOWS USE 1096101; FOR NON-VENT TYPE WINDOWS USE 1096338 AS FOLLOWS:  
WC AFTER 81172529, WD15 AFTER 83303425, WD20-21 AFTER 81224003, WF, WFX AFTER 81395480, WFM, WFMX  
AFTER 83504018, WH AFTER 82519735, WHM AFTER 8709044

NOTE 2 FOR VENT TYPE WINDOWS USE 909264

NOTE 3 FOR VENT TYPE WINDOWS USE 1097829

NOTE 4 FOR VENT TYPE WINDOWS USE 1096102; FOR NON-VENT TYPE WINDOWS USE 1096339 AS FOLLOWS:  
WC AFTER 81172529, WD15 AFTER 83303425, WD20-21 AFTER 81224003, WF, WFX AFTER 81395480, WFM, WFMX  
AFTER 83504018, WH AFTER 82519735, WHM AFTER 8709044.

NOTE 5 FOR VENT TYPE WINDOWS USE 909265

NOTE 6 FOR VENT TYPE WINDOWS USE 1097830

NOTE 7 FOR PANEL JOBS USE 1097646 UP TO SERIAL NO. 82155346 & 1276461 AFTER FOR REAR DOOR

# BODY-GROUP 23

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I T E M	23-8		23-9		23-10		23-11		23-11		23-12		23-13		23-14		23-15		23-16		I T E M
	DOOR LOCK REMOTE CONTROL ASSEMBLY				WINDOW REGULATOR				FLOOR MAT	DOOR GLASS RUN				WINDSHIELD							
	RIGHT		LEFT		RIGHT		LEFT			HANDLE SIDE	HINGE SIDE	FRAME		WEATHER- STRIP							
								UPPER				LOWER									
1	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	1										
2	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	2										
3	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	3										
4	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	4										
5	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	5										
6	890267	890268	785882	785883	873945	785880	785878	1096017	797771	797138	6										
7	890267	890268	785882	785883	873945	785880	785878	1096017	797771	797138	7										
8	890267	890268	785882	785883	797912	785880	785878	1096017	797771	797138	8										
9	890267	890268	785882	785883	873945	785880	785878	1096017	797771	797138	9										
10	890267	890268	<sup>11</sup> 785882	<sup>13</sup> 785883	797912	<sup>15</sup> 785880	785878	1096017	797771	797138	10										
11	890267	890268	<sup>12</sup> 785882	<sup>14</sup> 785883	797912	<sup>15</sup> 785880	785878	1096017	797771	797138	11										
12	890267	890268	<sup>12</sup> 785882	<sup>14</sup> 785883	797912	<sup>15</sup> 785880	785878	1096017	797771	797138	12										
13	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	13										
14	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	14										
15	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1096234	15										
16	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	16										
17	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	17										
18	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	18										
19	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	19										
20	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	20										
21	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	21										
22	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	22										
23	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	23										
24	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	24										
25	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	25										
26	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	26										
27	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	27										
28	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	28										
29	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	29										
30	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	30										
31	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	31										
32	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	32										
33	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	33										
34	1097590	1097591	1097106	1097107	1197446	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	34										
35	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	35										
36	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	36										
37	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	37										
38	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	38										
39	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	39										
40	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	40										
41	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	41										
42	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	42										
43	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	43										
44	1097590	1097591	1097106	1097107	1279577	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	44										
45	1097590	1097591	1097106	1097107	1279577	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	45										
46	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	46										
47	1097590	1097591	1097106	1097107	1279577	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	47										
48	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	48										
49	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	49										
50	1097590	1097591	1097106	1097107	1197575	<sup>16</sup> 1097887	<sup>17</sup> 1097948			1097234	50										

NOTE 8 USE PART NO. 1276460 AS FOLLOWS: B2B AFTER 82154270, B2C AFTER 83344340, B2D AFTER 81283570, B2F AFTER 80382285, B2G AFTER 80069430, B2GM AFTER 83701069, B2H-B2HH AFTER 82566603, B2HM-B2HMM AFTER 8741044, B2J-B2K AFTER 82802970 B2JM-B2KM AFTER 82950128, B2R AFTER 81858121, B2T-B2V AFTER 81793194

NOTE 9 FOR PANEL JOBS USE 1278533 FOR REAR DOOR

NOTE 10 FOR PANEL JOBS USE 785035 FOR REAR DOOR

NOTE 11 AFTER SERIAL NO. 81851034 USE 909250

NOTE 12 AFTER SERIAL NO. 81785291 USE 909250

NOTE 13 AFTER SERIAL NO. 81851034 USE 909251

NOTE 14 AFTER SERIAL NO. 81785291 USE 909251

NOTE 15 FOR VENT TYPE WINDOWS USE 909267

NOTE 16 FOR VENT TYPE WINDOWS USE 1097888

NOTE 17 FOR VENT TYPE WINDOWS USE 1097889